



PLEASE REMIT PAYMENT TO:
 VERMEER SOUTHEAST
 428 OCOEE APOPKA ROAD
 OCOEE, FL 34761-2146

Marietta
 1320 Gresham Road
 Marietta, GA 30062
 770-973-8811

www.vermeersoutheast.com

Ship To: IN STORE PICKUP

Branch MARIETTA		
Date 05/19/25	Time 09:07:46 (O)	Page 01
Account No C00154	Phone No 7703875631	Inv No W0610830
Ship Via SHOP	Purchase Order	
Tax ID No		
		Salesperson 392

Invoice To: CITY OF CARTERSVILLE
 320 S ERWIN ST
 CARTERSVILLE GA 30120-3914

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831		

SEGMENT# 1 C 247 0000V 04/04/25 04/07/25

Diagnostic

COMPLAINT:

Diag.- Rods wont thread up straight, vice frame is bent,
 bad sub savers and rod loader arms have issues
 leaking from water pump, quote strike alert stakes
 Perform full inspection

11100010

LABOR	800.00
SEGMENT TOTAL==>	800.00

SEGMENT# 2 C 247 5044V 04/16/25 04/16/25

Rotation Gearbox Slide Pin Bushings R&R CMP

COMPLAINT:

Carriage slide pin bushings have excessive movement.

CAUSE:

Carriage slide pins bushings have excessive movement.

CORRECTION:

Replace rotation gearbox slide pin bushings.

ADDITIONAL DESCRIPTION:

HRS

- | | |
|---|------|
| 1. Rotation Gearbox Slide Pin Bushings R&R CMP
(5044V) | 4.50 |
|---|------|
1. Remove front carriage side plate retaining hardware
 2. Remove front hardware that attaches front carriage block to gearbox slide pins
 3. Mark, remove, and cap rotation motor hydraulic hoses
 4. Remove rotation gearbox from carriage assembly
 5. Remove gearbox bushings

CONTINUED ON PAGE 02

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831		

ADDITIONAL DESCRIPTION:

- HRS
- Rotation Box Slide Pins R&R CMP (5119V) 0.75
 - Support carriage rotation gearbox with approved hoist
 - Remove front slide mount bar
 - Remove gearbox, inspect gearbox bushings, replace at this time if needed
 - Remove and replace gearbox slide pins
 - Install gearbox
 - Install front slide mount bar, put red loctite on these retaining bolts
 - Test operation

Quantity

=====
 x1
 =====
 0.75

+Assist:247 45 minutes

11100010

LABOR 120.00
 SEGMENT TOTAL==> 120.00

SEGMENT# 4 C 247 5992V 04/16/25 04/16/25
 Carriage Slides/Wear Strip (all) R&R CMP

COMPLAINT:

Carriage has excess movement and play in wear pads.

CAUSE:

Carriage has excess movement and play in wear pads.

CORRECTION:

CONTINUED ON PAGE 04

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831		

2. Install rod retaining pins
3. Remove rod box retaining pins
4. Using approved hoisting chains and lifting device remove rod box from machine
5. Hoist rod box back into place and install rod box retaining pins
6. Adjust rod box adjusting jack bolts to center box over rod lift combs
7. Test operation and adjust if needed.

=====
 x1
 =====
 1.50

+Assist:247 24 minutes

11100010	LABOR	240.00
	SEGMENT TOTAL==>	240.00

SEGMENT# 7 C 247 3L30V 04/16/25 05/13/25 04/28/25

Bolt Extraction Labor

COMPLAINT:

Multiple rack gear bolts loose allowing rack gear to move. Will cause bolt/hole wear and broken bolts.

CAUSE:

Multiple rack gear bolts loose allowing rack gear to move. Will cause bolt/hole wear and broken bolts.

