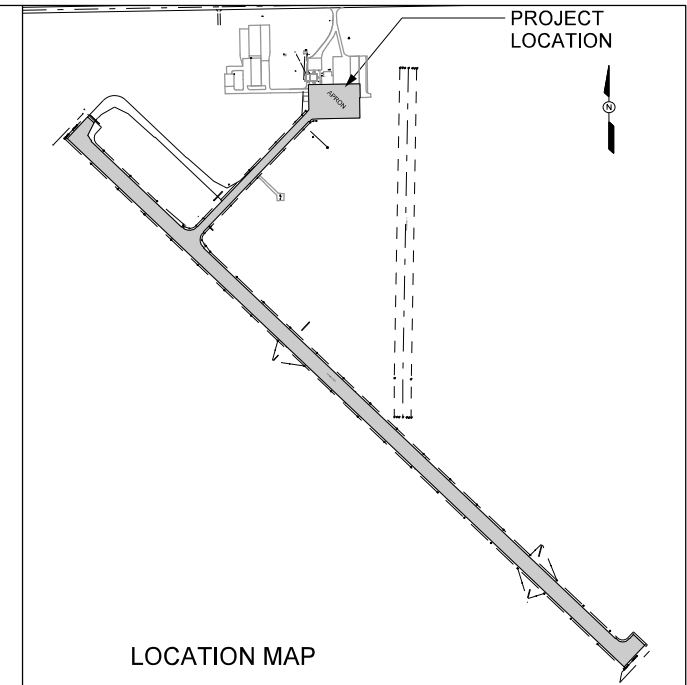


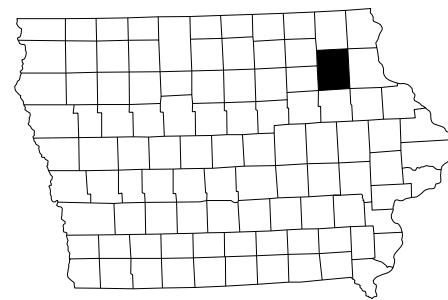
LOCATION MAP



LOCATION MAP

IMPROVEMENTS TO THE OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA

REHABILITATE RUNWAY, TAXIWAY, AND APRON
FAA AIP PROJECT NO. 3-19-0067-012
OWNER: CITY OF OELWEIN, IA



LOCATION MAP
FAYETTE COUNTY

DESIGN CRITERIA

CONNECTOR TAXIWAY IMPROVEMENTS ARE
DESIGNED UTILIZING AIRCRAFT APPROACH
CATEGORY B AND AIRPLANE DESIGN GROUP II.

AECOM
500 S.W. 7th STREET
SUITE 301
DES MOINES, IOWA 50309
515-244-1470
TELFAX 515-244-4803

AECOM
501 SYCAMORE STREET
SUITE 222
WATERLOO, IOWA 50703
319-232-6531
TELFAX 319-232-0271



	<p>I hereby certify that this Engineering document was prepared by me or under my direct personal supervision and that I am a duly Licensed Professional Engineer under the laws of the State of Iowa.</p> <p><i>David B. Hughes</i> 3-15-2022 Date</p>
	<p>DAVID B. HUGHES License number 13037 My license renewal date is December 31, 2023 Pages or sheets covered by this seal: All sheets</p>

INDEX OF SHEETS

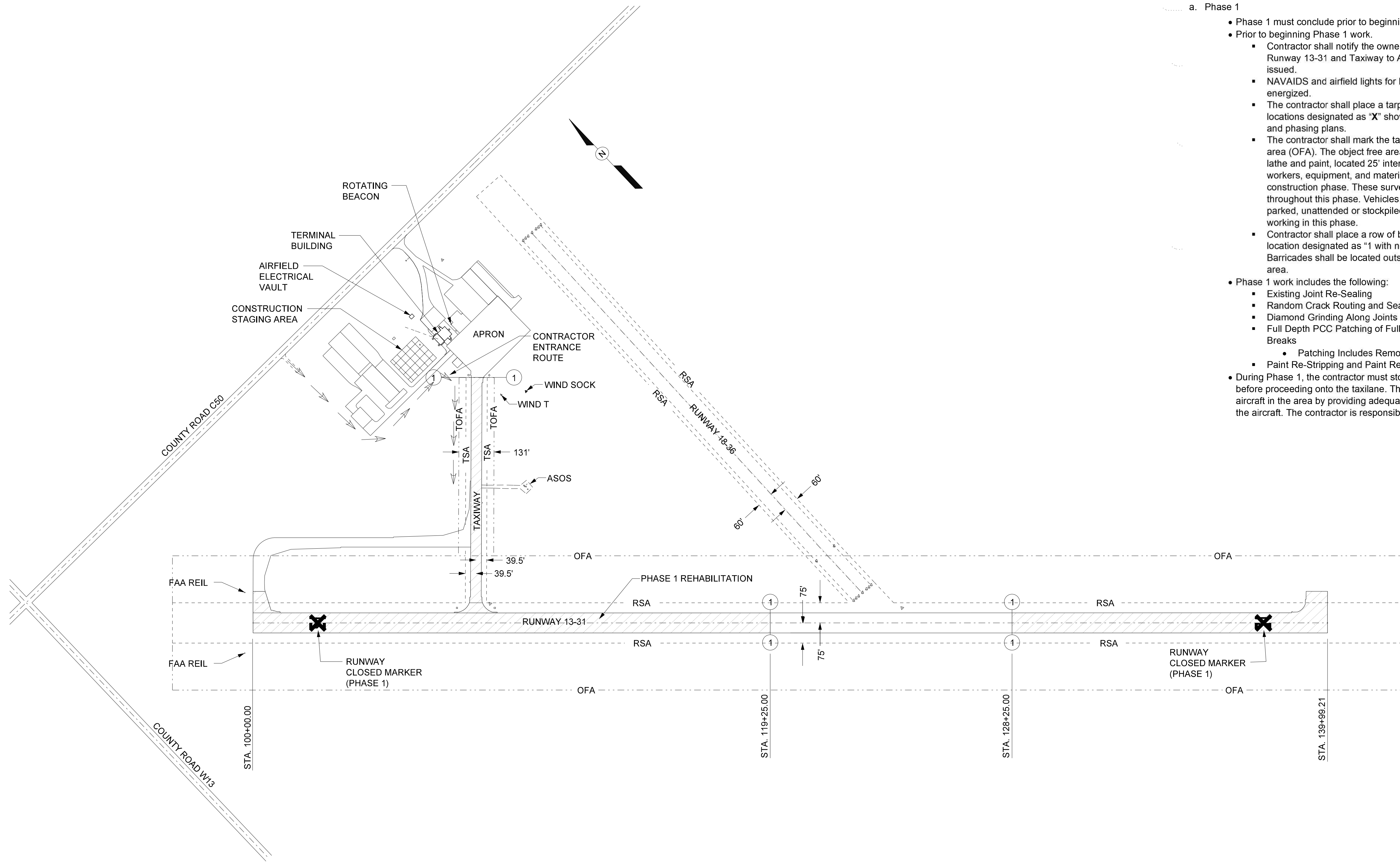
SHEET NO.	SHEET TITLE
1	TITLE SHEET
2	INDEX OF SHEETS AND QUANTITIES
3	PHASING PLAN-PHASE 1
4	PHASING PLAN-PHASE 2
5	STAGING DETAILS
6	PAVEMENT REPAIRS
7	PAVEMENT REPAIRS
8	PAVEMENT REPAIRS
9	PAVEMENT REPAIRS
10	PAVEMENT REPAIRS
11	PAVEMENT REPAIRS
12	MARKING PLAN
13	MARKING PLAN
14	MARKING PLAN
15	MARKING PLAN
16	MARKING PLAN
17	MARKING PLAN
18	MARKING DETAILS
19	PATCHING DETAILS
20	PATCHING DETAILS
21	PATCHING DETAILS
22	PATCHING DETAILS
23	JOINTING DETAILS

ESTIMATED QUANTITIES

BID PACKAGE #1 - RECONSTRUCT WEST TERMINAL APRON AND CLEAN/RESEAL JOINTS EAST TERMINAL					
ITEM NO.	SPEC. NO.	DESCRIPTION	UNIT	PLAN QUANTITY	FINAL QUANTITY
1	C-105	MOBILIZATION	LS	1	
2	GP 40-05	TRAFFIC CONTROL	LS	1	
3	P-101-5.1	PATCHES, FULL-DEPTH FINISH, FULL SLAB	SY	120	
4	P-101-5.1	PATCHES, FULL-DEPTH FINISH, PARTIAL SLAB	SY	35	
5	P-101-5.1	PATCHES, FULL-DEPTH FINISH, CORNER BREAK	SF	450	
6	P-101-5.2	DIAMOND GRINDING	SF	1020	
7	P-101-5.3	SAW AND SEAL JOINTS (APRON)	LFT	8650	
8	P-101-5.3	SAW AND SEAL JOINTS (RUNWAY AND TAXIWAY)	LFT	58000	
9	P-101-5.3	ROUTE AND SEAL CRACKS	LFT	900	
10	P-208-5.1	CRUSHED AGGREGATE BASE COURSE - 6 INCH	SY	150	
11	P-620-5.1	RUNWAY AND TAXIWAY MARKING	SF	29400	
12	P-620-5.2	REFLECTIVE MEDIA (TYPE I, GRADATION A)	LB	1375	
13	P-620-5.3	RUNWAY PAINT REMOVAL	SF	3625	

\$\$\$USER\$\$\$
 \$\$\$PRF\$\$\$
 \$\$\$DATE\$\$\$
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REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA							MARKING DETAILS
DATE							MARCH 15, 2022
PROJECT NO							60676643
FILENAME							
SHEET NO							
DRAWING NO							2



- a. Phase 1
- Phase 1 must conclude prior to beginning Phase 2.
 - Prior to beginning Phase 1 work.
 - Contractor shall notify the owner 72 hours in advance to close Runway 13-31 and Taxiway to Apron so that a NOTAM may be issued.
 - NAVAIDS and airfield lights for Runway 13-31 will be de-energized.
 - The contractor shall place a tarped closed runway marker at the locations designated as "X" shown in the safety and operations and phasing plans.
 - The contractor shall mark the taxiway and runway's object free area (OFA). The object free areas shall be marked with a survey lath and paint, located 25' intervals. Contractor to keep all workers, equipment, and materials outside of these areas during construction phase. These survey lathes shall be maintained throughout this phase. Vehicles, equipment or materials cannot be parked, unattended or stockpiled within the object free areas while working in this phase.
 - Contractor shall place a row of barricades at each barricade location designated as "1" with no gaps greater than 4 feet. Barricades shall be located outside of the runways object free area.
 - Phase 1 work includes the following:
 - Existing Joint Re-Sealing
 - Random Crack Routing and Sealing
 - Diamond Grinding Along Joints
 - Full Depth PCC Patching of Full and Half Panels and Corner Breaks
 - Patching Includes Removal of Pavement and Base
 - Paint Re-Stripping and Paint Removal.
 - During Phase 1, the contractor must stop and determine the way is clear before proceeding onto the taxiway. The contractor shall give way to any aircraft in the area by providing adequate space between themselves and the aircraft. The contractor is responsible for immediately removing any

