

PV SYSTEM INFO

THIS SYSTEM IS A GRID-TIED PV SYSTEM. PV MODULES WITH A COMBINED STC RATED DC OUTPUT POWER OF **44 kW**. TOTAL ANNUAL ENERGY PRODUCTION OF THE PV SYSTEM, ACCORDING TO HELIOSCOPE SOFTWARE SIMULATION IS: **72,920 kWh**.

THE PV SYSTEM AND THE ENERGY GENERATED BY THE PV SYSTEM SHALL BE INTERCONNECTED WITH THE UTILITY GRID THROUGH THE EXISTING ON-SITE ELECTRICAL EQUIPMENT VIA **LINE SIDE INTERCONNECTION**. THIS PROJECT DOES NOT INCLUDE STORAGE BATTERIES.

SCOPE OF WORK

Equipment summary:  
**110 x Q CELLS Q.PEAK DUO ML-G10+ 400W MODULES**  
**55 x SOLAREEDGE P960 POWER OPTIMIZERS**  
**1 x SOLAREEDGE 43.2KUS, 208V, 3Ø, INVERTER**  
**1 x AC DISCONNECT, 150A RATED,**  
**FUSED WITH 150A FUSES, 3Ø, 208VAC, NEMA 3R**  
**187 x U-ANCHOR 2400 TPO ROOF ATTACHMENTS**  
**IRONRIDGE RACKING**

GOVERNING CODES

2017 NATIONAL ELECTRIC CODE (NEC)  
2020 FLORIDA BUILDING CODE 7th EDITION (FBC)  
UNDERWRITERS LABORATORIES (UL) STANDARDS  
OSHA 29 CFR 1910.269  
NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)  
FLORIDA FIRE PREVENTION CODE, 7th EDITION (FFPC)


SITE SPECIFICATIONS

OCCUPANCY CATEGORY: III  
DESIGN WIND SPEED: 150 MPH  
EXPOSURE CATEGORY: C  
GROUND SNOW LOAD: 0 PSF  
STANDARD: ASCE 7-16

SHEET INDEX

X.0	COVER
A.0	SITE PLAN
A.1	ROOF PLAN & PV LAYOUT
A.2	PV MODULE LAYOUT & STRING SCHEDULE
S.1	MOUNTING & RACKING METHOD
E.1	SINGLE LINE DIAGRAM
E.2	THREE LINE DIAGRAM
E.3	WIRING CALCULATIONS
L.1	SYSTEM LABELING
DS.1	DATA SHEETS
DS.2	DATA SHEETS

Contractor:




Wilson & Gergenti Engineering

Project:

**MADEIRA BEACH  
REC CENTER**

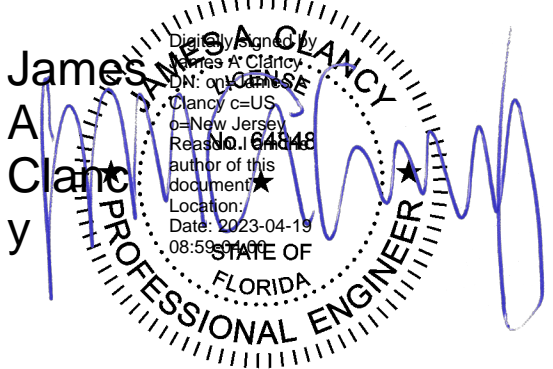
300 Municipal Drive,  
Madeira Beach, FL 33708

Engineer:



**JAMES A. CLANCY, PE**  
409 N. MAIN STREET, ELMER,  
NJ 08318  
ENGINEERS LICENSE #64848


Engineering Approval:



REVISIONS

DESCRIPTION	DATE	REV

Designed by:



contact@viconenergy.com

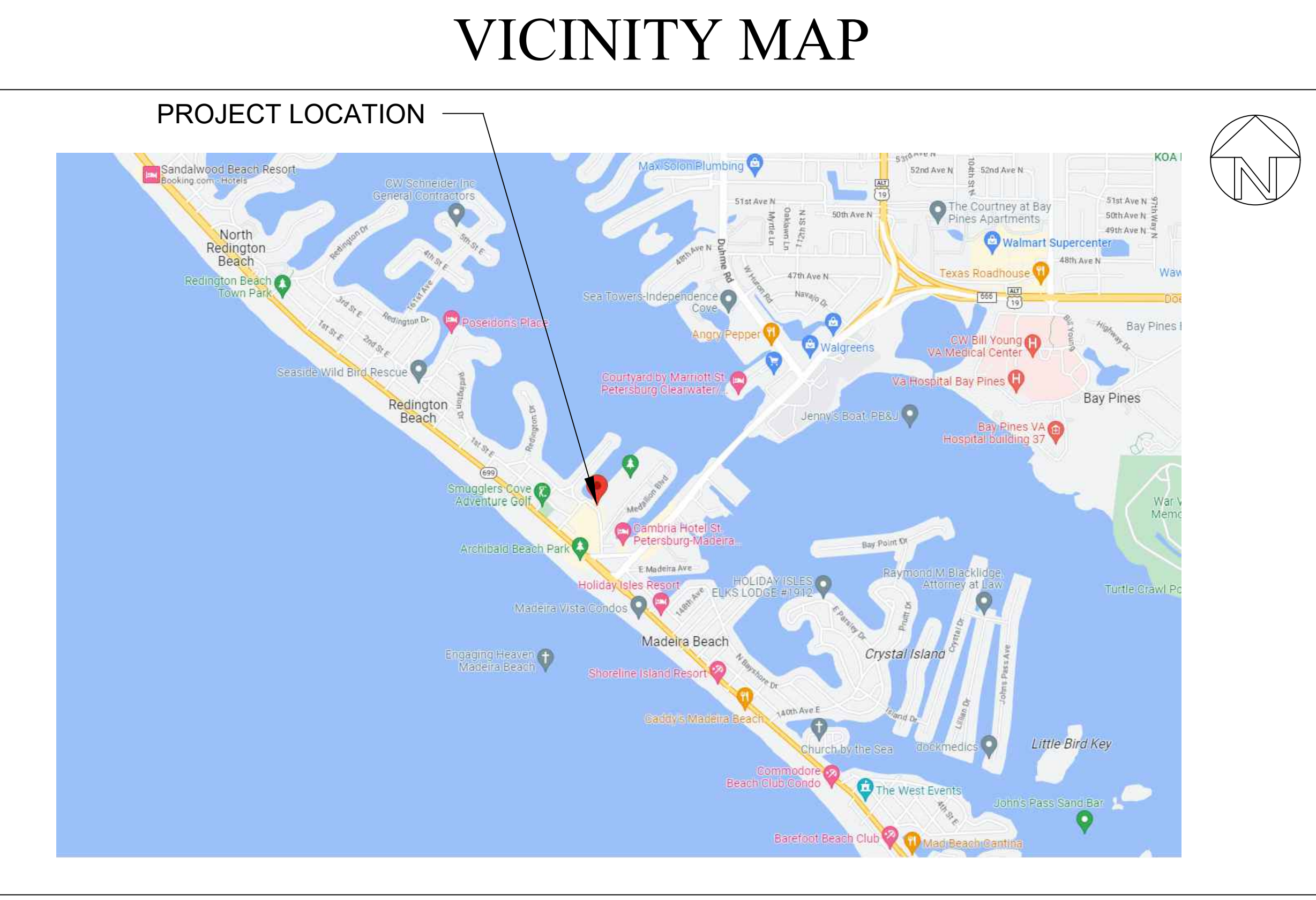
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Sheet title: COVER

Sheet number: X.0

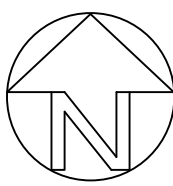


- CONSTRUCTION NOTES
- 1.) CONTRACTOR SHALL FIELD VERIFY ALL DIMENSIONS PRIOR TO INITIATING CONSTRUCTION.
  - 2.) CONTRACTOR SHALL REVIEW ALL MANUFACTURER INSTALLATION DOCUMENTS PRIOR TO INITIATING CONSTRUCTION.
  - 3.) ALL EQUIPMENT SHALL BE LISTED BY U.L. (OR EQUAL) AND LISTED FOR ITS SPECIFIC APPLICATION.
  - 4.) ALL EQUIPMENT SHALL BE RATED FOR THE ENVIRONMENT IN WHICH IT IS INSTALLED.
  - 5.) ALL EQUIPMENT SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTALLATION INSTRUCTIONS.
  - 6.) ACCESS TO ELECTRICAL COMPONENTS OVER 150 VOLTS TO GROUND SHALL BE RESTRICTED TO QUALIFIED PERSONNEL.
  - 7.) WHERE SIZES OF JUNCTION BOXES, RACEWAYS, AND CONDUITS ARE NOT SPECIFIED, CONTRACTOR SHALL SIZE THEM ACCORDING TO APPLICABLE CODES.
  - 8.) PV MODULE FRAMES SHALL BE BONDED TO RACKING RAIL OR BARE COPPER G.E.C. PER THE MODULE MANUFACTURER'S LISTED INSTRUCTION SHEET.
  - 9.) PV MODULE RACKING RAIL SHALL BE BONDED TO BARE COPPER G.E.C. VIA WEEB LUG, ILSCO GBL-4DBT LAY-IN LUG, OR EQUIVALENT LISTED LUG.
  - 10.) GROUNDING ELECTRODE CONDUCTOR (G.E.C.) SHALL BE CONTINUOUS AND/OR IRREVERSIBLY SPLICED/WELDED.
  - 11.) ALL JUNCTION BOXES, COMBINER BOXES, AND DISCONNECTS SHALL BE INSTALLED IN AN ACCESSIBLE LOCATION.
  - 12.) WORKING SPACE AROUND ELECTRICAL EQUIPMENT SHALL COMPLY WITH NEC 110.26





NOTE: ALL DIMENSIONS SHOWN ON THE PLANS MUST BE FIELD VERIFIED BY THE CONTRACTOR PRIOR TO THE START OF INSTALLATION.  
CONTRACTOR MUST NOTIFY VICSON ENERGY, IN WRITING, IF ANY CONFLICTS, DISCREPANCIES, OR AMBIGUITIES EXIST PRIOR TO PROCEEDING WITH INSTALLATION.



Contractor:



**ILSON  
GIRGENTI**  
ENGINEERING

Wilson & Girgenti Engineering

Project:

**MADEIRA BEACH  
REC CENTER**

300 Municipal Drive,  
Madeira Beach, FL 33708

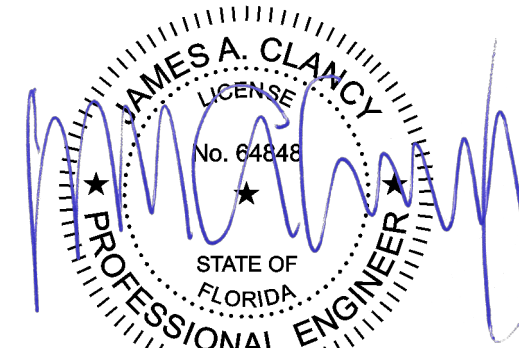
Engineer:



**ARC DESIGN**  
Solar  
Specialists

JAMES A. CLANCY, PE  
409 N. MAIN STREET, ELMER,  
NJ 08318  
ENGINEERS LICENSE #64848

Engineering Approval:



REVISIONS

DESCRIPTION	DATE	REV

Designed by:



**Vicson Energy**  
contact@vicsonenergy.com

Sheet size: ARCH D 36" x 24"

Sheet title: SITE PLAN

Sheet number: A.0

KEY LEGEND

INV

 - INVERTER

ACD

 - AC DISCONNECT

JB

 - JUNCTION BOX

ATS

 - AUTOMATIC TRANSFER SWITCH

MDP

 - SWITCHBOARD "MDP"

PM

 - POWER METER

TX

 - UTILITY TRANSFORMER

TS

 - STEP UP TRANSFORMER

- PV MODULE

- ROOF OBSTACLES  
(OBSTRUCTIONS)

