

**SHEET INDEX**

- C1.0 CONCEPTUAL SITE PLAN
- A1.0 FLOOR PLAN
- A2.0 ELEVATIONS
- A3.0 SECTIONS
- S1.0 FOUNDATION PLAN

**BUILDING & FIRE AREA SQUARE FOOTAGES**

FLOOR AREAS	EXISTING	NEW	SUB-TOTAL
SECOND FLOOR	----- S.F.	----- S.F.	----- S.F.
FIRST FLOOR	----- S.F.	----- S.F.	----- S.F.
CANOPIES (COLUMN SUPPORTED)	----- S.F.	----- S.F.	----- S.F.
BASEMENT	----- S.F.	----- S.F.	----- S.F.
BUILDING AREA SUB-TOTALS	----- S.F.	----- S.F.	----- S.F.
MEZZANINES	----- S.F.	----- S.F.	----- S.F.
FIRE AREA TOTALS	----- S.F.	----- S.F.	----- S.F.
REMODEL AREA TOTALS	----- S.F.	----- S.F.	----- S.F.

**BUILDING CODE ANALYSIS**

**APPLICABLE CODES**  
 2021 International Building Code (w/ WI Amendments)  
 ASHRAE Standard 90.1-2019  
 2021 IEBC (Level # Alteration)

**OCCUPANCY**  
 Accessory Use  
 Incidental Use  
 High-Piled Combustible Storage  
 Hazardous Materials  
 Multiple Control Areas

**HEIGHT & AREA**  
 Building Height: --"  
 Number of Stories: --  
 Total Building Area: --- S.F.  
 Total Fire Area: --- S.F.  
 Mixed/Separated Occupancies  
 Unlimited Area Building

**CONSTRUCTION TYPE**  
 Construction Classification  
 Fire Separation Distance

**FIRE PROTECTION SYSTEMS**  
 Assumed Sprinkler Type  
 Fire Alarm System

**MEANS OF EGRESS**  
 Occupant Load  
 Panic Hardware

**STRUCTURAL DESIGN**  
 Risk Category  
 Design Loads  
 Roof Live Load  
 Walk-on IMP Ceiling Live Load  
 Steel Framing  
 Collateral Load  
 Wood Truss  
 Top Chord Dead Load  
 Bottom Chord Load  
 Mezzanine/Second Floor/Basement  
 Live Load  
 Point Load (Partition)  
 Snow Load Criteria  
 Ground Snow Load (Pg)  
 Exposure Factor (Ce)  
 Thermal Factor (Ct)  
 Wind Loads  
 Wind Load  
 Surface Roughness  
 Exposure Category  
 Earthquake Load Criteria  
 Soil Site Class  
 Ss  
 S1

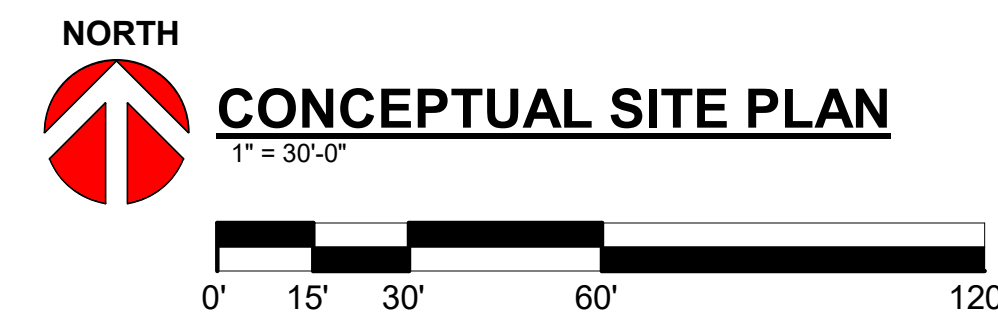
**PLUMBING SYSTEMS**  
 Mens WC Required  
 Womens WC Required  
 Drinking Fountain Required  
 Other Source  
 Ambulatory Stall Required

**MECHANICAL SYSTEMS**  
 NO SINGLE PIECE OF EQUIPMENT OVER 400,000 BTU  
 NO BOILERS OVER 15 PSI AND 10 HORSEPOWER

**SITE INFORMATION**

**SITE CONTENT**  
 Building Size  
 Hard Surface  
 Green Space  
 Parcel Size (Approx.)  
 Parking Provided  
 Area of Disturbance

**ZONING**  
 Property Zoning  
 Setbacks  
 Hard Surface Setback  
 Coverage Limit  
 Greenspace Requirement  
 Parking Required  
 Refuse Enclosure  
 RTU SCREENING



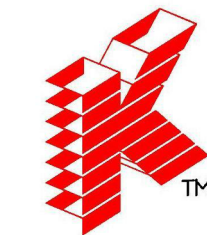
THE LOT DIMENSIONS AND BEARINGS SHOWN ON THIS PLAN ARE INTERPRETED VALUES. BACKGROUND INFORMATION TAKEN FROM LOCAL GIS DATE, AERIAL IMAGERY AND/OR CLIENT PROVIDED INFORMATION, EASEMENTS, STREAMS AND ROADS ARE APPROXIMATE IN NATURE. FOLLOW UP INVESTIGATION WITH STATE AND LOCAL AUTHORITIES AND/OR WITH CERTIFIED SURVEY MAP DATA WHEN AVAILABLE IS REQUIRED.