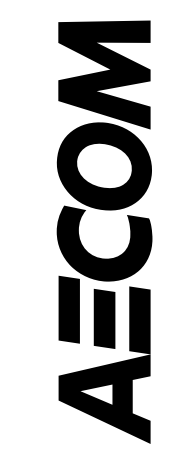
LEGEND

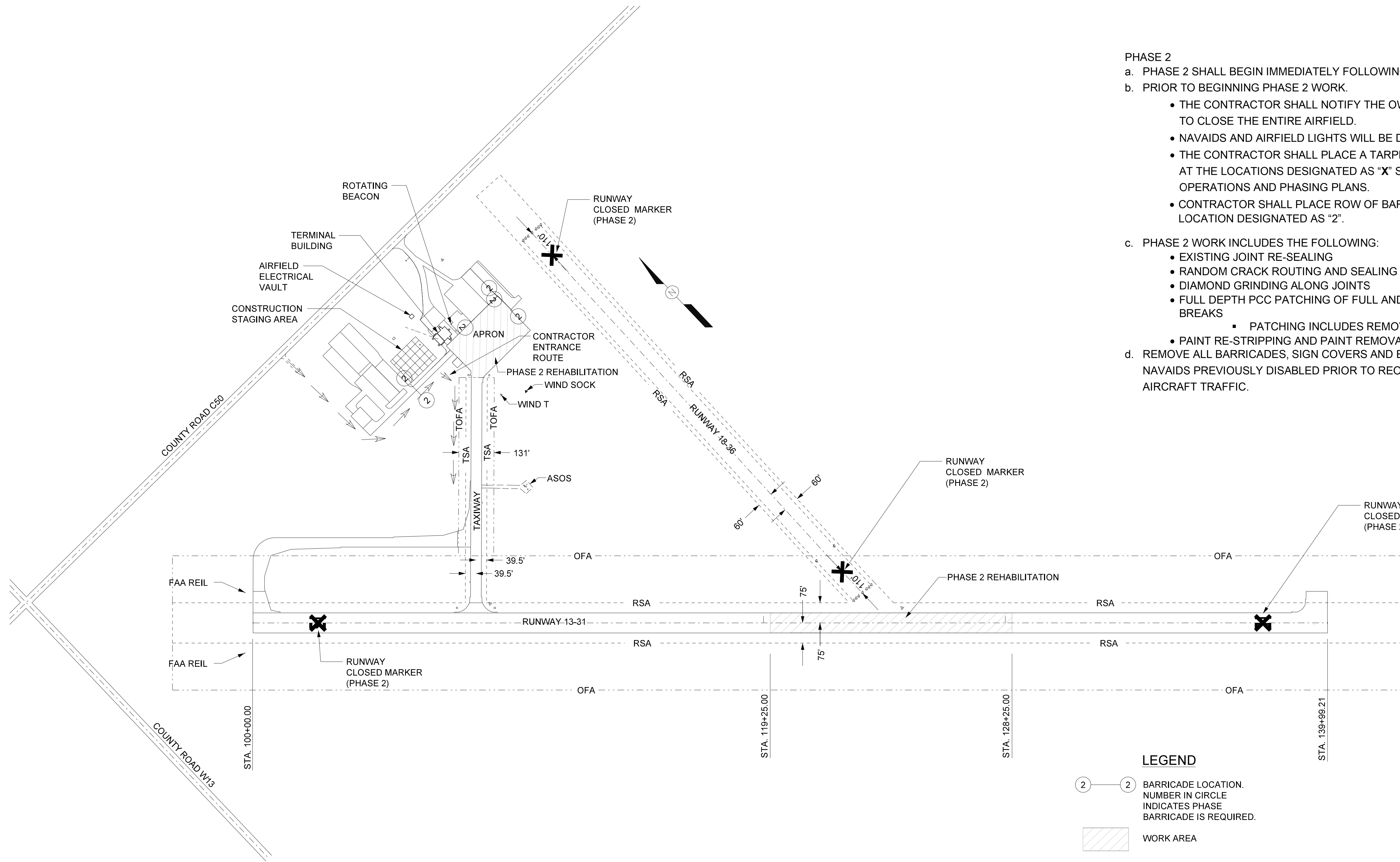
① — ① BARRICADE LOCATION. NUMBER IN CIRCLE INDICATES PHASE BARRICADE IS REQUIRED.

 WORK AREA



REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA		PHASING PLAN PHASE 1	
DATE	MARCH 15, 2022	DRN	CHK
PROJECT NO	60676643	NO	NO
FILENAME		REVISIONS	
SHEET NO			
DRAWING NO	3		

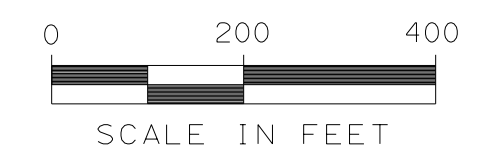




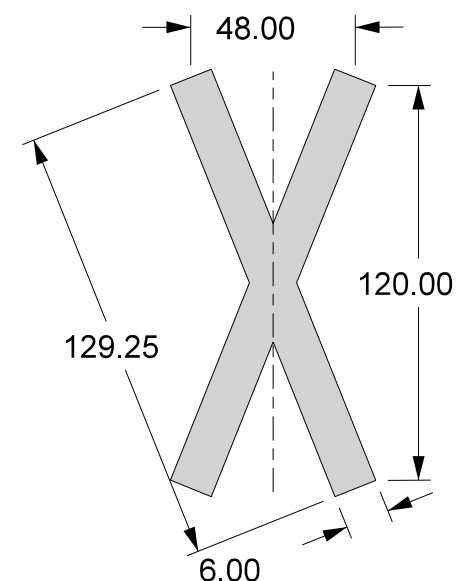
- PHASE 2**
- a. PHASE 2 SHALL BEGIN IMMEDIATELY FOLLOWING COMPLETION OF PHASE 1.
 - b. PRIOR TO BEGINNING PHASE 2 WORK.
 - THE CONTRACTOR SHALL NOTIFY THE OWNER 72 HOURS IN ADVANCE TO CLOSE THE ENTIRE AIRFIELD.
 - NAVAIDS AND AIRFIELD LIGHTS WILL BE DE-ENERGIZED
 - THE CONTRACTOR SHALL PLACE A TARPED CLOSED RUNWAY MARKER AT THE LOCATIONS DESIGNATED AS "X" SHOWN IN THE SAFETY AND OPERATIONS AND PHASING PLANS.
 - CONTRACTOR SHALL PLACE ROW OF BARRICADES AT THE BARRICADE LOCATION DESIGNATED AS "2".
 - c. PHASE 2 WORK INCLUDES THE FOLLOWING:
 - EXISTING JOINT RE-SEALING
 - RANDOM CRACK ROUTING AND SEALING
 - DIAMOND GRINDING ALONG JOINTS
 - FULL DEPTH PCC PATCHING OF FULL AND HALF PANELS AND CORNER BREAKS
 - PATCHING INCLUDES REMOVAL OF PAVEMENT AND BASE
 - PAINT RE-STRIPPING AND PAINT REMOVAL
 - d. REMOVE ALL BARRICADES, SIGN COVERS AND ENERGIZE LIGHTING AND NAVAIDS PREVIOUSLY DISABLED PRIOR TO REOPENING THE AIRFIELD TO AIRCRAFT TRAFFIC.

LEGEND

- ② — ② BARRICADE LOCATION. NUMBER IN CIRCLE INDICATES PHASE BARRICADE IS REQUIRED.
- WORK AREA

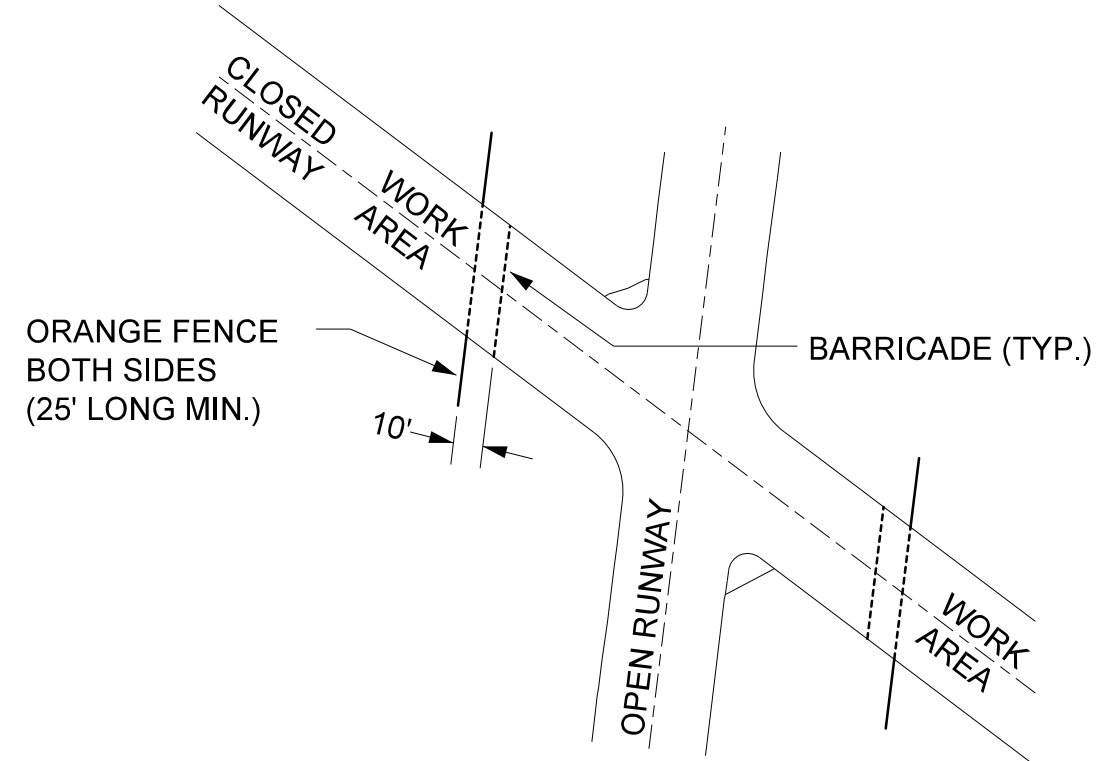


AECOM		REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA		PHASING PLAN PHASE 2	
		DATE MARCH 15, 2022		PROJECT NO. 60676643	
FILENAME		SHEET NO		DRAWING NO	
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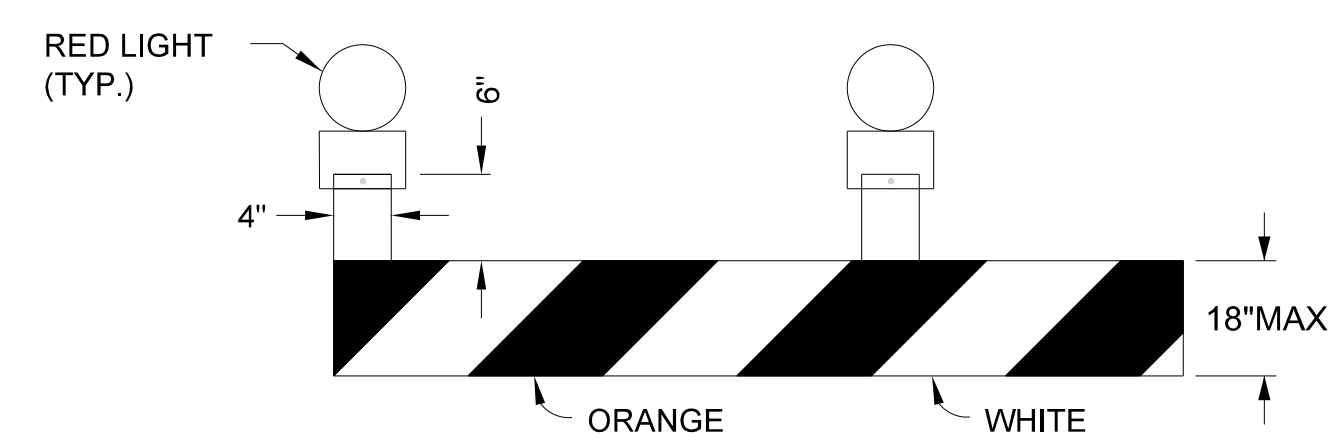


1 TEMPORARILY CLOSED RUNWAY MARKING DETAIL NOT TO SCALE

NOTE: TEMPORARY MARKER FOR CLOSED RUNWAY TO BE CONSTRUCTED OF FABRIC, PLYWOOD, SNOW FENCE OR SUITABLE MATERIAL. SECURE THE MARKER IN PLACE AS NOTED TO DENOTE A CLOSED TAXIWAY. MARKER IS INCLUDED IN TRAFFIC CONTROL.



2 DETAIL A NOT TO SCALE



4 TYPICAL BARRIACDE NOT TO SCALE

BRACKETS TO ACCEPT 2 LIGHTS AND TWO FLAGS. FACE TO BE BI-DIRECTIONAL ORANGE AND WHITE MARKINGS.

