

South Florida Office 1907 Commerce Lane Suite 104 Jupiter, FL 33458 Tel: 561-758-2475 E-Mail: jandersen@cciwater.com

TECHNICAL MEMORANDUM

To:

Troy L. Lyn, P.E., Vice President - Globaltech, Inc.

From:

Jim Andersen, P.G., Connect Consulting, Inc.

Elizabeth S. Owosina, P.G., Connect Consulting, Inc.

Re:

Hydrogeologic Consulting Services, Floridan Aquifer Well Evaluation

Town of Highland Beach, Florida

Date:

March 13, 2018

INTRODUCTION

Connect Consulting, Inc. (CCI) was contracted by Globaltech, Inc. (GTI), to provide hydrogeologic consulting services to the Town of Highland Beach (Town). The Town uses three wells (Wells 6, 7, and 8) to withdraw brackish groundwater from the Floridan aquifer to supply water to their low-pressure, Reverse Osmosis (RO) Water Treatment Plant (WTP) located at 3612 South Ocean Boulevard, Highland Beach, Florida.

The purpose of this study was to evaluate the operation of the three production wells and to provide recommendations to improve the wellfield's performance and dependability. CCI reviewed well completion reports, RO WTP operating reports and design drawings, available water quality data, South Florida Water Management District (SFWMD) permit information, and performed field testing of Wells 6, 7, and 8 to evaluate water quality and well performance. Wellfield testing was completed on February 5 and February 6, 2018.

CONCLUSIONS

CCI completed a water quality and well performance evaluation of the three, Upper Floridan production wells (Wells 6, 7, and 8) at the Highland Beach RO WTP in February 2018. The conclusions of the study are as follows:

Specific capacity – The specific capacities of the production wells range from approximately 41 gpm/ft to 51 gpm/ft. Capacity declines in Wells 6 and 7 are approximately 9% and 58%, respectively. Well 8 does not appear to have lost capacity. The percent changes in capacity are estimations as the pumping rates during the February 2018 pump tests were lower than those performed after well construction.

- Water quality Average chloride concentrations in Wells 6 and 8 increased 12% and 34%, respectively, while they decreased 28% in Well 7. Similarly, specific conductance values increased in Wells 6 and 8 by 15% and 31%, respectively, and decreased 24% in Well 7. Sulfides have remained relatively stable in Well 6 but have decreased by 47% in Well 7 and doubled from 1 to 2 ppm in Well 8. Total iron is now below detection limits in all three wells. The ph of the water is 3 5% higher at 7.63 7.70. Based on trend lines observed in historic water quality data collected from the Town, the chlorides and conductivity in Wells 6 and 8 are expected to continue to rise.
- Sand and silt production Sand content was less than 1 ppm during pump testing of the three production wells. Recommended SDI values for RO values facilities are less than 3.0 with ideal values less than 1.0. SDI testing indicated Wells 6 and 7 produced silt at or below 1.0. Well 8 had an SDI of 2.5 after startup when the pumping rate was increased from 900 to 1690 gpm, and slightly above 1 at a pumping rate of approximately 900 gpm.
- Well interference Additional drawdowns due to well interference were observed during pump testing. The largest drawdown observed was approximately 18 feet in Well 8 when Wells 6 and 7 were pumping approximately 1050 and 900 gpm, respectively. Fifteen feet of drawdown was seen in Well 6 when Well 7 (930 gpm) and Well 8 (900 gpm) were being pumped. Drawdowns of approximately 5 and 6 feet, respectively, were observed in Wells 7 and 8, when Well 6 was pumped at 1050 gpm.
- General observations The wellhead assemblies and aboveground piping are in fairly good condition. Maintenance of these structures could improve their dependability.

RECOMMENDATIONS

Based on a review of historical data and an analysis of the results of the wellfield evaluation, the following recommendations are made:

- Due to the elevated dissolved chlorides and conductivity in Well 8, we recommend running Well 8 with Well 6 or Well 7 so that the water is blended for more favorable raw water quality entering the RO system.
- The chloride/TDS increases observed in Wells 6 and 8 are irreversible. We suggest evaluating the
 water quality thresholds for the membrane treatment system and project when they will be
 reached.
- To accommodate a 1-2 train per well operation, it is recommended that the well pump in Well 8 be replaced with a smaller pump designed for that purpose. Flow would be controlled using a VFD (variable frequency drive) as the well is currently operated.