PROPOSED FOR:

# ACCURATE MACHINE

KAUKAUNA,

WISCONSIN



**Keller**  
 PLANNERS | ARCHITECTS | BUILDERS

FOX CITIES  
 N216 State Road 55  
 P.O. Box 620  
 Kaukauna, WI 54130  
 PHONE (920) 766-2795 /  
 1-800-236-2534  
 FAX (920) 766-5004

MADISON  
 711 Lohr Dr.  
 Sun Prairie, WI 53590  
 PHONE (608) 318-2336  
 FAX (608) 318-2337

MILWAUKEE  
 W204 N11509  
 Coldendale Rd  
 Germantown, WI 53022  
 PHONE (262) 250-9710  
 1-800-236-2534  
 FAX (262) 250-9740

WAUSAU  
 5605 Liba Ave  
 Wausau, WI 54401  
 PHONE (715) 849-3141  
 FAX (715) 849-3181

www.kellerbuilds.com

PROPOSED FOR:  
**ACCURATE MACHINE**  
 1901 HYLAND AVENUE  
 KAUKAUNA,  
 WISCONSIN 54130

**"COPYRIGHT NOTICE"**

This design, drawing and detail is the copyrighted property of KELLER, INC. No part hereof shall be copied, duplicated, distributed, disclosed or made available to anyone without the expressed written consent of KELLER, INC.

**REVISIONS**

NO.	DATE	BY
1	02.18.2026	C. TEAFOE
2	03.13.2026	C. TEAFOE
3		
4		
5		
6		

**PROJECT MANAGER:**  
 J. HALL

**DESIGNER:**  
 T. TISLAU

**INTERIOR DESIGNER:**  
 -----

**DRAWN BY:**  
 C. TEAFOE

**EXPEDITOR:**  
 -----

**SUPERVISOR:**  
 -----

**PRELIMINARY NO:**  
 P26018

**CONTRACT NO:**  
 -----

**DATE:**  
 01.27.2026

**SHEET:**  
**C1.0**

**PRELIMINARY - NOT FOR CONSTRUCTION**



**Keller**  
PLANNERS | ARCHITECTS | BUILDERS

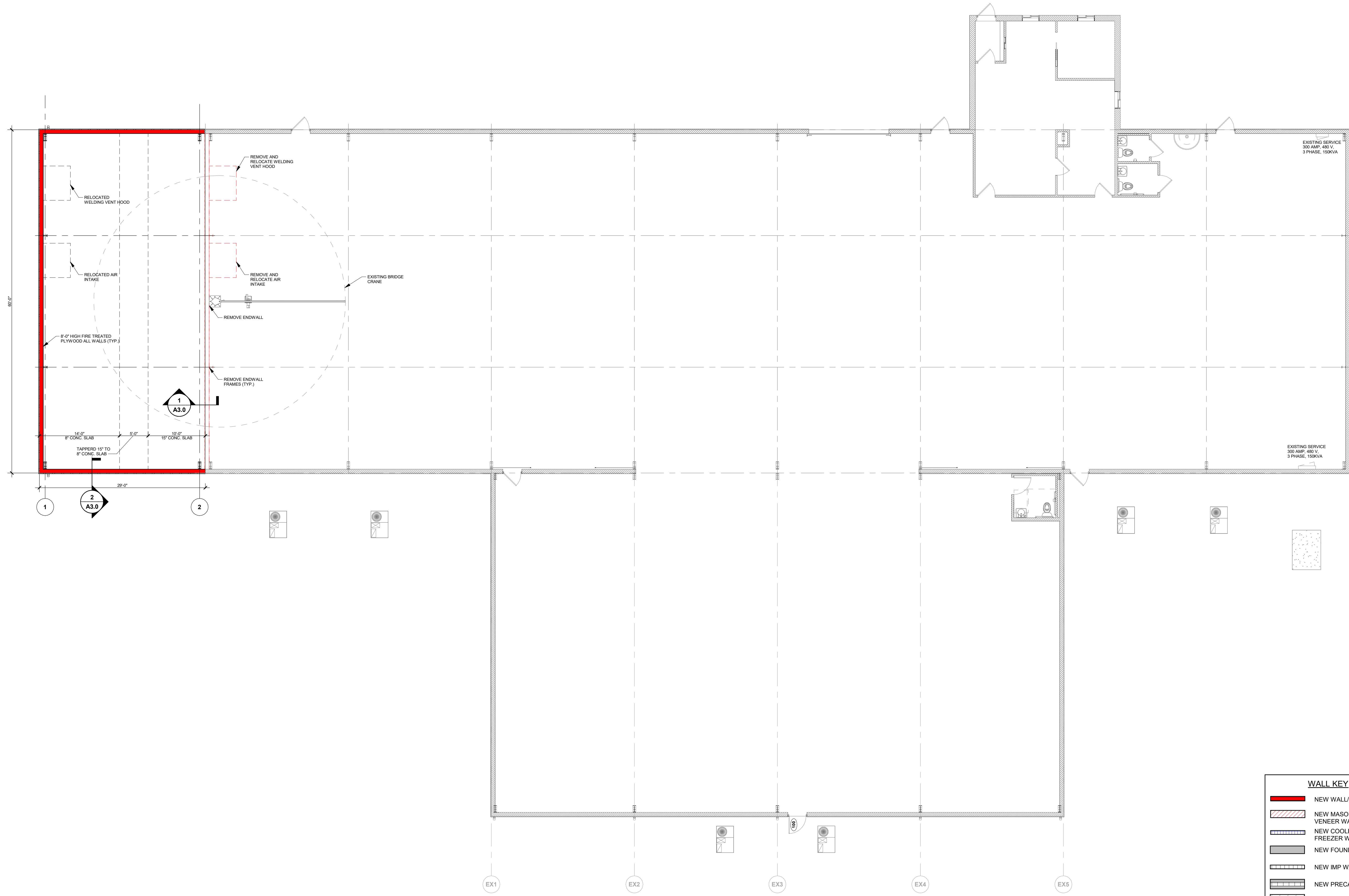
FOX CITIES  
N216 State Road 55  
P.O. Box 620  
Kaukauna, WI 54130  
PHONE (920) 766-2795 /  
1-800-236-2534  
FAX (920) 766-5004

