

Stratus

onestratus.com

888.503.1569

LOCATION NUMBER:

53533

SITE ADDRESS:

525 E Leffler St
Dodgeville, WI
53533-2125

09/11/26

[View in Google Maps](#)

BMO



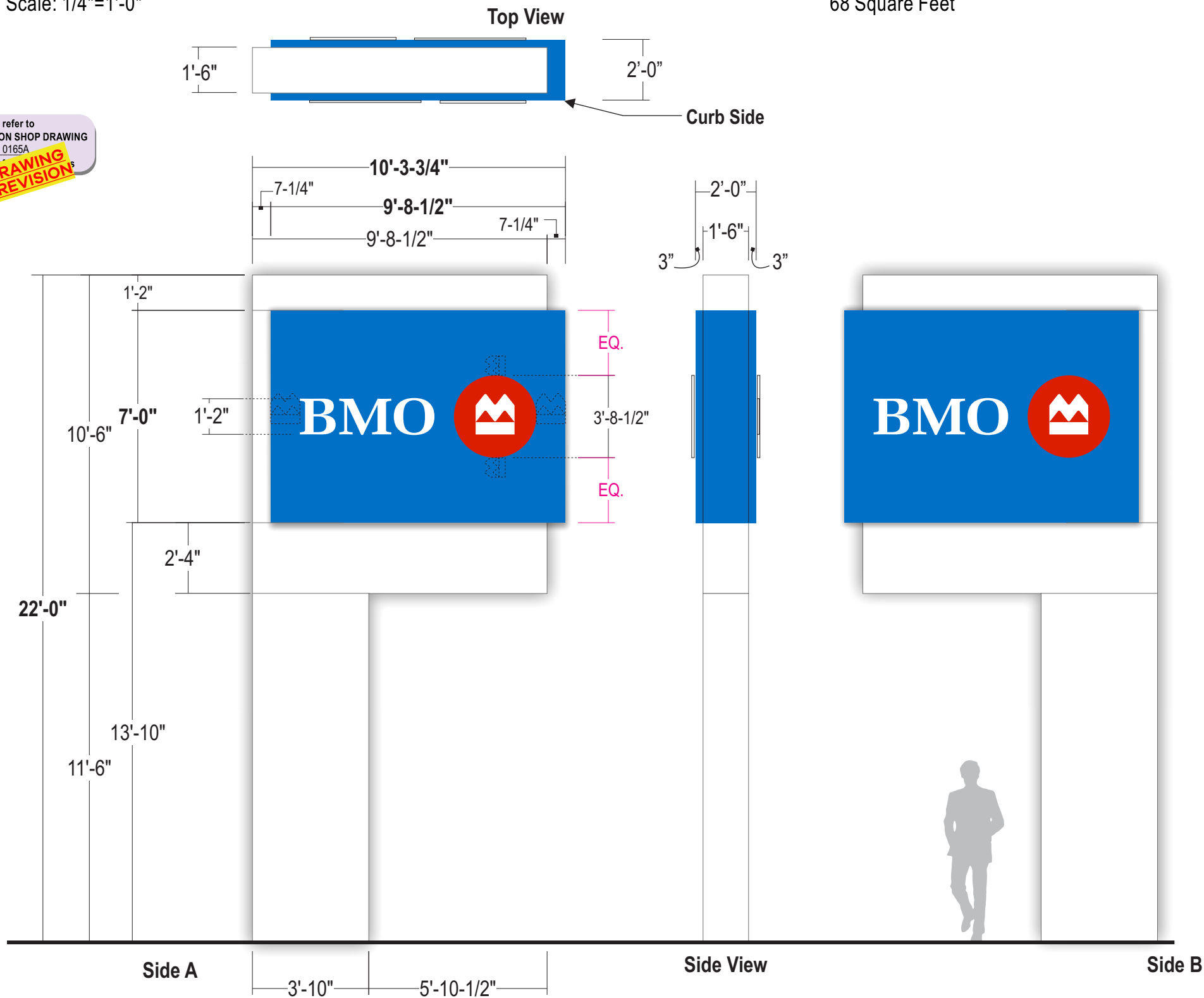
Infinite possibilities, ideal solutions.

Scale: 1/32"=1'-0"



refer to
PRODUCTION SHOP DRAWING
BMO 0165A
for manufacturing details

SHOP DRAWING
NEEDS REVISION



- CABINET/ SURROUND:** 1'-6" deep fabricated surround w/ internal 2" x 2" alum. angle & .125 alum. skin all painted Semi-gloss White
- FACES:** .125 alum. w/ 3" deep returns - painted Blue satin finish
One side hinged for service access.
[See engineering for all construction details](#)
- GRAPHICS:** Routed from alum face; graphics to be router cut 1" (logo) 3/4" (copy) clear acrylic push thru w/ surface applied Trans Red w/ 3M matte overlaminate & trans White vinyl w/ second surface diffuser film; (Projection from face for logo is 7/8" and copy is 5/8")
- POLE COVER:** Fab'd .090 alum construction painted Semi-Gloss White
[See engineering for all construction details](#)
- ILLUMINATION:** Hanley White LED's; Power supplies housed within cabinet
Alternate: Sloan VL 4 White - 6500K
- INSTALL:** Internal steel as required w/ Baseplate mounted to concrete footer 6" below grade
[See engineering drawings for all details](#)
Installed within 20' of ROW line of the street
- QUANTITY:** (1) ONE required

COLOR PALETTE

FACES:
Pantone 300 C Blue

BANKING CENTER:
3M 3630-8308 BMO Blue

LOGO VINYL:
Pantone 485 Red
3M 3630-143 Poppy Red
3M 3660-M Scotchcal Matte overlaminate