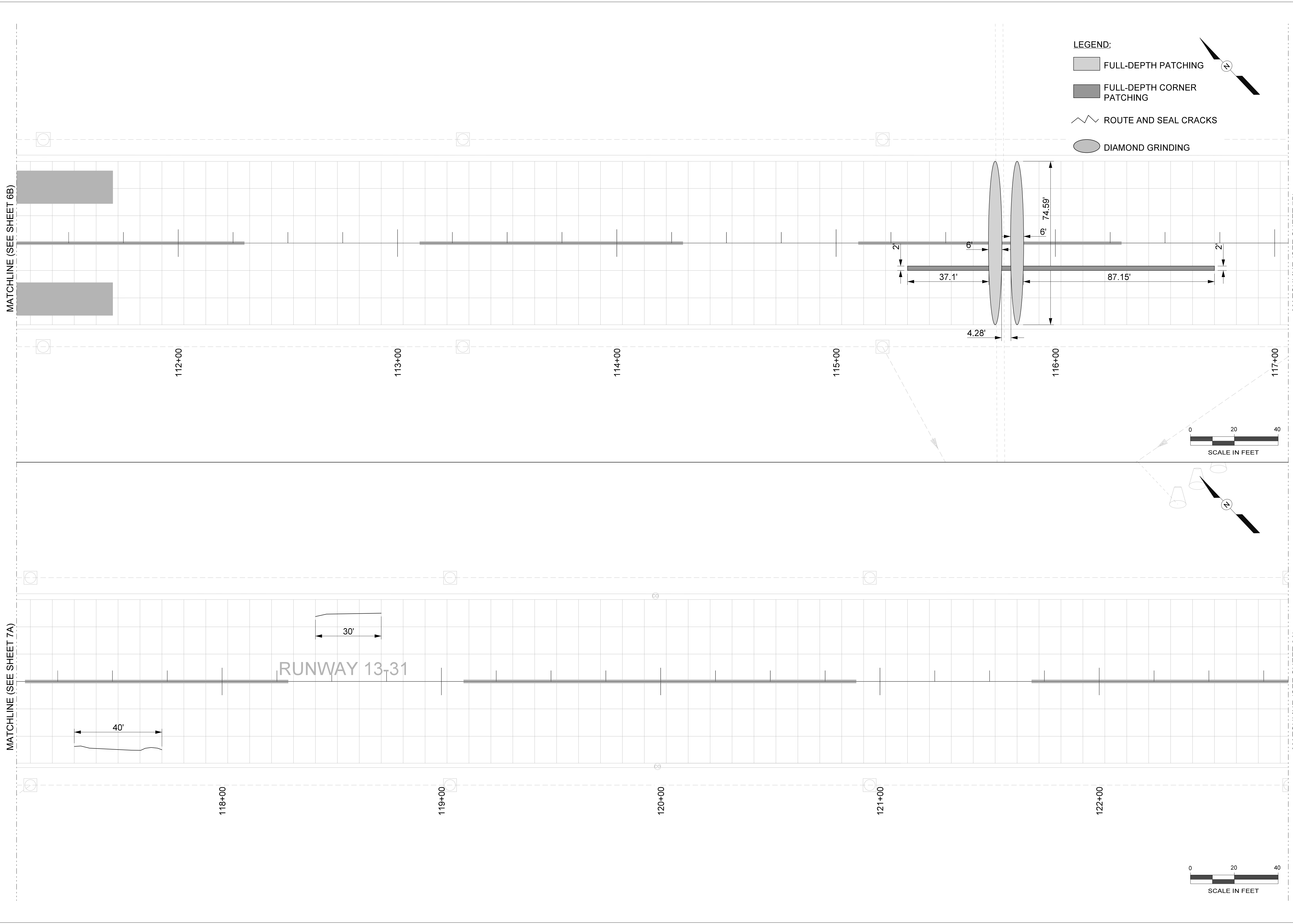
NOTES

1. BARRICADE BOARDS, OR ENGINEERING APPROVED LOW-PROFILE, LOW MASS IMPACT BARRICADES SHALL BE USED ON PAVEMENT.
2. LIGHTS SHALL BE SECURELY ANCHORED TO BARRICADES.
3. BARRICADE SHALL BE PROPERLY WEIGHED TO PREVENT MOVEMENT BY WIND, PROP WASH, OR JET BLAST OF UP TO 75 M.P.H.
4. CONTRACTORS SHALL BE REQUIRED TO INSPECT BARRICADES DAILY TO ENSURE THAT BARRICADES ARE INTACT AND IN PROPER WORKING ORDER IN ACCORDANCE WITH THIS SPECIFICATION.
5. LIGHT SHALL EITHER BE OMNIDIRECTIONAL, OR EVERY OTHER LIGHT SHALL BE ROTATED 90 DEGREES.
6. BARRICADE SHALL BE 10- FEET LONG WITH ALTERNATING 6" BANDS OF INTERNATIONAL ORANGE AND WHITE .
7. LIGHT SPACING SHALL NOT EXCEED 10 FEET, OPERATED BETWEEN SUNSET AND SUNRISE AND PERIODS DURING LOW VISIBILITY.
8. BARRICADES SHALL START 4 FEET FROM EDGE OF PAVEMENT AND SPACED 4 FEET MAXIMUM.

OPERATIONAL EFFECTS TABLE

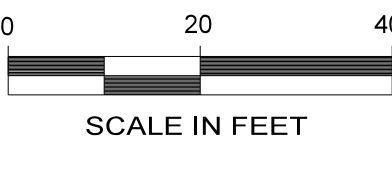
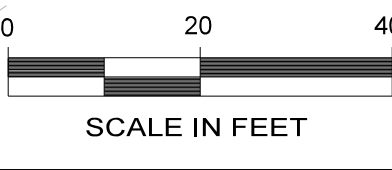
PROJECT		REHABILITATE RUNWAY, TAXIWAY AND APRON	
PHASE	EXISTING	PHASE 1: TAXIWAY AND RUNWAY 13-31 OUTSIDE OF RUNWAY 18-36 OFA	PHASE 2: RUNWAY 13-31 INSIDE OF RUNWAY 18-36 OFA AND APRON
SCOPE OF WORK	N/A	JOINT AND CRACK ROUTE AND SEALING AND PAVEMENT REPAIRS AND PAINT RESTRIPPING FOR TAXIWAY AND RUNWAY 13-31 OUTSIDE OF THE OFA FOR RUNWAY 18-36	JOINT AND CRACK ROUTE AND SEALING AND PAVEMENT REPAIRS AND PAINT RESTRIPPING FOR RUNWAY 13-31 WITHIN THE OFA FOR RUNWAY 18-36 AND WORK WITHIN THE APRON AREA
EFFECTS OF CONSTRUCTION	N/A	RUNWAY 13-31 CLOSED	AIRFIELD CLOSED
AIRCRAFT OPERATIONS		GA: 10/DAY	
RUNWAY 13-31 CHARACTERISTICS	AIRPLANE DESIGN GROUP	B-II	
	RSA WIDTH	150'	
	OFA WIDTH	500'	CLOSED
	RSA AND OFA LENGTH BEYOND RUNWAY END	300'	CLOSED
RUNWAY 18-36 CHARACTERISTICS (TURF RUNWAY)	AIRPLANE DESIGN GROUP	A-I	
	RSA WIDTH	120'	
	OFA WIDTH	250'	OPEN
	RSA AND OFA LENGTH BEYOND RUNWAY END	240'	CLOSED
	TSA WIDTH	79'	
TOFA WIDTH	131'		
INFORMATION FOR NOTAMS	N/A	EQUIPMENT CROSSING TAXILANE BETWEEN HANGARS AND TERMINAL APRON. RUNWAY 13-31 CLOSED. NAVAIDS, LIGHTS DISABLED.	AIRFIELD CLOSED. NAVAIDS, LIGHTS DISABLED.

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AECOM							NO
REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA							NO
STAGING DETAILS							NO
DATE							MARCH 15, 2022
PROJECT NO							60676643
FILENAME							
SHEET NO							
DRAWING NO							5



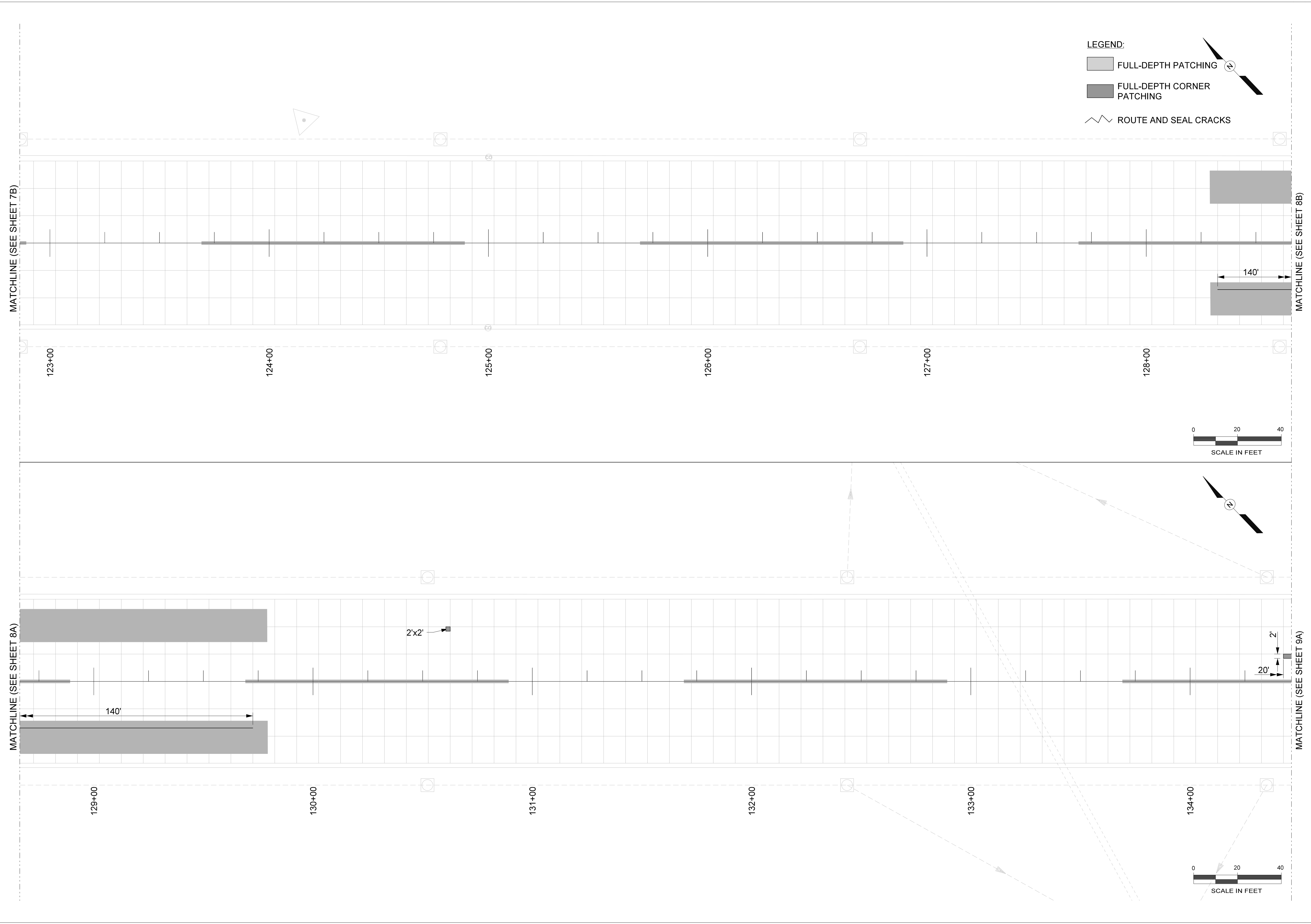
LEGEND:

- FULL-DEPTH PATCHING
- FULL-DEPTH CORNER PATCHING
- ROUTE AND SEAL CRACKS
- DIAMOND GRINDING



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REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA	
PAVEMENT REPAIRS	
DATE MARCH 15, 2022	
PROJECT NO 60676643	
FILENAME	
SHEET NO	
DRAWING NO 7	
REVISIONS	NO
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DATE	DATE