- Reduce the individual well pumping rate to a one well per skid operation. A reduction in pumping
 rate may reduce performance losses and slow the degradation of water quality. When more
 water is needed, we recommend increasing the flow rate using the VFD, assuming no adverse
 impacts to the pumps' life expectancy. Develop an operating plan for the wellfield.
- Although the dissolved chloride concentration in Well 7 has decreased, there has been a significant loss of capacity in Well 7 since its installation. This well is recommended for rehabilitation to improve performance. We suggest procuring a water well contractor to complete this item. It's likely that it will require 5,000-10,000 gallons of high strength hydrochloric acid to achieve the desired well performance again at an estimated cost of \$125,000 to \$175,000.
- We recommend testing the backflow prevention devices on the production wells. The conductivity of water in Well 8 prior to pumping was 13,164 uS/cm. After pumping commenced the conductivity increased quickly to 17,412 uS/cm and then gradually decreased over the next 2 hours of the test to 16,787 uS/cm. Similarly, the conductivity of water in Well 7 was 9,210 uS/cm prior to pumping. After the start of pumping, the conductivity dropped over the next 45 minutes to 8,647 uS/cm. A leaky backflow preventer may be the cause of the different conductivity of the well water prior to the start of pumping. We suggest testing the backflow prevention devices on all three wells to ensure they are operating properly.
- The above ground well piping for all three wells is in fairly good physical condition. Rust and chipping paint were noted on all three wellhead assemblies. We recommend painting, as needed, and fixing and/or replacing broken valves.

BACKGROUND

Wells 6 and 7 were drilled on the Highland Beach RO WTP site in 2001 and 2002, respectively, approximately 410 feet apart. In 2007, Well 8 was drilled approximately 185 feet northeast of Well 6 and 250 feet west of Well 7 on the WTP site. The three wells are fitted with 2,080 gpm submersible well pumps. Wells 6 and 7 are typically pumped at approximately 1,570 gpm, while Well 8 is pumped at 1,805 gpm. Well details are provided in Table 1.

Table 1. Town of Highland Beach Public Water Supply Well Details.

Well Year Drilled	Well Diameter (in)	Total Well Depth (feet bis)	Cased Depth (feet bis)	Screen Interval (feet bis)	Pump Intake Elevation (feet bis)	Pump Type
6 7 2001	17	1,200	1,027	open	Ν/A	SUA
7 2002	17	1,200	1,010	open	N/A	sub
8 2007	12	1,200	1.010	open	ΝΖΔ	enh

Notes: Data from CH2M Hill and ARCADIS well completion reports and SFWMD WUP 50-000346-W. bls = below land surface

The RO WTP was originally designed to produce 2.25 MGD from three trains, requiring 3.0 MGD of raw water (2,080 gpm). This capacity enabled one well to be operated to feed three trains with one well on standby. The plant capacity was later increased to 3.0 MGD, which required the use of two, in-service wells producing a total of approximately 4 MGD of raw water. At that time, a third well (Well 8) was installed to provide the required backup capacity needed with two wells in service and one well out of service. After the completion of Well 8 in 2007, a drawdown test was performed with Well 8 pumping at a rate of 2,800 gpm. Observed drawdowns in Wells 6 and 7 were 25 and 23 feet, respectively.

METHODOLOGY

Wellfield testing was performed to evaluate changes in well performance and water quality since the time of construction, to make observations on the physical condition of the well sites/facilities, and provide recommendations for future well improvements. Historical data were reviewed and summarized to provide a baseline for well performance and individual well water quality.

Field testing included the measurement of field water quality parameters and well performance data under normal steady-state operating conditions, and involved the following observations and measurements:

- Physical Measurements and Observations
 - Pumping Rate
 - Pumping Water Level
 - Observations of Wellhead and Equipment
- Wellhead Pressure
- Static Water Level

- Field Water Quality Measurements
 - SDI
 - Sand Content Testing
 - Temperature

- Specific Conductance
- Chloride
- Dissolved Oxygen

- рН
- **Total Dissolved Solids**
- Turbidity

- Soluble Iron
- Total Iron
- Hydrogen Sulfide

The production of suspended solids in each well was evaluated with the use of an SDI kit. SDI testing was performed per ASTM Standard Method D4189-07 after steady-state pumping was achieved. For membrane treatment, the recommended SDI value of raw water produced from a well is less than 3.0, with an ideal value less than 1.0.

A Rossum sand tester was used to measure the sand content of the pumped water from each well. The Rossum assembly was attached to the wellhead piping for sampling of the produced water from the well. The American Water Works Association (AWWA) standard for sand content in wells is a maximum of 5 parts per million (ppm), however recommended sand values for membrane treatment are less than 1 ppm, and ideally less than 0.1 ppm, if possible.