MILWAUKEE  
W204 N11509  
Coldendale Rd  
Clementon, WI 53022  
PHONE (262) 250-9710  
1-800-236-2534  
FAX (262) 250-9740

MADISON  
711 Loka Dr.  
Sun Prairie, WI 53590  
PHONE (608) 318-2336  
FAX (608) 318-2337

WAUSAU  
5605 Loka Ave  
Wausau, WI 54401  
PHONE (715) 849-3141  
FAX (715) 849-3181

www.kellerbuilds.com



PROPOSED FOR:  
**ACCURATE MACHINE**  
1901 HYLAND AVENUE  
KAUKAUNA,  
WISCONSIN 54130

**"COPYRIGHT NOTICE"**  
This design, drawing and detail is the copyrighted property of KELLER, INC. No part hereof shall be copied, duplicated, distributed, disclosed or made available to anyone without the expressed written consent of KELLER, INC.

**REVISIONS**

1	02.18.2026	C. TEAFOE
2	03.13.2026	C. TEAFOE
3		
4		
5		
6		

**PROJECT MANAGER:**  
J. HALL

**DESIGNER:**  
T. TISLAU

**INTERIOR DESIGNER:**  
-----

**DRAWN BY:**  
C. TEAFOE

**EXPEDITOR:**  
-----

**SUPERVISOR:**  
-----

**PRELIMINARY NO:**  
P26018

**CONTRACT NO:**  
-----

**DATE:**  
01.27.2026

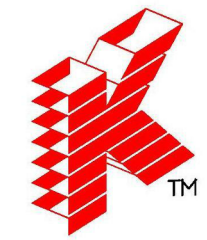
**SHEET:**  
**A1.0**

**PRELIMINARY - NOT FOR CONSTRUCTION**

**WALL KEY**

	NEW WALL/FURRING
	NEW MASONRY/VENEER WALL
	NEW COOLER/FREEZER WALLS
	NEW FOUNDATION WALL
	NEW IMP WALL
	NEW PRECAST WALL
	EXISTING MASONRY WALL
	TYPICAL EXISTING WALL
	DEMO MASONRY WALL
	DEMO WALLS
	FIRE WALL OR FIRE BARRIER