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 - WIRE RUN

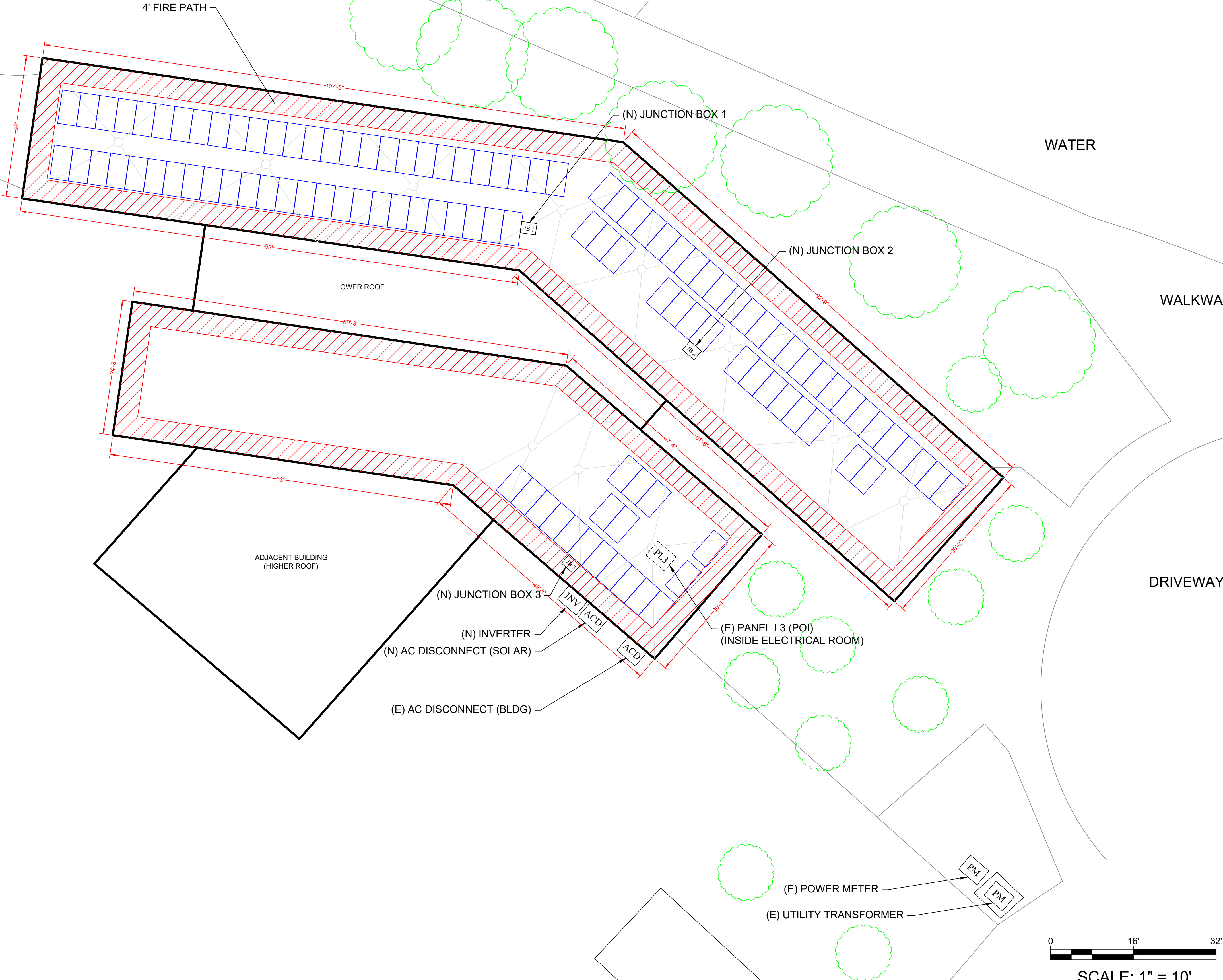
- TREE

(E)

 - EXISTING

(N)

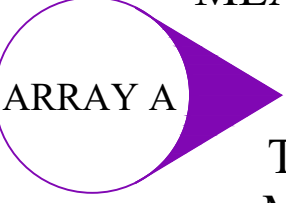
 - NEW





## ROOF AREAS

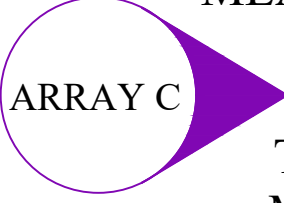
EXISTING ROOF TYPE: TPO  
MEAN ROOF HEIGHT: 27ft  
ROOF SLOPE: 1°  
AZIMUTH: 188°  
TOTAL MODULES: 52  
MODULE WEIGHT: 48.5 LBS  
MODULE DIMENSIONS: 74" x 41.1" = 21.12 SF  
DEAD LOAD: 2.29 PSF  
TOTAL ROOF AREA: 2589 SQ. FT  
TOTAL PV MODULE AREA: 1098.24 SQ. FT



EXISTING ROOF TYPE: TPO  
MEAN ROOF HEIGHT: 27ft  
ROOF SLOPE: 1°  
AZIMUTH: 221°  
TOTAL MODULES: 40  
MODULE WEIGHT: 48.5 LBS  
MODULE DIMENSIONS: 74" x 41.1" = 21.12 SF  
DEAD LOAD: 2.29 PSF  
TOTAL ROOF AREA: 2780 SQ. FT  
TOTAL PV MODULE AREA: 844.8 SQ. FT



EXISTING ROOF TYPE: TPO  
MEAN ROOF HEIGHT: 27ft  
ROOF SLOPE: 1°  
AZIMUTH: 221°  
TOTAL MODULES: 18  
MODULE WEIGHT: 48.5 LBS  
MODULE DIMENSIONS: 74" x 41.1" = 21.12 SF  
DEAD LOAD: 2.29 PSF  
TOTAL ROOF AREA: 1443 SQ. FT  
TOTAL PV MODULE AREA: 380.16 SQ. FT



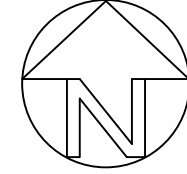
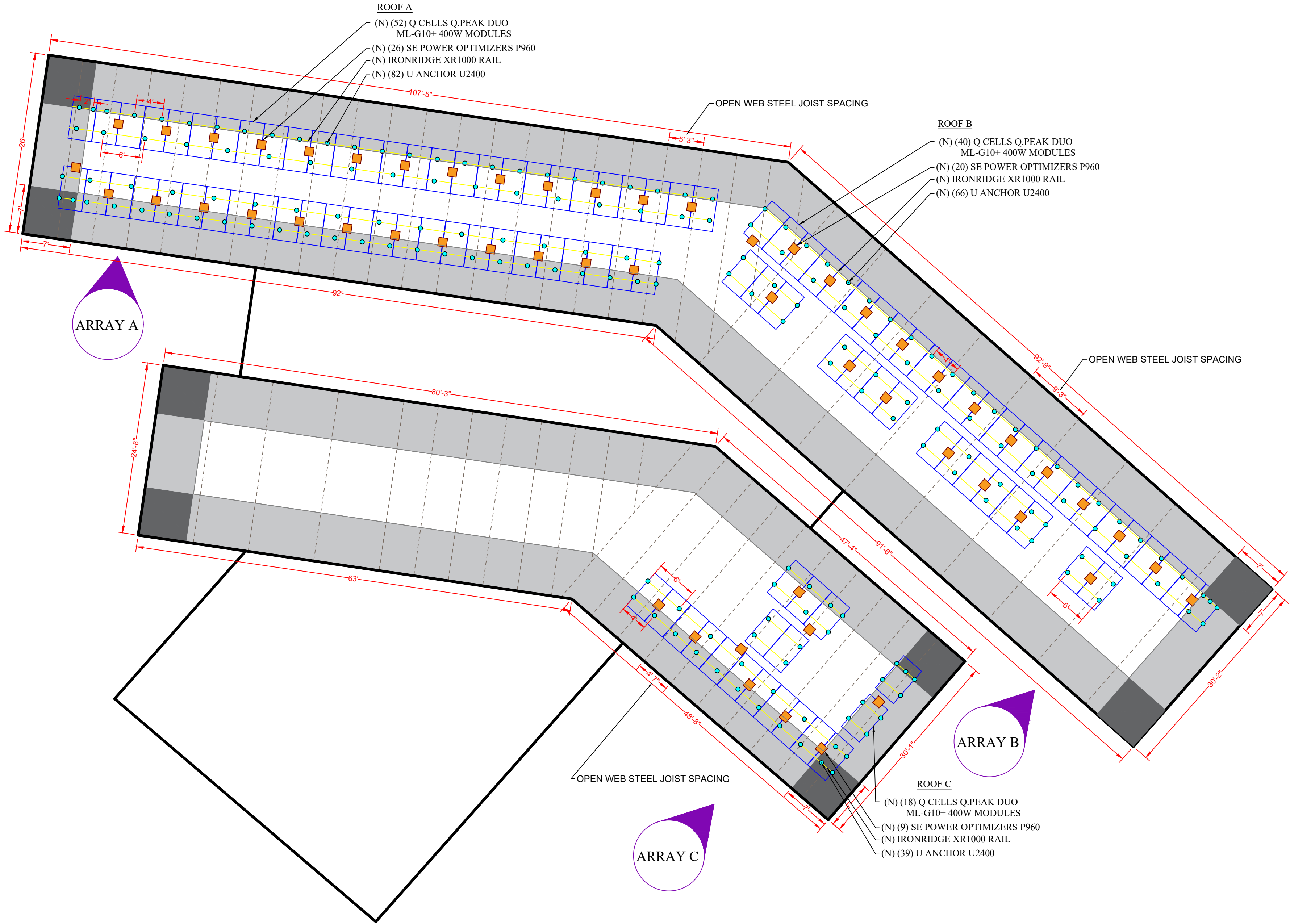
## INSTALLATION NOTES

### GENERAL INSTALLATION PLAN NOTES:

- 1) DRAWINGS SHOWN MAY NOT REFLECT FIELD CONDITIONS. CONTRACTOR TO FIELD VERIFY CONDITIONS PRIOR TO INSTALLATION.
- 2) CONTRACTOR MAY LOCATE PV MODULES TO DIFFERENT LOCATION THAN SHOWN.
- 3) IRONRIDGE XR1000 RAILS SHALL BE INSTALLED AS SHOWN IN SHEET S.1 AND AS FOLLOWS FOR EACH WIND ZONE.
- 4) ROOF ATTACHMENT SHALL BE INSTALLED ON STEEL ROOF DECK AS SHOWN IN SHEETS S.1. AND A.1.
- 5) EXISTING BUILDING WITH TPO ROOFING SYSTEM WITH RIGID INSULATION BOARD, MECHANICALLY FASTENED TO 20GA STEEL ROOF DECK AS SHOWN IN S.1 AND A.1 SHEETS.
- 6) EXISTING BUILDING WITH STEEL ROOF DECK ATTACHED TO THE OPEN WEB STEEL JOISTS SPACED MAX @ 9' 3" O.C. MEAN ROOF HEIGHT LESS THAN 30 FT. CONTRACTOR TO FIELD VERIFY AND SHALL REPORT TO THE ENGINEER IF ANY DISCREPANCIES EXIST BETWEEN PLANS AND IN FIELD CONDITIONS.

## KEY LEGEND

- INV - INVERTER  
ACD - AC DISCONNECT  
JB - JUNCTION BOX  
ATS - AUTOMATIC TRANSFER SWITCH  
MDP - SWITCHBOARD "MDP"  
PM - POWER METER  
T - UTILITY TRANSFORMER
- PV MODULE  
 - POWER OPTIMIZER  
 - ROOF OBSTACLES (OBSTRUCTIONS)  
 - ROOF ATTACHMENT  
 - RAIL  
 - WIRE RUN  
(E) - EXISTING  
(N) - NEW



Contractor:



Project:

**MADEIRA BEACH  
REC CENTER**

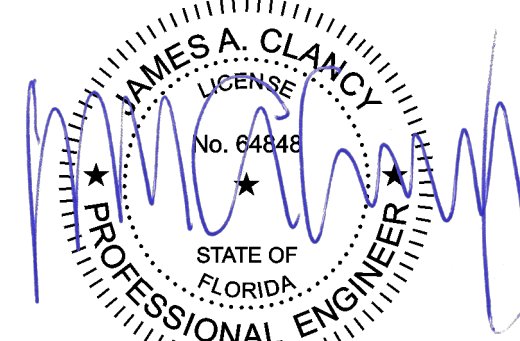
300 Municipal Drive,  
Madeira Beach, FL 33708

Engineer:



JAMES A. CLANCY, PE  
409 N. MAIN STREET, ELMER,  
NJ 08318  
ENGINEERS LICENSE #64848

Engineering Approval:



## REVISIONS

DESCRIPTION	DATE	REV

Designed by:



Sheet size: ARCH D 36" x 24"

Sheet title:ROOF PLAN & PV LAYOUT

Sheet number: A.1

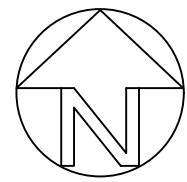
0 16' 32'  
SCALE: 1" = 10'



KEY LEGEND

- INV - INVERTER
- ACD - AC DISCONNECT
- JB - JUNCTION BOX
- ATS - AUTOMATIC TRANSFER SWITCH
- MDP - SWITCHBOARD "MDP"
- PM - POWER METER
- T - UTILITY TRANSFORMER