CORRECTION:

Able to tighten the first bolt but the 2nd bolt was partially broken and broke off. Every bolt accessed once

CONTINUED ON PAGE 07

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V2V559	DIRECTIONAL	1150	1VR6170S2D1000664	
	D16X20II		2CL1831	
carriage was repositioned is not torqued down properly. Movement of rack gear along with corrosion is damaging bolts. Remove and extract broken bolts as necessary. Attempted to remove all rack gear bolts and was able to work 13 out without breaking. 4 bolts broke and will need to be extracted. Depending on how bolt extraction goes rack may need to be plugged, drilled and tapped for new bolts. Quote new bolts and labor to extract/repair 4 bolts.				
<u>ADDITIONAL DESCRIPTION:</u>				
HRS				
Multiple loose bolts on rack gear allowing gear to move.				
1. Remove, clean, inspect, and reinstall rack bolts to manufacturer torque spec. 0.00				
				=====
Quantity				x1
				=====
				0.00
6672	BRAKE CLEAN	1	9.08	9.08
				PARTS 9.08
				LABOR 160.00
11100010	SEGMENT TOTAL==>			169.08

SEGMENT# 8 C 247 6043V 04/16/25 04/16/25
 Rod Loader Bearing (all) R&R CMP
COMPLAINT:
 Excess wear in front rod loader drive components.
CAUSE:
 Excess wear in front rod loader drive components.
CORRECTION:
 Replace rod loader bearings, timing shaft, gear front

CONTINUED ON PAGE 08

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831		
296287853	GEAR - SPLINED R HUB - 1.25 14T S			1 117.32	117.32
296287915	1/2 X 2" ROLL P 1/2 X 2" ROLL PI			2 4.80	9.60
296293904	SPLINE SYNCRO T SPLINE SYNCRO TU			1 N 709.18	709.18
296300776	SCREW-HFS- .38-1 SCREW-HFS- .38-16			3 1.48	4.44
296300781	SCREW-HFS- .44-1 SCREW-HFS- .44-14			4 N 1.99	7.96
296300788	SCREW-HFS- .50-1 SCREW-HFS- .50-13			1 1.94	1.94
296300850	NUT-HEXFLGTL- .3 NUT-HEXFLGTL- .38			3 .88	2.64
296300883	NUT HEXFLGTL .4 NUT HEXFLGTL .44			4 N 1.03	4.12
296385089	BEARING- 2 BOLT			2 S 75.50	151.00
9101	BLUE THREADLOCK			1 9.68	9.68
				PARTS	1558.00
				LABOR	600.00
11100010				SEGMENT TOTAL==>	2158.00

SEGMENT# 9 C 247 6008V 04/16/25 04/16/25

Rod Loader Arm Magnet (all) R&R CMP

COMPLAINT:

Magnet missing or worn.

CAUSE:

Magnet missing or worn.

CORRECTION:

CONTINUED ON PAGE 10

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831			
						LABOR 320.00
11100010						SEGMENT TOTAL==> 770.41

SEGMENT#10 C 247 5020 04/16/25 04/16/25

Drill Rod Position Indicator R&R CMP

COMPLAINT:

Rear carriage position indicator pulley bracket bent.

CAUSE:

Rear carriage position indicator pulley bracket bent.

CORRECTION:

Replace rear rod position indicator cable pulley bracket.

ADDITIONAL DESCRIPTION:

HRS

1. Drill Rod Position Indicator R&R CMP (5020) 1.00
 1. Remove cable tensioner spring from rotation box and remove cable
 2. Install pulley and braket
 3. Install cable over rollers
 4. Install cable tensioner spring
 5. Adjust indicator marker and test rod breakout points

Quantity

x1

1.00

+Assist:247 30 minutes

296309903

PLATE - PULLEY

1 N 27.34

27.34

PLATE - PULLEY S

PARTS

27.34

LABOR

80.00

11100010

SEGMENT TOTAL==>

107.34

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831		

SEGMENT#11 C 247 8047V 04/16/25 04/16/25

Vise Dies/Grips (all) R&R CMP

COMPLAINT:

Worn vise jaws.

CAUSE:

Worn vise jaws.

CORRECTION:

Replace vise jaws and hardware.

ADDITIONAL DESCRIPTION:

HRS

- 1. Vise Dies/Grips (all) R&R CMP (8047V) 1.25
 - 1. Vermeer Parts Manual Page Reference, 9-1
 - 2. Inspect pins, bearing, and centering rollers
 - 3. Replace all jaws.