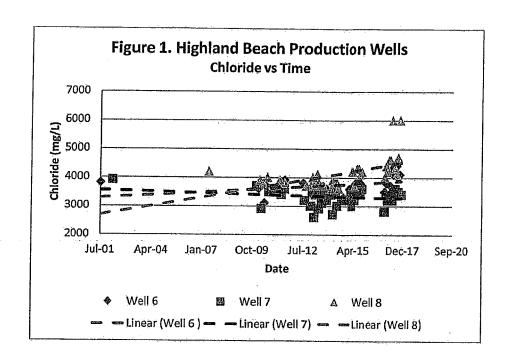
A calibrated, multi-parameter, field testing unit was used to measure temperature, specific conductance, total dissolved solids, and dissolved oxygen (DO). DO concentrations were measured to recognize the stability of water quality parameters as well as the presence of air intrusion into the raw water system. Turbidity was measured using a calibrated field portable turbidimeter: pH was measured using a pH meter. Sulfide and soluble and total iron were tested visually using colorimetric test kits in accordance with standard methods. Two water samples were collected from each well and analyzed for dissolved chloride concentration using the argentometric titration method in our office laboratory.

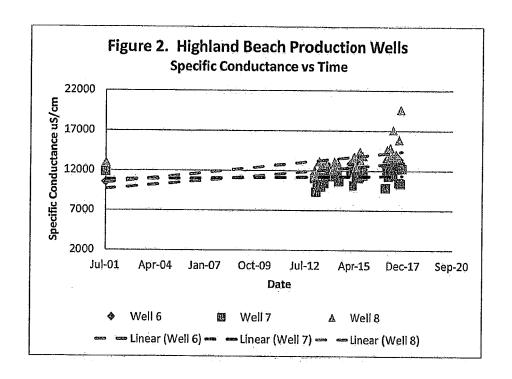
Static water levels and pumping water levels were measured using an electronic well data logger and supported with manual readings. The static and pumping water level data were used, along with the pumping rates, to calculate specific capacity values for each well. The specific capacity is the ratio of the pumping rate to the drawdown at a given time and is used to determine the productivity of the well. The higher the specific capacity, the more efficient the well, all other factors being equal.

DATA REVIEW

CCI reviewed well completion reports for the three Floridan aquifer wells, the Town's SFWMD water use permit, and water treatment plant water quality and operational data. Water quality data collected at the completion of well construction were available in the well completion reports. Available water quality information collected by Town staff since that time were also reviewed. This data consisted primarily of monthly raw water analyses conducted on well samples from 2010 through 2017, although there were some significant gaps in the available data.

Initial chloride and conductivity data collected during well construction and data collected by the Town since 2010 were graphed (Figures 1 and 2). The data indicate an increase in chloride concentration and conductivity with time in Wells 6 and 8. In Well 7, a decrease in chloride concentration is noted but a very slight increase is observed in conductivity. Note that our conductivity measurements in February 2018 were significantly lower than those recorded by Town staff as part of their monitoring program (2013-2015 and 2017), even as recently as December 2017, when a conductivity of 12,210 uS/cm was recorded.





WATER QUALITY AND PERFORMANCE TESTING RESULTS

The three, Highland Beach wells are completed at the top of the upper Floridan aquifer. Current dissolved chloride concentrations based on our testing range from approximately 2,800 to 5,650 mg/L. A review of available historic water quality data indicate that the chloride concentration and conductivity of water in Wells 6 and 8 have increased since the wells were originally completed, while they have decreased in Well 7. Water produced by Well 7 currently has the lowest chloride concentration (2,823 mg/L) of the three wells. The chloride concentration was 3,900 mg/L when the well was completed in 2002. In Wells 6 and 8, the chloride concentrations are approximately 4,200 mg/L and 5,650 mg/L, respectively.

Additional water quality data was collected during pump testing and several trends were noted. In Well 6, the specific conductance steadily increased from 10,772 uS/cm to 12, 018 uS/cm over the course of 77 minutes, although the chloride concentration decreased during that time from 4,475 to 4,000 mg/L. At Well 7, the conductivity dropped for the first 45 minutes from 9,210 uS/cm to 8,647 us/cm and then rose steadily to 9,142 uS/cm after 167 minutes of pumping. At Well 8, the pre-pumping conductivity (13,164 uS/cm) of the water was significantly lower than that measured during pumping. Also, after the initiation of pumping the conductivity declined from 17,412 to 16,787 uS/cm. Dissolved chloride concentration declined as well from 5,875 to 5,400 mg/L. Sulfide concentrations generally increased in all 3 wells during pumping. Sulfide is present in higher concentrations in Wells 6 and 7 (3.3 and 3.4 ppm, respectively) than in Well 8 (2.0 ppm).