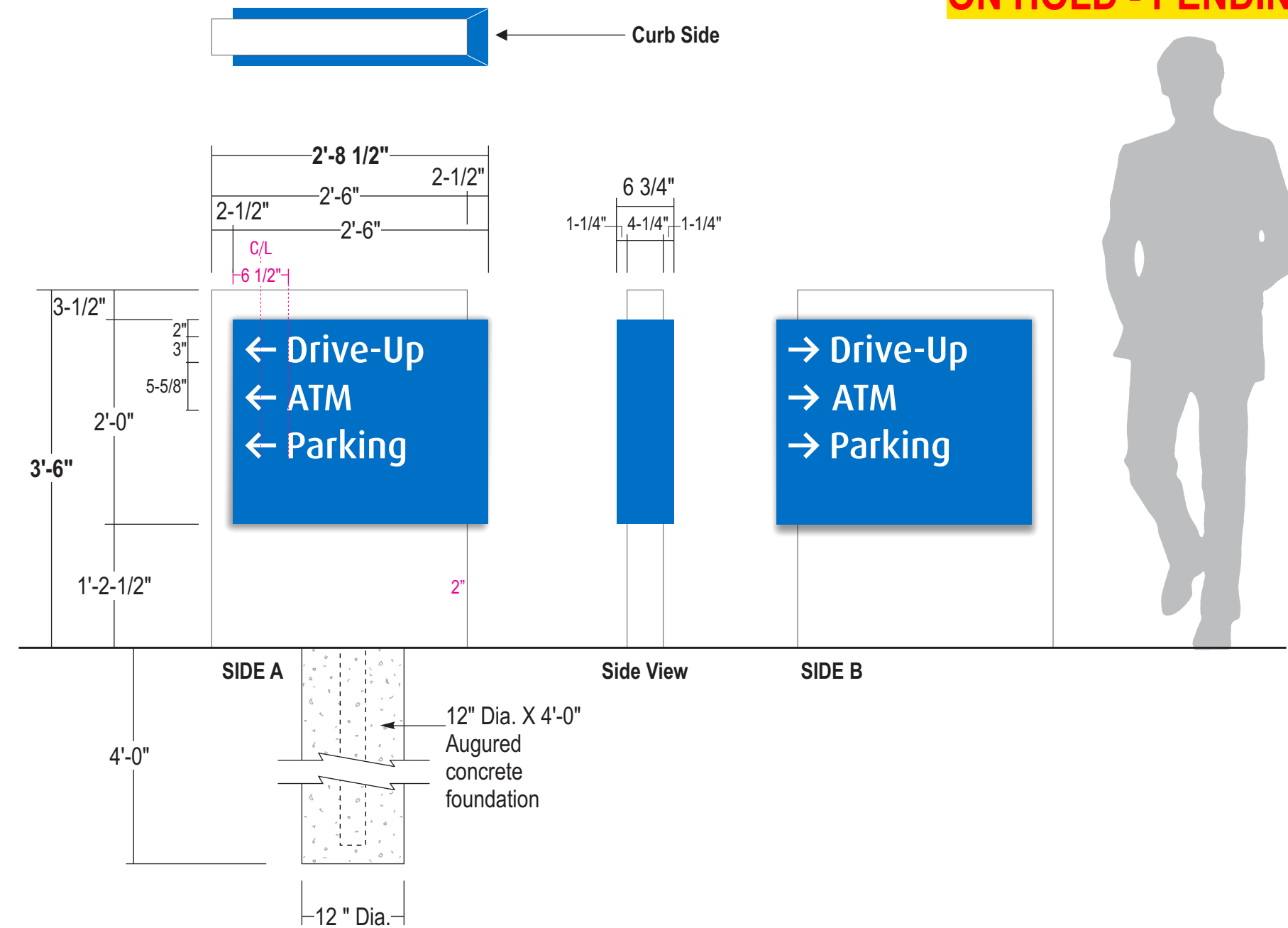
SURROUND:
White Semi-Gloss

LETTERS/ LOGO:
3M 3535-70
70% White Diffuser
3M 3630-20 Trans. White

All paint finishes are satin unless otherwise noted.



ON HOLD - PENDING CODE CHANGE FROM CITY



- FACE:** 1-1/4" deep 4mm PMS 300 Blue Alpolic ACM bent cladding
- CLADDING:** Fabricated alum. 4-1/4" total depth w/ 4" x 1-1/2" x 1/8" alum. channel; skinned with .090 alum. painted White semi gloss finish
- COPY:** Surface applied Reflective white copy & arrows
- INSTALL:** Cabinet to have internal 2" x 2" x 1/4" alum. square tube / direct burial installation
- NOTE:** See Production drawings for complete specs

COLOR PALETTE

FACE:
Pantone 300 C Blue

CLADDING:
White Semi-Gloss

BANKING CENTER:
3M 3630-8308 BMO Blue

DIRECTIONAL COPY:
3M 680-10 Reflective White

All paint finishes are satin unless otherwise noted.

NORTH (FRONT) ELEVATION

Scale: 1/8"=1'-0"

