

*Established 1955*

# NORMAN

**MACHINE TOOL LTD.**

1311 SOUTH PONCA STREET  
BALTIMORE, MARYLAND 21224  
410/633-2300 • 800/394-4399  
FAX 410/633-7737

*Sales and Service*

February 03, 2025

QUOTE NO. 2410014REV

Mr. Jason Hubbard  
City of Cartersville  
155 Old Mill Road  
Cartersville, GA 30120  
(770) 387-5642

Dear Mr. Hubbard,

We are pleased to offer a quotation on the following equipment for your consideration:

## Wellsaw Model 1318



### **Standard Features:**

Made in Michigan, U.S.A.  
Pushbutton control of sawing downfeed  
Fully adjustable counterbalance spring to control sawing force  
Variable Hydraulic Feed Rate Control  
Spring loaded Carbide Guides with Rollers  
Combination Blade Drive:  
Reduction Gearbox and  
Perimeter Ring & Pinion

Baldor® Motor  

Complies with DOE Small Motor Rule  
3 HP Motor 3 Phase  
2 HP Single Phase

Infinitely Variable Blade Speeds/  
Adjustable Pulley Type  
Adjustable sawing force  
Rite-Tension® Blade Tensioning Device  
Wet Cutting System  
Powered Blade Brush  
110 Volts at Controls  
Overload and Undervoltage Protection  
Precision Ground Vise Jaws  
Quick Acting Vise  
Replaceable Pivot Bushings  
Adjustable Stock Stop  
Auto Shut-Off at End of Cut  
OSHA Blade Guarding  
Tiger-Tooth® Bi-Metal Blade  
Coolant for Initial Start-Up

### **Specifications:**

Capacity	Round 13" Rectangular 13" x 18" 45° Angle 11" x 9 1/2"
Discharge Table	16" x 17"
Blade Size	1" x .035" x 12'- 6" (150")
Blade Speeds	Infinitely Variable 70 - 375 SFPM
Blade Guides	Carbide Guides with Rollers
Blade Tension	Manual <b><i>Rite-Tension</i></b> ®
Electrical Options	115-208-230/60/1 208-230-460/60/3
Coolant System	Tank Capacity 8 gallons Submersible Pump / 3 gpm
Vise Control	Quick Acting / Manual Screw
Swivel Vise	To 45°
Sawing Force	Adjustable Counterbalance Spring
Feed Rate	Variable Hydraulic
Band Wheels	15" Diameter Cast Iron
Bed Height	29"
Floor Area	40"W x 84"L
Shipping Weight	995 lbs.
Shipping Dimensions:	38" x 88" x 67"

## INVESTMENT

Quantity	Description	Price	Amount
Model 1318	13" x 18" Capacity Horizontal Bandsaw, Made in Michigan, U.S.A		
	Includes all standard features.....		\$11,720.00
208/60/1, 2HP	DL 1318-777		
	Worklight w/ transformer.....	208.00	
	Powered Vise Clamping (pneumatic).....	1,819.00	
	Tiger Tooth Bi-Metal Blades. Set of six (6).....	586.80	
	Gravity Roller Conveyors, freestanding/ 2" rollers on 6" centers		
	5 ft. x 18" w/ 2 legs / 3,300 lb rolling capacity .....	098050-006 .....	679.00
Freight	.....		<u>\$1,420.00</u>
<b>TOTAL AS LISTED ABOVE .....</b>			<b>\$16,432.60</b>

### **Shipment Lead Time:**

**In stock; subject to prior sale.**

Freight Estimate Only - Rate Is Not Guaranteed!



### **Options for Consideration:**

Worklight w/ transformer .....	208.00
Blade Break / Stall Switch .....	792.00
Flush Hose Kit (w/ hi-output pump) .....	316.00
VFD Variable Blade Speed (variable frequency control).....	2,113.00
Powered Vise Clamping (pneumatic).....	1,819.00
Overhead Bundle Clamp (pneumatic/ used with infeed conveyor) .....	1,969.00
Laser Line Pointer.....	794.00
Micro Lubricant System (MQL) .....	906.00
Oil for Micro Lubricant System – 1 gallon.....	71.00
Tiger Tooth Bi-Metal Blades. Set of six (6).....	586.80
Sawing Coolant/ Semi-synthetic/ water soluble	
1 gallon jug (makes 10 -15 Gals.) .....	100318-027 ..... 42.50
5 gallon pail (makes 50 to 80 Gals.) .....	100318-026 ..... 197.00
Spare Parts Kit.....	757.77