The wells produced a small amount of sand (<1.0 ppm) during the Rossum sand tests, primarily during startup or when pumping rates were increased. Wells 6 and 7 had SDI values equal to or less than 1.0. Well 8 had SDI values between 0.8 and 2.5. Iron was not detected in any of the wells. Little dissolved oxygen was present in the water samples collected. Turbidity was 0 NTU in Wells 6 and 7 and ranged from 0 NTU to 0.33 NTU in Well 8. The average pH measurement in Wells 6, 7, and 8 was 7.7, 7.7, and 7.6, respectively. The data is provided in Tables 2 through 5.

Table 2. Well 6 Water Quality and Well Performance Data.

Pumping Rate (gpm)	Average	970	970	970	970	1,720	1,720	1,920	1,920
Time on 2/5/18		15:37	15:54	16:01	16:14	16:26	16:34	16:40	16:54
Elapsed Time (min)		Ö	17	24	37	49	57	63	77
Temp (deg C)	23.4	23.5	23.4	23.4	23.4	23.4	23.4	23.4	23.4
Specific Conductance (uS/cm)	11,630	10,772	11,428	11,543	11,643	11,825	11,886	11,926	12,018
TDS (mg/L)	7,562	7,019	7,430	7,503	7,569	7,684	7,727	7,751	7,809
DO (mg/L)	0.02	0.04	0.03		0.03	0.01	. 0.01	0.01	0.01
DO (%)	0.2	0.5	0.4	建工工工工工工工工工工工工工工工工工工工工工工工工工工工工工工工工工工工工	0.4	0.1	0.1	0.1	0.1
Turbidity (NTU)	0	0	. 0	0	0	0	0	Ö	0
Sulfide (ppm)	3.3	3	3	3	3.5	3.5	3.5	3.5	3.5
Soluble Iron (ppm)	ND	ND	ND		数其级	. ND	ND.	T. H.	100 基本
Total Iron (ppm)	ND	ND	ND .			ND	ND	100	Signature.
pHe	7.65	7.68	7.66	7.66	7.66	7.64	7.64	7.64	7,64
Chloride (mg/L)	4,238	西海 斯			4,475		Harris State		4,000
Rehabilitation Recommended?	no 🛝	Field Com	ments:					foreignes des	
Pumping Rate (gpm)	1,920		nt gray, clea						
Static Water Level (ft bpl)	21.93	1 Transaction (1997)	nt gray, clea	Production of the control of the					
Pumping Water Level (ft bpl)	-24.42		an, no color L: 80% rust,			%) and carbo	mate (5%) s	and	
Drawdown (ft)	46.35	10 Sept. 124 (4.5) (2.4)	:<0.1 mL,	Committee of the second	the second second second			THE	
Specific Capacity (gpm/ft)	41.4	Cracked fil	oerglass nea	r PSI valve,	algae on we	llhead pad,	and main si	ab connection	n ARV
Sand Content (ppm)	0.11-0.14	needs corr	ect screen c	n end.					
SDI (1)	0.3								
SDI (2)	0.2								
SDI (3)	0.3	-			i de la compania de La compania de la co			4 4 4	e de la composición d La composición de la

Note: Well on at 15:26 at 1390 gpm.

ND = Not detected

Table 3. Well 7 Water Quality and Well Performance Data.

