

	FABRICATION	N SPECIFICATIONS
CABINET	CONSTRUCTION	FABRICATED ALUMINUM
	ТҮРЕ	S/F ILLUMINATED
	ILLUMINATION	WHITE LED
	PAINT COLOR	PER COLOR KEY (P1)
	RETAINER SIZE	2"
	RETAINER COLOR	PER COLOR KEY (P1)
DISPLAY FACE	CONSTRUCTION	1/8'' ALUMINUM
	PAINT COLOR	PER COLOR KEY (P2)
СОРҮ	TYPE	BACK-LIT / ROUT-OUT PUSH THRU
	MATERIAL	1/2" CLEAR ACRYLIC
	VINYL COLOR	PER COLOR KEY (V1)
	BACK LIGHTING	WHITE LED ILLUMINATION
DIFFUSOR	LAYER	2nd SURFACE
DECOR. BAND	MATERIAL	1/4'' PLATE STEEL WELDED
	PAINT COLOR	PER COLOR KEY (P3)
DECOR. BRACKE	r material	1/4'' PLATE STEEL WELDED
	PAINT COLOR	PER COLOR KEY (P3)
POST & CROSS S	UPPORT MATERIA	L STEEL SQ. TUBE
	SIZE	6" x 6"
	PAINT COLOR	PER COLOR KEY (P1)
FCO DISKS	MATERIAL	1/8" ALUMINUM
	VINYL COLOR	PER COLOR KEY (V2)
	QUANTITY	THREE (3)
	INSTALL	FLUSH TO CROSS SUPPORT WITH
		NO VISIBLE FASTENERS
		L.

GENERAL NOTES

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	REVISIONS	
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COLOR KEY

P1 PAINT < PAINT TO MATCH BROWN PANTONE 168 C - SATIN

P2 PAINT < PAINT TO MATCH BLUE PANTONE 2222 C - SATIN

P3 PAINT (PAINT TO MATCH GOLD PANTONE 1375 C - SATIN

VI VINYL (3M 230-10 WHITE

V2 VINYL OIGITALLY PRINTED ON WHITE REFLECTIVE MEDIA NOTE: THE COLORS DEPICTED ON THIS RENDERING REPRESENT COLOR INTENT ONLY AND MAY NOT MATCH ACTUAL COLORS ON FINISHED PRODUCT. PLEASE REFER TO COLOR CALL-OUTS AND SPECIFIED VENDOR SAMPLES FOR APPROVED COLOR SPECIFICATIONS.



PORTLAND

9160 SE 74th Ave Portland OR 97206 503-777-4555 ramsaysigns.com



CLIENT: City of St. Helens - Welcome Sign St. Helens, OR

PRE-PRODUCTION

ACCOUNT EXECUTIVE:

Darin Hauer

DESIGNER: Rick Rule

DATE:

06.30.2020



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L73 Grounding and Bonding Statement for each permanently connected sign the following statement or equivalent "This sign is intended to be installed in the accordance with the requirements of Article 600 of the National Electrical Code and/or other applicable local codes. This includes proper grounding and bonding of the sign" should be either directly marked on the sign or label attached to the sign, included in the installation instructions, or provided on a separate sheet or tag shipped with the sign. The location of the disconnect switch after installation shall comply with Article 600.6 (A) (1) of the National Electrical code.