### **Material Handling Options**

Mid-Duty Stock Stand, single 18" wide roller, 250# capacity.....	098047-001 ..... 216.00
Heavy-Duty Stock Stand:	
6" wide roller, 1000# capacity .....	M-325..... 586.00
(Use part number M-325H if saw will have casters or vibration mounts)	
12" wide roller, 1000# capacity .....	M-326 ..... 607.00
(Use part number M-326H if saw will have casters or vibration mounts)	
20" x 48" Discharge Table .....	683.00
Gravity Roller Conveyors, freestanding/ 2" rollers on 6" centers	
5 ft. x 18" w/ 2 legs / 3,300 lb rolling capacity .....	098050-006 ..... 679.00
10 ft. w/ 3 legs/ 6,600 lb rolling capacity.....	098050-007 ..... 1,132.00

### **Mounting Options**

Casters, set of four (2 locking) .....	100113-003 ..... 186.00
OR	
Vibration Mounts.....	0988041-004 ..... 110.00

### **Disconnect Options**

Fused Disconnect Lever Type / NEMA 1 enclosure .....	838.00
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<b><u>Voltage and Phase</u></b> .....	<b><u>Wellsaw Part Number</u></b>
115/60/1, 2HP-----	DL 1318-717
230/60/1, 2HP-----	DL 1318-716
208/60/1, 2HP-----	DL 1318-777
208/60/3, 3HP-----	DL 1318-745
230/60/3, 3HP-----	DL 1318-746
460/60/3, 3HP-----	DL 1318-747

**Choose one part number when ordering.**

**Please select one voltage and phase at time of order. Machine is not multi-voltage.**

### **Options for Consideration:**

Worklight w/ transformer .....	208.00
Blade Break / Stall Switch .....	792.00
Flush Hose Kit (w/ hi-output pump) .....	316.00
VFD Variable Blade Speed (variable frequency control).....	2,113.00
Powered Vise Clamping (pneumatic).....	1,819.00
Overhead Bundle Clamp (pneumatic/ used with infeed conveyor) .....	1,969.00
Laser Line Pointer.....	794.00
Micro Lubricant System (MQL) .....	906.00
Oil for Micro Lubricant System – 1 gallon.....	71.00
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1 gallon jug (makes 10 -15 Gals.) .....	100318-027 ..... 42.50
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OR		
Vibration Mounts .....	0988041-004 .....	110.00

**Disconnect Options**

Fused Disconnect Lever Type / NEMA 1 enclosure .....	838.00
OR	
Fused Disconnect Rotary Type / NEMA 12 enclosure .....	897.00

**OSHA STATEMENT**

Wellsaw bandsaw machines meet the OSHA safety standards that are in effect as of the time of this writing. Compliance with OSHA requirements is the legal responsibility of the user. All Wellsaw bandsaws now include as standard equipment, blade guards, low voltage protected switches with automatic cut-off at the completion of a cut, enclosed belt and pulley guards and grounded electrical features.

## **WARRANTY POLICY**

### **WARRANTY PERIOD:**

Machines: One year from the date of purchase.

Parts: 90 days from the date of purchase.

Wellsaw bandsaws are warranted against defects in material or workmanship installed or performed at our factory. Within the warranty period we will, free of charge, at our option, either repair or replace any part which our examination discloses to be defective because of workmanship or defect in the material. This warranty does not apply if the machine or part has been used in a manner inconsistent with its design or which has been subject to accident, alteration, abuse or misuse or which fails due to lack of care or is the result of improper power supply and specifically does not apply to normal wear. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. Wellsaw shall not be liable of consequential or incidental damages suffered or incurred with respect to defective materials or workmanship. We do not authorize any person or representative to make any other warranty or to assume for us any liability in connection with the sale of our products other than those contained herein. Any agreements outside of or contradictory to the foregoing shall be void and of no effect. All transportation costs on products or parts submitted to Wellsaw under this warranty must be paid by the user. No products or parts are to be returned without first obtaining permission.