Pumping Rate (gpm)	Average	0	880	900-940	900-940	1830	1830	1830	1830	1840
Time on 2/6/18		10:45	10:58	11:28	11:47	12:28	12:34	12:50	13:08	13:32
Elapsed Time (min)		0 %	13	43	62	103	109	125	143	167
Temp (deg C)	24.0	-24.5	23.7	25.7	23.7	23.7	23.7	23.7	23.7	23.7
Specific Conductance	7.75		100575	**************************************	Carlo Service		3.1JV(2/20)	25,7	23.7	元.457/m
(uS/cm)	8,932	9,210	9,063	8,647	8,648	8,751	8,902	8,975	9,050	9,142
TDS (mg/L)	5,805	5,986	5,882	5,618	5,622	5,697	5,786	5,833	5,883	5,940
DO (mg/L)	0.03	St. 50 55 54 50	0.09	0.03	0.03	0.02	0.02	0.02	0.02	0.01
DO (%)	0.3		1.2	0.3	0.2	0.2	0.2	0.2	0.2	0.2
Turbidity (NTU)	0	多数数数数	O L	Ö	0	Ö	0	' Ó	19270	
Sulfide (ppm)	3.4	STATES OF STATES	2.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
Soluble Iron (ppm)	ND	是理解的	ND	ND		ND	新教	Lotter Server		THE REAL
Total Iron (ppm)	ND	がはない。	ND	ND		ND (77-12 <u>1</u> -1	31027	Marke.	457412.00
pH	7,70	Daniel Co	7.73	7.72	7.71	7.69	7.69	7,69	7.68	7.68
Chloride (mg/L)	2,823	2000-1000 11511-1511-1511-15	党报		2,570		erine jakkert Zake al mode	The second	2257	3,075
Rehabilitation		9700000	i wijenganê	CAMBOA		ficinal discount of the	e akim haliyaya	wie is the late of	enigri referra	a september
Recommended?	yes	Field Comi	All the rest of the life.							
Pumping Rate (gpm)	1,840	SDI #1: ligh	it brown, ve	ry fine to fine	e grain quart	z (90%) and	l carbonat	e (10%) sai	nd	国際官等
					PARTY SALES THE CONTRACTOR				#4545°	Contract Contract
Static Water Level (ft bpl)	23.32	SDI #2. CIE	dii, ilo visibi Dheoma to	e particles				enger veryer (). Landauere		111
Static Water Level (ft bpl) Pumping Water Level (ft bpl)	23.32 -15.41	SDI #3: ligh SDI #4; ligh	it brown to it gray to lig	e particles light gray, ab ht brown, ve	undant, very	fine, quart	z/carbona	te sand rbonate sa		0
Pumping Water Level (ft	等在 特殊的	SDI #3: ligh SDI #4; ligh countable)	it brown to it gray to lig	light gray, ab ht brown, ve	undant, very ry fine to fine	fine, quart grain, qua	z/carbona	te sand rbonate sa		
Pumping Water Level (ft bpl) Drawdown (ft)	-15.41	SDI #3: ligh SDI #4: ligh countable) SDI #5: ligh	it brown to it gray to lig it gray, trace	light gray, ab ht brown, ve e, quartz grai	undant, very ry fine to fine ns (about 4 g	fine, quart grain, qua rains)	z/carbona irtz and ca	rbonate sa	nd (trace t	
Pumping Water Level (ft bpl) Drawdown (ft) Specific Capacity (gpm/ft)	-15.41 38.73	SDI #3: ligh SDI #4: ligh countable) SDI #5: ligh Rossum #1 traces of b	it brown to it gray to lig it gray, trace : at 21 min rown partici	light gray, ab ht brown, ve e, quartz grai sand 0.08 mL es; 1 cm leng	undant, very ry fine to fine ns (about 4 g , very fine to th piece of fi	fine, quart grain, qua rains) fine quartz berglass (?	z/carbona irtz and ca z sand (909) total san	rbonate sa 6) and carb d 0.09 mL	nd (trace t conate san	d (10%),
Pumping Water Level (ft bpl)	-15.41 38.73 .47.5	SDI #3: ligh SDI #4: ligh countable) SDI #5: ligh Rossum #1 traces of bi Rossum #2	it brown to it gray to lig it gray, trace : at 21 min rown particl : at 16 min	light gray, ab ht brown, ve e, quartz grai sand 0.08 mL es; 1 cm leng sand = 0.1 ml	undant, very ry fine to fine ns (about 4 g , very fine to th piece of fi , very fine to	fine, quart grain, qua rains) fine quartz berglass (?	z/carbona irtz and ca z sand (909) total san	rbonate sa 6) and carb d 0.09 mL	nd (trace t conate san	d (10%),
Pumping Water Level (ft bpl) Drawdown (ft) Specific Capacity (gpm/ft) Sand Content (ppm)	-15.41 38.73 47.5 0.54-0.85	SDI #3: ligh SDI #4: ligh countable) SDI #5: ligh Rossum #1 traces of b Rossum #2 total sand	nt brown to It gray to lig It gray, trace I at 21 min rown particl I at 16 min accum = 0.1	light gray, ab ht brown, ve e, quartz grai sand 0.08 mL es; 1 cm leng sand = 0.1 ml 1 mL = 0.85 ;	undant, very y fine to fine is (about 4 g , very fine to th piece of fi , very fine to	fine, quart grain, qua rains) fine quarta berglass (? fine quart	z/carbona irtz and ca z sand (909) total san z (80%) an	rbonate sa 6) and cark d 0.09 mL s d carbonat	nd (trace t oonate san = 0.54 ppm e (20%) sa	d (10%), nd,
Pumping Water Level (ft bpl) Drawdown (ft) Specific Capacity (gpm/ft) Sand Content (ppm) SDI (1)	15.41 38.73 47.5 0.54-0.85 0.4	SDI #3: light SDI #4: light countable) SDI #5: light Rossum #1 traces of bit Rossum #2 total sand a A pipe supp	nt brown to the gray to light at gray, trace at 21 min rown partice at 16 min accum = 0.1 port is on a	light gray, ab ht brown, ve 2, quartz grai sand 0.08 mL es; 1 cm leng sand = 0.1 ml 1 mL= 0.85 p concrete bloc	undant, very y fine to fine is (about 4 g ; very fine to th plece of fi , very fine to pm k and rusty,	fine, quart grain, qua rains) fine quarts berglass (? fine quart the flange	z/carbona irtz and ca z sand (907) total san z (80%) an at the faw	rbonate sa 6) and carb d 0.09 mL d carbonat water mai	nd (trace t oonate san = 0.54 ppm e (20%) sa	d (10%), nd,
Pumping Water Level (ft bpl) Drawdown (ft) Specific Capacity (gpm/ft) Sand Content (ppm) SDI (1)	-15.41 38.73 47.5 0.54-0.85 0.4 0.4	SDI #3: light SDI #4: light countable) SDI #5: light Rossum #1 traces of bit Rossum #2 total sand a A pipe supp	nt brown to the gray to light at gray, trace at 21 min rown partice at 16 min accum = 0.1 port is on a	light gray, ab ht brown, ve e, quartz grai sand 0.08 mL es; 1 cm leng sand = 0.1 ml 1 mL = 0.85 ;	undant, very y fine to fine is (about 4 g ; very fine to th plece of fi , very fine to pm k and rusty,	fine, quart grain, qua rains) fine quarts berglass (? fine quart the flange	z/carbona irtz and ca z sand (907) total san z (80%) an at the faw	rbonate sa 6) and carb d 0.09 mL d carbonat water mai	nd (trace t oonate san = 0.54 ppm e (20%) sa	d (10%), nd,