**NORTH**  
  
**FLOOR PLAN**  
1/8" = 1'-0"



**Keller**  
PLANNERS | ARCHITECTS | BUILDERS

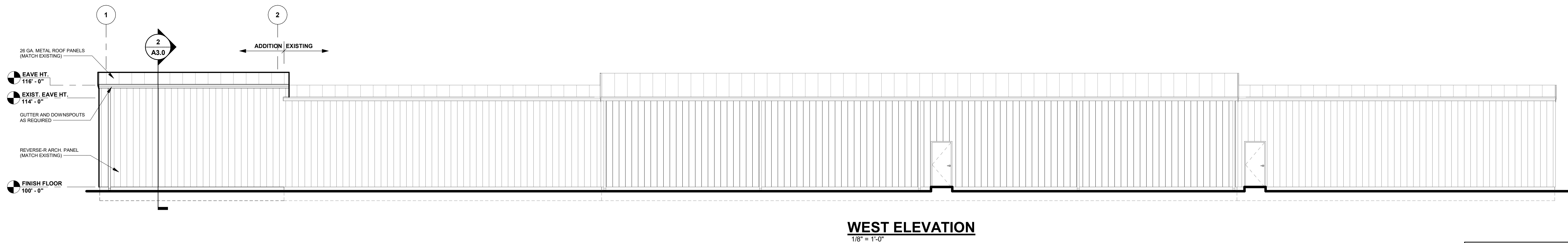
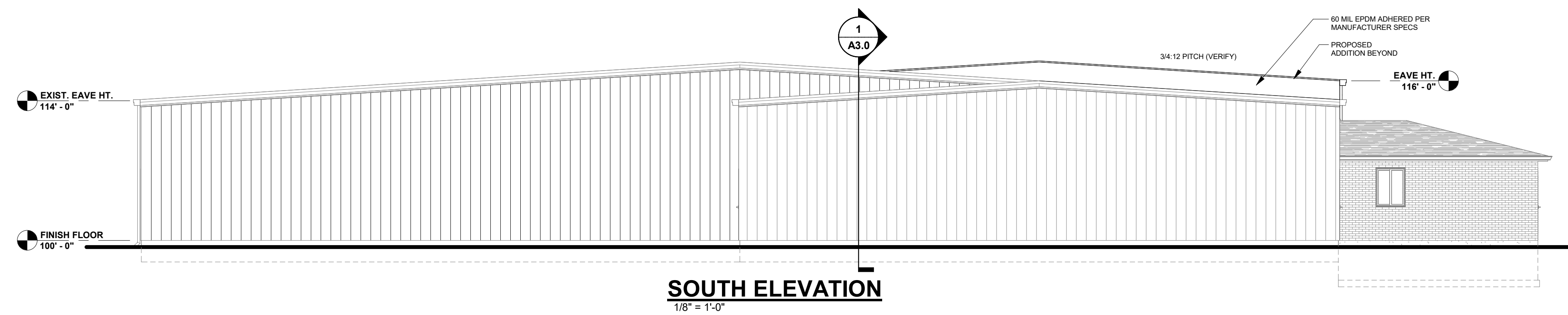
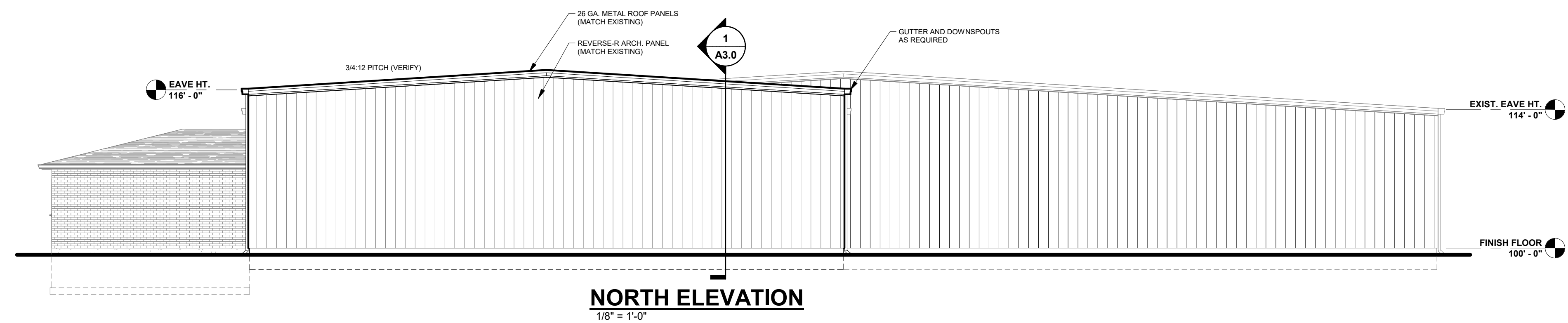
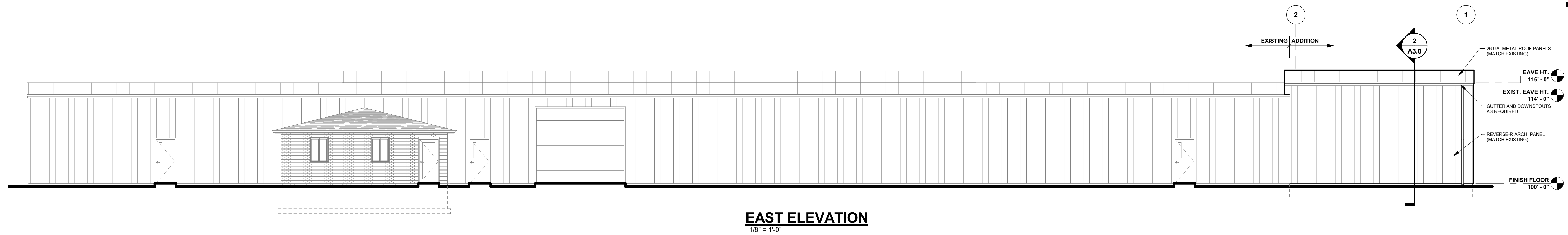
FOX CITIES  
N216 State Road 55  
P.O. Box 620  
Kaukauna, WI 54130  
PHONE (920) 766-2795 /  
1-800-236-2534  
FAX (920) 766-5004

MADISON  
711 Lok Dr.  
Sun Prairie, WI 53590  
PHONE (608) 318-2336  
FAX (608) 318-2337

MILWAUKEE  
W204 N11509  
Coldendale Rd  
Cremontown, WI 53022  
PHONE (262) 250-9710  
1-800-236-2534  
FAX (262) 250-9740

WAUSAU  
5605 Libac Ave  
Wausau, WI 54401  
PHONE (715) 849-3141  
FAX (715) 849-3181

www.kellerbuilds.com



PROPOSED FOR:

**ACCURATE MACHINE**

1901 HYLAND AVENUE  
KAUKAUNA,  
WISCONSIN 54130

**"COPYRIGHT NOTICE"**

This design, drawing and detail is the copyrighted property of KELLER, INC. No part hereof shall be copied, duplicated, distributed, disclosed or made available to anyone without the expressed written consent of KELLER, INC.