## **Norman Machine Tool Terms of Sale:**

### **Payment Terms:**

**ALL PAYMENTS MUST CLEAR IN ORDER TO RELEASE THE PURCHASE FOR SHIPMENT.**

- **Stock Units:** Balance Due prior to shipment. Due within 7 days of placing the order.
- **Non-Stock Units:** 30% Advance Payment with order; balance due prior to shipment.
- **Approved Payment Methods:** Check, Bank Wire, or Approved Financing. Unless previously discussed.

**\*\*NOTE:** OUT-OF-STATE CHECKS WILL TAKE 10 DAYS FROM THE DATE OF DEPOSIT TO CLEAR. IN-STATE CHECKS WILL TAKE 5 DAYS FROM THE DATE OF DEPOSIT TO CLEAR. ALL CHECKS MUST CLEAR BEFORE THE EQUIPMENT CAN BE RELEASED. WE CAN ACCEPT A BANK CHECK OR WIRE TO EXPEDITE YOUR ORDER. DUE TO SECURITY WIRE INFO CAN ONLY BE PROVIDED VIA A DEDICATED FAX LINE OR VERBALLY.

### **Shipment Lead Time:**

- **In stock; subject to prior sale.**

The estimated ship date from receipt of an order, based on current production and sales levels as of this quote date is stated above and is subject to prior orders received.

### **Quote Validation:**

- **15 Days**

Norman Machine Tool reserves the right to correct any errors in this quote without liability.

*\*All prices are subject to change without prior notice due to currency fluctuation, fuel prices, and/or unforeseen economic circumstances.*

### **Important Customer Responsibilities:**

- Unloading, inspecting the shipment, notating any shipping damage, uncrating, and positioning of equipment. Connection of any electrical wiring, components, and/or required utilities to the equipment. All local, state, and federal approvals, licenses, and/or permits. Proper maintenance of the machine as recommended by the manufacturer; observance of safety precautions contained in the operator's manual.

### **\*NOTE\***

### **Pricing Excludes the Following Unless Described in the Body of Your Quotation:**

- Any Applicable Sales Taxes – If the order is shipping to MD, PA, VA, OH, FL, or CA, and you are non-taxable, we will need a copy of your tax exemption. Otherwise, taxes will apply.
- Rigging
- Installation

### **Notes on Freight Quotes. If this quote includes freight charges, please consider the following:**

Unless specified in the quote,

- Freight is quoted only for the item(s) at the time of the request. Should the customer add options to the order the freight amount will increase.
- **This quote is valid for 5 days.**
- This freight quote is based upon shipment to a business location in the ZIP code provided. The quote is based on the assumption that the business has a loading dock and fork truck to unload the package.
- There may be additional charges if the carrier determines that the ship-to location is Non-Commercial, also referred to as "residential" or "farm".
- There may also be additional fees for:
  - No dock
  - Lift gate services
  - Advance-notice phone calls
  - Delivery to schools, church or government offices
  - Delivery to location needing an appointment and/or escort such as: military facility, secure commercial facility (i.e. large mill or plant)
- These policies are controlled by the carrier not by Norman Machine Tool Ltd.

**Please see the separate attachment for Norman Machine Tool's full Terms and Conditions.**





North America's Largest Distributor of  
Metal Fabrication &  
Robotic Welding Equipment



***PROPOSAL***

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*North America's largest Distributor of Metal Fabrication & Robotic Welding Equipment*



## **Model DM1318P Semi-Automatic Double Miter Band Saw**



*\*Photo May Include Options*

Proposal No. 35434  
January 31, 2025

Mr. Jason Hubbard  
City of Cartersville  
155 Old Mill Road  
Cartersville, GA 30120



*North America's largest Distributor of Metal Fabrication & Robotic Welding Equipment*



January 31, 2025

Mr. Jason Hubbard  
City of Cartersville  
155 Old Mill Road  
Cartersville, GA 30120

### **Hyd-Mech DM-1318P Band Saw**

Mr. Hubbard,

We are pleased to present the following proposal for your review and consideration. The Capital Group has been representing Hyd-Mech for many years. Hyd-Mech's value driven line of Bandsaws include Vertical, H-TYPE Horizontals, and S-TYPE Scissors action machines. HYD-MECH Saws all provide superior quality, workmanship, and value. Manufactured in Woodstock, Ontario, HYD-MECH products feature reliability and productivity advantages compared to others.