Note: Well on at 10:46 at 880 gpm

ND = Not detected

Table 4. Well 8 Water Quality and Well Performance Data.

Pumpling Rate (gpm)	Average w/o pre- pumping data	0	860-990	890-900	890-900	890-900	1690	1690	900
Time on 2/5/18	A. S. Sagravos d. A. L. M. S. S. S. J. J.	12:11	12:49	13:14	13:29	13:34	14:10	14:12	14:27
Elapsed Time (min)	17 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Ó	- 38	63	78	83	119	121	136
Temp (deg C)	23,2	25	23.2	23.2	23.2	23.2	23.1	23.2	23.1
Specific Conductance (uS/cm)	16,988	13,164	17,412	17,107	17,054	17,036	16,776	16.747	16,787
TDS (mg/L)	11,040	8,562	11,306	11,120	11,085	11,077	10,898	10,887	10,908
DO (mg/L)	0.05	0.29	0.18	0.06	0.02	0.02	0.01	0.01	0.02
DO (%)	0.5	3.5	1.7	0.7	0.3	0.2	0.1	0.1	0.3
Turbidity (NTU)	0.10	12	0.26	0	. iô.	Ö	3.24	0.01	0.33
Sulfide (ppm)	2.0		1.5	2 X	Lagran State	2	学习	2	2.5
Soluble Iron (ppm)	ND	"金额"	ND	ND	加度的	ND			
Total Iron (ppm)	ND		ND	.∡,ÑĎ	2000年 第二次	ND	* 6 <u>4</u> (*)		154 W 105 105 1
pH	7.63	7.16	7.63	7,63	7.63	7.63	Arrest Arrest	7.64	740.74
Chloride (mg/L)	5,638		強減。及	沙拉鲁斯 克	5,875	的な過過から 1000年また。	1964 1981 1	A Malin VIII Cooker tea	5,400
Rehabilitation Recommended?	no .	Field Com	All All Marketines of the			And Telephones of Management	er engravar G	e z	
Pumping Rate (gpm)	820	10 de 20 de	it gray, clean	All Marketines		elisa eriki. Geografia		. 👫 🚛	
Static Water Level (ft bpl)	10.7				nt of very fine wn, dirty, trac			dand aller	22.3
Pumping Water Level (ft bpl)	5.4	carbonate	sand		(vi.), dii ty, ti at	es of very im	e ro title Br	inieu quarz	diu
Drawdown (ft)	16.1	Rossum: v	ery fine to fir	ie quartz san	d (90%) and c	arbonate san	d (10%), tra	ces of black	/brown
Specific Capacity (gpm/ft)	50.9	fragments	, total sand a	ccum < 0.1 m	iL, 0.35 ppm			4 1 4	
Sand Content (ppm)	0.35	The Wellh	ead flange is l	eaking, pipe	supports are	crooked, air r	elease valve	is leaking	and
SDI (1)	1,1	rieenz a ut	ew screen on	me ena.					
SDI (2)	8.0				į Milyes				
SDI (3)	2.5								