**REVISIONS**

1	02.18.2026	C. TEAFOE
2	03.13.2026	C. TEAFOE
3		
4		
5		
6		

**PROJECT MANAGER:**

J. HALL

**DESIGNER:**

T. TISLAU

**INTERIOR DESIGNER:**

-----

**DRAWN BY:**

C. TEAFOE

**EXPEDITOR:**

-----

**SUPERVISOR:**

-----

**PRELIMINARY NO:**

P26018

**CONTRACT NO:**

-----

**DATE:**

01.27.2026

**SHEET:**

**A2.0**

**DOOR & WINDOW VALUES**

WINDOWS:	U VALUE	0.--
	SHGC	0.--
	VT	0.--
DOORS:	U VALUE	0.38
(SWINGING)		
O.H. DOORS:	U VALUE	0.11
(NON-SWINGING)		
DOORS:	U VALUE	0.--
(50% GLAZING)	SHGC	0.--
	VT	0.--

**PRELIMINARY - NOT FOR CONSTRUCTION**



**Keller**  
 PLANNERS | ARCHITECTS | BUILDERS

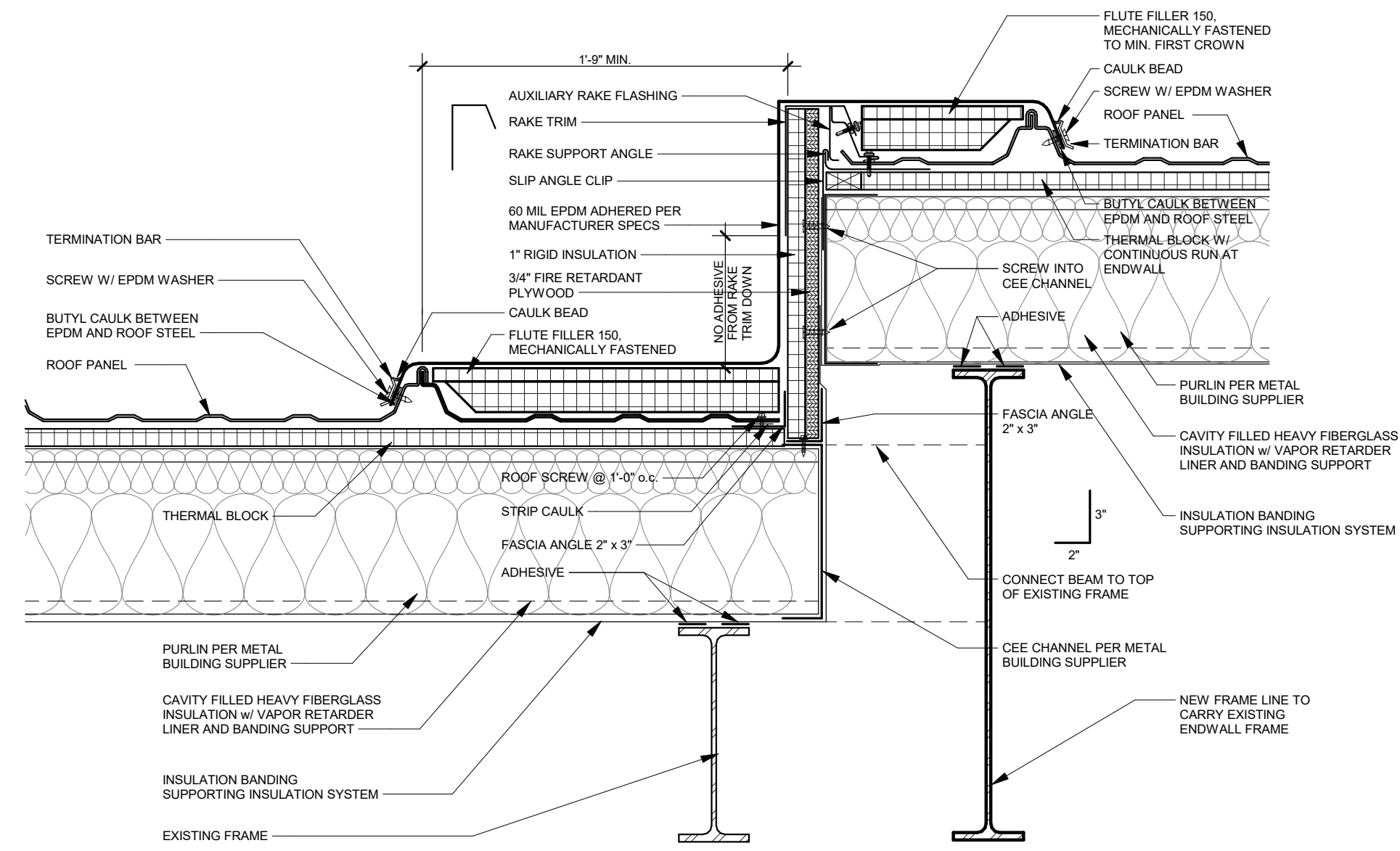
FOX CITIES  
 N216 State Road 55  
 P.O. Box 620  
 Kaukauna, WI 54130  
 PHONE (920) 766-2795 /  
 1-800-236-2534  
 FAX (920) 766-5004

MADISON  
 711 Loka Dr.  
 Sun Prairie, WI 53590  
 PHONE (608) 318-2336 /  
 (608) 318-2337  
 FAX (608) 318-2337