=====
 x1
 =====

Quantity				
236111001	JAW-1.90 STEM	2	72.90	145.80
250272001	JAW 1.90 STEM	2	127.61	255.22
296300776	SCREW-HFS-.38-1	2	1.48	2.96
	SCREW-HFS-.38-16			
296353580	BUSHING-FLG-.41	2	27.14	54.28
	BUSHING-FLG-.41I			
296592030	PIN-QUICK-RELEA	2	15.27	30.54
	PARTS			488.80
	LABOR			200.00
11100010	SEGMENT TOTAL==>			688.80

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V2V559 DIRECTIONAL	1150	1VR6170S2D1000664		
D16X20II		2CL1831		
SEGMENT#12 C 247 8048V	04/16/25	04/16/25	04/29/25	

Vise Wear Components R&R

COMPLAINT:

Vise frame and wear items are bent or worn and have excessive play.

CAUSE:

Vise frame and wear items are bent or worn and have excessive play.

CORRECTION:

Replace vise bar clamps, pivot slides, and needed hardware.

ADDITIONAL DESCRIPTION:

HRS

1. Vise Wear Components R&R (8048V) 5.00
1. Disassemble vise.
2. Replace frame as needed.
3. Repair clamps, front and rear as needed.
4. Assemble vise and test operation.

Quantity

x1

5.00

+Assist:247 45 minutes

+Assist:247 75 minutes

1794003	HAIR PIN COTTER	1	.74	.74
1835013	BSHG. -STL. -1 X	1 N	9.30	9.30
232449001	PIVOT-SLIDE	2	140.61	281.22
236110001	PLATE-CLAMP SHI	2	23.56	47.12
	PLATE-CLAMP SHIM			
287518001	FITTING - #2 HO	4	.57	2.28
	FITTING - #2 HOL			

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V2V559	D16X20II	1150	1VR6170S2D1000664 2CL1831		
295015001			PIN, SAE STANDA	1 N 33.93	33.93
296300817			SCREW,HFS,.75,1	4 8.71	34.84
296300822	SCREW,HFS,.75,10		SCREW-HFS-.75-1	1 N 8.69	8.69
296443196	SCREW-HFS-.75-10		BAR CLAMP-MACHI	1 1192.32	1192.32
296455819	BAR CLAMP-MACHIN		BAR CLAMP - MAC	1 N 1317.13	1317.13
510352511	BAR CLAMP - MACH		NUT-SMFLGTL-.75	5 3.92	19.60
	NUT-SMFLGTL-.75-				
			PARTS		2947.17
			LABOR		800.00
11100010			SEGMENT TOTAL==>		3747.17

SEGMENT#13 C 247 1065V 04/16/25 04/16/25
 Strike Alert Ground Stake R&R CMP

COMPLAINT:
 Strike alert stake bent and wiring not connected.
CAUSE:
 Strike alert stake bent and wiring not connected.
CORRECTION:
 Replace damaged strike alert stake assembly.

ADDITIONAL DESCRIPTION:
 HRS

- 1. Strike Alert Ground Stake R&R CMP (1065V) 1.13
 - 1. Remove ground stake wiring
 - 2. Remove ground stake
 - 3. Install wiring onto new ground stake
 - 4. Test strike alert system

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V2V559	D16X20II	1150	1VR6170S2D1000664 2CL1831		
Quantity				=====	x1
				=====	1.13
+Assist:247 60 minutes					
296273406	ASSEMBLY - VOLT			1	374.08
	ASSEMBLY - VOLTA				
				PARTS	374.08
				LABOR	180.80
11100010				SEGMENT TOTAL==>	554.88

SEGMENT#14 C 247 5901V 04/16/25 04/16/25

Sub Saver R&R CMP

COMPLAINT:

Sub saver worn.

CAUSE:

Sub saver worn.

CORRECTION:

Remove and install new sub saver.

ADDITIONAL DESCRIPTION:

HRS

- 1. Sub Saver R&R CMP (5901V) 1.00
 - Heat sub saver to loosen epoxy
 - Clean threads
 - Epoxy new sub saver to drive chuck
 - Torque to specifications
- 4. Torque to specifications

Quantity

=====
 x1
 =====

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				1.00	
+Assist:247	60 minutes				
296291966	SUB SAVER 2.38			1 241.82	241.82
	SUB SAVER 2.38 T				
296441872	QUICKLOCK - 20Z			1 22.93	22.93
				PARTS	264.75
				LABOR	160.00
11100010				SEGMENT TOTAL==>	424.75

SEGMENT#15 C 247 PM1000-001V 04/16/25 04/16/25
 PM1000

COMPLAINT:

Unable to find indication of last service.