ALL SIGN SIZES HAVE BEEN CALCULATED OFF ARCHITECTURAL PRINTS AS SHOWN

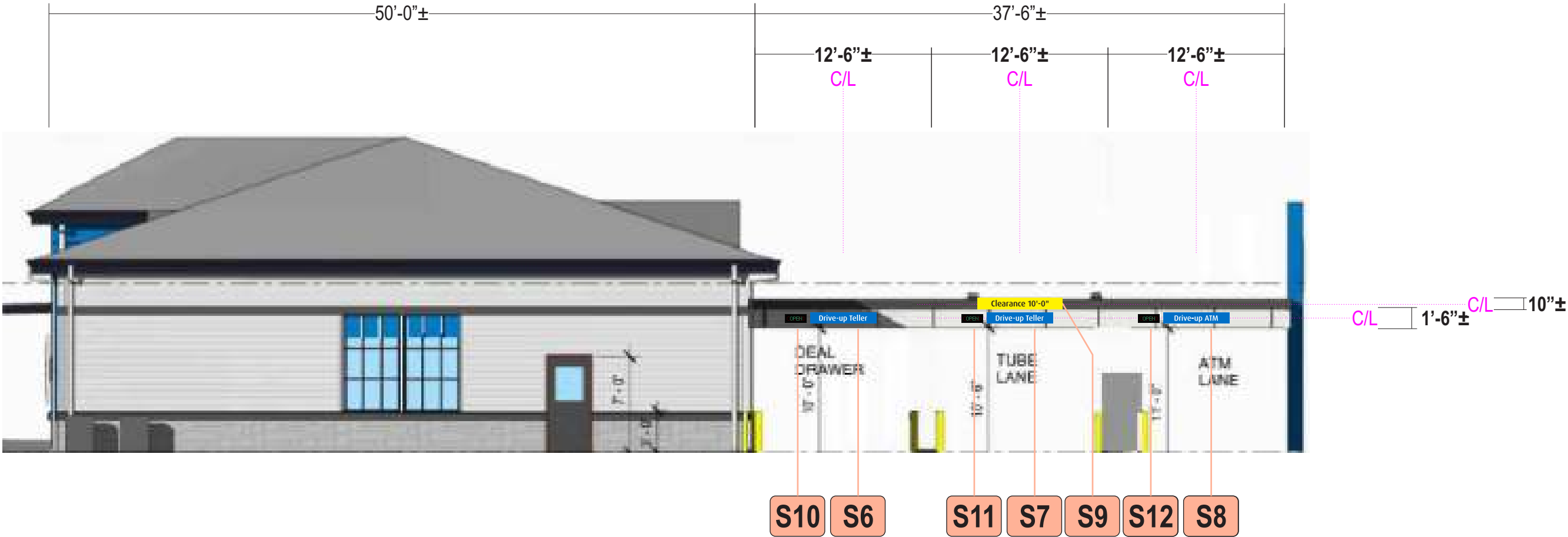


Rev #	Req #	Date/Artist	Description	Rev #	Req #	Date/Artist	Description
Original	600606	05/29/26 JG		Rev 7	618882	09/11/26 SI	
Rev 1	602180	06/09/26 SI					
Rev 2	603838	06/16/26 SI	Removed backer panel				
Rev 3	604863	06/19/26 JG					
Rev 4	610028	07/23/26 JG					
Rev 5	611132	07/23/26 JG					
Rev 6	617013	08/28/26 SI	Updated all sign numerals; Deleted S5 & elevation				

WEST (RIGHT SIDE) ELEVATION

Scale: 1/8"=1'-0"

ALL SIGN SIZES HAVE BEEN CALCULATED OFF ARCHITECTURAL PRINTS AS SHOWN

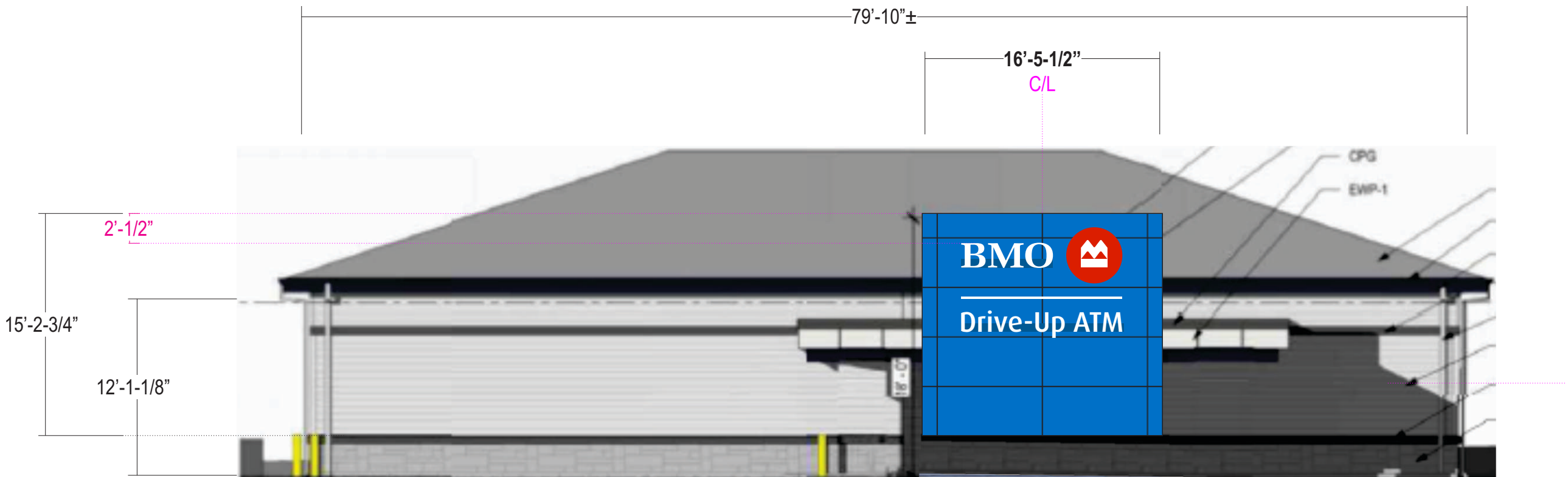


S4

SOUTH (REAR) ELEVATION

Scale: 1/8"=1'-0"

ALL SIGN SIZES HAVE BEEN CALCULATED OFF ARCHITECTURAL PRINTS AS SHOWN



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8959 Tyler Boulevard
Mentor, Ohio 44060
888.503.1569

