

# MEMO



**To:** Mayor and Board of Aldermen  
**From:** Jason Lipe, Parks and Recreation Director  
**Date:** Wednesday, November 02, 2022  
**Re:** Bleacher Purchase Recommendation

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One of the priorities established by the Park Board as part of the funds allocated through the American Rescue Plan Act is to replace existing bleachers within the park system. As directed, I submitted a request for proposals through the City's cooperative purchasing system, Buy Board. Through that process three quotes were received and evaluated. Staff recommends the acceptance of the quote from Southern Bleacher Company, Inc. in the amount of \$75,000.00 for 20 units of bleachers.



# Southern Bleacher Company, Inc.

P: 800.433.0912 | F: 940.549.1365  
P.O. Box One | 801 Fifth St. | Graham, TX 76450  
[www.SouthernBleacher.com](http://www.SouthernBleacher.com)  
[Facebook](#) | [Twitter](#) | [Instagram](#) | [LinkedIn](#)

**November 2, 2022**

*Re: Jackson, MO Angle Frame proposal*

Southern Bleacher Company is pleased to provide the following scope of work based upon utilizing a Government Purchasing Program from BuyBoard. Email a PO in .pdf format that lists the [Southern Bleacher's Contract/Vendor Number #512-16](#) to [darrow@southernbleacher.com](mailto:darrow@southernbleacher.com).

**Provide (20) 15' of 5 row non-elevated Angle Frame Bleachers**

**Materials / Freight \$ 75,000.00**

Lead Times

Shop Drawings

4 weeks

Delivery after receipt of Approved Shop Drawings

150 calendar days

Each unit includes:

- Galvanized steel angle frames
- Anodized aluminum seat ( 2 x 10 ) & riser board ( 1 x 6.5 ) on each row
- Mill finish aluminum treads ( 2 - 2 x 11 ) on each row
- Anodized aluminum rail and chainlink fence on sides and back of bleacher
- Mid-aisle handrails with contrasting aisle nosing at each aisle
- Freight

Excludes:

- Any state or local sales taxes, permits, fees, etc...
- Any bonds.
- Seat Numbers
- Allowances
- Any item not listed in above inclusions.

The above price is valid for 30 days.

Respectfully submitted,

Linc Darrow

[darrow@southernbleacher.com](mailto:darrow@southernbleacher.com)

## ITEM DESCRIPTION

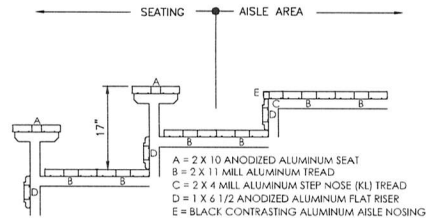
- 1 L 1 1/2 X 1 1/2 X 3/16 GALV.
- 2 L 2 X 1 1/2 X 3/16 GALV.
- 3 L 2 X 2 X 3/16 GALV.
- 4 L 2 1/2 X 2 X 3/16 GALV.
- 5 L 3 X 3 X 1/4 GALV.
- 6 ANODIZED ALUMINUM RAIL (SEE NOTE)
- 7 9 GAUGE GALV. CHAIN LINK FENCE
- 8 L 2 X 1 1/2 X 3/16 ALUMINUM
- 9 L 2 X 2 X 3/16 ALUMINUM
- 10 1 5/8 SCH. 40 ANODIZED ALUMINUM PIPE
- 11 3/8 X 3 ZINC PLATED CONCRETE WEDGE ANCHOR

## DESIGN LOADING

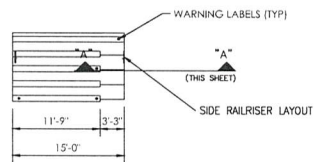
TREAD & SEAT AREA (GROSS AREA) 100psf.  
SEAT (PERPENDICULAR SWAY) 10 lbs/ft.  
SEAT (PARALLEL SWAY) 24lbs/ft.  
HANDRAILS (PERPENDICULAR) 50 lbs/ft.  
HANDRAILS (VERTICAL) 100 lbs/ft.  
SEAT & TREAD 120 lbs/ft.