CAUSE:

Unable to find indication of last service.

CORRECTION:

Installed return manifold plug per SVC2013-103.
 Drained and cleaned hydraulic reservoir, cleaned strainer and replaced reservoir internal filter. Gasket were beyond reuse and had to order replacements(2).
 Replaced leaking supply fitting and gaskets for Injection pump.
 Replaced engine oil and filter.
 New Hydraulic, air, and fuel filter.

ADDITIONAL DESCRIPTION:

1. Fuel Filters (all) R&R
2. Hydraulic Oil Filter (All) R&R CMP
3. Engine Oil and Filter R&R
4. Cooling System Service CMP
5. Engine Air Filters (all) R&R

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Date 05/19/25	Time 09:07:46 (O)	Page 17
Account No C00154	Phone No 7703875631	Inv No W0610830
Ship Via SHOP	Purchase Order	
Tax ID No		
		Salesperson 392

Invoice To: CITY OF CARTERSVILLE
 320 S ERWIN ST
 CARTERSVILLE GA 30120-3914

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831		
220166005	ELEMENT ASSEMBLY			1	22.51
	ELEMENT ASSEMBLY				22.51
253398982		50/50	COOLANT	3	9.64
296302380			OIL FILTER	1	20.77
550045148		15W40	ENG OIL	26	6.68
624362001			FILTER ASSEMBLY	1	235.77
	FILTER ASSEMBLY-				
81831			FILTER, FUEL, TUR	1	36.25
	FILTER, FUEL, TURN				
81902001			FILTER- #P16-43	1	61.46
	FILTER- #P16-437				
			PARTS		579.36
			LABOR		560.00
11100010			SEGMENT TOTAL==>		1139.36

SEGMENT#16 C 247 9040V 04/16/25 04/16/25
 Water/Mud Pump Suction/Discharge Valve (all) R&R CMP

COMPLAINT:

Water pump leaking

CAUSE:

Water pump leaking due to valves and seal wear.

CORRECTION:

Heavy pitting in valve seat surfaces, recommend replacement of head

ADDITIONAL DESCRIPTION:

1. Remove Cover To Access Water Pump
2. Extract All Valve And Check Condition Of Each Valve Seat
3. Replace All Valves And Reassemble
4. Test Operation

+Assist:247 114 minutes

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SERVICE INVOICE

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831			
+Assist:247 36 minutes						
236318065		VALVE KIT		1	441.03	441.03
					PARTS	441.03
					LABOR	960.00
11100010				SEGMENT TOTAL==>		1401.03

SEGMENT#17 C 247 9028V		04/16/25	04/16/25			
Water/Mud Pump Packing Kit (all) R&R CMP						
<u>COMPLAINT:</u>						
Water pump leaking.						
<u>CAUSE:</u>						
Water pump leaking due to valves and seal wear.						
<u>CORRECTION:</u>						
Install new packing kit in mud pump.						
<u>ADDITIONAL DESCRIPTION:</u>						
Packing kit for water pump, R&R						
236318063		PACKING KIT		1	147.34	147.34
					PARTS	147.34
					LABOR	240.00
11100010				SEGMENT TOTAL==>		387.34

SEGMENT#18 C 247 4L10V		04/16/25	04/28/25			
Hydraulic Leak Labor						
<u>COMPLAINT:</u>						
Hydraulic leak.						
<u>CAUSE:</u>						
Hydraulic leak appears to be coming from stakedown valve block area. Need to wash area to pinpoint.						
<u>CORRECTION:</u>						
Remove spool and replace O-Ring on stake down valve block.						