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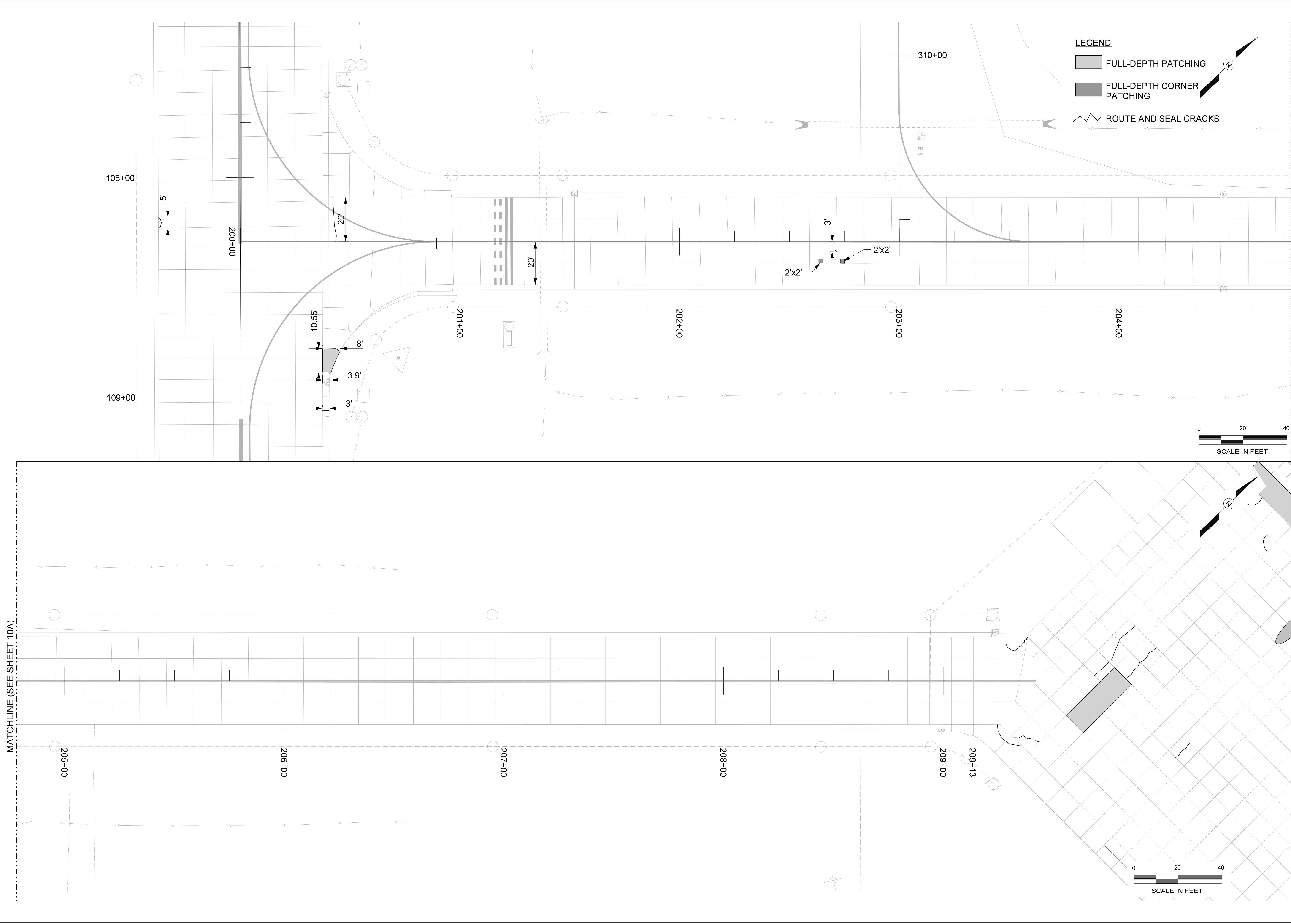


LEGEND:

 FULL-DEPTH PATCHING
 FULL-DEPTH CORNER PATCHING
 ROUTE AND SEAL CRACKS

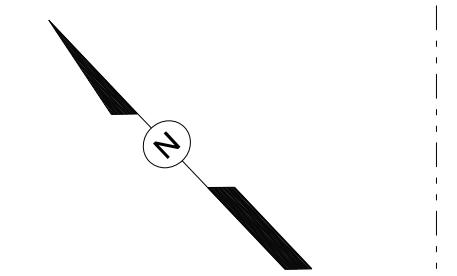
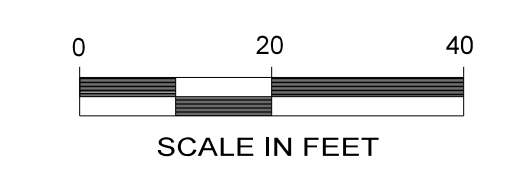
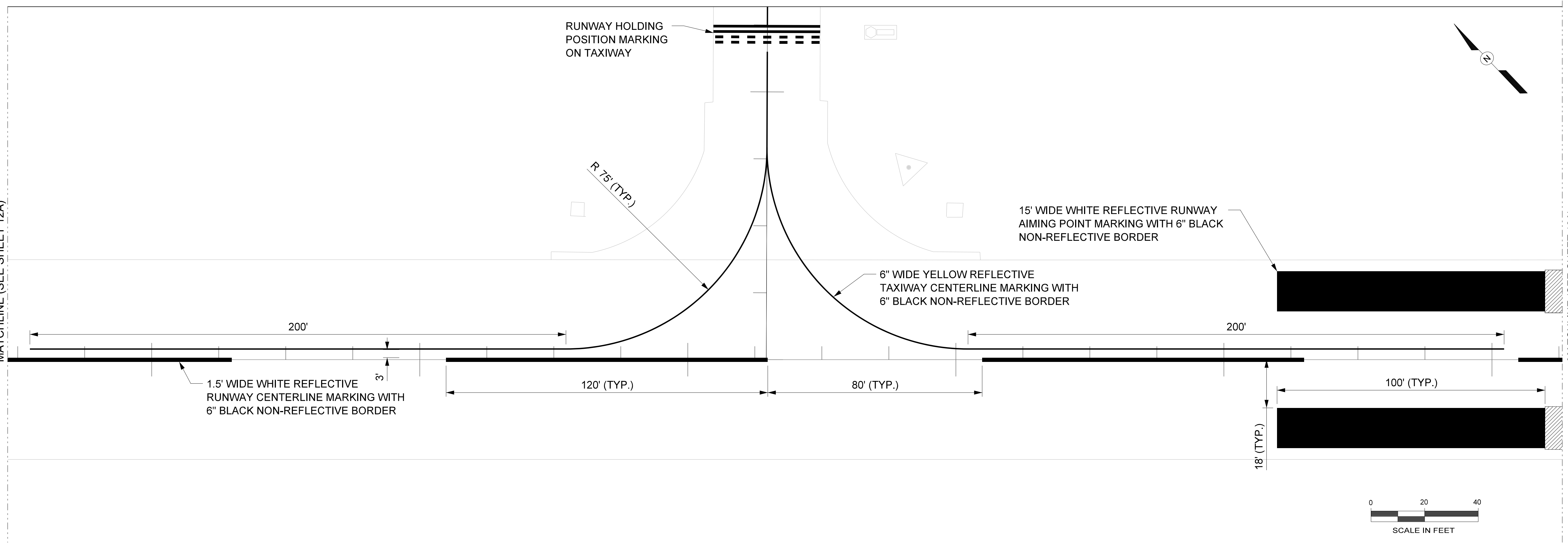
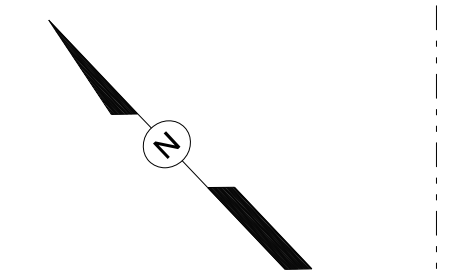
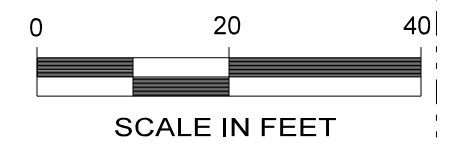
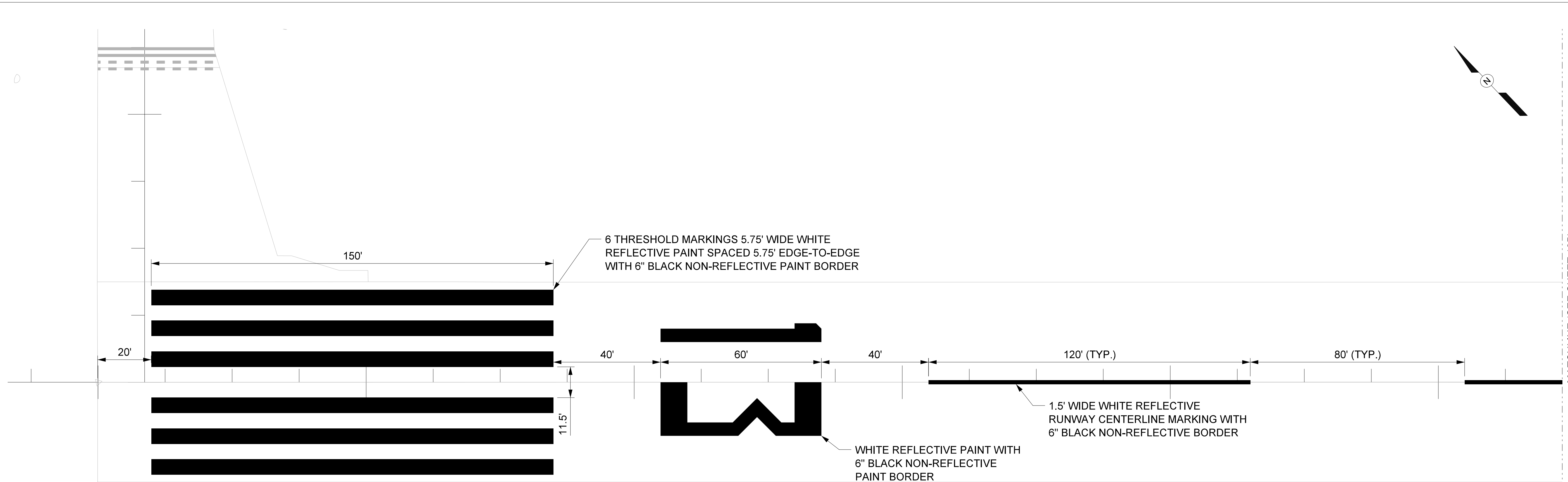
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DATE	MARCH 15, 2022	DRN NOB	
PROJECT NO	60676643	DES ADH	
FILENAME		CHK DBH	
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		REVISIONS	
		DRN CHK	
		DATE	





LEGEND:
 FULL-DEPTH PATCHING
 FULL-DEPTH CORNER PATCHING
 ROUTE AND SEAL CRACKS

REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA		AECOM		REVISIONS NO. DRN. CHK. DATE	
DATE MARCH 15, 2022	PROJECT NO. 60676643	FILENAME PAVEMENT REPAIRS	SHEET NO. 10	DRAWING NO. 10	NO. DRN. CHK. DATE



