## FY26 RENEWAL AND AMENDMENT OF THE LICENSE AGREEMENT BETWEEN ADA COUNTY AND THE MERIDIAN POLICE DEPARTMENT

7	This	RENEW	'AL	AND	AMEND	MENT	OF	THE	LICENSE	AGREEM	ENT
("Renew	al Lo	ease Agree	ement'	") is en	tered into				, by	and between	Ada
County, a duly formed and existing county pursuant to the laws and Constitution of the State of									te of		
Idaho ("County"), and the City of Meridian, a municipal corporation duly formed and existing											
pursuant to Idaho law, by and through the Meridian Police Department (herein referred to as											
"Licensee") for a license to occupy and use portions of real property described and referred to as											
the "Wo	rk Sp	ace." Cou	nty an	d Lice	nsee may	be referi	red to i	individ	ually as "Par	ty" or collecti	ively
as the "P	artie	s."									

## **RECITALS:**

**WHEREAS**, Licensee and County entered into Agreement No. 15543 on January 2, 2024, for a license to the Property ("Agreement No. 15543"); and

WHEREAS, this Agreement was renewed on January 14, 2025 for the period beginning October 1, 2024 to and including September 30, 2025 (Agreement No. 15266-1-25); and

WHEREAS, Agreement No. 15543 provided that the Parties could renew Agreement No. 15543, for additional one-year terms, through a mutually executed writing between the Parties; and

**WHEREAS**, the Parties now wish to renew Agreement No. 15543 for an additional oneyear term; and

NOW, THEREFORE, it is mutually agreed upon by and between the Parties hereto:

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That Agreement No. 15543 shall be renewed for the period from October 1, 2025, to and including September 30, 2026.

II.

That Section II. LICENSEE'S OBLIGATIONS shall be amended to include the addition of the following provisions:

16. Executive Leadership Quarterly Meeting Attendance. Licensee agrees to make best efforts to attend each scheduled Executive Leadership Quarterly Meeting at the Ada County Victim Services Center. In the event the designated representative is unable to attend, the Licensee will send an alternative leader with decision-making authority to participate on its behalf.

II.

It is further agreed that each and every outstanding or unfulfilled term and condition contained within that certain agreement is incorporated herein by reference as if fully set forth.

///Signatures on next page///

## **Meridian Police Department**

By:	hay J. Barterson
Name:	Tracy L. Basterrechea
Title:	Chief of Police
City of	Meridian
Ву:	
Name:	
Title:	