- PV MODULE
- POWER OPTIMIZER
- ROOF OBSTACLES (OBSTRUCTIONS)
- WIRE RUN



STRING LEGEND

- STRING LEGEND: 1.1.LU (20)

STRING LENGTH (MODULES)

UNIT ID#

STRING ID#

INVERTER ID#
- INVERTER 1 (SOLAREEDGE SE43.2KUS)  
(1 STRINGS OF 20 MODULES)  
(5 STRINGS OF 18 MODULES)  
(110 x Q CELLS Q.PEAK DUO ML-G10+ 400W MODULES)

Contractor:

ILSON  
IRGENTI  
ENGINEERING

Wilson & Gergenti Engineering

Project:

MADEIRA BEACH  
REC CENTER

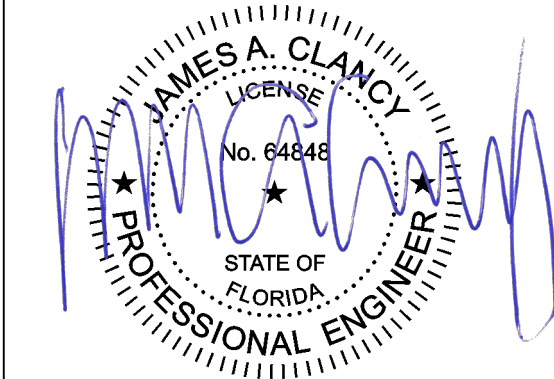
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REVISIONS

DESCRIPTION	DATE	REV

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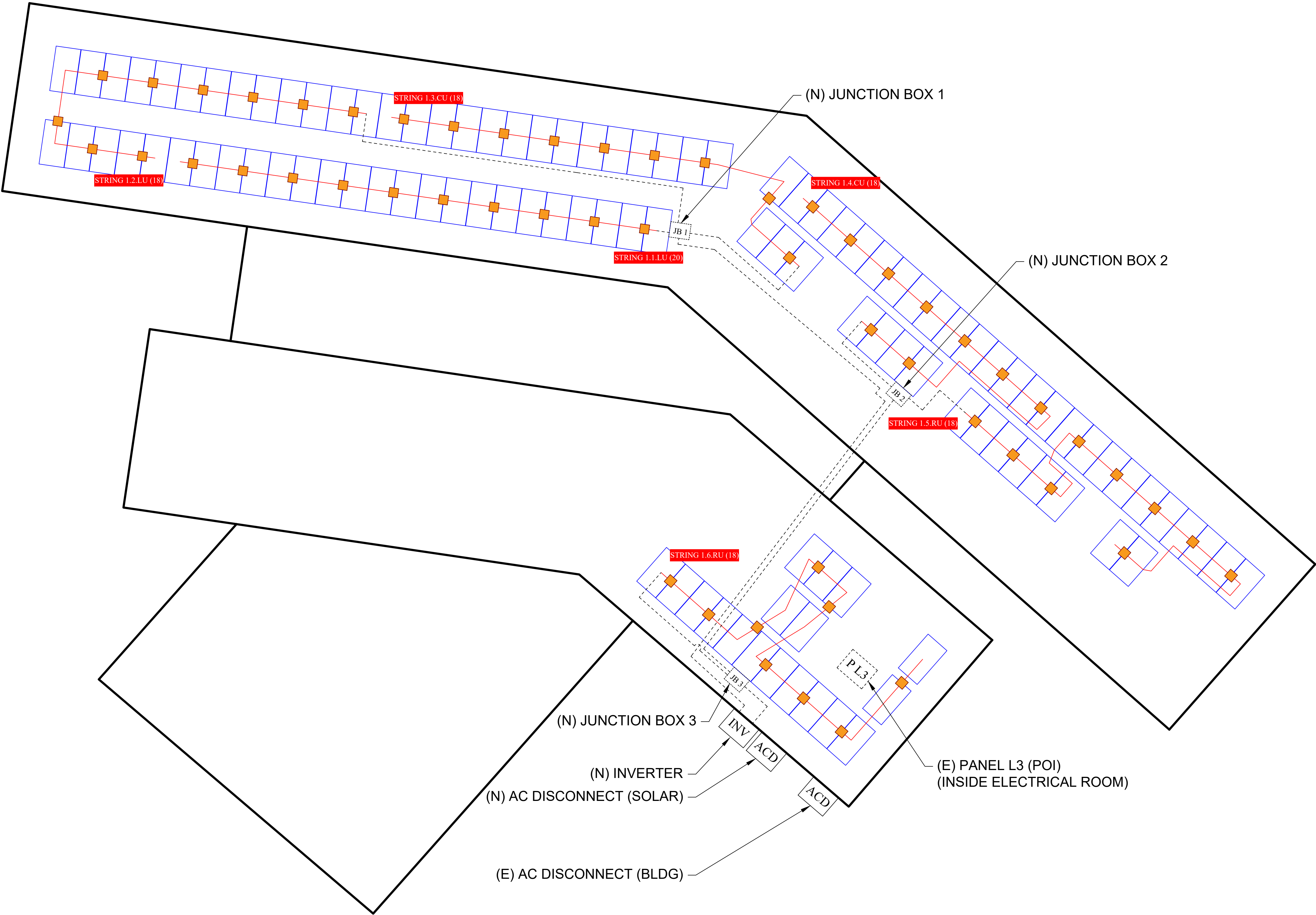
VicsON Energy

contact@vicsonenergy.com

Sheet size: ARCH D 36" x 24"

Sheet title: PV MODULE LAYOUT  
& STRING SCHEDULE

Sheet number: A.2



SCALE: NTS



## U-ANCHOR INSTALLATION

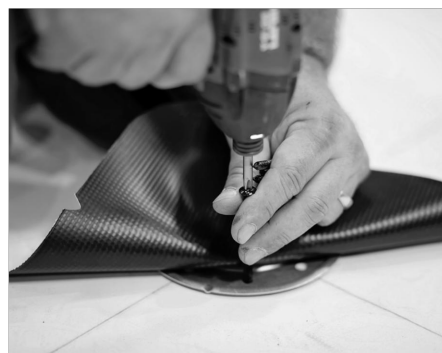
### U2400-PVC, TPO, KEE, TPA Roof Membranes

The following instructions are meant to be utilized by an experienced and professional roofing contractor using the proper equipment, techniques, and safety protocols - not just the average handyman. Each installation should always follow the specified roofing manufacturer's written specification.



#### STEP 1

Align the U-Anchor plate according to the engineered design. Most designs are transferred to the roof surface with chalk lines.  
*\*Avoid using Permanent chalk - such as red chalk.*



#### STEP 2

Install the U-Anchor Plate using the correct type and quantity of fasteners specified by your design professional.



#### STEP 3

Clean the roof surface with the manufacturer's recommended cleaner.

Using the manufacturer's written specifications, hot air weld the perimeter edge of the cover membrane using a 2-inch roller to achieve a minimum 2-inch weld around the perimeter.

Probe the seam to make sure the membrane is welded properly. If required, apply seam sealant in accordance with the roofing manufacturer's specifications.



www.anchorp.com

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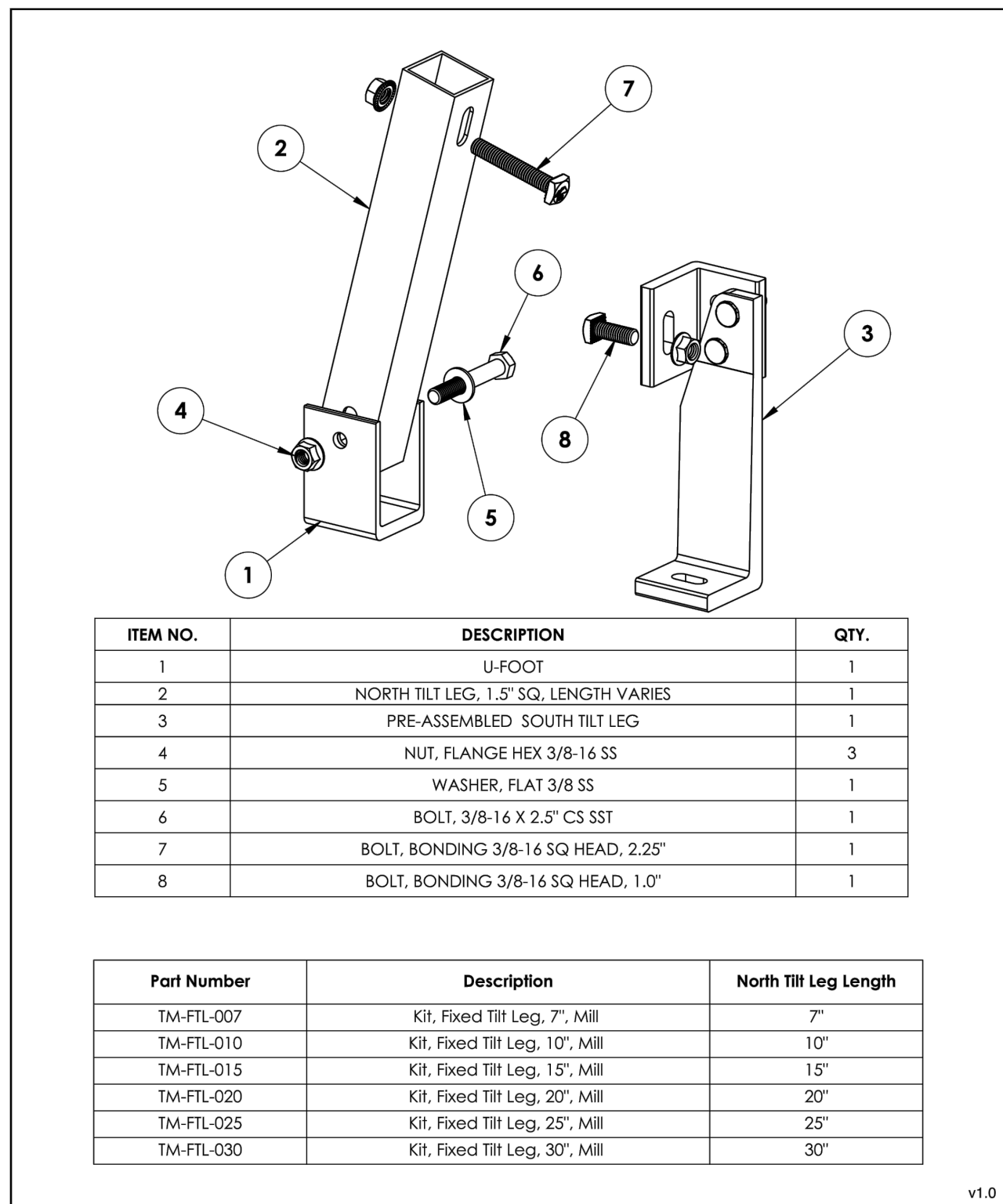
888-575-2131