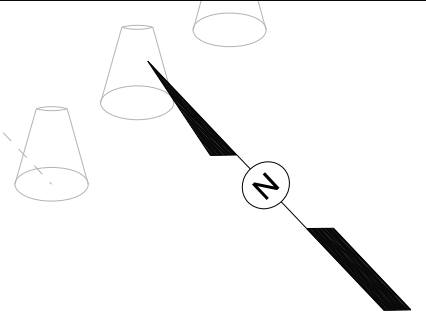
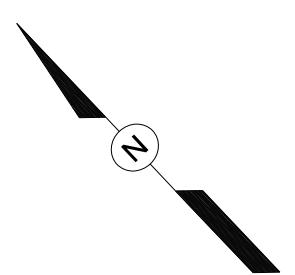
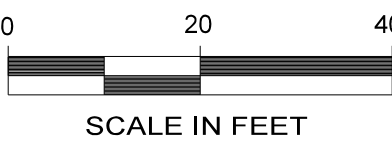
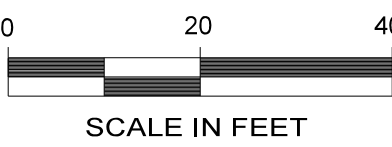
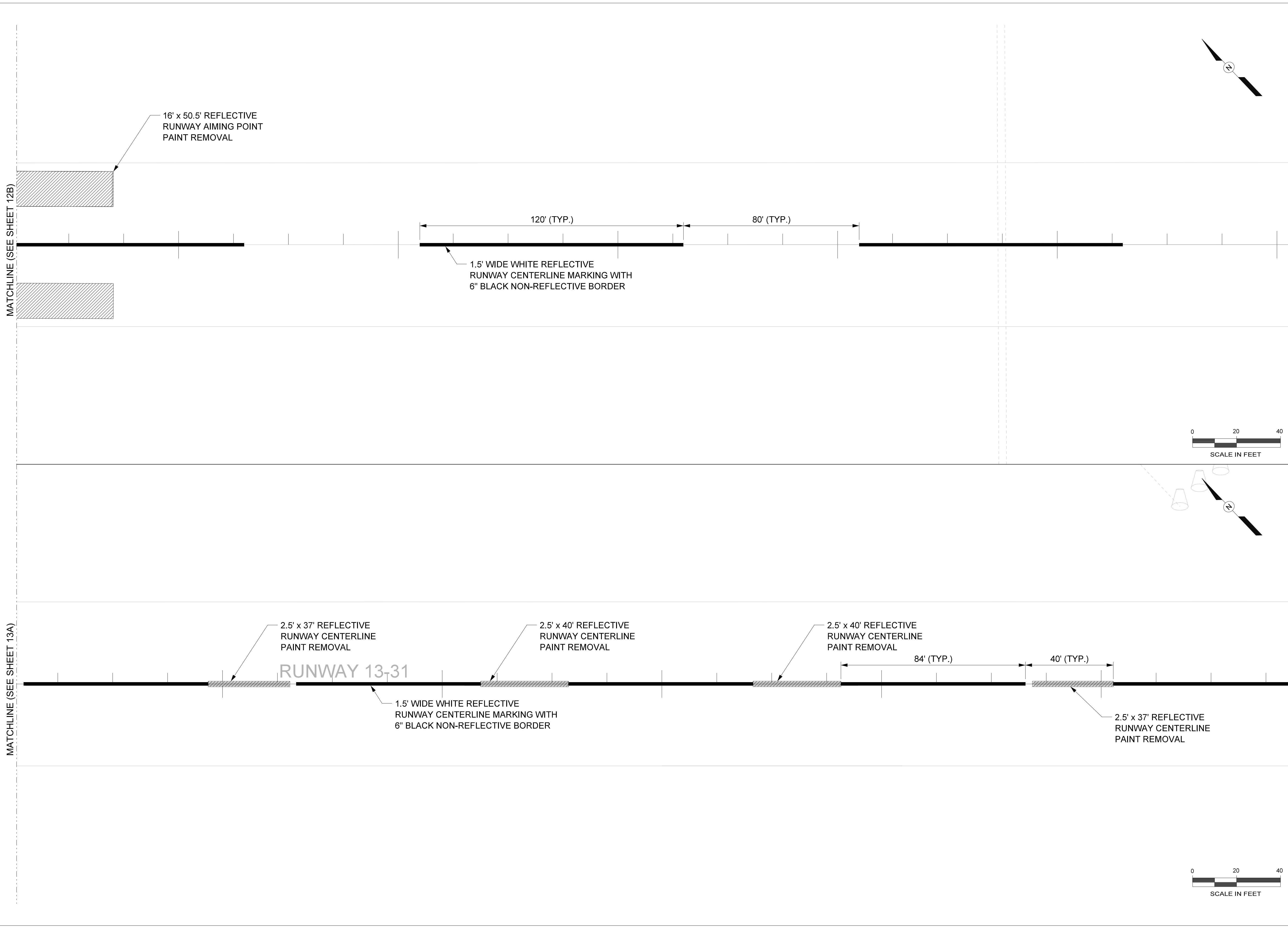
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 FAA AIP PROJECT NO. 3-19-0067-012
 OELWEIN MUNICIPAL AIRPORT
 OELWEIN, IOWA

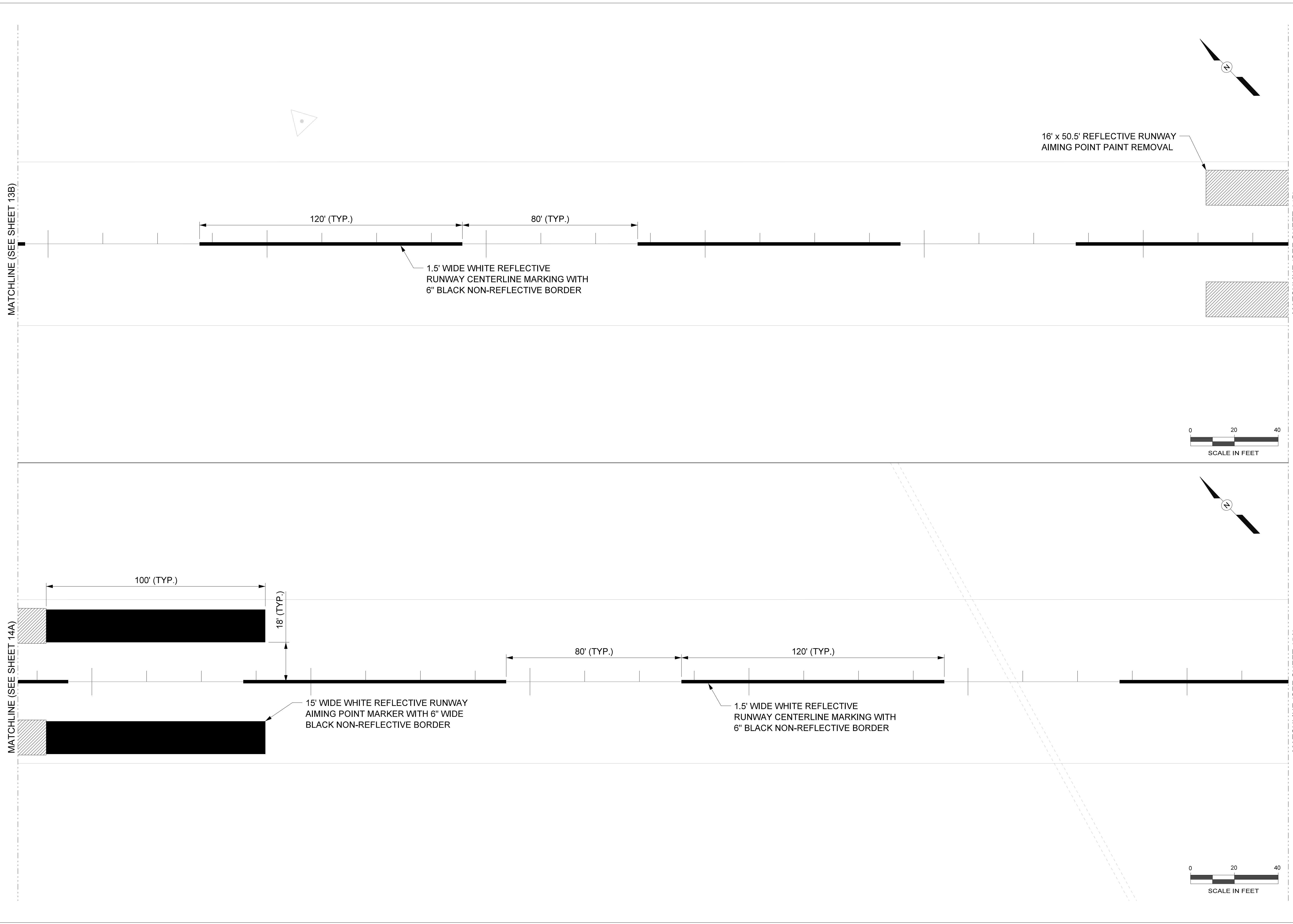
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DATE	MARCH 15, 2022
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DRAWING NO	12



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PROJECT NO	60676643	DES ADH	
FILENAME		CHK DBH	
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		DRN	CHK
			DATE

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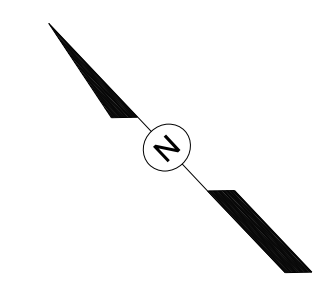
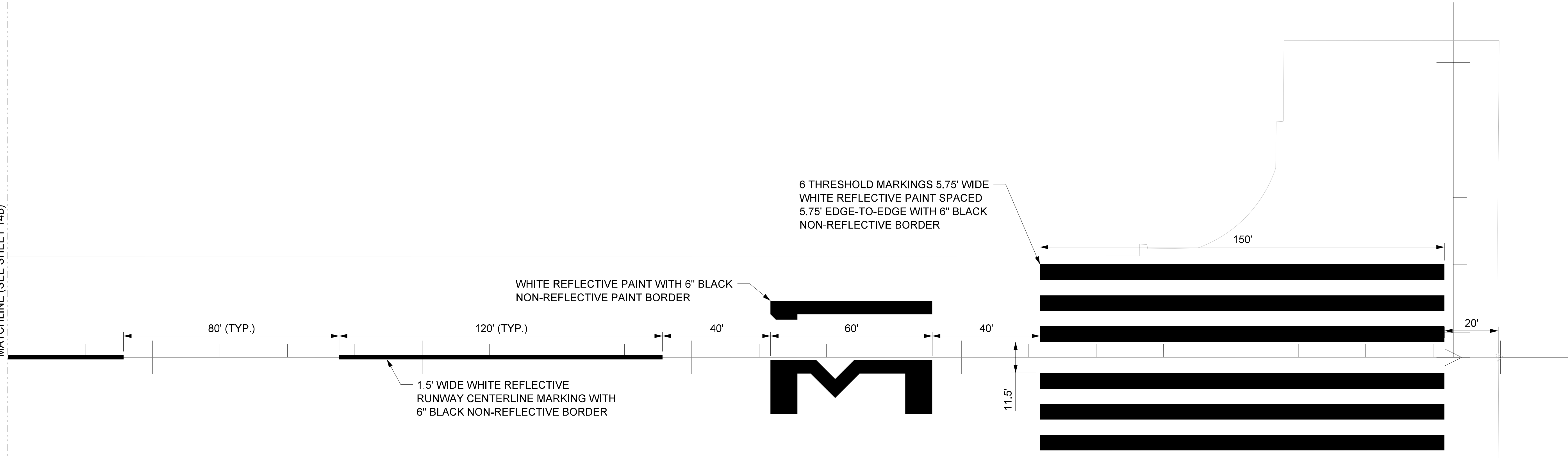


REHABILITATE RUNWAY, TAXIWAY, AND APRON		DATE	MARCH 15, 2022
FAA AIP PROJECT NO. 3-19-0067-012		PROJECT NO	60676643
OELWEIN MUNICIPAL AIRPORT		FILENAME	
OELWEIN, IOWA		SHEET NO	
MARKING PLAN		DRAWING NO	14

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MATCHLINE (SEE SHEET 14B)



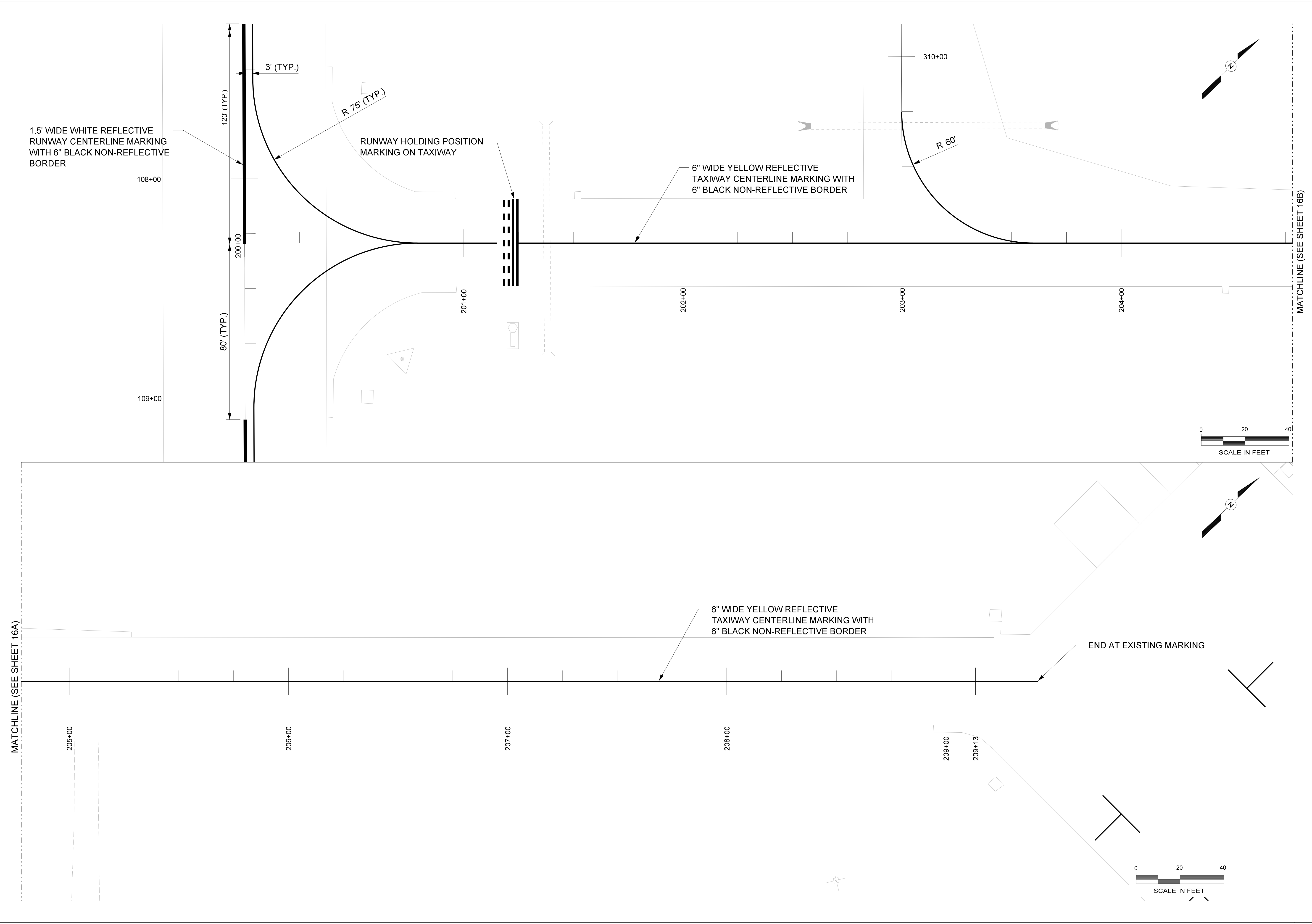
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 FAA AIP PROJECT NO. 3-19-0067-012
 OELWEIN MUNICIPAL AIRPORT
 OELWEIN, IOWA