## NOTES

1. ANODIZED ALUMINUM RAILS 1 1/4" NOMINAL PIPE SIZE.

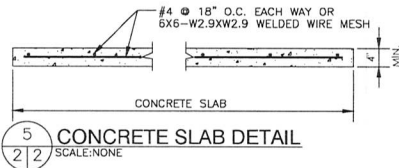


1 PLANK ARRANGEMENT  
NOT TO SCALE  
8" X 24"



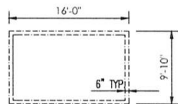
3 SEATING LAYOUT  
SCALE: 1/8" = 1'-0"

42 TOTAL NET 18" SEATS

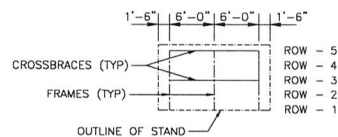


5 CONCRETE SLAB DETAIL  
SCALE: NONE

NOTE: CONCRETE SLAB BY OTHERS

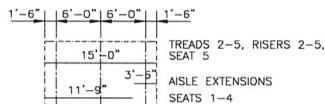


8 CONCRETE LAYOUT  
SCALE: 1/8" = 1'-0"



4 CROSSBRACE LAYOUT  
SCALE: 1/8" = 1'-0"

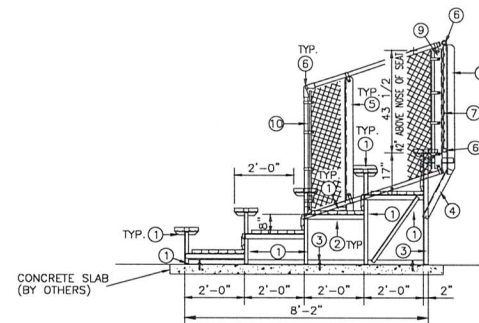
--- = CENTERLINE OF FRAME  
--- = BORDERLINE OF STAND



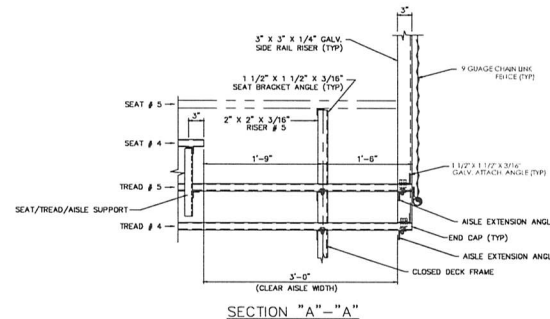
6 PLANK LAYOUT  
SCALE: 1/8" = 1'-0"

## PLANK LEGEND

SEATS 1-5 = 1-2 X 10 ANODIZED ALUMINUM SEAT  
TREADS 2-5 = 2-2 X 11 MILL ALUMINUM TREADS  
RISERS 2-4 = 1-1 X 6 1/2 ANODIZED ALUMINUM RISER  
RISER 5 = 2-1 X 6 1/2 ANODIZED ALUMINUM RISERS  
AISLE EXTENSIONS = 1-2 X 4 MILL ALUMINUM STEP NOSE



2 SIDE VIEW: 5 ROW NON-ELEVATED  
SCALE: NONE



7 AISLE AREA DETAIL  
NO SCALE

THE OWNER AGREES THAT IT, AND NOT THE CONTRACTOR (SOUTHERN BLEACHER), BEARS ALL RESPONSIBILITY FOR COMPLIANCE WITH THE AMERICANS WITH DISABILITIES ACT (ADA), AND THAT THE CONTRACTOR DOES NOT EXPRESS AN OPINION OR REPRESENTATION TO THE OWNER REGARDING COMPLIANCE OF DOCUMENTS AND/OR SUBMITTALS WITH THE ADA. THE OWNER AGREES TO INDEMNIFY AND HOLD THE CONTRACTOR HARMLESS FOR COSTS AND FEES INCURRED AS THE RESULT OF ANY NEGLIGENT ACT, ERROR, OR OMISSION IN FAILING TO COMPLY WITH THE ADA.

ANGLE FRAME UNITS MUST BE ANCHORED TO RESIST WIND LOADS, AS PRESCRIBED BY BUILDING CODE.

DETAIL NUMBER  
SHEET SHOWN ON  
SHEET CUT FROM

PO Box One, Graham, Texas 75840  
Phone: 409-684-8473 Fax: 409-684-1885

**SADLER CROUP**  
Southern BLEACHER COMPANY  
BRANDSTADT, QUELLENBERG, KETTER

| NO.               | DATE     | DESCRIPTION |
|-------------------|----------|-------------|
| 1                 | 03/18/14 | PR          |
| 2                 |          | LD          |
| JOB NUMBER: 14062 |          |             |
| SHEET 3 OF 4      |          |             |

22' X 34' (11x17 = 1/2 indicated scale)