## 1 | U-ANCHOR 2400 INSTALLATION INSTRUCTIONS



Cut Sheet

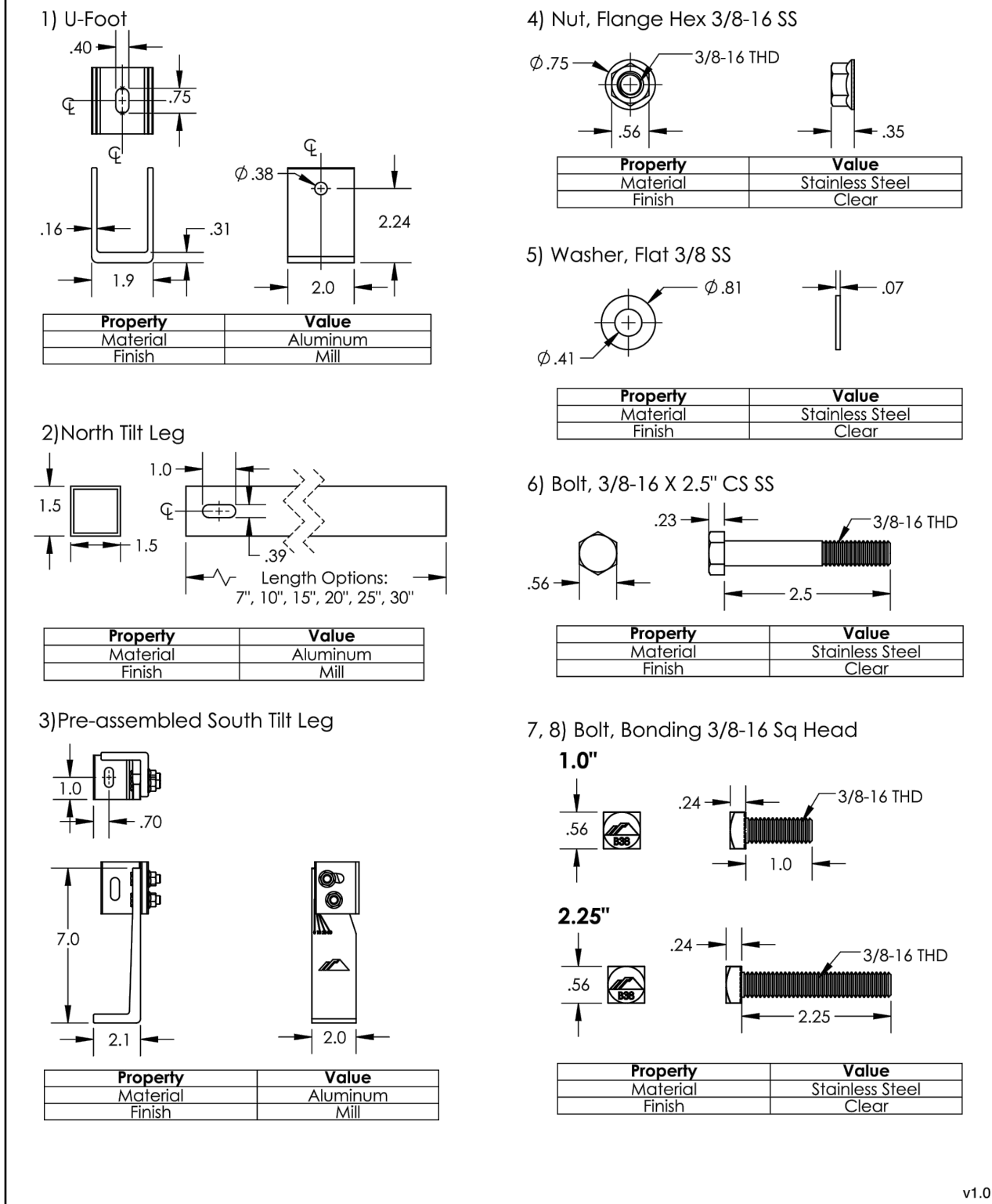
### Tilt Leg



v1.0

## 2 | IRONRIDGE TILTED LEGS ASSEMBLE

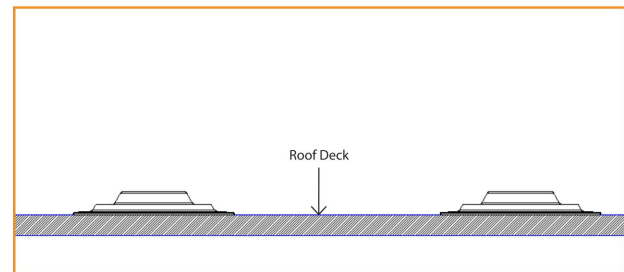
Cut Sheet



v1.0

### 1. ATTACH BASES

Mark locations for Flat Roof Attachment. Type, size, and quantity of roof screws to be specified by Structural Engineer. Fastener size not to exceed #15. Screws should be installed symmetrically to each other. If using a membrane flashing, remove the silicone washer's protective liner prior to attaching the membrane. Ensure membrane flashing is compatible with existing roofing material.



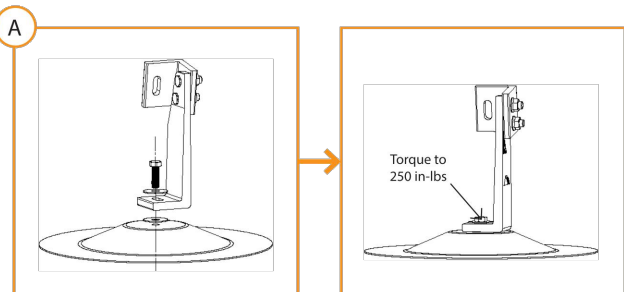
➤ Additional tested or evaluated third-party roof attachments:

- Anchor Products - U-Anchor
- 5-Si Standing Seam Metal Roof Clamps - Certification of metal roof clamps includes bonding to both painted and galvalume metal roofs. Tighten 5-Si and 5-Si Mini set screws to 130-150 in-lbs (≥ 24 gauge) or 160-180 in-lbs (22 gauge) roofs. Tighten 5-Si M10 bolt to 240 in-lbs or 5-Si Mini M8 bolt to 160 in-lbs. Use the following fastening guidelines for other 5-Si roof clamps: ProtekBracket™ - firmly seat roof screws and tighten hinge bolt to 225 in-lbs; FlatBacker™ - firmly seat roof screws and tighten M8 bolt (MB-1.25 x 22mm sold separately) to 160 in-lbs; and SolarFoot™ - firmly seat roof screws and tighten M8 flange nut to 160 in-lbs.
- QuickMount PV Tilt Standoffs - Qbase Mount, formerly referenced as QMLSH, and QMNC; Tighten 5/16" bolt on top of standoff to a minimum of 174 in-lbs.

### 2. ADD TILT LEGS

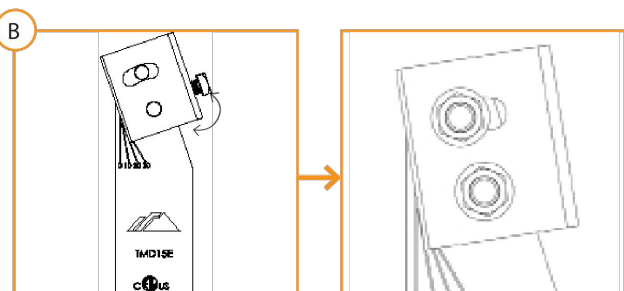
#### A. ASSEMBLE SOUTH LEGS

Mount South Tilt Leg Assembly to southern row of roof attachments. The IronRidge logo should face east to ensure proper South Leg orientation. Tighten Flat Roof Attachment hardware to 250 in-lbs. If using a third-party roof attachment refer to manufacturer's instructions for proper tightening torque.



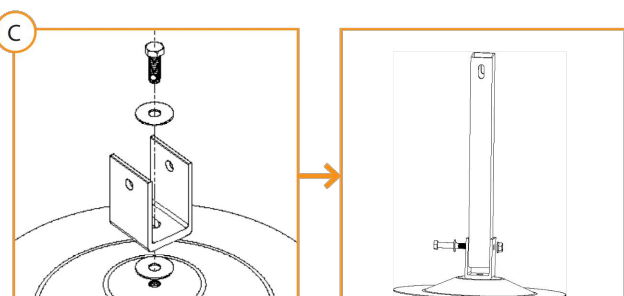
#### B. SET ANGLE

Set top pivot bracket of South Tilt Leg to the desired angle using the angle indicator on the face of the leg. Finger tighten bolts to allow for adjustment if necessary.



#### C. ASSEMBLE NORTH LEGS

Mount U-foot to northern row of roof attachments. Tighten Flat Roof Attachment hardware to 250 in-lbs. If using a third-party roof attachment refer to manufacturer's instructions for proper tightening torque. Mount North Tilt Leg to northern row of U-feet and loosely secure hardware.



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TIILT MOUNT INSTALLATION MANUAL - 4

NOTE: U-ANCHOR ROOF ATTACHMENTS WITH SPECIFIED FASTENERS SHALL BE INSTALLED IN ACCORDANCE WITH RACKING LAYOUT SHOWN ON SHEET A.1. NUMBER OF FASTENERS PER ATTACHMENT SHALL BE INSTALLED IN ACCORDANCE WITH TABLE 1. FASTENERS SHALL BE FASTEN TO THE ROOF STEEL DECK. FASTENERS LENGTH SHALL BE DETERMINED ACCORDING TO SITE CONDITIONS.

4 x #15 FASTENERS  
(OR EQUAL ATTACHED TO THE  
ROOF STEEL DECK)

IRONRIDGE  
SOUTH TILT LEG

PV MODULE

IRONRIDGE RAIL  
XR1000

IRONRIDGE  
NORTH TILT LEG

IRONRIDGE U-FOOT  
U-ANCHOR 2400 TPO  
ROOF ATTACHMENT

TPO ROOFING SYSTEM

ROOF BOARD MECHANICALLY ATTACHED

ROOF RIGID INSULATION

1 1/2" STEEL ROOF DECK 20GA

OPEN WEB STEEL JOISTS SPACED @ MAX 9' 3"

## 4 | FLAT ROOF DETAIL (SIDE VIEW)

SCALE: NTS

DESIGN WIND PRESSURE CALCULATIONS FOR SOLAR MODULES INSTALLED ON ROOF		Calculations are based on the C&C wind Loads for Enclosed buildings. Design wind pressures are calculated using ASCE 7-16. Mean roof height must be less than 60 feet.	
SITE INFORMATION			
ULTIMATE WIND SPEED	150	ROOF SLOPE(degrees)	1
NOMINAL WIND SPEED	116.2	ROOF TYPE	FLAT
RISK CATEGORY	III	Kd	0.85
EXPOSURE CATEGORY	C	Kzt	1
MEAN ROOF HEIGHT (ft)	27	Kz	0.85
MODULE AREA (Sq Ft)	21.2	GROUND SNOW LOAD	0
DESIGN CALCULATIONS			
VELOCITY PRESSURE (q) = 00256*Kz*Kzt*Kd*V <sup>2</sup>			
VELOCITY PRESSURE (ASD) 33.9			
WIDTH OF PRESSURE COEFFICIENT	WIDTH	7'	
EXTERNAL PRESSURE COEFFICIENT	ZONE 1	0.5	-0.9
	ZONE 2	0.5	-1.7
	ZONE 3	0.5	-1.7
INTERNAL PRESSURE COEFFICIENT (+/-)		0.18	
DESIGN PRESSURES			
ROOF ZONE		UP (psf)	
1		-32	
2		-52	
3		-81	
SOLAR ARRAY WIND LOAD CALCULATIONS (PER ROOF ZONES)			
Allowable Pull out Strength per U-ANCHOR (4) X #15 FASTENERS attached to the steel roof deck (lbs)			1356
* ANCHOR PRODUCTS - SHEAR AND TENSION TESTING			
ZONE 1	MAXIMUM UPLIFT FORCE PER U-ANCHOR (PSF)		1185
	ROOF ATTACHMENT SPACING (FT)		6
ZONE 2	MAXIMUM UPLIFT FORCE PER U-ANCHOR (PSF)		1283
	ROOF ATTACHMENT SPACING (FT)		4
ZONE 3	MAXIMUM UPLIFT FORCE PER U-ANCHOR (PSF)		1000
	ROOF ATTACHMENT SPACING (FT)		2
SAFETY FACTOR			2

## 3 | TABLE 1

Contractor:



Wilson & Gergenti Engineering

Project:

**MADEIRA BEACH  
REC CENTER**

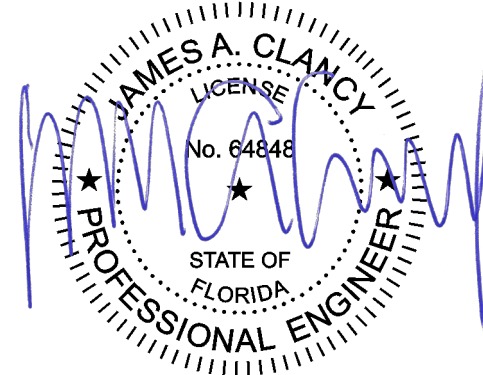
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ENGINEERS LICENSE #64848

Engineering Approval:



## REVISIONS

DESCRIPTION	DATE	REV

Designed by:



Sheet size: ARCH D 36" x 24"