MARKING PLAN

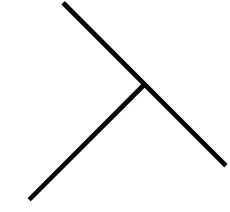
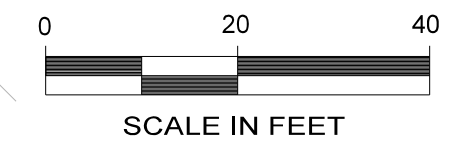
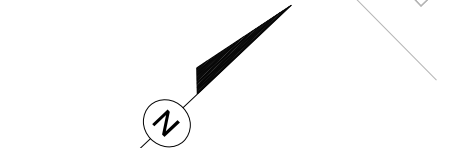
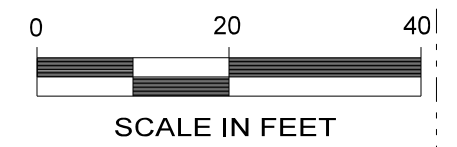
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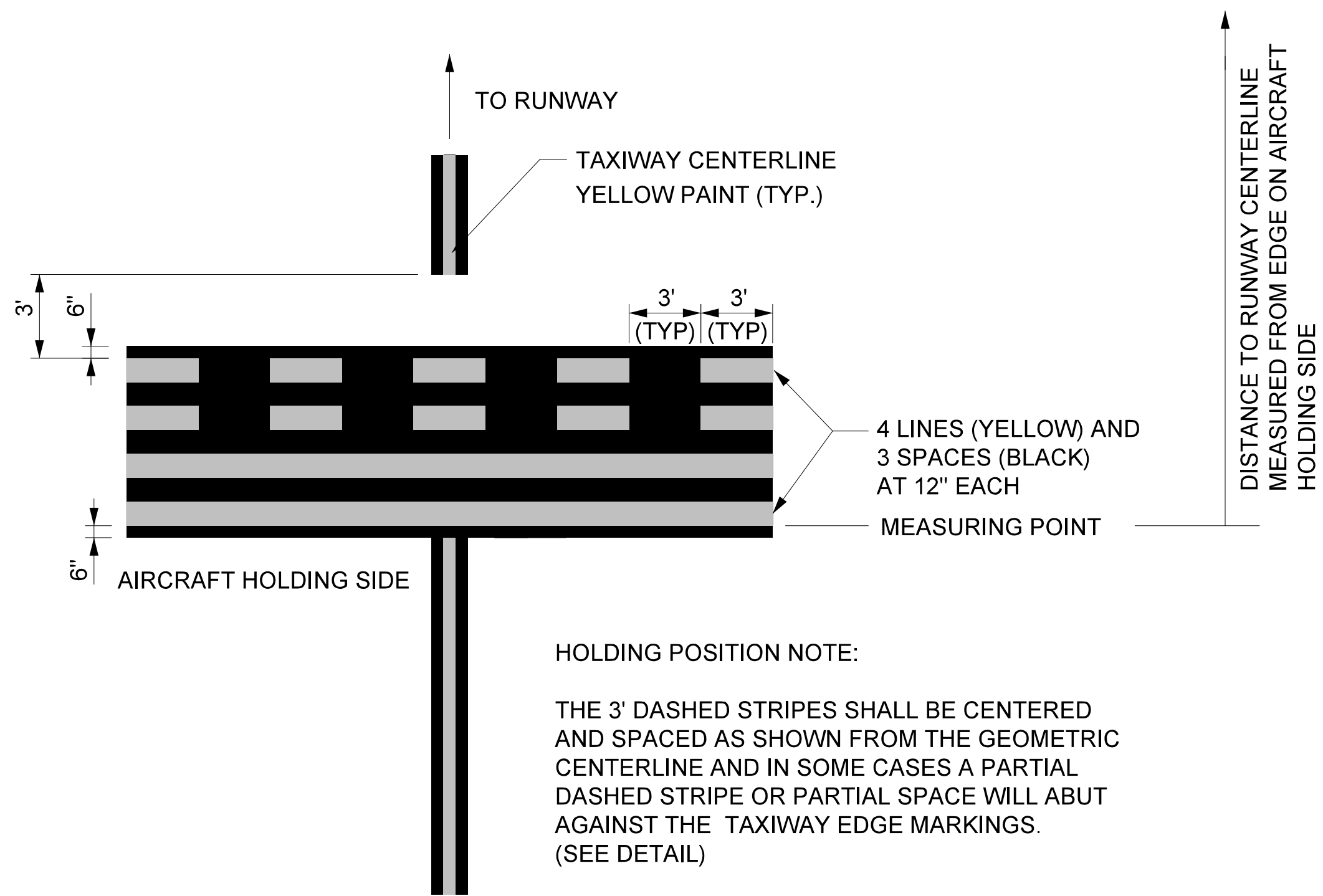


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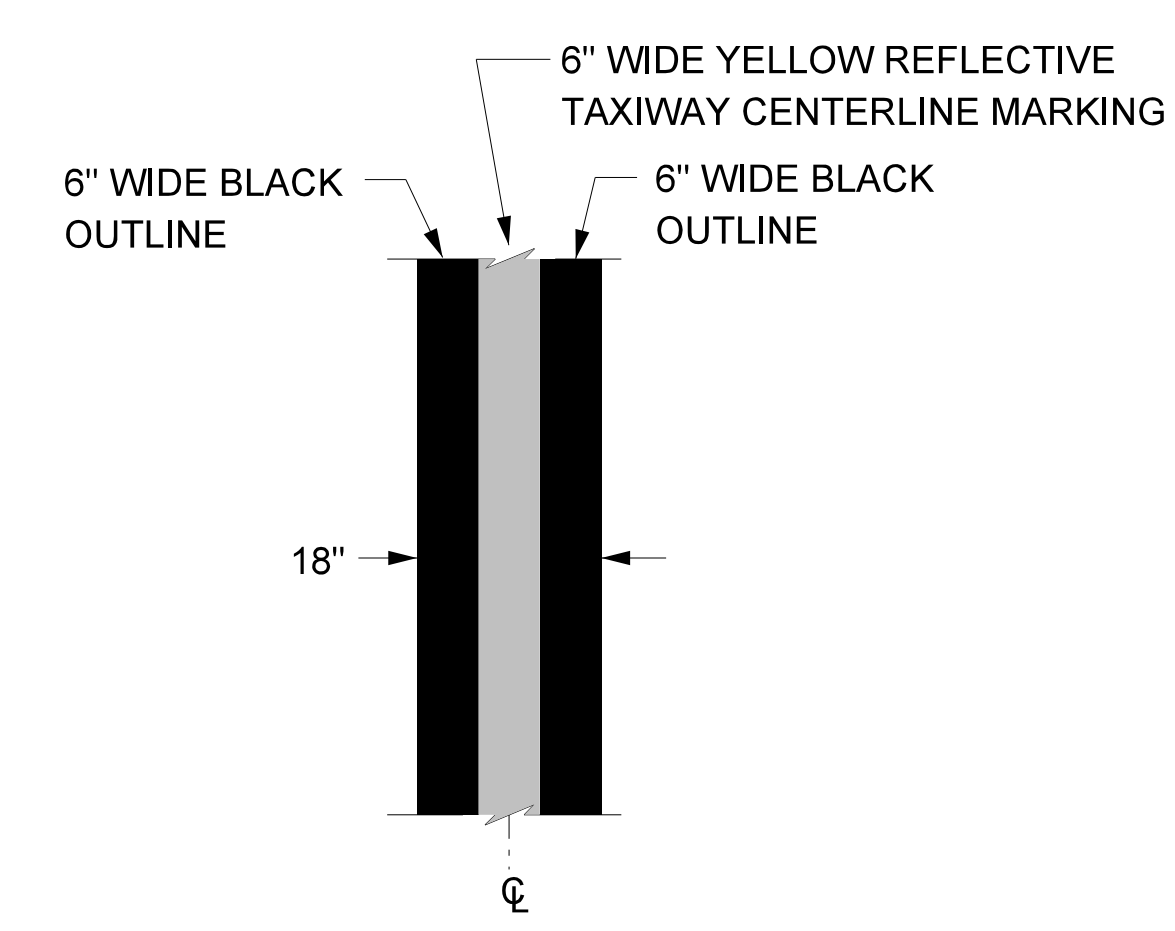
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PROJECT NO	60676643	DES ADH	
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DRAWING NO	16	NO	
		REVISIONS	
		DRN CHK	
		DATE	



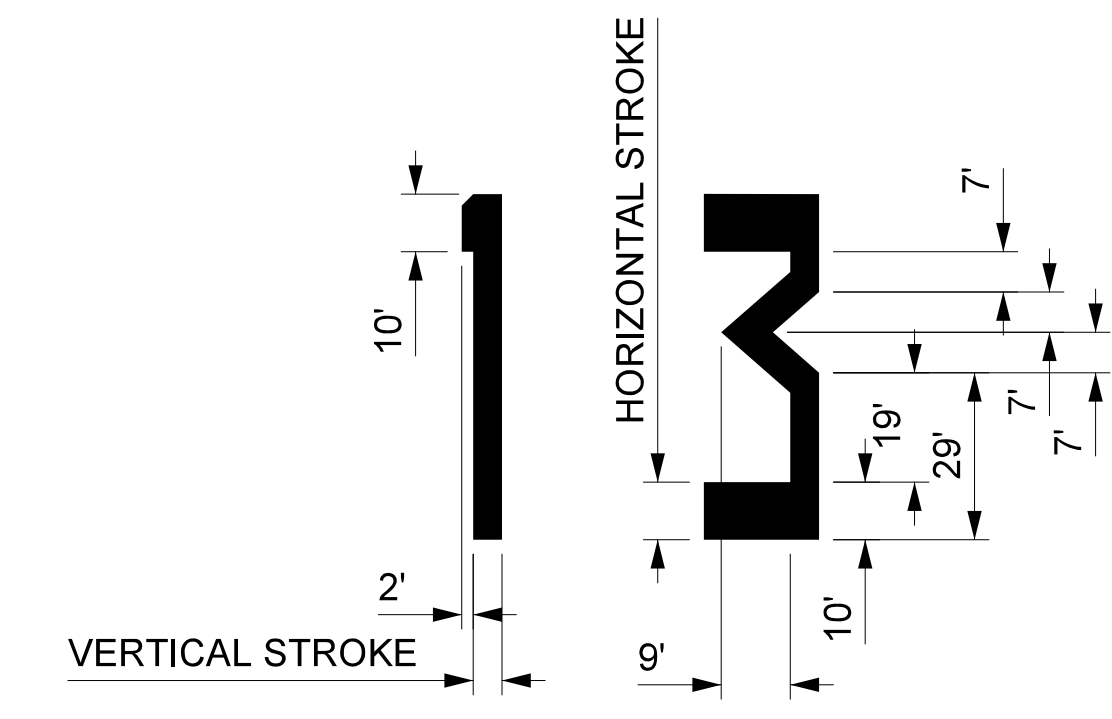


HOLDING POSITION NOTE:
 THE 3' DASHED STRIPES SHALL BE CENTERED AND SPACED AS SHOWN FROM THE GEOMETRIC CENTERLINE AND IN SOME CASES A PARTIAL DASHED STRIPE OR PARTIAL SPACE WILL ABUT AGAINST THE TAXIWAY EDGE MARKINGS. (SEE DETAIL)

RUNWAY HOLDING POSITION ON TAXIWAYS MARKING DETAIL
 NOT TO SCALE



TAXIWAY CENTERLINE MARKING DETAIL
 NOT TO SCALE



- NOTES:**
- DIMENSIONS ARE EXPRESSED IN FEET.
 - ALL CHARACTERS HAVE THESE CHARACTERISTICS (UNLESS OTHERWISE SPECIFIED):
 - 60 HIGH
 - 20 WIDE
 - VERTICAL STROKE OF 5
 - HORIZONTAL STROKE OF 10
 - DIAGONAL STROKE OF 5
 - FOR DOUBLE DESIGNATIONS, THE CENTER OF THE OUTER EDGES OF THE TWO NUMERALS IS CENTERED ON THE RUNWAY PAVEMENT CENTERLINE.