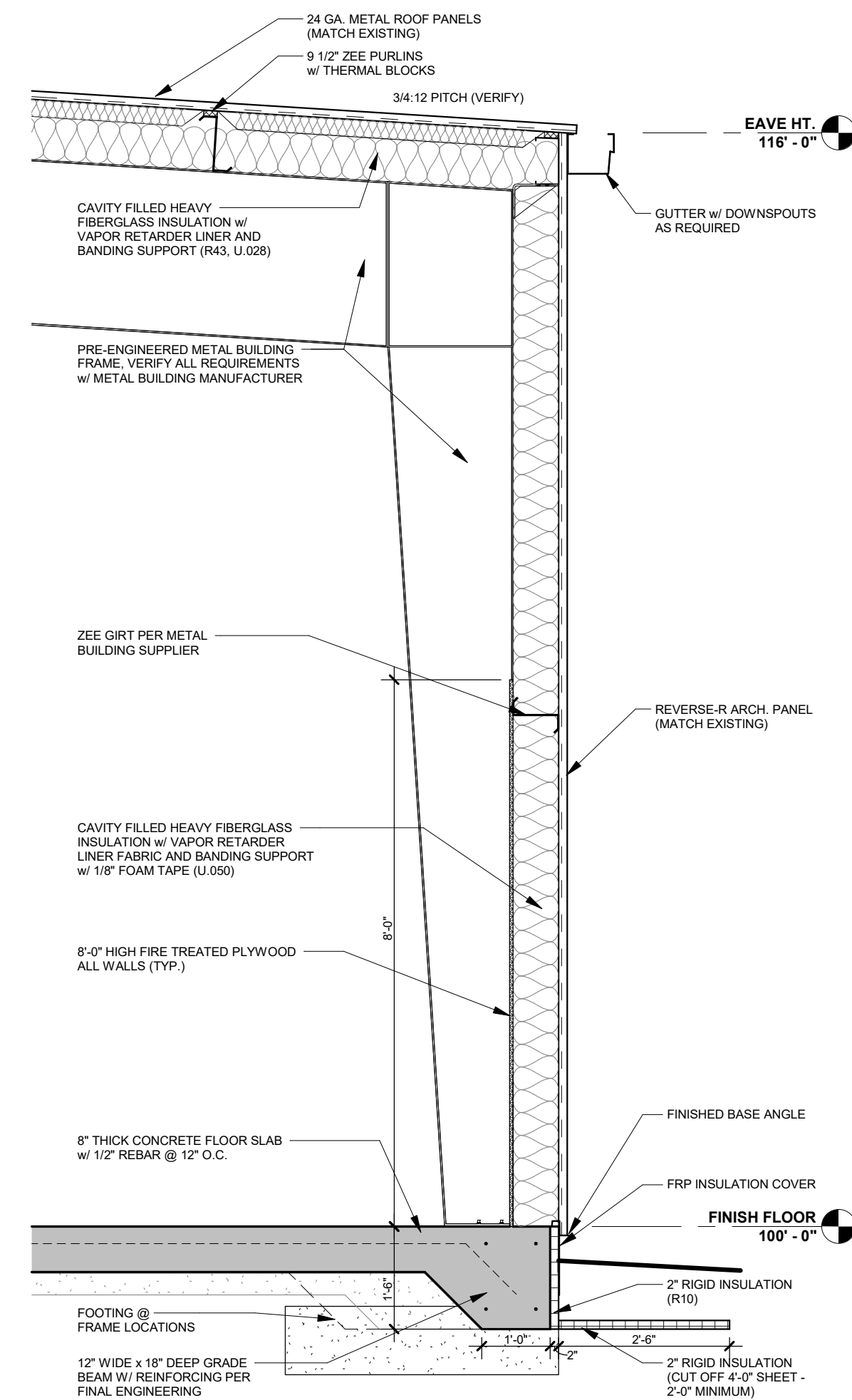
MILWAUKEE  
 W204 N11509  
 Coldendale Rd  
 Germantown, WI 53022  
 PHONE (262) 250-9710  
 1-800-236-2534  
 FAX (262) 250-9740

WAUSAU  
 5605 Libac Ave  
 Wausau, WI 54401  
 PHONE (715) 849-3141  
 FAX (715) 849-3181