Sheet title: MOUNTING & RACKING  
METHOD

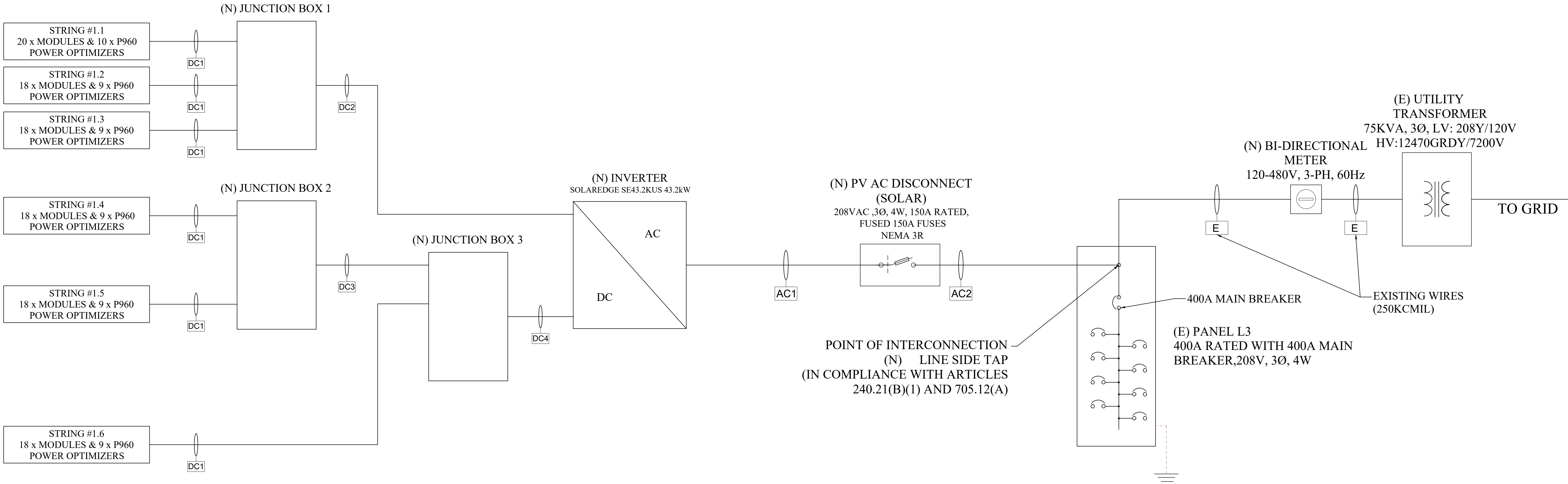
Sheet number: S.1



(E) - EXISTING  
(N) - NEW

INSTALLATION NOTES:

1. Electrical contractor to verify interconnection requirements with Electrical Utility for connection location and standards.
2. Electrical Contractor to provide expansion joints and anchoring of all conduit runs as per NEC requirements.
3. Provide label/placard at existing utility connection with "WARNING - CUSTOMER OWNED ELECTRICAL GENERATION EQUIPMENT CONNECTED" with appropriate hazard and output ratings of PV System.
4. All exterior mounted combiners, junction boxes, troughs, disconnects, etc. shall be minimum NEMA 3R Rated.
5. Interconnection to Utility and System Grounding per NEC-2017 Article 690.
6. Provide signage as required by NEC-2017 Article 690.
7. All outdoor equipment shall be a minimum of NEMA-3R Rated.
8. All DC conductors within the Building Envelope must be in metallic conduit.
9. All DC conductors shall be copper, rated for 1000V and 90° wet environment, unless otherwise noted.
10. All AC conductors shall be copper, rated for 600V and 75° unless otherwise noted.
11. Confirm line side voltage at electric utility service entrance BEFORE connecting inverter and ensure proper operational range requied by system inverter.



SOLAREDEGE PV SYSTEM MONITORING provided via WIRE ETHERNET (LAN) CONNECTION. EACH INVERTER TO BE CONNECTED TO ETHERNET ROUTER VIA CAT5 OR CAT6 CABLE WITH RJ45 CONNECTORS.MAX DISTANCE 300ft (per device connection). ETHERNET CABLES ARE USED TO CONNECT DEVICES TO THE SOLAREDEGE MONITORING SERVER THROUGH AN ETHERNET ROUTER.

IF SOLAREDEGE GATEWAY OR WIRELESS INVERTER COMMUNICATION IS USED, COORDINATE PLACE AND LOCATION WITH THE INSTALLER.

WIRE AND CONDUIT SCHEDULE													
TAG	CIRCUIT	CONDUIT TYPE (SIZE)		Number of parallel sets	PHASE CONDUCTOR QTY, SIZE AND TYPE PER CONDUIT			NEUTRAL CONDUCTOR QTY, SIZE AND TYPE PER CONDUIT			GROUND CONDUCTOR QTY, SIZE AND TYPE PER CONDUIT		
		EMT	PVC										
DC1	PV STRING TO JUNCTION BOX #1, #2, #3	N/A	N/A	(1)	2	AWG #10	PV-WIRE	N/A	N/A	N/A	1	AWG #6	BARE COPPER
DC2	JBOX #1 TO INVERTER(per string)	1"	1-1/4"	(1)	6	AWG #8	PV-WIRE/XHHW-2	N/A	N/A	N/A	1	AWG #10	PV-WIRE/XHHW-2
DC3	JBOX #2 TO JBOX #3(per string)	3/4"	3/4"	(1)	4	AWG #10	PV-WIRE/XHHW-2	N/A	N/A	N/A	1	AWG #10	PV-WIRE/XHHW-2
DC4	JBOX #3 TO INVERTER(per string)	3/4"	3/4"	(1)	6	AWG #10	PV-WIRE/XHHW-2	N/A	N/A	N/A	1	AWG #10	PV-WIRE/XHHW-2
AC1	INVERTER to AC DISCONNECT(SOLAR)	2"	2"	(1)	3	AWG #3/0	XHHW-2	1	AWG #4	XHHW-2	1	AWG #4	XHHW-2
AC2	AC DISCONNECT(SOLAR) TO PANEL L3 (POI)	2"	2"	(1)	3	AWG #3/0	XHHW-2	1	AWG #4	XHHW-2	1	AWG #4	XHHW-2

PV ELECTRICAL DATA			
PV SYSTEM SIZE (DC)		44,000 W	
NUMBER OF ARRAYS		3	
PV SOURCE CIRCUIT (STRINGS)		6	
PV MODULE POWER (DC)		400 W	
INVERTER	STRING #1.1-LU	P960 PO (2:1 IN PARALLEL) & Mod.	20
	STRING #1.2-LU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.3-CU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.4-CU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.5-RU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.6-RU	P960 PO (2:1 IN PARALLEL) & Mod.	18
TOTAL MODULES:			110

\* SOLAREDEGE P960 POWER OPTIMIZERS (2 MODULES PER POWER OPTIMIZER)

Contractor:



Wilson & Gergenti Engineering

Project:

MADEIRA BEACH  
REC CENTER

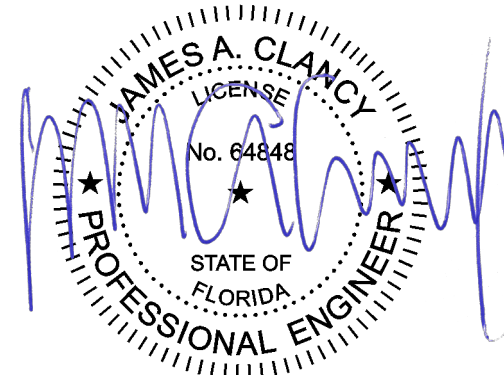
300 Municipal Drive,  
Madeira Beach, FL 33708

Engineer:



JAMES A. CLANCY, PE  
409 N. MAIN STREET, ELMER,  
NJ 08318  
ENGINEERS LICENSE #64848

Engineering Approval:



REVISIONS

DESCRIPTION	DATE	REV

Designed by:



Sheet size: ARCH D 36" x 24"

Sheet title: SINGLE LINE DIAGRAM

Sheet number: E.1

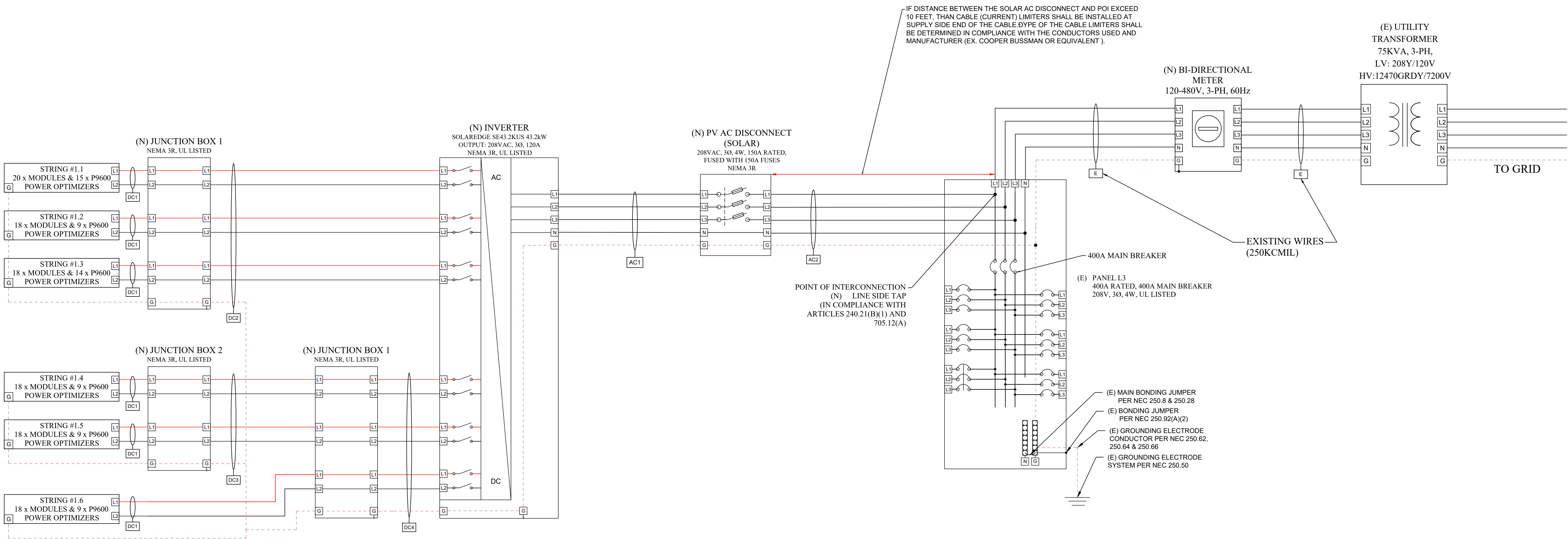


(E) - EXISTING  
(N) - NEW

INSTALLATION NOTES:

1. Electrical contractor to verify interconnection requirements with Electrical Utility for connection location and standards.
2. Electrical Contractor to provide expansion joints and anchoring of all conduit runs as per NEC requirements.
3. Provide label/placard at existing utility connection with "WARNING - CUSTOMER OWNED ELECTRICAL GENERATION EQUIPMENT CONNECTED" with appropriate hazard and output ratings of PV System.
4. All exterior mounted combiners, junction boxes, troughs, disconnects, etc. shall be minimum NEMA 3R Rated.
5. Interconnection to Utility and System Grounding per NEC-2017 Article 690.
6. Provide signage as required by NEC-2017 Article 690.
7. All outdoor equipment shall be a minimum of NEMA-3R Rated.
8. All DC conductors within the Building Envelope must be in metallic conduit.
9. All DC conductors shall be copper, rated for 1000V and 90° wet environment, unless otherwise noted.
10. All AC conductors shall be copper, rated for 600V and 75° unless otherwise noted.
11. Confirm line side voltage at electric utility service entrance BEFORE connecting inverter and ensure proper operational range requied by system inverter.

ALL DC CONNECTORS TO MODULES OR INVERTERS MUST BE OF MATCHING MANUFACTURE BRAND AND STYLE. DO NOT USE 'COMPATIBLE' CONNECTORS WHICH HAVE NOT BEEN UL TESTED FOR COMPATIBILITY. PERFORMANCE AND FIRE DAMAGE MAY RESULT FROM MIS-MATCHED CONNECTOR USAGE.



SOLAREEDGE PV SYSTEM MONITORING provided via WIRE ETHERNET (LAN) CONNECTION. EACH INVERTER TO BE CONNECTED TO ETHERNET ROUTER VIA CAT5 OR CAT6 CABLE WITH RJ45 CONNECTORS.MAX DISTANCE 300ft (per device connection). ETHERNET CABLES ARE USED TO CONNECT DEVICES TO THE SOLAREEDGE MONITORING SERVER THROUGH AN ETHERNET ROUTER.

IF SOLAREEDGE GATEWAY OR WIRELESS INVERTER COMMUNICATION IS USED, COORDINATE PLACE AND LOCATION WITH THE INSTALLER.