RUNWAY DESIGNATION NUMERALS DETAIL
 NOT TO SCALE

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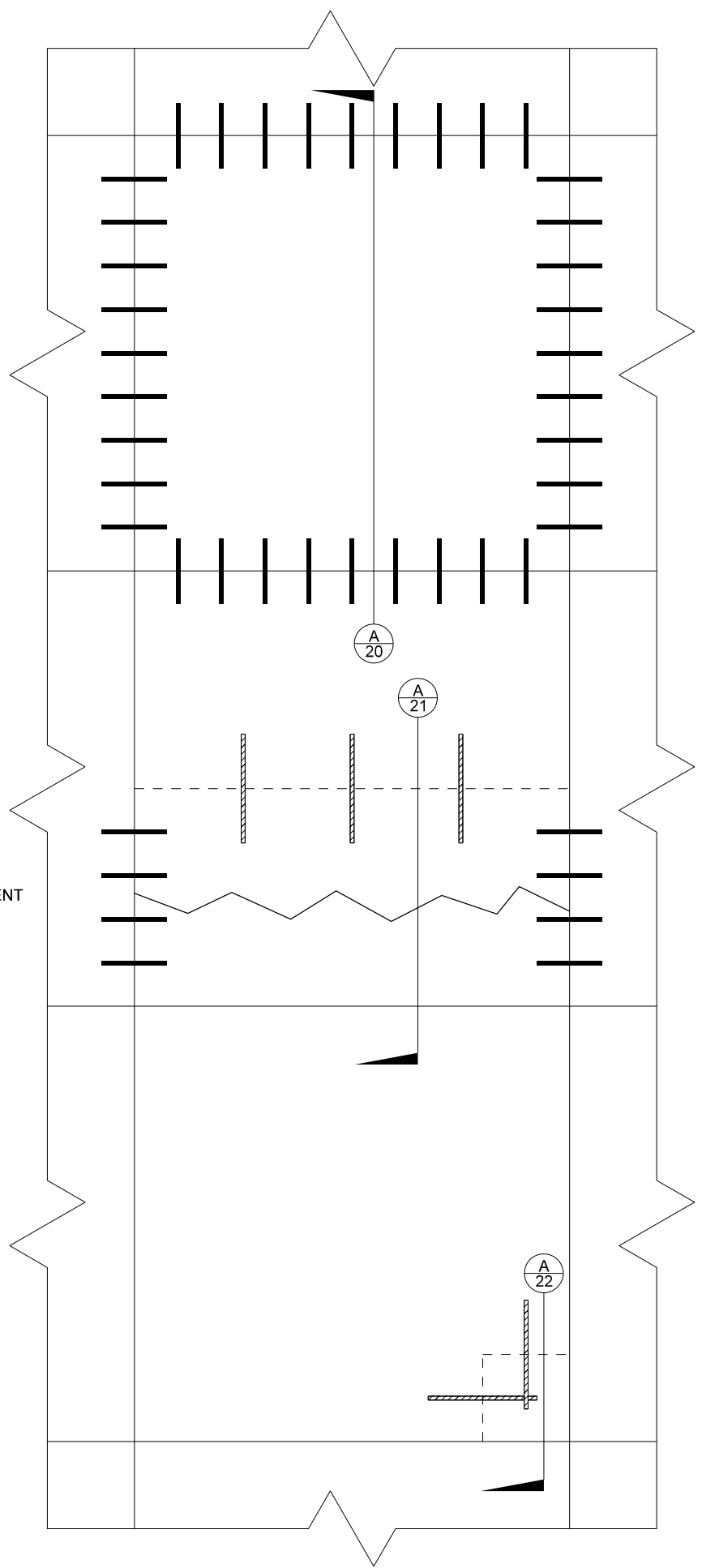
REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA		MARKING DETAILS	
DATE	MARCH 15, 2022	DRN	NOB
PROJECT NO	60676643	DES	ADH
FILENAME		CHK	DBH
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DRAWING NO	18	Copyright © AECOM. All Rights Reserved.	
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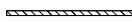

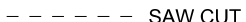

FULL SLAB REPLACEMENT

PARTIAL SLAB REPLACEMENT

CORNER BREAK



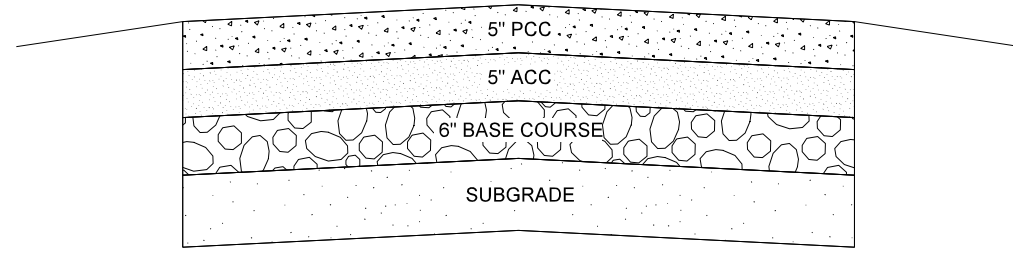
LEGEND:

-  30" LONG #4 TIE BAR SPACED 30"
-  18" LONG #5 DOWEL SPACED 12"
-  SAW CUT
-  CRACK

WEATHER AND TEMPERATURE REQUIREMENTS:

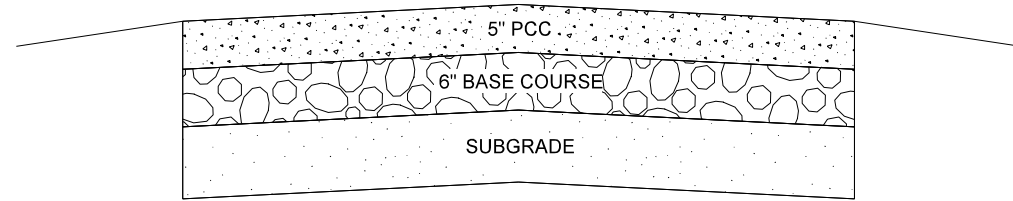
- DO NOT BEGIN REPAIRS DURING INCLEMENT WEATHER.
- DO NOT PLACE CONCRETE UNLESS THE AMBIENT TEMPERATURE IS AT LEAST 40°F (4°C) AND RISING AND THE CONCRETE TEMPERATURE IS GREATER THAN OR EQUAL TO 50°F (10°C).
- DO NOT PLACE CONCRETE ON FROZEN BASE, ICE, OR SNOW.
- WHEN THE AMBIENT TEMPERATURE EXCEEDS 85°F (29°C), SPRINKLE THE ADJACENT CONCRETE AND BASE WITH WATER IMMEDIATELY BEFORE PLACING CONCRETE.
- PLACE CONCRETE AT THE COOLEST TEMPERATURE PRACTICABLE, AND NEVER ALLOW THE PLACED CONCRETE TEMPERATURE TO EXCEED 90°F (32°C).

NOTE:
 TRANSVERSE GROOVING IS REQUIRED. SEE IDOT SECTION 2301.16.



**EXISTING PAVEMENT SECTION -
 CONNECTOR TAXIWAY AND RUNWAY 13/31**

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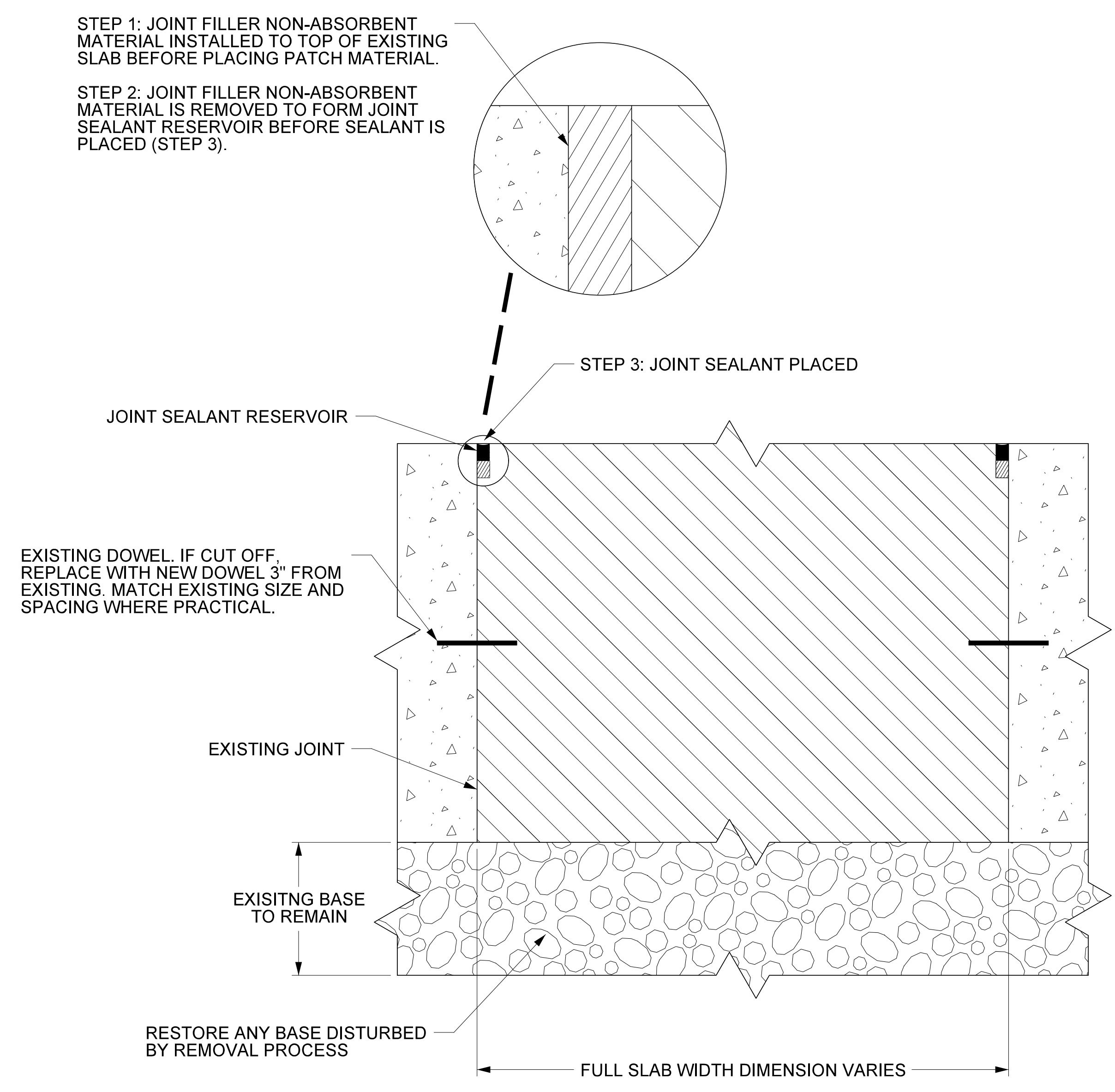