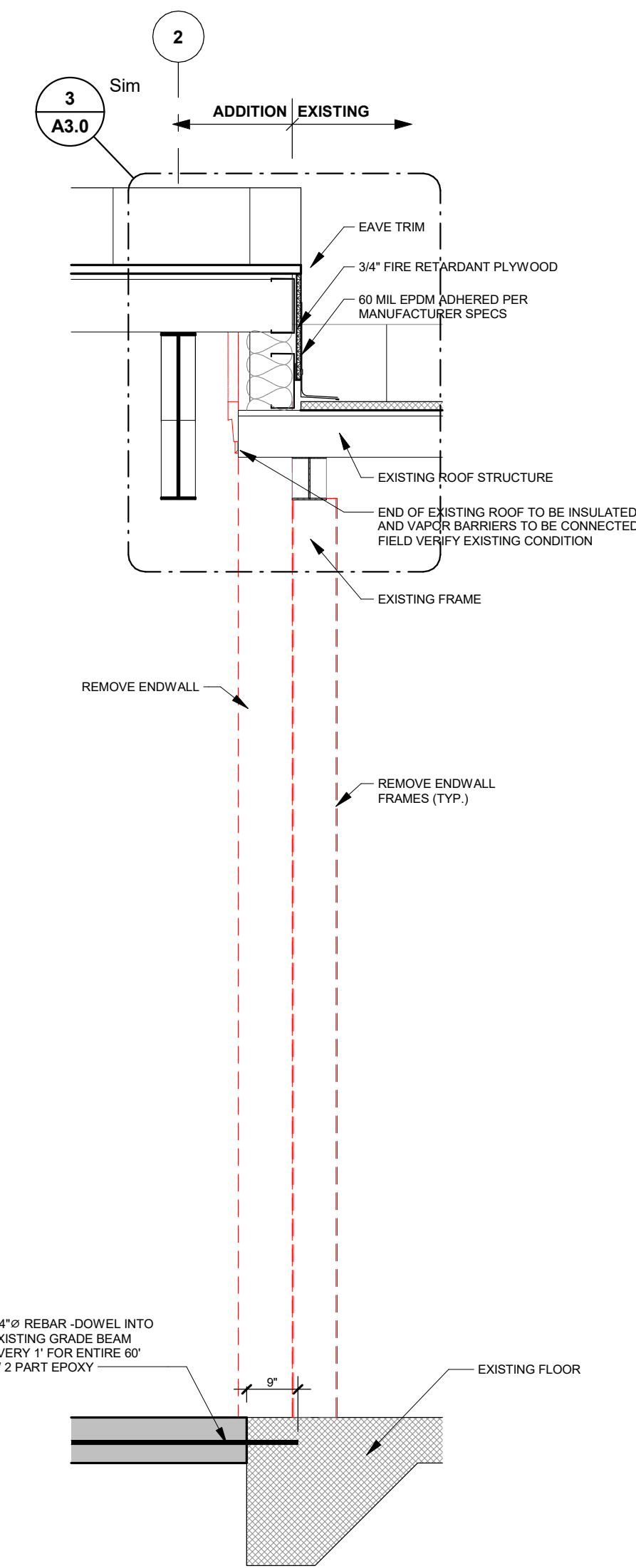
www.kellerbuilds.com



**3 HIGH/LOW CONDITION**  
 A3.0 1 1/2" = 1'-0"



**2 WALL SECTION**  
 A3.0 1/2" = 1'-0"



**1 SECTION @ EXISTING**  
 A3.0 1/2" = 1'-0"

PROPOSED FOR:

**ACCURATE MACHINE**

1901 HYLAND AVENUE  
 KAUKAUNA,  
 WISCONSIN 54130

**"COPYRIGHT NOTICE"**

This design, drawing and detail is the copyrighted property of KELLER, INC. No part hereof shall be copied, duplicated, distributed, disclosed or made available to anyone without the expressed written consent of KELLER, INC.

**REVISIONS**

NO.	DATE	BY
1	02.18.2026	C. TEAFOE
2	03.13.2026	C. TEAFOE
3		
4		
5		
6		

**PROJECT MANAGER:** J. HALL

**DESIGNER:** T. TISLAU

**INTERIOR DESIGNER:** \_\_\_\_\_

**DRAWN BY:** C. TEAFOE

**EXPEDITOR:** \_\_\_\_\_

**SUPERVISOR:** \_\_\_\_\_

**PRELIMINARY NO:** P26018

**CONTRACT NO:** \_\_\_\_\_

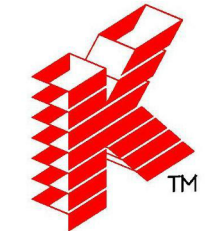
**DATE:** 01.27.2026

**SHEET:** A3.0

**PRELIMINARY - NOT FOR CONSTRUCTION**

FOOTING SCHEDULE							
FTG.	FOOTING SIZE	FTG. REINFORCING	HAIRPIN SIZE	PIER SIZE	PIER REINFORCING	ANCHOR BOLTS	REMARKS

GENERAL NOTES
1. ALL SPECIFIED FOOTING REBAR IS IN ADDITION TO LONGITUDINAL REBAR IN ADJACENT CONTINUOUS WALL FOOTING.
2. #4 x 24" x 24" CORNER DOWELS AT 12" O.C. VERTICAL TO PASS THROUGH PIER CAGE.
3. FINAL WALLS, FOOTINGS, & REINFORCING SIZES PER FINAL ENGINEERING.



**Keller**  
PLANNERS | ARCHITECTS | BUILDERS

FOX CITIES  
N216 State Road 55  
P.O. Box 620  
Kaukauna, WI 54130  
PHONE (920) 766-2795 /  
1-800-236-2534  
FAX (920) 766-5004

MADISON  
711 Loka Dr.  
Sun Prairie, WI 53590  
PHONE (608) 318-2336  
FAX (608) 318-2337

MILWAUKEE  
W204 N11509  
Coldendale Rd  
Clementon, WI 53022  
PHONE (262) 250-9710  
1-800-236-2534  
FAX (262) 250-9740

WAUSAU  
5605 Libac Ave  
Wausau, WI 54401  
PHONE (715) 849-3141  
FAX (715) 849-3181

