

Red Hills Landfill Update

October 2025

General Overview

Started placing waste in Phase 6, Seq 2B in 2025.



Phase 6 Sequence 1 – Vegetation – Limited Standing Leachate





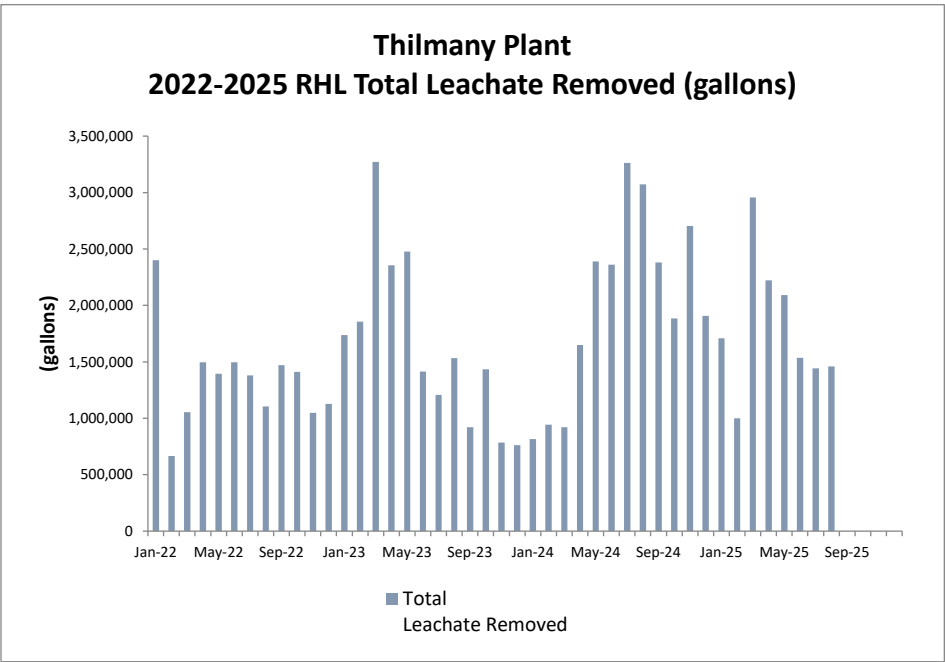
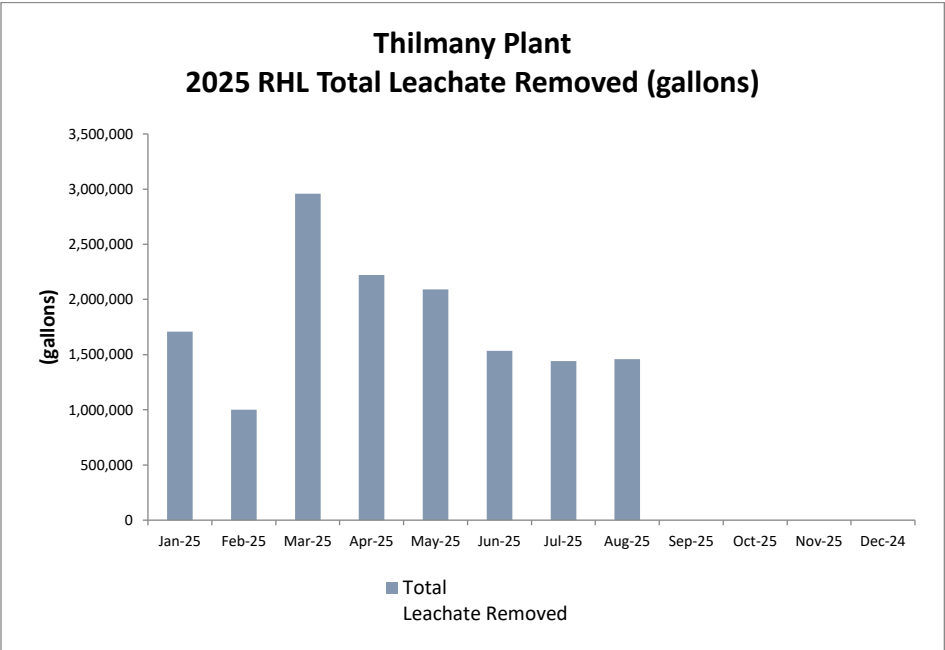


Phase 5

Bark to Phase 5 to help displace standing leachate towards the pumps for removal.



Leachate Management – Ahlstrom trucked Leachate for treatment to help control odor



Dust

Ahlstrom identified and corrected a mechanical issue within our lime kiln. During this time, we mixed the lime with dense materials to mitigate dust during transport. In addition, we also revisited training with team members on the established processes and expectations required during loading and transport.

Noise A faulty valve on the paper machine roof, that would release pressure intermittently was found. A person would need to be on the roof at the right time to identify it. It was a safety relief valve for one of our PMs, 80# header. It was repaired during September outage.

Request to Update – Agreement Between Expera Specialty Solutions LLC and the City of Kaukauna Regarding Red Hills Landfill

Update Company Name on agreement to Ahlstrom NA Specialty Solutions LLC - Thilmany.

Ahlstrom is requesting to update the agreement in order to allow a sister site to bring fiber, on a limited basis and as a last resort, to Red Hills. The fiber from Rhinelander would not fall under a beneficial use for the landfill, hence, requesting approval from the Board.

Spring into Summer is difficult to land spread, road limits affect the fields they can get to.

They lost 2 sources of landfills due to closure.

They have expanded land base to more options (outside of the original 20 miles), more land since onset of the proposal.