

A&W Welding, Corp

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INVOICE

BILL TO
Brian King
Lake Worth Beach Electric Utilities
117 Collage Street
Lake Worth Beach, FL 33460

INVOICE 1076
DATE 04/03/2023
TERMS Net 30
DUE DATE 05/03/2023

DATE	ACTIVITY	DESCRIPTION	QTY	RATE	AMOUNT
		Lake Worth Beach Electric Utilities:2023-04-04 Emergency Call			
	Sales	March 30, 2023, thru March 31, 2023	1	84,430.00	84,430.00
		<ul style="list-style-type: none"> • We exposed the rooftop of the boiler to view and better access point of leaks. • We fabricated a skilled platform to work off from. • Two (2) leaks were on the superheater side at base of header. • One (1) tube was completely broken off, decapitated from base of header and free-falling leaking. • One (1) tube next to it also leaked from base of header. • To access the two (2) tubes that were leaking we had to remove the two (2) tubes in front of it to access the affected tubes. • Tube count from left to right, affected row two (2) tubes 1 & 2. • Remove to reach the affected row 1 tubes 1 & 2. • Two (2) dutchman were installed. • row 2 tubes 1 & 2 had to pre heat at header to 375 degrees for code required before welding 90 materials. In a very uncomfortable spot, all mirror welds. • Two (2) Dutchmen were installed on row 1 tubes 1 & 2 because they were in the way to be able to do the repair. Also preheated to 375 degrees for code required before welding 90 materials. <p>Hydro and below the weld line we had a blowout on the tube. We attempted to</p>			

do a pad weld on it to avoid cut out and reinstall, but we had no success. The tube was paper thin. We had to drop down to access a better cell tube wall to install a new dutchman. The affected area was the 2 rows of the tube, so we had to cut the front tube to be able to successfully make the weld. On the rooftop we installed all new skin to provide a better seal and protected area for employees and weather protector. Insulation was provided plant.

April 1, 2023

One (1) Leak on HP at lower base at header.

- We cut out access hole on the side of the wall to make Repair and minimize downtime.
- Tube count from left to right Row 4 tube 1 Installed (1) dutchman on the affected tube to eliminate all affected area.

April 2, 2023

- Installed all new skin and insulation at all areas that we exposed.
- Re install everything back to normal for ready for functioning.

BALANCE DUE

\$84,430.00