WIRE AND CONDUIT SCHEDULE													
TAG	CIRCUIT	CONDUIT TYPE (SIZE)		Number of parallel sets	PHASE CONDUCTOR QTY, SIZE AND TYPE PER CONDUIT			NEUTRAL CONDUCTOR QTY, SIZE AND TYPE PER CONDUIT			GROUND CONDUCTOR QTY, SIZE AND TYPE PER CONDUIT		
		EMT	PVC										
DC1	PV STRING TO JUNCTION BOX #1, #2, #3	N/A	N/A	(1)	2	AWG #10	PV-WIRE	N/A	N/A	N/A	1	AWG #6	BARE COPPER
DC2	JBOX #1 TO INVERTER(per string)	1"	1-1/4"	(1)	6	AWG #8	PV-WIRE/XHHW-2	N/A	N/A	N/A	1	AWG #10	PV-WIRE/XHHW-2
DC3	JBOX #2 TO JBOX #3(per string)	3/4"	3/4"	(1)	4	AWG #10	PV-WIRE/XHHW-2	N/A	N/A	N/A	1	AWG #10	PV-WIRE/XHHW-2
DC4	JBOX #3 TO INVERTER(per string)	3/4"	3/4"	(1)	6	AWG #10	PV-WIRE/XHHW-2	N/A	N/A	N/A	1	AWG #10	PV-WIRE/XHHW-2
AC1	INVERTER to AC DISCONNECT(SOLAR)	2"	2"	(1)	3	AWG #3/0	XHHW-2	1	AWG #4	XHHW-2	1	AWG #4	XHHW-2
AC2	AC DISCONNECT(SOLAR) TO PANEL L3 (POI)	2"	2"	(1)	3	AWG #3/0	XHHW-2	1	AWG #4	XHHW-2	1	AWG #4	XHHW-2

\* SOLAREEDGE P960 POWER OPTIMIZERS (2 MODULES PER POWER OPTIMIZER)

Contractor:

Wilson & Gergenti Engineering

Project:

**MADEIRA BEACH  
REC CENTER**

300 Municipal Drive,  
Madeira Beach, FL 33708

Engineer:

ARC DESIGN  
Solar Specialists

JAMES A. CLANCY, PE  
409 N. MAIN STREET, ELMER,  
NJ 08318  
ENGINEERS LICENSE #64848

Engineering Approval:

JAMES A. CLANCY  
No. 64848  
STATE OF FLORIDA  
PROFESSIONAL ENGINEER

REVISIONS

DESCRIPTION	DATE	REV

Designed by:

VicsON Energy  
contact@vicsonenergy.com

Sheet size: ARCH D 36" x 24"

Sheet title: THREE LINE DIAGRAM

Sheet number: E.2



SOLAR MODULES SPECIFICATIONS							
MANUFACTURER				QCELLS			
MODEL				Q.PEAK DUO ML-G10+			
SPECIFICATIONS AT STC				400 W			
MAXIMUM POWER VOLTAGE (Vmp)				37.59 V			
MAXIMUM POWER CURRENT (Imp)				10.64 A			
OPEN CIRCUIT VOLTAGE (Voc)				45.06 V			
SHORT CIRCUIT CURRENT (Isc)				11.16 A			
MAXIMUM SERIES FUSE RATING (A)				20 A			
MAX.PERMISSIBLE SYSTEM VOLTAGE (Vmax)				1000 VDC			
Voc TEMPERATURE COEFFICIENT(%/°C)				-0.27			
MODULE DIMMENSION (60 cells)				74" x 41.1" x 1.26"			

INVERTER SPECIFICATION							
MANUFACTURER				SOLAREDGE			
MODEL				SE43.2KUS			
MAX PV POWER(DC):				58200 W			
RATED AC POWER OUTPUT (AC)				43200 W			
NOMINAL INPUT VOLTAGE (DC+ to DC-)				400 V			
MAX INPUT VOLTAGE (DC+ to DC-)				600 V			
MAX OPERATING INPUT CURRENT (DC)				114 A			
MAX OUTPUT CURRENT(AC) (PER PHASE)				120 A			
NOMINAL VOLTAGE (AC)				208 V			
THREE PHASE INVERTER				YES			
NUMBER OF STRINGS				9			

POWER OPTIMIZER DATA							
SOLAREDGE P960							
RATED INPUT DC POWER				960 W			
MINIMUM INPUT VOLTAGE				12.5 V DC			
ABSOLUTE MAXIMUM INPUT VOLTAGE (Voc)				60 V DC			
MAXIMUM SHORT CIRCUIT CURRENT (Isc)				23 A DC			
MAXIMUM OUTPUT CURRENT				18 A DC			
MAXIMUM OUTPUT VOLTAGE				80 V DC			
MAXIMUM POWER PER STRING (for 208V Grid)				7700 W			
MINIMUM STRING LENGTH (PO) (for 208V Grid)				10			
MAXIMUM STRING LENGTH (PO) (for 208V Grid)				20			

TAG	CIRCUIT	CONDUCTOR SPECIFICATIONS				REQUIRED CIRCUIT CONDUCTOR AMPACITY										AMPACITY CHECK 1			
		MATERIAL	TEMP. RATING	SIZE	AMPACITY (per 310.15(B)(16) & 310.15(B)(17)	OPTIMIZER OUTPUT CURRENT (A)	x	# OF PARALLEL STRINGS	=	MAX CURRENT per 690.8(A)(1)	x	MAX CURRENT (125%) per 690.8(A)(1)	x	(125%) per 690.8(B)(1)	=	MAX CURRENT per 690.8(B)(1)	<	CONDUCTOR AMPACITY	OK
DC1	PV STRING TO JUNCTION BOX #1, #2, #3	COPPER	90°C	AWG # 10	40 A	18	x	1	=	18 A	x	1.25	x	1.25	=	28.13 A	<	40 A	OK
DC2	JBOX #1 TO INVERTER(per string)	COPPER	90°C	AWG # 8	55 A	18	x	1	=	18 A	x	1.25	x	1.25	=	28.13 A	<	55 A	OK
DC3	JBOX #2 TO JBOX #3(per string)	COPPER	90°C	AWG # 10	40 A	18	x	1	=	18 A	x	1.25	x	1.25	=	28.13 A	<	40 A	OK
DC4	JBOX #3 TO INVERTER(per string)	COPPER	90°C	AWG # 10	40 A	18	x	1	=	18 A	x	1.25	x	1.25	=	28.13 A	<	40 A	OK

CONDUCTOR TEMPERATURE DERATING						CONDUIT FILL DERATING		CORRECTED AMPACITY CALCULATION										AMPACITY CHECK 2	
CIRCUIT ENVIRONMENT	LOCAL 2% HIGH TEMP.AVG.	Temp. adder per 310.15(B)(3)(C)	Operating temp. (°C )	AMPACITY CORRECTION 310.15(B)(2)(A)	# OF CURRENT CARRING CONDUCTORS	AMPACITY CORRECTION 310.15(B)(3)(A)		TAG	CONDUCTOR AMPACITY	x	TEMP. DERATE	x	CONDUIT FILL DERATE	=	DERATED CONDUCTOR AMPACITY	REQUIRED AMPACITY 690.8(B)(2)	OK		
OUTSIDE (ROOF)	34	22	56	0.71	2	1.00		DC1	40	x	0.71	x	1.00	=	28.4 A	>	18 A	OK	
OUTSIDE (ROOF)	34	22	56	0.71	6	0.80		DC2	55	x	0.71	x	0.80	=	31.24 A	>	18 A	OK	
OUTSIDE (ROOF)	34	22	56	0.71	6	0.80		DC3	40	x	0.71	x	0.80	=	22.72 A	>	18 A	OK	
OUTSIDE (ROOF)	34	22	56	0.71	6	0.80		DC4	40	x	0.71	x	0.80	=	22.72 A	>	18 A	OK	

TAG	CIRCUIT	CONDUCTOR SPECIFICATIONS				REQUIRED CIRCUIT CONDUCTOR AMPACITY										AMPACITY CHECK 1	
		MATERIAL	TEMP. RATING	SIZE	AMPACITY (per 310.15(B)(16) & 310.15(B)(17)	Inverter output current (A)	x	# inverters (parallel)	=	MAX CURRENT per 690.8(A)(1)	x	125% per 690.8(B)(1)	=	MAX CURRENT per 690.8(B)(1)	<	CONDUCTOR AMPACITY	OK
AC1	INVERTER to AC DISCONNECT(SOLAR)	ALUMINUM	90°C	AWG # 3/0	175 A	120	x	1	=	120 A	x	1.25	=	150 A	<	175 A	OK
AC2	AC DISCONNECT(SOLAR) TO PANEL L3 (POI)	ALUMINUM	90°C	AWG # 3/0	175 A	120	x	1	=	120 A	x	1.25	=	150 A	<	175 A	OK

CONDUCTOR TEMPERATURE DERATING						CONDUIT FILL DERATING		CORRECTED AMPACITY CALCULATION							AMPACITY CHECK 2			OVERCURRENT PROTECTION DEVICE (OCPD)	
CIRCUIT ENVIRONMENT	LOCAL 2% HIGH TEMP.AVG.	Temp. adder per 310.15(B)(3)(C)	Operating temp. (°C )	AMPACITY CORRECTION 310.15(B)(2)(A)	# OF CURRENT CARRING CONDUCTORS	AMPACITY CORRECTION 310.15(B)(3)(A)	TAG	CONDUCTOR AMPACITY	x	TEMP. DERATE	x	CONDUIT FILL DERATE	=	DERATED CONDUCTOR AMPACITY	REQUIRED AMPACITY 690.8(B)(2)		OK		
OUTSIDE WALL	34	0	34	0.96	3	1.0													
OUTSIDE WALL	34	0	34	0.96	3	1.0		AC1	175	x	0.96	x	1.00	=	168 A	>	120 A	OK	N/A
								AC2	175	x	0.96	x	1.00	=	168 A	>	120 A	OK	150 A

AMBIENT TEMPERATURE DATA	
<a href="#">ASHRAE WEATHER DATA</a>	
RECORD LOW TEMPERATURE	1 °C
AMBIENT TEMPERATURE (HIGH TEMPERATURE 2% AVERAGE )	34 °C
CONDUIT HEIGHT	0.5 in
ROOF TOP TEMPERATURE	56 °C
AMBIENT TEMPERATURE ADJUSTMENT FOR EXPOSED CONDUIT	22 °C
DC CONDUCTORS TEMPERATURE RATE	90 °C
AC CONDUCTORS TEMPERATURE RATE	75 °C
MODULE TEMPERATURE COEFFICIENT	-0.27 %/°C

PV ELECTRICAL DATA			
PV SYSTEM SIZE (DC)		44,000 W	
NUMBER OF ARRAYS		3	
PV SOURCE CIRCUIT (STRINGS)		6	
PV MODULE POWER (DC)		400 W	
INVERTER	STRING #1.1-LU	P960 PO (2:1 IN PARALLEL) & Mod.	20
	STRING #1.2-LU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.3-CU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.4-CU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.5-RU	P960 PO (2:1 IN PARALLEL) & Mod.	18
	STRING #1.6-RU	P960 PO (2:1 IN PARALLEL) & Mod.	18
TOTAL MODULES:		110	

VOLTAGE DROP (DC)									
Inverter	Wire run		Estimated one way distance (ft)	Modules	Operating Voltage (V)	Operating Current (Imp)	Resistance (ohm/Kft)	AWG	Voltage Drop (%)
	ORIGIN	DESTINATION							
INVERTER	STRING # 1.1	JBOX 1	40	20	400	18	1.2	10	0.43
	STRING # 1.2		70	18	400	18	1.2	10	0.76
	STRING # 1.3		35	18	400	18	1.2	10	0.38
	STRING # 1.4	JBOX 2	25	18	400	18	1.2	10	0.27
	STRING # 1.5		25	18	400	18	1.2	10	0.27
	STRING # 1.6	JBOX 3	30	18	400	18	1.2	10	0.32
	JBOX2	JBOX3	40	36	400	18	1.2	10	0.43
	JBOX 1 (per string)	INVERTER	125	56	400	18	0.78	8	0.88
	JBOX 3 (per string)		25	54	400	18	1.2	10	0.27

VOLTAGE DROP (AC)								
WIRE RUN		Length (ft)	Operating Voltage (V)	MAX Operating Current (A)	Resistance (ohm/Kft)	AWG/ kcmil	Voltage Drop (V)	Voltage Drop (%)
ORIGIN	DESTINATION							
INVERTER	AC DISCONNECT(SOLAR)	10	208	120	0.082	3/0	0.47	0.09
AC DISCONNECT(SOLAR)	PANEL L3 (POI)	25	208	120	0.082	3/0	1.18	0.24

Contractor:




Wilson & Girgenti Engineering

Project:



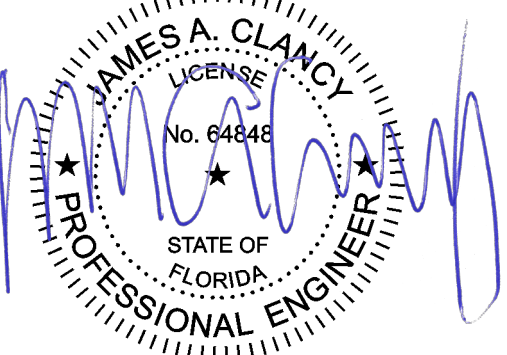
300 Municipal Drive,  
Madeira Beach, FL 33708

Engineer:



JAMES A. CLANCY, PE  
409 N. MAIN STREET, ELMER,  
NJ 08318  
ENGINEERS LICENSE #64848

Engineering Approval:



REVISIONS		
DESCRIPTION	DATE	REV

Designed by:



contact@vicsonenergy.com

Sheet size: ARCH D 36" x 24"

Sheet title: WIRING CALCULATIONS

Sheet number: E.3



WARNING

ELECTRIC SHOCK HAZARD

TERMINALS ON BOTH LINE AND LOAD SIDES MAY BE ENERGIZED IN THE OPEN POSITION

1 LABEL LOCATION:  
AC/DC DISCONNECTS, PV LOAD CENTERS,  
COMBINER BOXES  
(PER CODE: NEC 690.13(B))

WARNING

PHOTOVOLTAGIC POWER SOURCE

2 LABEL LOCATION:  
JUNCTION BOXES, RACEWAYS, CABLE TRAYS, CONDUIT  
BODIES WITH AVAILABLE OPENINGS EVERY 10 FEET,  
WITHIN 1' OF TURNS/PENETRATIONS  
(PER CODE: NEC 690.31(G)(3))

WARNING

DUAL POWER SOURCE

SECOND SOURCE IS PHOTOVOLTAGIC SYSTEM

3 LABEL LOCATION:  
BI-DIRECTIONAL METER  
(PER CODE: NEC 705.12(D)(3))

CAUTION

PHOTOVOLTAGIC SYSTEM

CIRCUIT IS BACKFED

4 LABEL LOCATION:  
POINT OF INTERCONNECTION  
(PER CODE: NEC 690.13(F))

WARNING

INVERTER OUTPUT CONNECTION - DO NOT  
RELOCATE THIS OVERCURRENT DEVICE

5 LABEL LOCATION:  
PV SYSTEM BREAKER  
(PER CODE: NEC 705.12(B)(2)(3)(b))  
[Not required if panelboard is rated not less than sum of ampere  
ratings of all overcurrent devices supplying it]

PHOTOVOLTAGIC SYSTEM DISCONNECT

6 LABEL LOCATION:  
PV SYSTEM DISCONNECTS  
(PER CODE: NEC 690.13(B))

PHOTOVOLTAGIC SYSTEM

EQUIPPED WITH RAPID SHUTDOWN

7 LABEL LOCATION:  
AC DISCONNECT  
(PER CODE: NEC 690.56(C))

INVERTER

8 LABEL LOCATION (3" x 1" PLACARD):  
INVERTER 1

PHOTOVOLTAGIC SYSTEM AC DISCONNECT

RATED AC OPERATING CURRENT **120** AMPS

AC NOMINAL OPERATING VOLTAGE **208** VOLTS

9 LABEL LOCATION:  
AC DISCONNECT, POINT OF INTERCONNECTION  
(PER CODE: NEC 690.54)

DC INPUT WARNING LABEL #1

RATED DC CURRENT (Imp) **110** A

RATED DC VOLTAGE (Vmp) **400** V

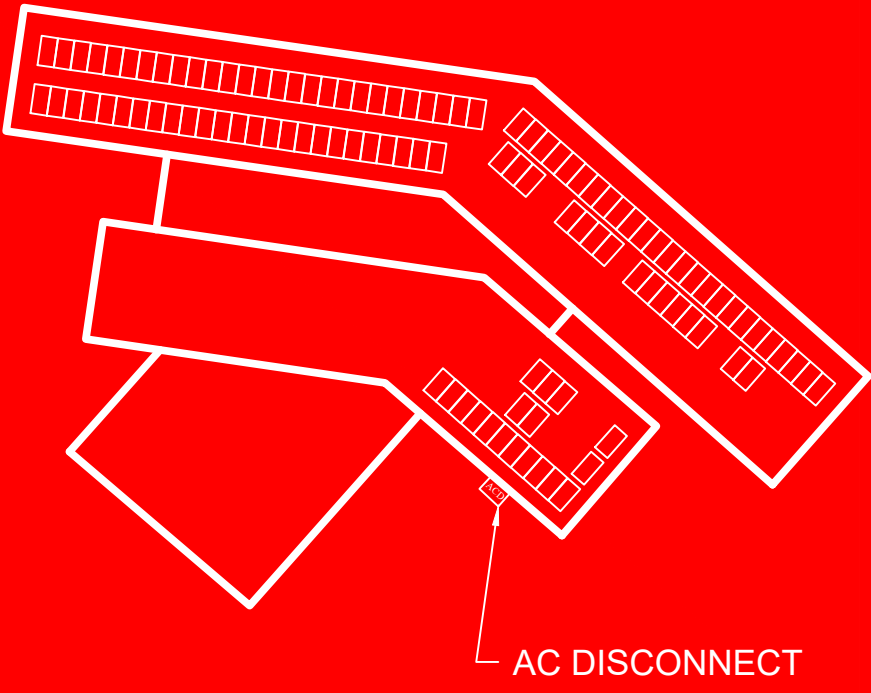
SHORT CIRCUIT CURRENT (Isc) **135** A

MAXIMUM SYSTEM VOLTAGE (Voc) **600** V

10 LABEL LOCATION (4" x 3" PLACARD):  
PV INVERTER 1  
(PER CODE: NEC 690.53)

CAUTION:

POWER TO THIS BUILDING IS ALSO SUPPLIED BY A  
ROOF MOUNTED SOLAR PHOTOVOLTAGIC SYSTEM  
WITH DISCONNECT LOCATED AS SHOWN BELOW:



AC DISCONNECT

11 LABEL LOCATION:  
MAIN SERVICE PANEL, PV AC DISCONNECT  
AND BUILDING ENTRANCE  
(PER CODE: NEC 690.56)

EMERGENCY CONTACT

INSTALLER: SEM POWER


TEL. NUMBER: 888-496-119

12 LABEL LOCATION:  
AC MAIN DISCONNECT  
(PER CODE: NFPA 70:2017.1.1.2.2.1.5)

SIGNAGE REQUIREMENTS

- 1.RED BACKGROUND
- 2.WHITE LETTERING
- 3.MINIMUM 3/8" LETTER HEIGHT
- 4.ALL CAPITAL LETTERS
- 5.ARIAL OR SIMILAR FONT
- 6.WEATHER RESISTANT MATERIAL, PER UL 969

Contractor:




Wilson & Gergenti Engineering

Project:

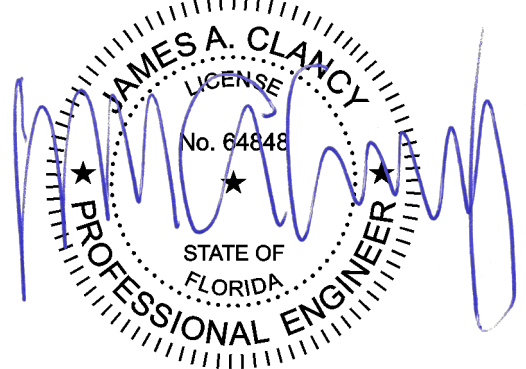
**MADEIRA BEACH  
REC CENTER**  
300 Municipal Drive,  
Madeira Beach, FL 33708

Engineer:



JAMES A. CLANCY, PE  
409 N. MAIN STREET, ELMER,  
NJ 08318  
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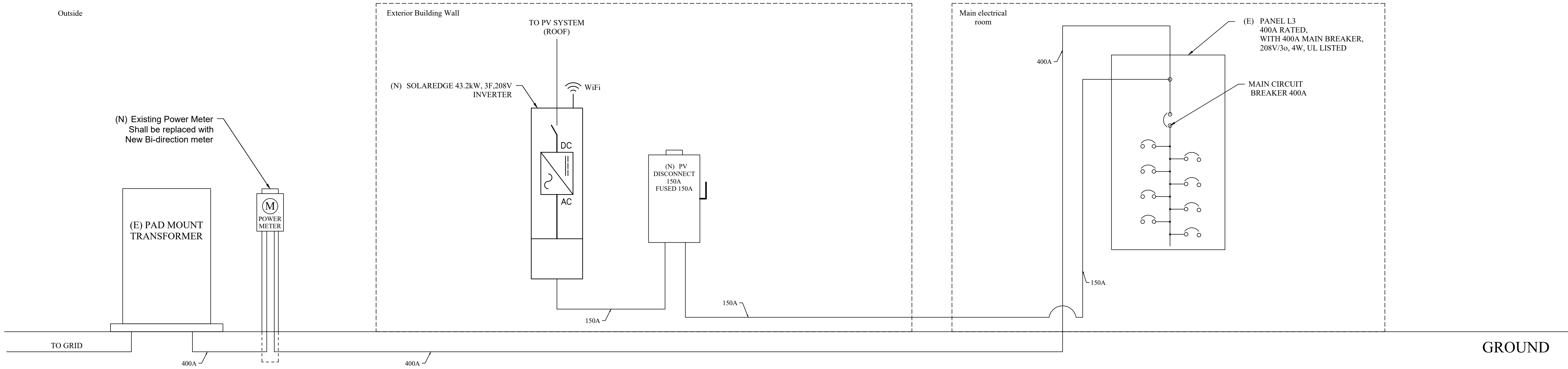


contact@vicsonenergy.com

Sheet size:   ARCH D 36" x 24"

Sheet title:   SYSTEM LABELING &

Sheet number:   L.1



1 | GROUND LEVEL ELECTRICAL EQUIPMENT ELEVATION (FRONT VIEW)









## Tilt Mount System



### Trust your system at every angle.

The IronRidge Tilt Mount System supports a wide range of solar module tilting angles, while also resisting the extreme wind and snow forces experienced over a building's lifetime.

Every component has been carefully engineered and rigorously tested, and the entire system uses only aluminum and stainless steel materials to resist corrosion.



#### Roof Friendly

Lightweight and compatible with industry-standard attachments.



#### Strength Tested

All components evaluated for superior structural performance.



#### UL 2703 Listed System

Meets newest effective UL 2703 standard.



#### PE Certified

Pre-stamped engineering letters available in most states.



#### Design Assistant

Online software makes it simple to create, share, and price projects.



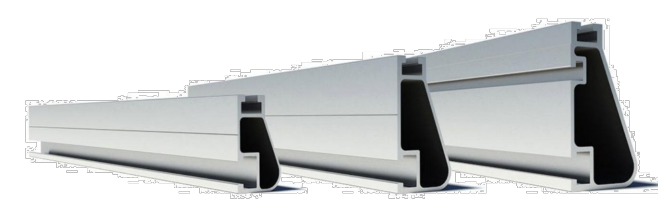
#### 25-Year Warranty

Products guaranteed to be free of impairing defects.

Datasheet

### XR Rails & Tilt Legs

#### XR Rails



Attach directly to Tilt Legs. Available in three targeted sizes to support specific wind and snow loads.

- Unique curved profile
- Spanning capabilities up to 12'
- Clear and black finish

#### Tilt Legs

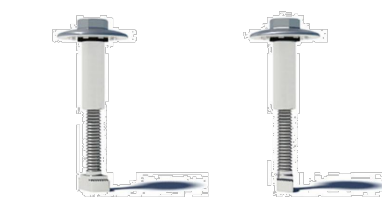


Tilt assembly to desired angle, up to 30 degrees. Kits include South and North Tilt Leg and all hardware.

- Available in multiple lengths for a wide angle range
- Assembled South Tilt Legs include angle indicators
- Legs are electrically bonded to rails

### Grounding Clamps

#### UFOs



Universal Fastening Objects secure and bond modules to rails.

- Fully assembled and lubricated
- Single, universal size
- Clear and black finish

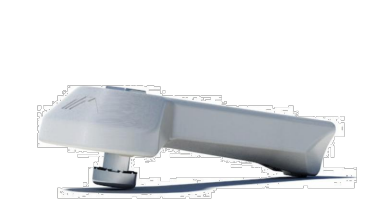
#### Stopper Sleeves



Snap onto the UFO to transform into a bonded end clamp.

- Bonds modules to rails
- Sized to match modules
- Clear and black finish

#### CAMO

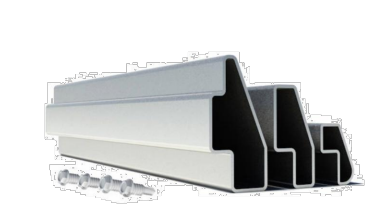


Bond modules to rails while staying completely hidden.

- Universal end-cam clamp
- Tool-less installation
- Fully assembled

### Accessories

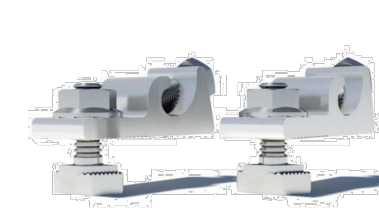
#### Bonded Splices



XR Rails use internal splices for seamless connections.