CLIENT:
BMO

ADDRESS:
525 E Leffler St
Dodgeville, WI
53533-2125

PAGE NO.:
7

ORDER NUMBER:
1260841

SITE NUMBER:
53533

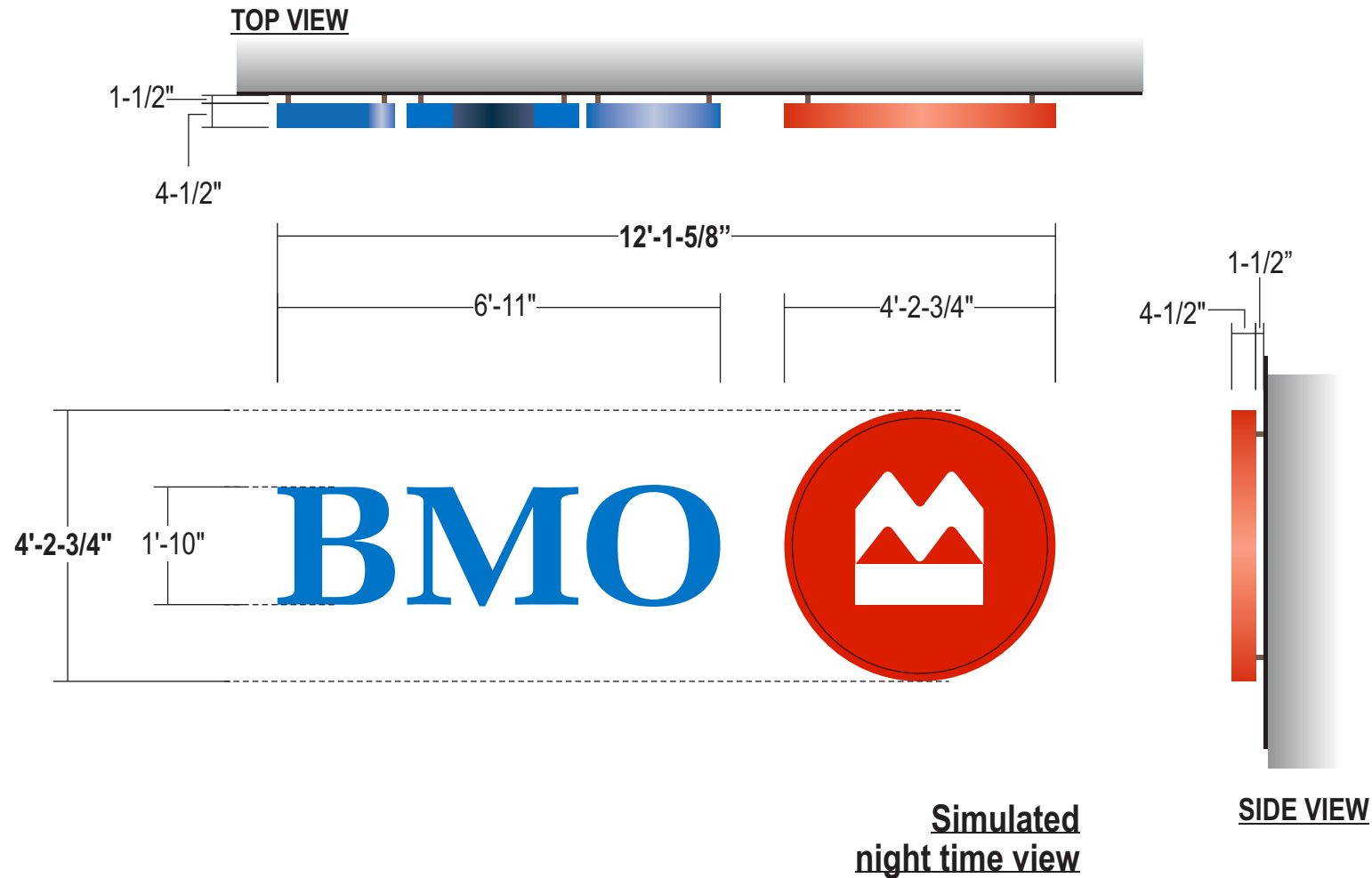
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PROJECT NUMBER:
881

PROJECT MANAGER:
LAUREN HARTMAN

Rev #	Req #	Date/Artist	Description	Rev #	Req #	Date/Artist	Description
Original	600606	05/29/26 JG		Rev 7	618882	09/11/26 SI	
Rev 1	602180	06/09/26 SI					
Rev 2	603838	06/16/26 SI	Removed Backer panel behind channel letters				
Rev 3	604863	06/19/26 JG	New opt.				
Rev 4	610028	07/23/26 JG					
Rev 5	611132	07/23/26 JG	Added RWs and survey info. and ACM				
Rev 6	617013	08/28/26 SI	Updated all sign numerals				

PRINTS ARE THE EXCLUSIVE PROPERTY OF STRATUS. THIS MATERIAL SHALL NOT BE USED, DUPLICATED, OR OTHERWISE REPRODUCED WITHOUT THE PRIOR WRITTEN CONSENT OF STRATUS.



- LETTERS:**
- FACES:** .187 #2447 white acrylic w/ surface applied translucent vinyl to match BMO Blue - illuminates Blue at night
- TRIMCAP:** 1" Standard jewelite painted blue
- RETURNS:** 4-1/2" deep .050 alum. painted blue
- BACKS:** 1/4" thick #2447 White Tuffak SL polycarbonate
- ILLUM.:** HLED-P2072W Hanley White led's are to light faces; Blue Hanley LEDs for Halo Lighting
Alternate: Sloan VL 4 White - 6500K & VL 4 Blue
3mm ACP inner Baffle; Power supplies are remote
- LOGO:**
- FACES:** .187 #7328 white acrylic w/ surface applied Trans red vinyl overlay w/ reverse weeded graphic to show thru white; 3M matte overlaminate applied over red vinyl
Vinyl seam with a 3/8" overlap
- RETAINERS:** 1-1/2" metal retainers painted Red
- RETURNS:** 4-1/2" deep .050 alum. painted Red
- BACKS:** 1/4" thick #2447 White Tuffak SL polycarbonate
- ILLUM.:** HLED-P2072W Hanley White led's are to light faces; Blue Hanley LEDs for Halo lighting
Alternate: Sloan VL 4 White - 6500K & VL 4 Blue
3mm ACP inner Baffle; Power supplies are remote
- INSTALL:** Thru bolted with 1-1/2" stand off from wall surface using 3/8" threaded rod into approved blocking; spacers to be provided painted to match wall.
- WALL MATERIAL:** Smooth Stucco
- QUANTITY:** (1) ONE set required