APPROVAL: Account executive

CLIENT

LANDLORD

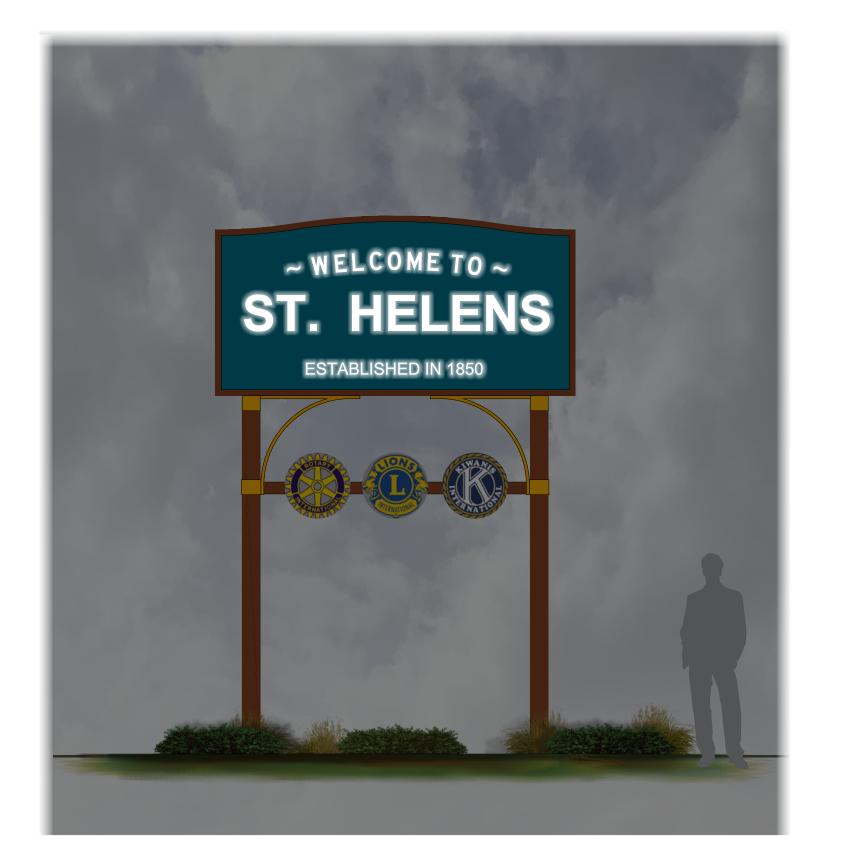
DESIGN NUMBER:

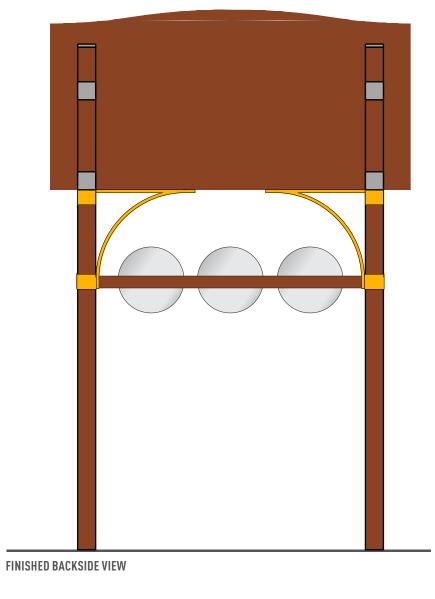
20-879

JOB ORDER NUMBER:

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PAGE #1 OF 2









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APPROVAL: ACCOUNT EXECUTIVE

CLIENT

LANDLORD

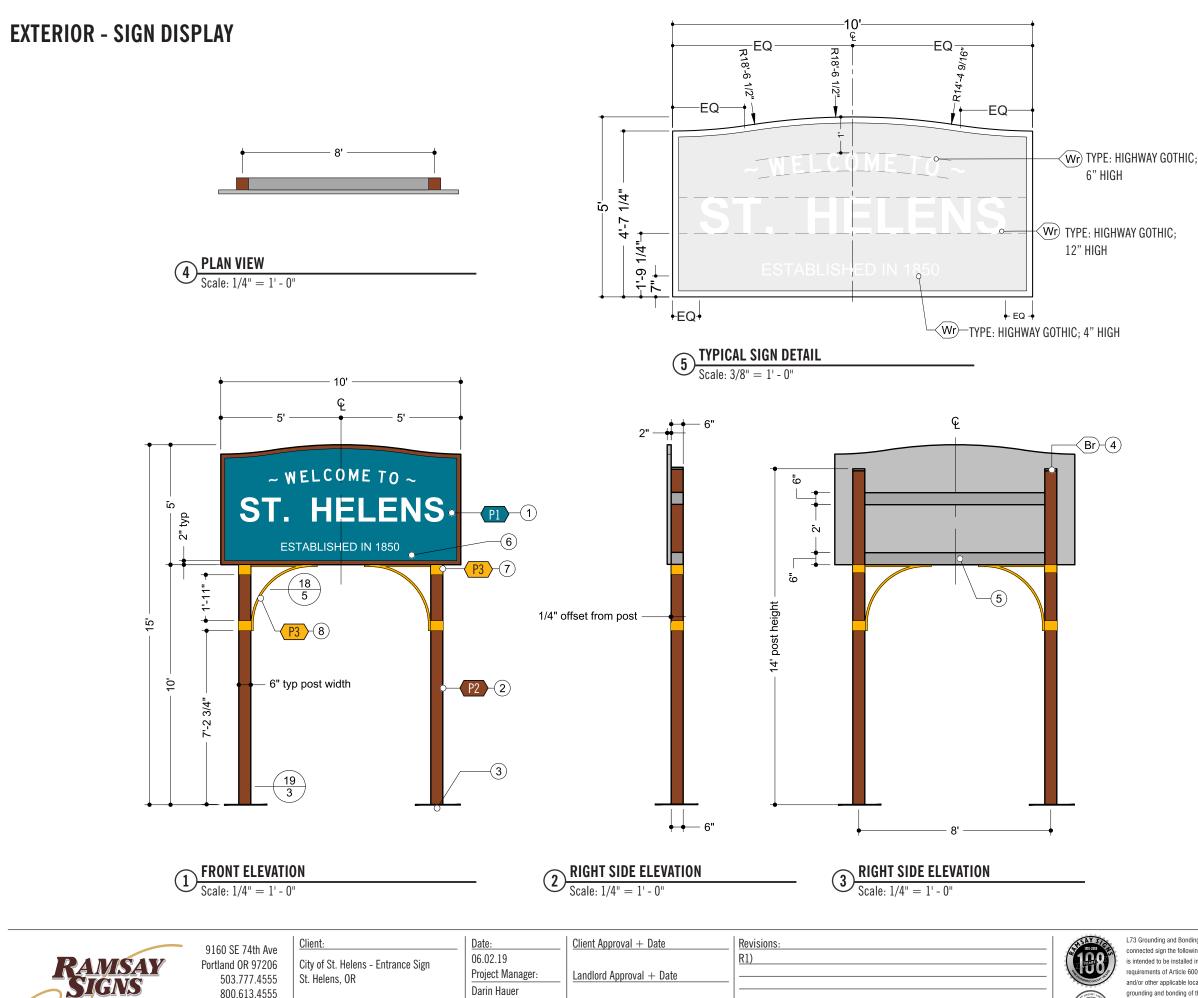
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20-879

JOB ORDER NUMBER:

PAGE #20F2

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Designer

Rick Rule

Est. 1911

Fax 503.777.0220

ramsaysigns.com



Manufacture and install three (3) S/F non-illuminated sign displays.

1 SIGN PANEL

MATERIAL: 2" thick aluminum. Paint per color chart. FABRICATION PROCESS: router cut EDGES: Routed finished smooth GRAPHIC/ TEXT: High performance reflective vinyl. COATING: UV protection FASTENERS: mechanically fastened

2 POST

MATERIAL: (2) 6"x 6" square steel tube fabricated to engineer wall thickness. Powder coat paint to match brown PMS 168C

3 FOOTING

MANUFACTURER: ODOT square tube sign support with triangle base breakaway: DET4241

4 POST CAP

MATERIAL: 1/4" steel plate FABRICATION PROCESS: Welded

5 SUPPORT BEAMS

MATERIAL: (2) 6"x 6" steel tube, welded to posts

6 BOLTS

(6) Tamper-proof thru-bolts, lock washers and nuts. Fabricator to determine size. MATERIAL: Stainless Steel