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831			
<u>ADDITIONAL DESCRIPTION:</u>						
Diag hydraulic leak from Stake down valve block assembly area.						
+Assist:247 60 minutes						
6672		BRAKE CLEAN		2	9.08	18.16
					PARTS	18.16
					LABOR	160.00
11100010					SEGMENT TOTAL==>	178.16
<hr/>						
SEGMENT#19	C 247 A007V		04/16/25 04/16/25			
Equipment Winterization						
<u>COMPLAINT:</u>						
Winterization						
FRTIN		INBOUND FREIGHT		3	65.38	196.13
	1Z6Y17240364699522					
	1Z6Y17240364699531					
	1Z6Y17240364699540					
	1Z82128A0342796775					
	1Z6Y17240364754097					
911877-5		RV ANTIFREEZE		5	17.35	86.75
					PARTS	282.88
					LABOR	80.00
11100010					SEGMENT TOTAL==>	362.88
<hr/>						
SEGMENT#20	C 247 8005V		04/28/25 04/28/25			
Vise Assembly R&R CMP						
<u>COMPLAINT:</u>						
Worn vise assembly						
<u>CAUSE:</u>						
After removing and cleaning vise assembly the technician						

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V2V559	D16X20II	1150	1VR6170S2D1000664 2CL1831		
found that there had been multiple repairs to bracing on the Vise Clamp Frame. Recommend replacing frame while we are replacing wear components of vise assembly.					
<u>CORRECTION:</u> Replace vise assembly frame during wear item replacement.					
<u>ADDITIONAL DESCRIPTION:</u> Vise Clamp Frame, R&R +Assist:247 27 minutes					
296308039			WELDMENT - EXTE	1 M 1081.93	1081.93
			WELDMENT - EXTEN		
				PARTS	1081.93
				LABOR	160.00
11100010				SEGMENT TOTAL==>	1241.93

SEGMENT#	DESCRIPTION	DATE	QTY	UNIT PRICE	TOTAL
21 C 247	3L50V Fuel Leak Labor	04/28/25 05/12/25			
<u>COMPLAINT:</u> Injection pump supply fitting leaking					
<u>CAUSE:</u> Banjo bolt appears to have been hit by something and bent. Fuel is leaking from connection.					
<u>CORRECTION:</u> Replace damaged banjo bolt, eyelet fitting, and gaskets on injector pump.					
<u>ADDITIONAL DESCRIPTION:</u> Banjo fitting leaking. Replace Eyelet, bolt and gaskets.					
1C010-51320	SCREW; FOLLOW		1 N	28.38	28.38
15401-95690	EYE		1 N	32.58	32.58
15401-96650	WASHER ; NIPPLE		2 N	16.52	33.04
	PARTS				94.00

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831			
11100010						LABOR 160.00 SEGMENT TOTAL==> 254.00

SEGMENT#22 C 247 9045V 04/29/25 04/29/25
 Water/Mud Pump Casting R&R CMP

COMPLAINT:

Leaking water

CAUSE:

During disassembly and inspection of pump seals and sleeves, the technician found that the sealing surfaces of the pump head are heavily pitted. If the pump is reassembled with the original head, it will likely leak water. Recommend replacement of the head.

CORRECTION:

Replace mud pump cylinder head during rebuild.

ADDITIONAL DESCRIPTION:

Replace Mud Pump head.

FRTIN		INBOUND FREIGHT	1	16.46	16.46
	1Z6Y17240364699522				
	1Z6Y17240364699531				
	1Z6Y17240364699540				
	1Z82128A0342796775				
	1Z6Y17240364754097				
218416011	VALVE COVER		4	20.69	82.76
236318057	CYLINDER-FLUID		1 M	642.51	642.51
				PARTS	741.73
				LABOR	240.00
11100010				SEGMENT TOTAL==>	981.73

SEGMENT#23 C 247 NA 05/01/25 05/02/25

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831		
	Fluid Top off				
	<u>COMPLAINT:</u> Hydraulic oil				
	<u>CAUSE:</u> Refill hydraulic oil after tank/filter service				
	<u>CORRECTION:</u> Drain and replace hydraulic oil during PM service.				
	<u>ADDITIONAL DESCRIPTION:</u> Drain and replace hydraulic oil during PM service				
FRTIN	INBOUND FREIGHT			1	17.60
	1Z6Y17240364699522				
	1Z6Y17240364699531				
	1Z6Y17240364699540				
	1Z82128A0342796775				
	1Z6Y17240364754097				
296257231	COVER - 6" RESE			2 N	45.37
	COVER - 6" RESER				90.74
296275167	SCREW - WITH GR			1 O	25.07
	SCREW - WITH GRE				25.07
550045505	HYD OIL ISO100			197	6.59
					1298.23
					PARTS 1431.64
					LABOR 160.00
11100010				SEGMENT TOTAL==>	1591.64