COLOR PALETTE

**LETTER VINYL:**
3M 3630-8308 BMO Blue

**LOGO VINYL:**
3M 3630-143 Poppy Red
3M 3660-M Scotchcal Matte overlaminate

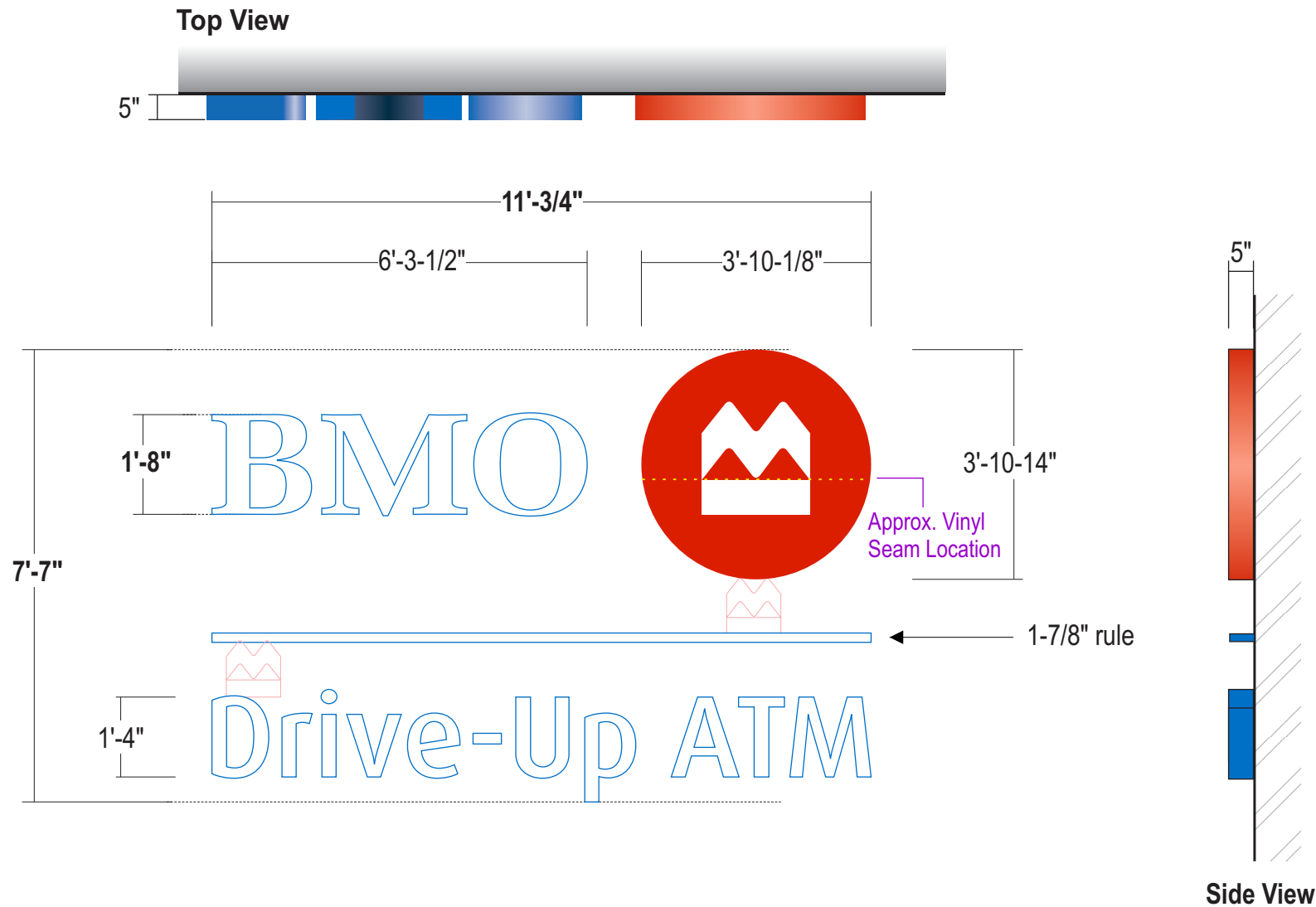
**SPACER:**
to match sign band

**LETTER RETURNS:**
Pantone 300 C Blue

**LOGO RETURNS:**
Pantone 485 C

All paint finishes are satin unless otherwise noted.

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Rev 4	610028	07/23/26 JG					
Rev 5	611132	07/23/26 JG					
Rev 6	617013	08/28/26 SI	Removed S5; Updated numerals				



COLOR PALETTE			
	LETTER FACE: White		LOGO VINYL: 3M 3630-143 Poppy Red 3M 3660-M Scotchcal Matte overlaminate
	LETTER RETURNS: Pantone 300 C Blue		LOGO RETURNS: Pantone 485 C

All paint finishes are satin unless otherwise noted.

- LETTERS:**
- FACES:** .187 # 7328 white acrylic
- TRIMCAP:** 1" Standard jewelite painted blue
- RETURNS:** 5" deep .050 alum. painted blue
- BACKS:** 3mm Pre-finished White ACM back
- ILLUM.:** HLED-P2072W Hanley White led's;
Alternate: Sloan VL 4 White - 6500K
power supplies to be remote
- LOGO:**
- FACES:** .187 #7328 white acrylic w/ surface applied Trans red vinyl
overlay w/ reverse weeded graphic to show thru white;
3M matte overlaminate applied over red vinyl
*Roundel size: Over 46" there will be a seam in the vinyl
with a 3/8" overlap*
- TRIMCAP:** 1" Standard Red
Roundel size: 37" - 47" blow out clips are required
- RETURNS:** 5" deep .050 alum. painted Red
- BACKS:** 3mm Pre-finished White ACM back
- ILLUM.:** Principal Sloan White led's; power supplies to be remote;
30' whips required
- INSTALL:** Thru bolted using all thread into blocking as required.
12" standard length of threaded rod will be supplied
unless otherwise noted; 3/8" threaded rod into
blocking or Stratus approved equivalent;
- WALL MATERIAL:** Alucabond Finish Panels
- QUANTITY:** (1) ONE Channel letterset required
- (2) Two Panels to be removed on the front of the wall;
Crew to drill thru the panels with electric and run the wires behind
the panels and not the wall; Where the panels are removed
on the front, is where the crew is to drill into the wall to get the
wires inside; Crew will have a removable panel on the backside
to place the power supplies inside and back wire in there*