- Self-drilling screws
- Varying versions to match rails
- Forms secure bonding connection

#### Grounding Lugs



Connects Tilt Mount system to equipment ground.

- Low profile
- Single tool installation
- Mounts in any direction

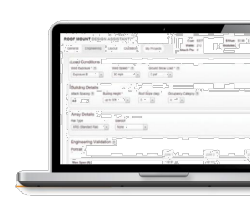
#### Ends Caps & Wire Clips



Provide a finished look and organize electrical wires.

- Simple snap-in installations
- Clips hold up to ten 5mm wires
- UV-stabilized polymer

### Resources



**Design Assistant**  
Go from rough layout to fully engineered system. For free.  
[Go to IronRidge.com/design](https://www.ironridge.com/design)



**NABCEP Certified Training**  
Earn free continuing education credits, while learning more about our systems.  
[Go to IronRidge.com/training](https://www.ironridge.com/training)

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## EHD #15 DRILL POINT FASTENERS



### Description

Extra Heavy Duty Roofing Fastener with #3 Phillips Truss Head, Cathodic epoxy e-coat-13 threads per inch. Ideal multi-purpose fastener for use with 18-26ga. steel, structural concrete, and wood.

### Application

- Insulation and membrane attachment to steel, wood and structural concrete roof decks.

### Features and Benefits

- Extra stable #3 Phillips drive
- Drill point design prevents fastener walking
- 13 threads per inch provides higher pull-out values
- Drill point cuts through gravel and BUR
- Cathodic epoxy e-coat

### Installation and Application Considerations

Tools: 2000 - 2500 rpm screw guns and hardened #3 Phillips bit. For structural concrete, 7/32" carbide bit and 1500 rpm screw gun or hammer drill in hammer mode. Structural concrete to be predrilled with standard 7/32" carbide bit to minimum 1/2" deeper than fastener penetration. The standard carton package includes one #3 Phillips bit.

### Options and Packaging

- 2"-4" Lengths: 100/bag or 1000/bucket.
- 5"-8" Lengths: 100/bag or 500/bucket.
- Plywood and OSB: Min through penetration: 3/4"
- Structural Concrete: Min penetration: 1"

### Coating and Corrosion

- 15/15 Kasternich per FM 4470
- 800 hour salt spray per ASTM B117
- Cathodic epoxy e-coat

### Performance Data

**Material Strength**  
• Tensile: 4350 lbf / 19350 N  
• Shear: 3700 lbf / 16458 N  
• Torsional: 130 lbf / 14.69 N.m

### Options and Packaging

- 2"-4" Lengths: 100/pk or 1000/bucket.
- 5"-8" Lengths: 100/pk or 500/bucket.
- 9"-24" Lengths: Call for details.
- Weights and Dimension: Vary by product.

Custom options may be available for additional charge. Lead times may apply depending on roofing manufacturer and product availability.  
Revised: Version: 08.06.20

Information source:  
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Secured Mounting Solutions™

## U-ANCHOR™ | U2400-TPO

Mechanically Attached Solution For Single-Ply Roofing System



### Product Specifications

**Bolts**  
• 3/8"-16 x 1.5" Bolt\*

- Material Type: 304 Stainless Steel

### Plate

- Outer Diameter: 5.5"
- Fastener Hole Diameter: 0.265" (8 holes)
- Fastener Hole Pattern: 4.125" Diameter
- Steel Thickness: 0.047" (1.194mm)
- Material Type: Galvanized Steel G90

### Cover Membrane

- Manufacturer: Brand or Non-Brand Specific\*
- Color: Default White\*
- Length: 11.75"
- Width: 11.75"
- Thickness: Default 60 mil\*

### Patents

- Visit [www.anchorcorp.com/patents](https://www.anchorcorp.com/patents)

### Packaging Specifications

- Sold Individually OR Full Box Quantity
- Individual Weight: Approx. 0.75 lbs
- Full Box Quantity: 10 units
- Box Weight: Approx. 10 lbs
- Box Dimensions: 13" x 11" x 13"
- Full Pallet Quantity: 50 boxes
- Pallet Dimensions: 48" x 40" x 66"

\* Specified option is standard. Custom options may be available for additional charge. Lead times may apply depending on roofing manufacturer and product availability. All representations herein are permitted on proper installation and use of approved components. Failure to properly install or use of unapproved components voids all Anchor Products representations.

Anchor Products LLC.  
PO Box 1551  
Colleyville, TX 76034

Secured Mounting Solutions™

### Description

The U2400-TPO is a lightweight rooftop attachment system consisting of an U-Anchor 2000 Series plate and cover membrane. The cover membrane and separator disk are factory sealed to the top of the plate. The U2400-TPO provides a fastened, watertight, warranted attachment for TPO single-ply membranes.

### Advantages

- Extremely strong and lightweight.
- Fast installation, approximate rate of 12 per man hour.
- Installs on any surface from flat to vertical.

### U-Anchor Attachment

The U2400-TPO is attached by lifting the flashing to expose the fastening hole on the plate. Then, fastening through the roofing assembly and into the structural decking with 2-8 approved fasteners, as directed by project specific engineering. The membrane cover is then hot air welded around the perimeter to the roof membrane. After verifying the seam integrity with a probe, seam sealer maybe required per roofing manufacturer's specifications.

Project-specific data is required to determine the correct type of fastener and number needed to secure each U-Anchor. An ANSI/SPRI FX-1 Pull Test is recommended to measure the pull-out resistance of fasteners included in the load path, (for example, substrate -> fasteners -> the U-Anchor -> other components.)

### Equipment Attachment

To securely mount your rooftop equipment to the U-Anchor, after its installed, the connection nut must be tightened to approximately 20-25 ft.-lbs.

Use a calibrated torque wrench during install to ensure appropriate results are achieved.

Refer to product documentation for detailed installation and component requirements.

### Testing

Results are based on plate performance only.

- Ultimate Load - Shear: 4,339 lbs
- Ultimate Load - Tension: 2,713 lbs

Tested in accordance with ICC AC467  
Individual roof deck assembly tests available upon request as application specific results may vary.

### Listings

- ICC-ES Evaluation Report ESR-4152

### Warranty

- 20 Year Limited Material Only Warranty.  
Subject to terms and conditions.

Anchor Products systems are included in many roofing manufacturers' warranties! Please contact us for more information.



Anchor Products LLC.  
PO Box 1551  
Colleyville, TX 76034

### Title:

**U-Anchor U2400,  
Mechanically Attached,  
Single-Ply Flashing  
(PVC/TPO/KEE/TPA)**

DRAWN BY: ANCHOR PRODUCTS TECHNICAL SUPPORT

REQUEST DATE:

CATEGORY:

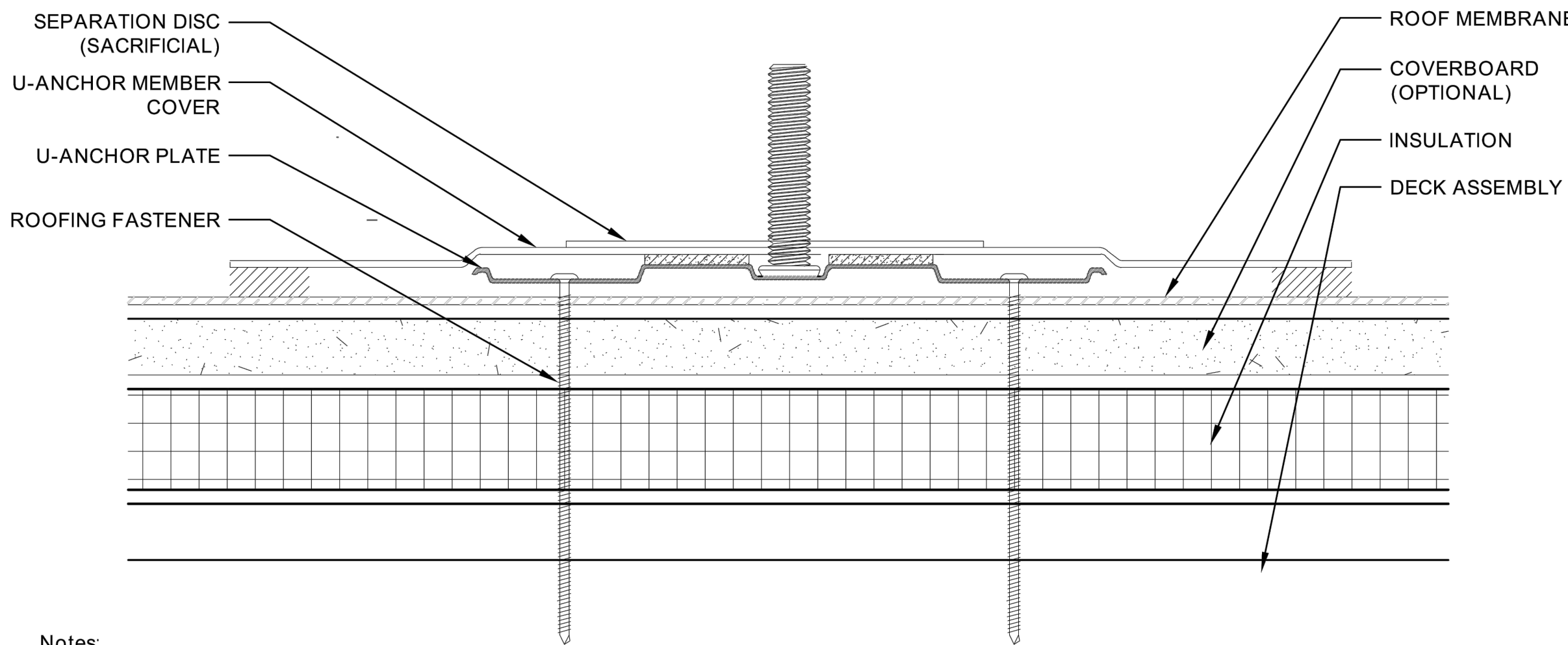
**Single-Ply MA**

REVISION DATE: 03/01/19

DRAWING NO:

**AP.2400.SP.MA.01a**

SCALE: NTS



### Notes:

1. ANCHOR PRODUCTS DETAIL DRAWINGS: REFER TO THE ROOFING AND FASTENER MANUFACTURERS AND OTHER RELATED PUBLISHED DOCUMENTATION, PRODUCT DATA SHEETS (PDS) AND SAFETY DATA SHEETS (SDS) FOR ADDITIONAL INFORMATION. ALL DETAIL DRAWINGS AND RELATED INSTALLATION GUIDELINES ARE PROVIDED BY ANCHOR PRODUCTS FOR THE SOLE PURPOSE OF CONVEYING ASSEMBLY STRUCTURE. ACCORDINGLY, THE DETAIL DRAWINGS ARE NOT OFFERED, AND SHOULD NOT BE CONSIDERED, AS A SUBSTITUTE FOR PROFESSIONAL DESIGN SERVICES.
2. TO ENSURE WARRANTIES CAN BE MAINTAINED, MOST ROOFING MANUFACTURERS REQUIRE THE FLASHING BE MADE OF THE SAME TYPE AND BRAND. MOST ROOFING MANUFACTURERS REQUIRE THAT THE INSTALLATION OF THE U-ANCHOR BE PERFORMED BY AN AUTHORIZED CONTRACTOR.
3. FASTENERS MUST BE INSTALLED PER THE FASTENER MANUFACTURER'S REQUIREMENTS FOR EACH SPECIFIC DECK TYPE FOR POSITIONING, DECK PENETRATION DEPTH, AND OTHER NECESSARY STANDARDS.
4. SEAM WELDS MUST COMPLY WITH THE ROOFING MANUFACTURER'S REQUIREMENTS. THE AREA SHOULD BE CLEANED AND FREE OF DEBRIS AS PER THE ROOFING MANUFACTURERS SPECIFICATION. TYPICAL SEAM WELDS ARE A MINIMUM 1.5". SEAMS MUST BE PROBED TO ENSURE A SUFFICIENT WELD HAS BEEN ACHIEVED. USE CUT EDGE SEALANT AS MANDATED BY THE ROOFING MANUFACTURER.
- 5.

Contractor:



Wilson & Girgenti Engineering

Project:

**MADEIRA BEACH  
REC CENTER**

300 Municipal Drive,  
Madeira Beach, FL 33708

Engineer:



JAMES A. CLANCY, PE  
409 N. MAIN STREET, ELMER,  
NJ 08318  
ENGINEERS LICENSE #64848

Engineering Approval:

## REVISIONS

DESCRIPTION	DATE	REV

Designed by:



Sheet size: ARCH D 36" x 24"

Sheet title: DATA SHEETS

Sheet number: DS.2