SEGMENT#24 C 247 9041V 05/01/25 05/02/25
 Mud Pump Suction/Discharge Valve Seat (each) R&R (only)

COMPLAINT:

Mud pump leak

CAUSE:

Found the four valve covers are pitted to the point that

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V2V559	DIRECTIONAL	1150	1VR6170S2D1000664	
	D16X20II	2CL1831		

the O-rings can not seat properly.

CORRECTION:

Valve cover replacement during mud pump rebuild due to heavy corrosion and wear.

ADDITIONAL DESCRIPTION:

Valve covers, R&R

11100010	LABOR	40.00
	SEGMENT TOTAL==>	40.00

SEGMENT#25 C 247 5116V 05/13/25 05/13/25

Rack Gear (each) R&R CMP

COMPLAINT:

loose and broken rack gear bolts

CAUSE:

loose and broken rack gear bolts

CORRECTION:

Removed rack gear and prepped for new hardware, and reinstalled.

ADDITIONAL DESCRIPTION:

1. Move carriage off of gear that is being replaced
2. Remove gear retaining hardware and remove gear
3. Extract broken bolts and repair threads
4. Prep gear mounting surface
5. Test repair

+Assist:247 48 minutes

216825008	75W90 SYNTHETIC	1	20.17	20.17
-----------	-----------------	---	-------	-------

4478030	SCREW-3/8-16X3	17	1.23	20.91
---------	----------------	----	------	-------

SCREW-3/8-16X3 S

9101	BLUE THREADLOCK	1	9.68	9.68
------	-----------------	---	------	------

PARTS 50.76

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V2V559	DIRECTIONAL D16X20II	1150	1VR6170S2D1000664 2CL1831			
11100010				LABOR		1040.00
				SEGMENT TOTAL==>		1090.76

SEGMENT#26 C 247 3L30V 05/13/25 05/14/25
 Bolt Extraction Labor

COMPLAINT:

Extract broken rack gear bolts and repair threads

CAUSE:

Extract broken rack gear bolts and repair threads if needed

CORRECTION:

Extract 4 broken bolts in rack gear, and prep rack for reinstall.

ADDITIONAL DESCRIPTION:

Extract broken rack gear bolts and repair threads
 +Assist:247 115 minutes
 +EXTRACT 4 BROKEN BOLTS

11100010				LABOR		640.00
				SEGMENT TOTAL==>		640.00

SEGMENT#27 C 247 9125V 05/15/25 05/15/25
 Mud Pump Inlet/Outlet Ball Valve R&R CMP

COMPLAINT:

Ball valve leaking and drain valve cracked.

CAUSE:

Ball valve leaking and drain valve cracked.

ADDITIONAL DESCRIPTION:

Replace leaking mud pump ball valve and cracked drain valve
 1. Mark, remove and cap hoses from each end of ball valve
 2. Remove ball valve actuator linkage from hydraulic o/off cylinder

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V2V559	DIRECTIONAL	1150	1VR6170S2D1000664	
	D16X20II	2CL1831		
3. Remove ball valve from machine and remove and save fittings from failed ball valve				
4. Install fittings into new ball valve				
5. Mount new ball valve on to machine				
6. Connect hoses to new ball valve				
7. Adjust ball valve actuator linkage and connect to new ball valve				
8. Test operation				
275770001	VALVE - 3/4 MXF	1	52.45	52.45
278003001	VALVE - 1" 1500	1	741.87	741.87
	PARTS			794.32
	LABOR			200.00
11100010			SEGMENT TOTAL==>	994.32

***** WORK ORDER TOTALS *****

PARTS	13646.21
LABOR	9420.80
SHOP SUPPLIES	125.00
ON ACCOUNT	23192.01

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