



Quote  
 #QTE005395  
 12/08/2023

Iowa Pump Works, Inc.  
 825 SW Ordnance Rd  
 Ankeny, IA 50023

**Bill To**  
 Herb Doudney  
 Oelwein IA, City of  
 20 2nd Ave SW  
 Oelwein IA 50662  
 United States  
 Phone:

**Ship To**  
 Oelwein IA, City of  
 460 7th Ave SW  
 Oelwein IA 50662  
 United States

**Details**

REBUILD OF FLOWSERVE 8MFC14-FRST SN: 0512M5003700-2 70HP PUMP ; LEAD TIME FOR PARTS AT 9 WEEKS ; APPLICABLE SHIPPING CHARGES NOT INCLUDED IN ESTIMATE

Prepared By	Phone	Email
Troy Martin	855-228-6383	<a href="mailto:info@iowapumpworks.com">info@iowapumpworks.com</a>

Sales Rep	Expires	Terms
Michael Hoffmann	12/18/2023	Net 30

Item	Comment	QTY	Rate	Amount
23412 MACHINE WORK	FULL MOTOR REBUILD INCLUDING - NEW BEARINGS, HOUSING SLEEVE AND V RING ; PERFORM INCOMING ELECTRICAL TESTS ; DISASSEMBLE, CLEAN PARTS, TAKE MEASUREMENTS, CHECK RUNOUTS ; PERFORM VISUAL INSPECTION AND ULTRASONIC SHAFT CRACK INSPECTION ; SLEEVE AND MACHINE ODE BEARING HOUSING ; MACHINE ODE END BELL OUTER SEAL ; MACHINE DE/ODE SHAFT BEARING SURFACES ; MACHINE ODE SHAFT OUTER SEAL ; MACHINE SHAFT PULLEY SURFACE ; BALANCE ROTOR TO ISO G1 SPEC ; INSTALL NEW BEARINGS ; PERFORM PREASSEMBLY ELECTRICAL TESTING ; REASSEMBLE, TEST RUN & RECORD VIBRATION ; PAINT MOTOR	1	\$6,205.00	\$6,205.00
23427 QUOTE ITEM	1060T10-1.748-2.123 REX FALK COMPLETE COUPLING	1	\$720.42	\$720.42
23427 QUOTE ITEM	PUMP END PARTS INCLUDING - RETAINERS, SEALANT, GASKETS, LOCKNUT & LOCKWASHERS, KEY SQUARE COUPLING, BEARING WASHER, LIP SEAL, SHAFT & IMPELLER KEYS	1	\$6,282.00	\$6,282.00

Thank you for your business.  
 Toll Free: 855-228-6383 | Email: [info@iowapumpworks.com](mailto:info@iowapumpworks.com) | Website: <http://www.iowapumpworks.com>



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Item	Comment	QTY	Rate	Amount
23412 MACHINE WORK	PRESS BEARINGS OFF SHAFT	1	\$115.00	\$115.00
23412 MACHINE WORK	CHECK SHAFT FOR STRAIGHTNESS AND POLISH TO ORIGINAL SURFACE	1	\$400.00	\$400.00
22433 MISC SHOP SUPPLIES		1	\$300.00	\$300.00
22566 SHOP LABOR - STD	DISASSEMBLY AND REASSEMBLY OF PUMP	14	\$160.00	\$2,240.00

**Subtotal** \$16,262.42

**Total** \$16,262.42

*Pricing is valid for 10 days and does not include freight charges or applicable taxes.*

**Items quoted for repair and leftover 30 days, without a decision to repair, will be discarded.**

Signature: \_\_\_\_\_

Date: 2/12/2024