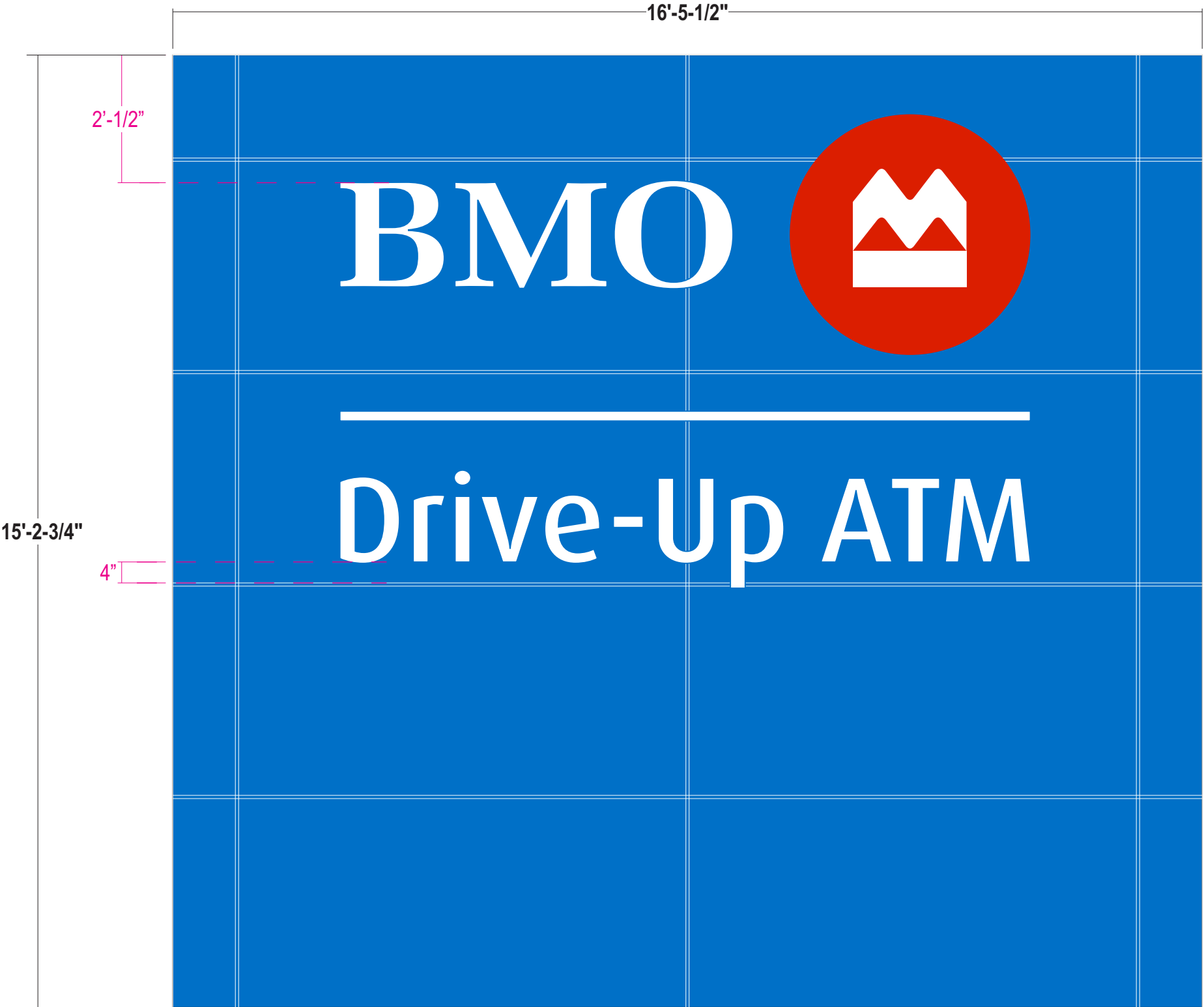
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Rev 2	603838	06/16/26 SI	Removed backer panel - Updated specs				
Rev 3	604863	06/19/26 JG	New opt.				
Rev 4	610028	07/23/26 JG					
Rev 5	611132	07/23/26 JG	Added RWs				
Rev 6	617013	08/28/26 SI	Removed Raceways				

S4

FACE-LIT CHANNEL LETTERS WITH RACEWAY ON ACM DETAILS

Scale: 1/2"=1'-0"

refer to
PRODUCTION SHOP DRAWING
7.28.26 BMO A2R.pdf
for manufacturing details



Mounting points need to stay
clear 3" from ACM seams

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8959 Tyler Boulevard
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CLIENT: **BMO** 

ADDRESS: 525 E Leffler St
Dodgeville, WI
53533-2125

PAGE NO.: 10

ORDER NUMBER: 1260841

SITE NUMBER: 53533

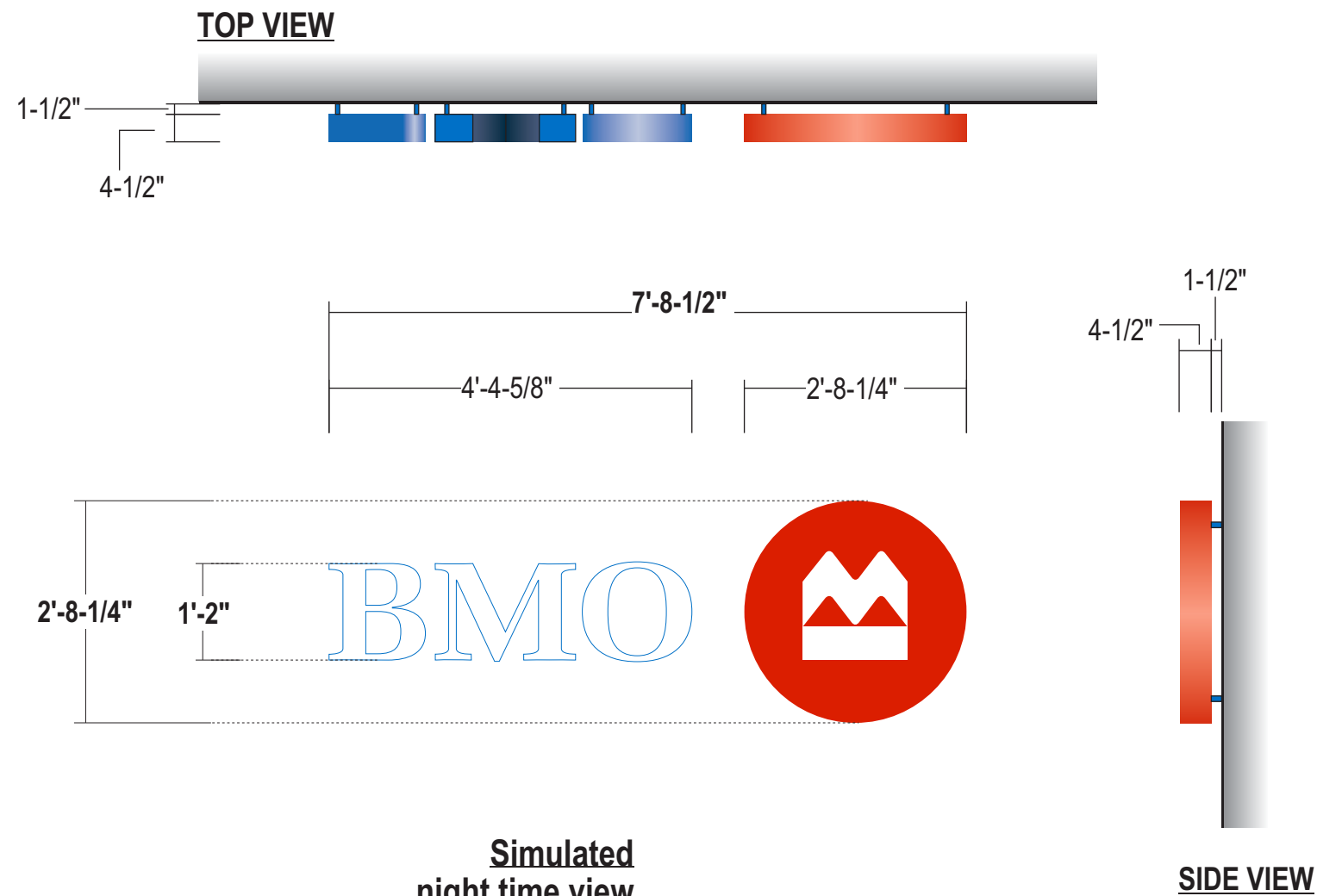
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PROJECT NUMBER: 881