www.kellerbuilds.com

PROPOSED FOR:  
**ACCURATE MACHINE**  
1901 HYLAND AVENUE  
KAUKAUNA,  
WISCONSIN 54130

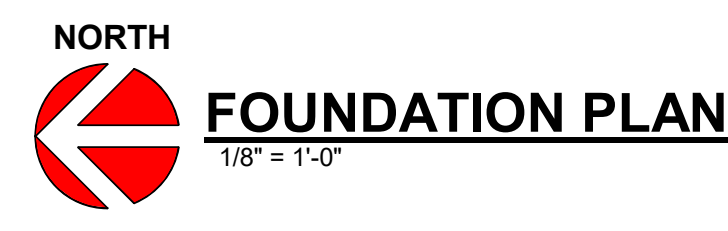
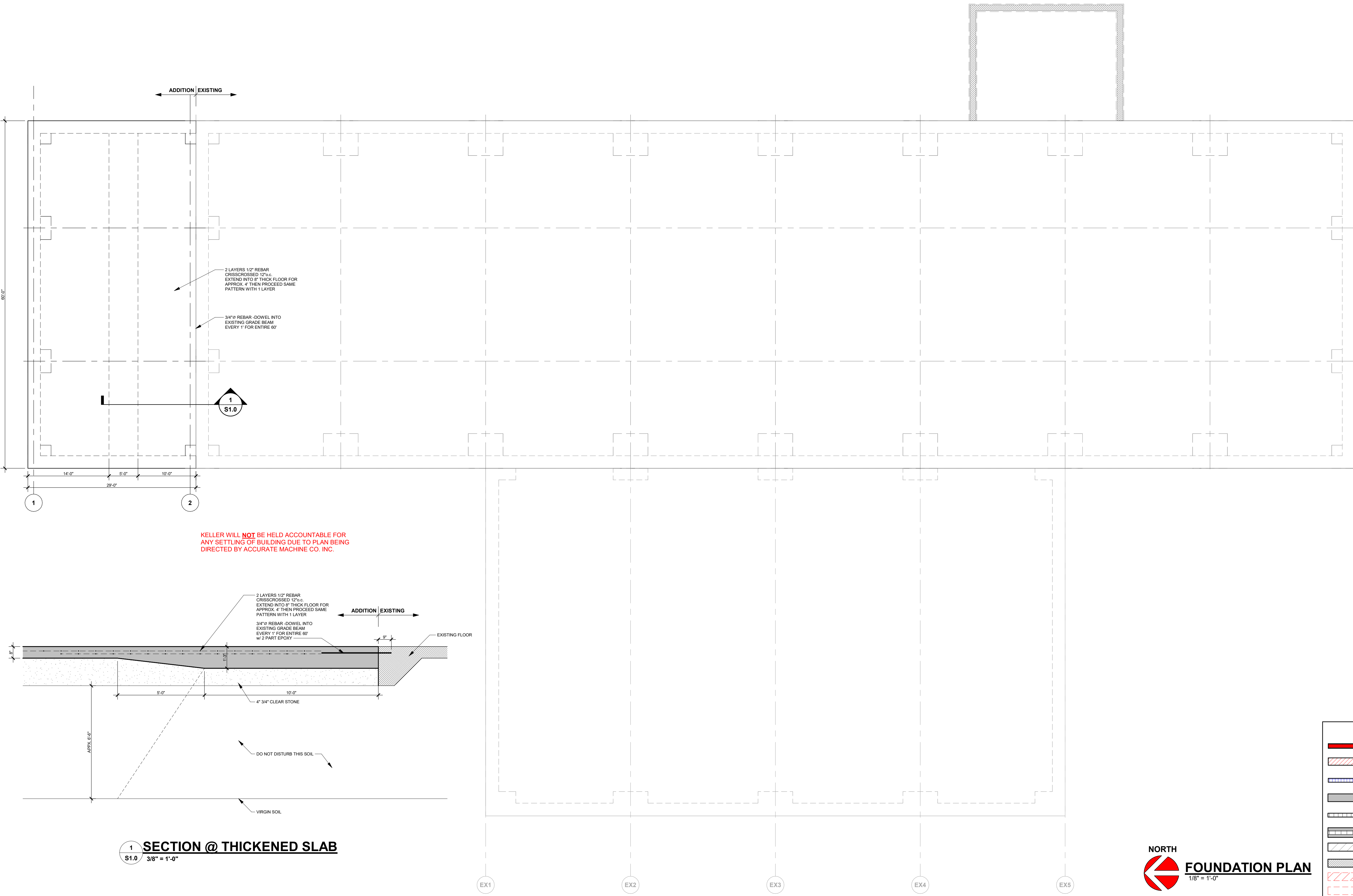
"COPYRIGHT NOTICE"  
This design, drawing and detail is the copyrighted property of KELLER, INC. No part hereof shall be copied, duplicated, distributed, disclosed or made available to anyone without the expressed written consent of KELLER, INC.

REVISIONS

1	02.18.2026	C. TEAFOE
2	03.13.2026	C. TEAFOE
3		
4		
5		
6		

PROJECT MANAGER: J. HALL  
DESIGNER: T. TISLAU  
INTERIOR DESIGNER: \_\_\_\_\_  
DRAWN BY: C. TEAFOE  
EXPEDITOR: \_\_\_\_\_  
SUPERVISOR: \_\_\_\_\_  
PRELIMINARY NO: P26018  
CONTRACT NO: \_\_\_\_\_  
DATE: 01.27.2026  
SHEET: **S1.0**

PRELIMINARY - NOT FOR CONSTRUCTION



WALL KEY

[Red Box]	NEW WALL/FURRING
[Hatched Box]	NEW MASONRY/VENERER WALL
[Blue Hatched Box]	NEW COOLER/FREEZER WALLS
[Grey Box]	NEW FOUNDATION WALL
[Dotted Box]	NEW IMP WALL
[Horizontal Hatched Box]	NEW PRECAST WALL
[Diagonal Hatched Box]	EXISTING MASONRY WALL
[Cross-hatched Box]	TYPICAL EXISTING WALL
[Red Hatched Box]	DEMO MASONRY WALL
[Dashed Box]	DEMO WALLS
[Dotted Box]	FIRE WALL OR FIRE BARRIER