Note: Well on at 12:20 at 900 gpm

ND = Not detected

Table 5. Water Quality Data for Production Wells 6, 7, and 8 at Time of Construction and February 2018.

Water Quality		w	ell 6	BEAT STREET, S	ell 7	We	
Data Units Completion (2001)1		February 2018	Completion (2002) ¹	February 2018	Completion (2007) ¹	February 2018 ²	
Temperature	deg C	N/A	23.4	N/A	24.0	26.0	23.2
Specific Conductance	u\$/cm	10,500	11,630	11,800	8,932	12,975	16,988
TDS	mg/L	6,600	7,562	7,280	5,805	7,000	11,040
DO	mg/L	N/A	0.02	0.30	0.03	N/A	0.05
DO	%	N/A	0.24	N/A	0.34	N/A	0.49
Turbiditý Sulfide	NTU ppm	ND 3.2	3.3	N/A 6.4	3.4	2.1 1.0	0.1
oluble iron	ppm	N/A	ND	N/A	ND	N/A	2.0 ND
otal Iron	ppm	ND	ND	0.1	ND	0.14	ND
Ĥ.	ρΉ	7.4	7,65	7.40	7,70	7,30	7.63
hloride	mg/L	3,800	4,238	3,900	2,823	4,200	5,638
ĎĮ	±.,,,	N/A	0.21-0.28	N/A	0.25-0.98	1.4-2.3	0.79-2.5
and production	ppm	N/A	0.11-0.143	N/A	0.54-0.85	7	0.35

¹Water quality data from CH2M Hill and ARCADIS well completion reports.

Pump Testing

During pump testing, each of the three production wells was run alone and with a second well. The pumping rates for each well ranged from 500 gpm to 1920 gpm. Lower pumping rates in one well, such as the 500 gpm rate, were temporarily observed when a second well was turned on. Electronic data loggers were installed in all three, upper Floridan aquifer, production wells to monitor water levels and interference under different pumping scenarios. A description of the well testing program is provided in Table 6.

Specific Capacity

The specific capacity of a well is defined as its yield per unit of drawdown and is often expressed as gallons of water per minute per foot of drawdown. The current specific capacities of the Highland Beach production wells range from approximately 41 to 51 gpm/ft (Table 7). Historic specific capacity data were compared to data calculated during wellfield testing to determine the degree of fouling (plugging) of the well. The capacity of Well 6 has declined slightly, Well 7 has declined by nearly 60%, and Well 8 appears to have improved. Because the pump rates are lower than those used in the original pump tests, the specific capacity data is likely overestimated, as capacity tends to decrease with an increase in pumping rate.

²This data is an average of the data collected after the start of pumping.

³Trace sand accumulation of 10-12 grains in tests measuring 38 and 49 minutes.

ND = not detected; N/A = not available

Table 6. Well Testing Program at Highland Beach RO WTP.