PROJECT MANAGER: LAUREN HARTMAN

Rev #	Req #	Date/Artist	Description	Rev #	Req #	Date/Artist	Description
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Rev 4	610028	07/23/26 JG					
Rev 5	611132	07/23/26 JG	Added new				
Rev 6	617013	08/28/26 SI	Updated all sign numerals; Removed Raceways				

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- LETTERS:**
- FACES:** .187 # 7328 white acrylic
- TRIMCAP:** 1" Standard jewelite painted blue
- RETURNS:** 4-1/2" deep .050 alum. painted blue
- BACKS:** 1/4" thick #2447 White Tuffak SL polycarbonate
- ILLUM.:** HLED-P2072W Hanley White led's are to light faces;
Blue Hanley LEDs for Halo lighting
Alternate: Sloan VL 4 White - 6500K & VL 4 Blue
3mm ACP inner Baffle; Power supplies are remote
- LOGO:**
- FACES:** .187 #7328 white acrylic w/ surface applied Trans red vinyl overlay w/ reverse weeded graphic to show thru white;
3M matte overlaminate applied over red vinyl
- TRIMCAP:** 1" Standard Red
- RETURNS:** 4-1/2" deep .050 alum. painted Red
- BACKS:** 1/4" thick #2447 White Tuffak SL polycarbonate
- ILLUM.:** HLED-P2072W Hanley White led's are to light faces;
Blue Hanley LEDs for Halo lighting
Alternate: Sloan VL 4 White - 6500K & VL 4 Blue
3mm ACP inner Baffle. Power supplies are remote
- INSTALL:** Thru bolted with 1-1/2" stand off from wall surface using 3/8" threaded rod into approved blocking; spacers to be provided painted to match wall.
- WALL MATERIAL:** Alucabond Finish panels
- QUANTITY:** (1) ONE Illum. Channel letterset required

COLOR PALETTE

**LETTER FACE:**
White

**LOGO VINYL:**
3M 3630-143 Poppy Red
3M 3660-M Scotchcal Matte overlaminate

**LETTER RETURNS:**
Pantone 300 C Blue

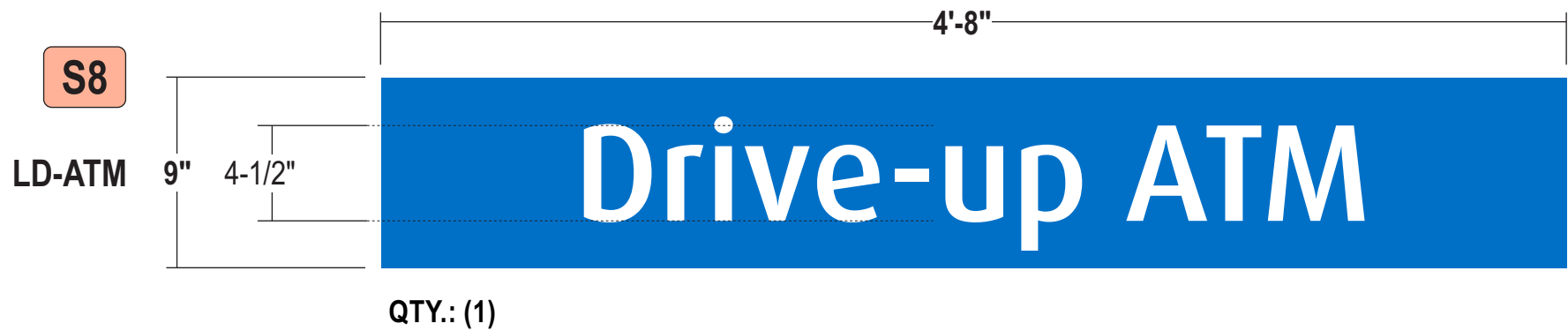
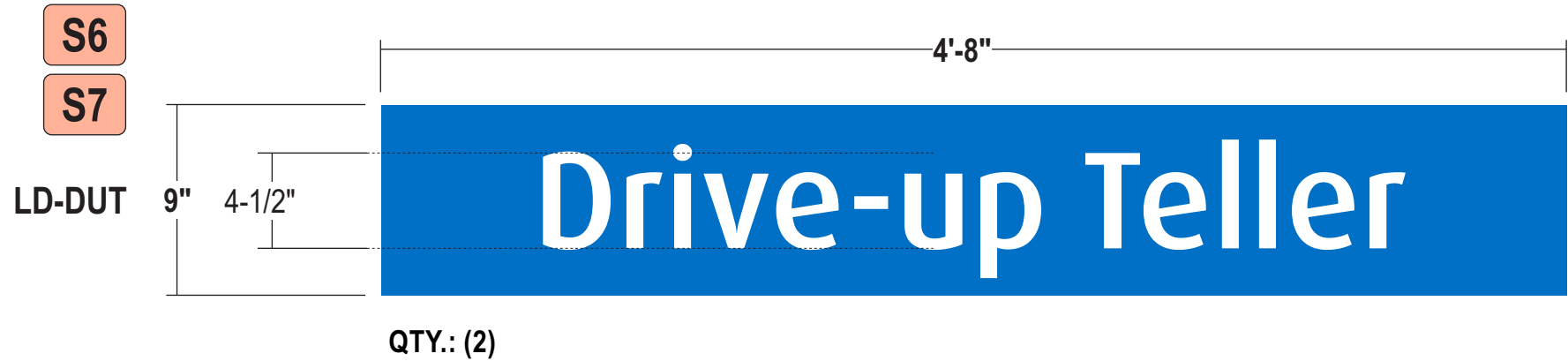
**LOGO RETURNS:**
Pantone 485 C

**SPACER:**
Pantone 300 C Blue

All paint finishes are satin unless otherwise noted.