7 DECORATIVE BRACKET MATERIAL: Steel FABRICATION PROCESS: Welded

8 DECORATIVE BAND

MATERIAL: 1/4" Steel plate FABRICATION PROCESS: Welded



White 280-10 **Reflective Film**



P1 Blue Pantone 2222 C



P2 Brown Pantone 168 C

P3 Gold Pantone 1375 C

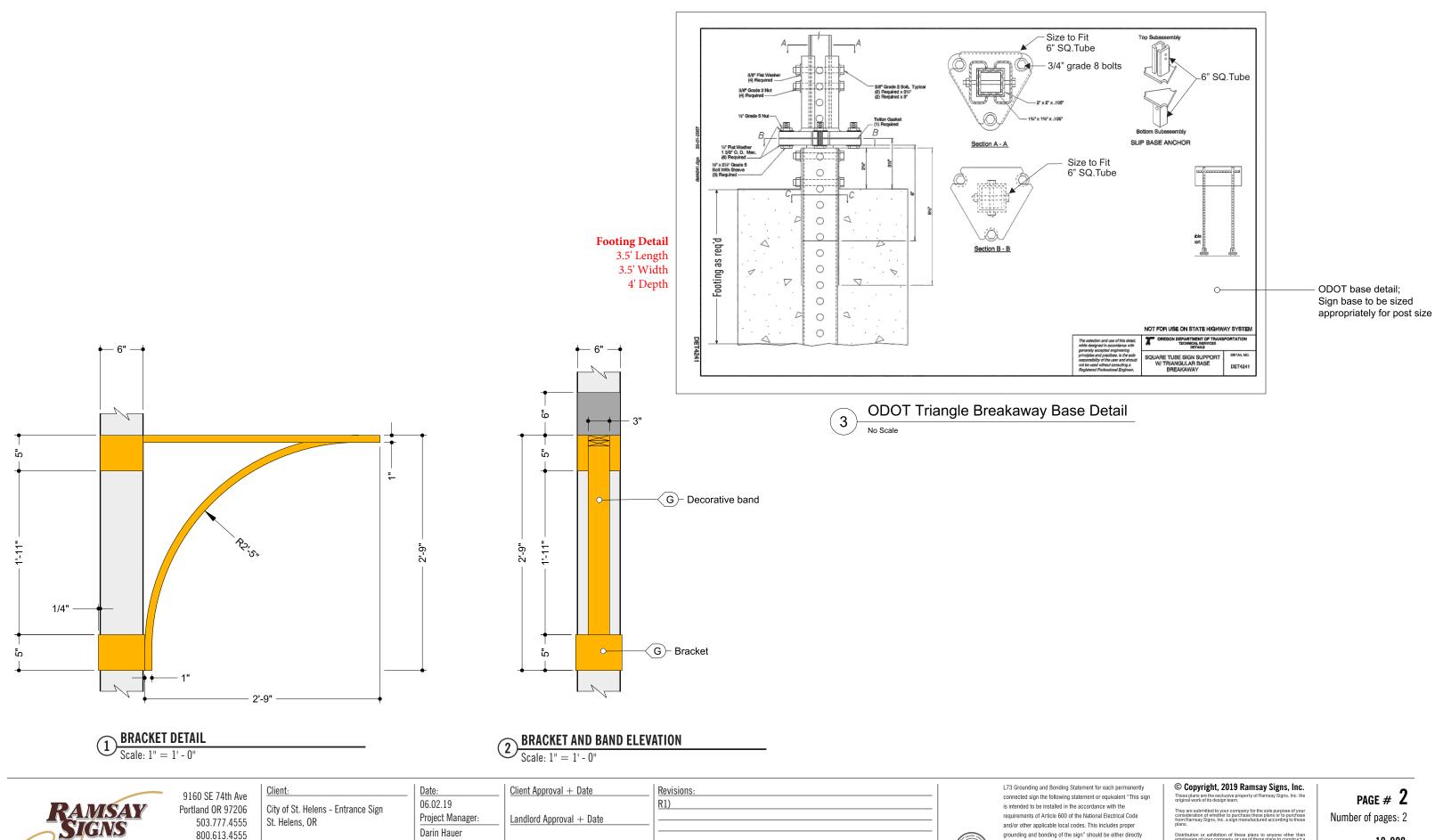
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