EXISTING PAVEMENT SECTION - APRON

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REHABILITATE RUNWAY, TAXIWAY, AND APRON FAA AIP PROJECT NO. 3-19-0067-012 OELWEIN MUNICIPAL AIRPORT OELWEIN, IOWA											
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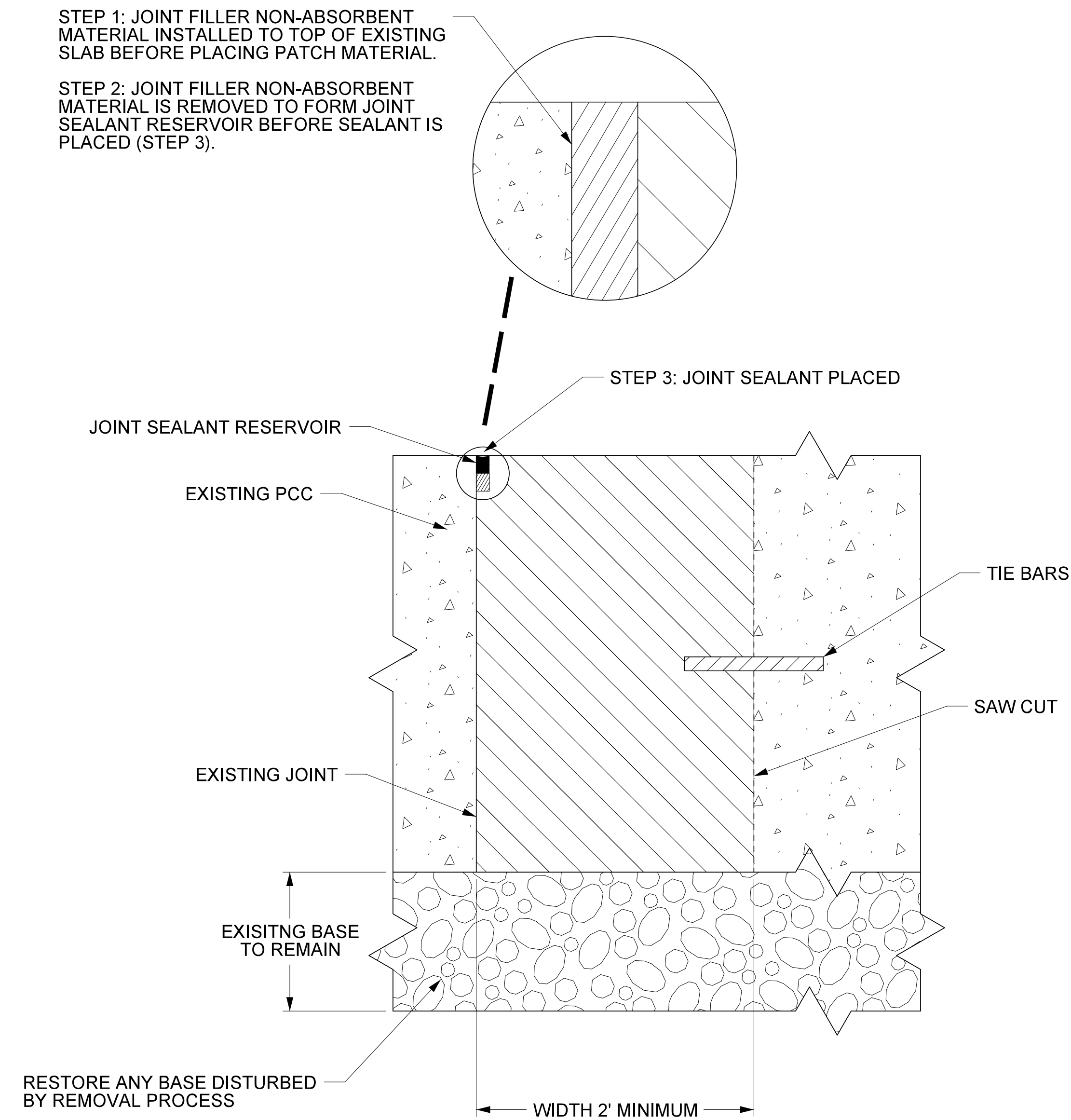


A FULL DEPTH REPAIR IN RIGID PAVEMENT - FULL SLAB REPLACEMENT
 NOT TO SCALE

REPAIR PROCEDURE:

1. REVIEW THE CONSTRUCTION SAFETY AND PHASING PLAN (CSPP). ENSURE ALL PAVEMENT CLOSURES HAVE ALL REQUIRED ITEMS IN PLACE, SUCH AS LIGHTED XS, BARRICADES, ETC.; AND ALL NOTAMS HAVE BEEN ISSUED FOR AFFECTED AREAS OF THE AIRFIELD.
2. MARK THE LIMITS OF THE AREA TO BE REPAIRED.
3. MAKE A FULL-DEPTH SAW CUT ALONG THE CONSTRUCTED JOINTS AT LEAST 2 FEET (0.6 M) BEYOND THE LIMITS OF THE DAMAGED PAVEMENT AND MAKE A SAW CUT PERPENDICULAR TO THE CONSTRUCTED JOINTS FROM THESE POINTS ACROSS THE WIDTH OF THE PAVEMENT PANEL.
4. IF DOWELS OR TIE BARS ARE PRESENT ALONG ANY EDGES, EITHER OF THE FOLLOWING OPTIONS IS ACCEPTABLE:
 - IF DOWELS OR TIE BARS WILL BE EXPOSED AND SAVED, EDGES WILL BE SAWS FULL DEPTH JUST BEYOND THE END OF THE DOWELS OR TIE BARS. CAREFULLY SAW JOINTS ON THE JOINT LINE TO WITHIN 1 INCH (2.5 CM) OF THE DEPTH OF THE DOWEL OR TIE BAR. CAREFULLY BREAK UP THE NARROW STRIPS OF CONCRETE ALONG DOWELED EDGES USING LIGHT 30 POUND (14 KG) OR LESS JACKHAMMERS, OR OTHER APPROVED EQUIPMENT.
 - IF DOWELS OR TIE BARS ARE TO BE CUT AND REPLACED, MAKE A FULL DEPTH SAW CUT ALONG THE CONSTRUCTED JOINT CUTTING THE DOWELS AND TIE BARS.
5. TAKE CARE TO PREVENT DAMAGE TO THE DOWELS, TIE BARS, OR TO CONCRETE THAT REMAINS IN PLACE.
6. MAKE ADDITIONAL SAW CUTS WITHIN THE LIMITS OF THE REPAIR AREA DIVIDING THE REPAIR AREA INTO QUARTERS.
7. USE LIGHT WEIGHT EQUIPMENT, I.E., JACKHAMMERS LESS THAN 30 POUNDS (14 KG), HAND TOOLS, ETC., TO REMOVE THE DAMAGED PCC PAVEMENT. WORK FROM INSIDE THE SAW CUT TOWARD THE INTERIOR OF THE AREA BEING REMOVED TO PREVENT DAMAGE TO THE PAVEMENT REMAINING.
8. REMOVE BY HAND ALL LOOSE MATERIAL AND VACUUM TO MINIMIZE ANY DISTURBANCE TO THE SUBGRADE OR BASE MATERIALS.
9. RESTORE SUBGRADE OR BASE MATERIAL IF REQUIRED.
10. IF EXISTING DOWEL BARS HAVE BEEN CUT AND REMOVED, INSTALL DOWEL BARS OF THE TYPE AND SIZE OF THE EXISTING DOWEL BARS IN THE JOINTS THAT ARE PARALLEL TO THE DIRECTION OF TRAFFIC. ON APRONS AND AREAS WHERE TRAFFIC MAY BE OBLIQUE TO JOINTS, INSTALL DOWELS IN BOTH JOINT FACES.
11. INSTALL DOWELS BY DRILLING AND EPOXYING INTO THE PCC PAVEMENT AT LEAST 3 INCHES (8 CM) FROM THE LOCATION OF THE EXISTING DOWELS WHICH WERE CUT OFF. SPACE DOWEL BARS AT LEAST 3 INCHES (8 CM) FROM THE EDGE OF THE REPAIR AREA AND AT LEAST ONE BAR SPACING APART AT CORNERS OF INTERSECTING JOINTS.
12. OIL THE EXPOSED ENDS OF DOWEL BARS PRIOR TO BACKFILLING REPAIR AREA WITH CONCRETE.
13. INSTALL NONABSORBENT BOARD OR OTHER APPROVED MATERIAL WITHIN THE LIMITS OF THE JOINT SEAL RESERVOIR (STEP 1). THE NONABSORBENT BOARD WILL BE A STANDARD 1/2 INCH (13 MM) ASPHALT IMPREGNATED FIBER-BOARD. FOR JOINTS WIDER THAN 1/2 INCH (13 MM), ADJUST THE WIDTH OF THE NONABSORBENT BOARD TO FIT THE JOINT WIDTH.
14. FILL THE REPAIR AREA WITH CONCRETE AND CONSOLIDATE WITH A VIBRATOR. USE CONCRETE MEETING THE REQUIREMENTS OF IDOT M-4 PCC MAINTENANCE MIX FOR PAVEMENTS.
15. FINISH THE SURFACE TO MATCH THE EXISTING SURFACE.
16. SPRAY WITH CURING COMPOUND PER ASTM C309.
17. REMOVE THE NONABSORBENT BOARD OR OTHER APPROVED MATERIAL (STEP 2) AND PLACE JOINT SEALANT PER ASTM D6690 (STEP 3).
18. THOROUGHLY CLEAN THE WORK AREA BEFORE OPENING THE PAVEMENT TO AIRCRAFT TRAFFIC.
19. DO NOT ALLOW TRAFFIC UNTIL THE CONCRETE HAS CURED.

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A FULL DEPTH REPAIR IN RIGID PAVEMENT - CORNER BREAK
 NOT TO SCALE

REPAIR PROCEDURE:

1. REVIEW THE CONSTRUCTION SAFETY AND PHASING PLAN (CSPP). ENSURE ALL PAVEMENT CLOSURES HAVE ALL REQUIRED ITEMS IN PLACE, SUCH AS LIGHTED XS, BARRICADES, ETC.; AND ALL NOTAMS HAVE BEEN ISSUED FOR AFFECTED AREAS OF THE AIRFIELD.
2. MARK THE LIMITS OF THE AREA TO BE REPAIRED. FOR CORNER BREAKS THE REPAIR AREA SHOULD BE SQUARE.
3. MAKE A FULL-DEPTH SAW CUT ALONG THE CONSTRUCTED JOINTS AT LEAST 2 FEET (0.6 M) BEYOND THE LIMITS OF THE BREAK AND MAKE SAW CUTS PERPENDICULAR TO THE CONSTRUCTED JOINTS FROM THESE POINTS UNTIL THEY INTERSECT. SEE FIGURE A-4.
4. IF DOWELS OR TIE BARS PRESENT ALONG ANY EDGES ARE CUT AND REPLACED, MAKE A FULL DEPTH SAW CUT ALONG THE CONSTRUCTED JOINT CUTTING THE DOWELS AND TIE BARS.
5. TAKE CARE TO PREVENT DAMAGE TO REMAINING DOWELS, TIE BARS, OR CONCRETE.
6. USE LIGHT WEIGHT EQUIPMENT, I.E., JACKHAMMERS LESS THAN 30 POUNDS (14 KG), HAND TOOLS, ETC., TO REMOVE THE REMAINING DAMAGED PCC PAVEMENT. WORK FROM INSIDE THE SAW CUT TOWARD THE EDGE OF THE SLAB OF THE AREA BEING REMOVED TO PREVENT DAMAGE TO THE PAVEMENT REMAINING.
7. REMOVE BY HAND ALL LOOSE MATERIAL AND VACUUM TO MINIMIZE ANY DISTURBANCE TO THE SUBGRADE OR BASE MATERIALS.
8. RESTORE SUBGRADE OR BASE MATERIAL IF REQUIRED.
9. INSTALL DEFORMED TIE-BARS IN EACH FACE OF THE PARENT PANEL BY DRILLING HORIZONTAL HOLES INTO THE FACE AND USING AN EPOXY BONDING AGENT.
10. INSTALL NONABSORBENT BOARD OR OTHER APPROVED MATERIAL WITHIN THE LIMITS OF THE JOINT SEAL RESERVOIR (STEP 1). THE NONABSORBENT BOARD WILL BE A STANDARD 1/2 INCH (13 MM) ASPHALT IMPREGNATED FIBER-BOARD OR OTHER APPROVED MATERIAL. FOR JOINTS WIDER THAN 1/2 INCH (13 MM), ADJUST THE WIDTH OF THE NONABSORBENT BOARD TO FIT THE JOINT WIDTH.
11. FILL THE REPAIR AREA WITH CONCRETE AND CONSOLIDATE WITH A VIBRATOR. CONCRETE SHOULD MEET THE REQUIREMENTS OF IDOT M-4 PCC MAINTENANCE MIX FOR PAVEMENTS.
12. FINISH THE SURFACE TO MATCH EXISTING PAVEMENT.
13. SPRAY WITH CURING COMPOUND PER ASTM C309.
14. REMOVE THE NONABSORBENT BOARD (STEP 2) AND PLACE JOINT SEALANT PER ASTM D6690 AND MANUFACTURER'S REQUIREMENTS (STEP 3).
15. DO NOT ALLOW TRAFFIC UNTIL THE PATCH HAS CURED.
16. COMPLETELY CLEAN THE WORK AREA BEFORE OPENING THE PAVEMENT TO AIRCRAFT TRAFFIC.

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