NON-ILLUMINATED LANE DESIGNATOR

Scale: 1-1/2"=1'-0" 3.5 Square Feet Each



- FACE:

.090 aluminum faces painted Blue satin finish
- GRAPHICS:

Surface applied vinyl graphics White reflective
- INSTALL:

Welded Studs to backside of panel; mounted flush to wall surface
All penetrations silicone filled
- QUANTITY:

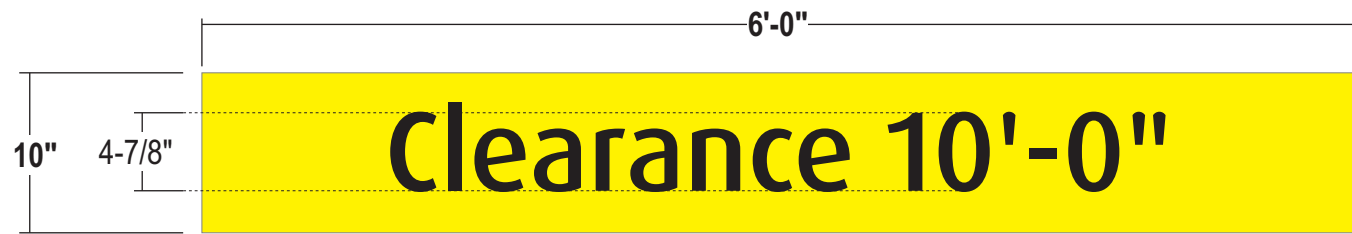
(3) THREE required

COLOR PALETTE

 **PANEL:**
Pantone 300 C Blue

 **COPY:**
3M 680-10 Reflective White

All paint finishes are satin unless otherwise noted.



FACE: .090 aluminum faces painted Yellow

GRAPHICS: Surface applied vinyl graphics

TYPESTYLE: DaxPro-Medium

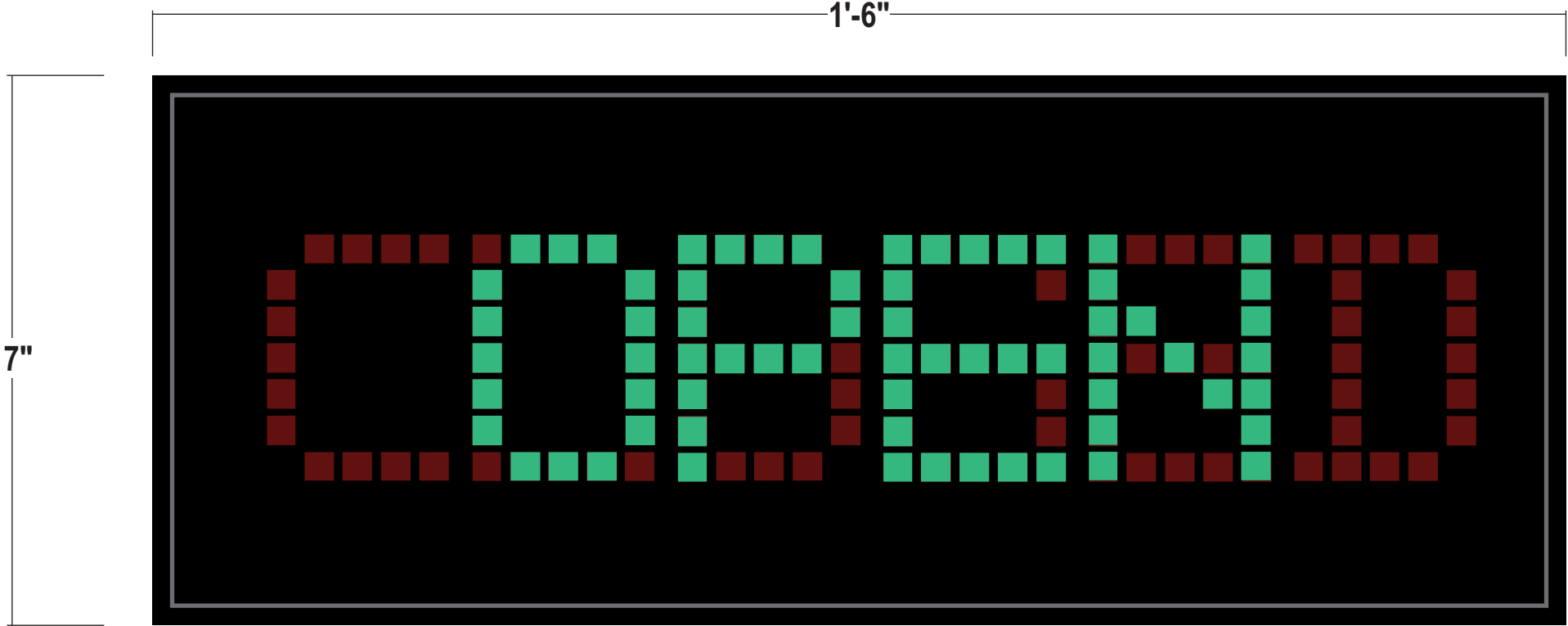
INSTALL: Stud mounted flush to wall surface
All penetrations silicone filled

COLOR PALETTE

PANEL:
Safety Color AkzoNobel paint
to match Pantone 109 C

COPY:
3M 7725-12 Black

All paint finishes are satin unless
otherwise noted.



MODEL: TCL-718GR-100/120-277VAC

ELECTRICAL: 120-277 VAC

ILLUM. : Super bright direct view LED's - Message blanks out when off

CABINET: Supplied by Sign Company, manufactured by others

QUANTITY: (3) THREE required