Date	Time			Flow Rate (gpm)		建设工工工工	
			Mell 6	Z HOM	Well 8	# of Trains	Notes
2/5/2018	8:00	H Onisites: The second of your second of the	0	910	0	Sec. 1985 Block of	Molecular Management
# 1	8.42						weistaneauy.tumings.
William St. Commercial	12:20	StartWell8	0		000		
	12:21	12:21 Well 7-flow rate decreased Well 8-flow rate increased added 2004 train	,	0.02	000		Started collecting water quality data (Well 8)
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	19-97			000	One	7	
		Mole Randon programme and a second se	0	930	930	2	
		STANCE ST	3. 1. 20 August 30	930	860-990		こう はんじつ できる このからしかんか しゃ きまりしゃ であし 後奏
	20.05	LOUZZI Welforlow rate Inole Steady	Sec. 10.00.	930	890-900	2	
		13:55 Increased flow rate in Well 8	0	0	1690	2	
	14:24	※気14:24-6/8 trainfalledできる。 See See See See See See See See See Se	0	O	ď	10	
	14:25	en 14:25 tea Well: 8 ion; and stittrain en a second stitle in the second	C + #0 C + #	ے	000		
F		2. A 5:09 cm All wells; office a construction of the constructio	U			1	
76.7	15.26	15:26 Well 6 turned on and 1 train	1390	0 0	0		
S		* 15:27 * Well Groumping rate dropping	1200	1) (10 STS	
	15:44	Well Grumping rate stabilized	1200		0 0		Started collecting water quality data (Well 6)
	-	48-18- Wall Grumming Petaling Section 2014 From	970	Ô	0		
	-	In the spanning are more against auden of its state.	07/	0	.0	2	The state of the s
	75.01	Nveli o pumping rate increased	1920	0.0	0	2	このでは、 このでは、 このでは、 このでは、 はいのでは、 はいのではいのでは、 はいのでは、 は
	17:15	17.15 Well Spumping rate lowered 1 train	1020-1080	0	0	から 変換	こうこう かんかん 一番 一般 一般 という かんしゅう かんしゅう アンドラ かんしゅう かんしゅん かんしゃ かんしゃ かんしゃ かんしゃ かんしゃ かんしゃ かんしゃ かんし
		をある。これであれていていて、大きなできるとのできながのである。なのではのではできる。	Section 19 10 to 19	*** *** **** **** **** **** **** **** ****	ā a	the second second	Pilmind rates assumed based on provider
2/6/2018		0:58 Well 6 ran overnight. Well 7 was turned on then off, during the night	1020-1080	.006	0	2	pumping rates and drawdown data
			\$ 1.59 W			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Pumping rates assimed hased on a series
	2:00	2. 15:00 3 Well 7. Office of the second of t	970		0		Timping rates and drawdown date.
(1) (1) (1) (1)	7:40	- 7740 % Onsite :	970	U	0		התוליות הישוחים משתחשום השיה השיה השיה השיה השיה השיה השיה השי
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	a a	NEW 8:46% of Well Grunning to provide the contract of the cont	026		000	4	
	9:10	9:10 Well 8 turned on added 2nd train	020	C	0830	Ç	
6.7	10:18	10:18 Well 8 pumping rate dropped slightly	020	11	000	7 0	
	10:46	Turned off Wells 6 and 8. Turned on Well 7 with 1 train	200		020	1	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1
ā	11.16		٩	000	1	F	Started collecting water quality data (Well 7)
	12:15	12:15: Well 7 nrimple stabilized	0.0	046-008))		The second state of the second
	19.92			910	0.	1.0.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1	
	12-44	Abada Machanana Indiana Indiana Machanana Mach		1830	- m025714	2.	The second of th
	10.00	stores with the month of the contract of the c	0	1830-1840	0	2	
	13.20	13.20 % Well Apumping rate stabilized	0	1840	0.0	2	
	14:16	All wells off the second second	0	0	0	0	
	15:39	Wells:6:8:8 on with 3 trains; started removing well loggers	1530	0	1160	33.00	
7	16:20	16:20 Returned to normal operations					

Table 7. Specific Capacity Following Well Construction and February 2018 Wellfield Testing.

			Construction ¹	Febru	ary 2018	Percent	n-ia-ii
Well	Year Constructed	Pumping Rate (gpm)	Specific Capacity (gpm/ft)	Pumping Rate (gpm)	Specific Capacity (gpm/ft)	Change in Specific Capacity	for Rehab
6	2001	3,000	45.5	1,920	41.4	-9%	No
. 7	2002	3,000	112	1,840	47.5	-58%	Yes
8	2007	2,800	38.6	820	50.9	31,92	No

¹Data from CH2M HIII and ARCADIS well completion reports.

Physical Condition of the Well Sites

Overall, the Town's wells appear to be in fairly good physical condition. Rust and chipping paint were noted on all three wellhead assemblies. Several leaks were observed, sometimes resulting in the accumulation of biofoul on the wellheads, and there were some misaligned pipe supports. A summary of the physical condition of the wellheads and the results of testing are provided in Tables 2 through 4.

²Significantly different pumping rates between the 2 tests. Well 8 does not appear to have lost capacity.