

Ship to :

CITY OF RICHLAND CTR
141 W ROBB RD
RICHLAND CENTER, WI
53581

Invoice to :

CITY OF RICHLAND CENTER
ATTN: ACCTS PAYABLE
450 S MAIN ST
RICHLAND CENTER WI 53581

Branch		01 - SUN PRAIRIE	
Date	Time	Page	
05/23/2025	11:11:42 (O)	1	
Account No.	Phone No.	No.	
16712000	6086473466	01 005762	
Ship Via		Purchase Order	
Sales Tax No.			
		Salesperson RCL	

ESTIMATE EXPIRY DATE: 06/06/2025

SERVICE ESTIMATE • NOT AN INVOICE

ESTIMATE TO REPLACE ENGINE WITH A REMAN ENGINE.

Stock #: 689271 624K LOADER QCORD MS #: 1DW624KZAA0630171

Make: JD Model: 624K F

Is to have the following work done

ENGINE, COMPLETE W TIER 2 OR 3 - R&R

ADDITIONAL DESCRIPTION:

1. ENGINE, COMPLETE W TIER 2 OR 3 - R&R

(10-020-031)

NOTE See Service Advisor for complete instructions.

Park machine on level surface.

Stop engine.

Lower boom and bucket to the ground.

Turn battery disconnect to off and remove negative cable.

Remove cooling package access doors.

Disconnect cooling package wiring harness.

Remove inspection panels between engine and radiator.

Remove hood support panel.

Drain engine coolant.

Remove hood with air cleaner assembly.

Remove turbo inlet hose.

Remove intercooler tubes.

Remove surge tank lines.

Remove upper and lower radiator hoses.

Remove or disconnect all lines and hoses (cap & plug).

Remove muffler.

Disconnect all wiring harness and electrical cables.

Attach lifting straps and remove engine unit.

Install new engine.

Assemble in reverse order.

Test operations and check for leaks.

Top off fluids as needed.

• All prices are valid for 60 days from estimate date. • Ship dates and availability are valid at time of estimate, and are subject to change. • Products are designed to OEM specifications. Any specifications deviation requested by the Customer will result in non-returnable product that will not be warranted by BTI. • Any alterations for deviation from the above involving extra costs will become an extra charge over and above the estimate. • Estimate may not include unforeseen repairs or parts needed, torch or welding time not included. • Freight and taxes not included unless otherwise noted. • Final payment shall be received within the terms of your account or any/all legal action available may be taken without further notice including a lien on your asset.

Acceptance of proposal - The above prices, specifications and conditions are satisfactory and are hereby accepted. You are authorized to complete this order as specified.

Date of acceptance: _____ **By:** _____



www.brookstractor.com

Corporate Office

1900 W. Main St. • PO Box 9

Sun Prairie, WI 53590

608.837.5141 • Fax: 608.837.4012

Milwaukee • 414.462.9790
De Pere • 920.336.5711
West Salem • 608.786.2644
Plover • 715.254.2777
Mt Pleasant • 262.898.6700
Sparta • 608-351-2101

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Part#	Description	Qty	Price	Amount
RE504836	OIL FILTER	1	25.32	25.32
RE541922	Filter Element	1	46.49	46.49
RE522878	FILTER ELEMENT	1	40.45	40.45
19M8823	SCREW	4	4.08	16.32
24M7434	WASHER	4	.69	2.76
R85169	SELF-LOCKI	4	3.72	14.88
T203475	STRAP	2	7.85	15.70
R184863	Hose Clamp	2	4.68	9.36
AT223493	FUEL FILTE	1	13.03	13.03
AT222597	CLAMP	1	65.22	65.22
RE52703	HOSE CLAMP	1	24.84	24.84
AT300487	AIR FILTER	1	78.31	78.31
AT314583	FILTER ELEMENT	1	49.09	49.09
RE56098	CLAMP	3	23.60	70.80
AT322957	TANK	1	227.26	227.26
AT310335	FILLER CAP	1	33.11	33.11
AT310335	FILLER CAP	1	33.11	33.11
TY22462	#4 HOSE CLAMP	5	1.37	6.85
AR21839	CLAMP	2	3.34	6.68
AH170895	CLAMP	9	22.40	201.60
SE502144	Diesel Engine R	1	25247.60	25247.60
TY26661	10W30 BREAK IN	7	30.18	211.26
Break-In Plus Oil 10W30				
TY26576	COOL-GARD TM	5	43.64	218.20
AT346594	KIT	1	22.73	22.73
AT315231	TEST/MEASURE SU	1	3.09	3.09
Test/Measure Supply Item				
FRT	FREIGHT&HANDLNG	1	15.00	15.00

MISCELLANEOUS CHARGES:	Description	Price	Amount
	AIR COND.SERV.C.	30.00	30.00
	SHOP SUPPLIES	274.00	274.00
	ENVIRONMENTAL	274.00	274.00
	DIAGNOS.CON.FEE	50.00	50.00

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MISCELLANEOUS CHARGES:	Description	Price	Amount
	STEAM SOAP	6.00	6.00

Parts:	26699.06
Labor:	5100.00
Miscellaneous:	634.00
TOTAL:	32433.06

Authorization: _____

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