We hope this proposal meets with your approval. We look forward to concluding a purchase agreement with your company and anticipate a smooth and successful installation. If there are any questions or comments, please feel free to call and we will put the CAPITAL TEAM to work for you.

Regards,

Matt Even  
Capital Machine

Tampa, FL



**1-800-635-7777**

Atlanta, GA



**1-800-635-7777**

Dallas, TX



**1-800-635-7777**

Indianapolis, IN



**1-800-589-1444**

## **TECHNICAL SPECIFICATIONS**

Capacity	Rectangular (h x w)	Round	Square
90°	13'' x 17-3/4''	13''	13''
45° Left or Right	11-3/4'' x 11-3/4''	11-3/4''	11-3/4''
30° Left or Right	7-3/4'' x 7-3/4''	7-3/4''	7-3/4''

Machine Voltage

480 volts

Blade Size

1-1/4'' x 14'9''

Blade Drive

5.5 HP

Blade Speed

65-330 SFM

Coolant Tank Capacity

21 Gallons

Machine Weight

2,515 lbs.

Dimension (w x l x h)

130'' W x 69'' L x 89'' H

Table Height

35''

## **STANDARD MACHINE FEATURES**

- ❖ Heavy-duty cast-iron saw head that can swing up to 60 degrees both directions
- ❖ 5.5 HP true direct blade drive - no belts/pulleys
- ❖ On-demand hydraulics save energy and money
- ❖ Quick adjusting, hydraulic cast-iron material vise on linear ways
- ❖ Rotating table with cut line moves in tandem with sawing head.
- ❖ Mechanical band tensioning with digital readout
- ❖ Gravity feed sawing feed
- ❖ Automatic hydraulic head lifting in semi-automatic mode.
- ❖ Variable vise pressure
- ❖ Swing away, semi-automatic operator control panel.
- ❖ Replaceable blade brush
- ❖ Robust steel base
- ❖ Easy to read angle scale.
- ❖ Digital readout angle display
- ❖ Adjustable guide arm with linear guide adjustments
- ❖ Pre-set, replaceable carbide guide inserts.
- ❖ Safety door interlocks
- ❖ Flood coolant
- ❖ Laser light

## **OPTIONAL FEATURES**

- ❖ Mist lubrication
- ❖ Work light
- ❖ Idler conveyors
- ❖ Power transformer

## **INVESTMENT**

### **DM-1318P Machine Price**

**\$29,900.00**

#### **MACHINE OPTIONS**

Mist Lubrication System (shop air required)	16060060	\$1,900
Power Transformer- change voltage 208v, 240 v and 575 v	-	\$1,700
Work Light	16060021	\$450
On-Site Installation Supervision & On-Site Training		\$1,850

#### **CONVEYORS**

Hydmech designs and manufactures material handling systems for heavy-duty industrial applications. Hydmech can build your custom specifications or provide a turnkey engineered solution.

5' In Feed / Out Feed Idler Conveyor^ (Type 1)	18010404	\$2,400
Material support rollers can be placed above or below the frame		
Filler Plates - for 5' Idler Conveyor^ - above or below the frame	18099091	\$1,700
Coolant Drip Pan - For 5' Idler Conveyor	18099084	\$1,800

^Customer is responsible for assembling, locating, and anchoring of Conveyors. Additional Charges may apply to conveyors.

\*In line with Hyd-Mech's policy of on-going product improvement, we reserve the right to modify features and specifications.

\*Hyd-Mech reserves the right to revise this quote without liability whatsoever.

\*All prices are FOB factory and are subject to change without prior notice.

## **CONDITIONS OF SALE**

### **TERMS:**

50% with order, 40% due prior to shipment and 10% due upon receipt.  
If a customer delays shipment or installation, final payment is due immediately.  
A signed purchase agreement must be on file.

### **F.O.B:**

Conway, AR

### **INSTALLATION SUPERVISION:**

Customer Responsibility.

### **WARRANTY:**

Machine:	12 Months parts provided by Manufacturer
Labor:	6 Months provided by The Capital Group

### **DELIVERY:**

TBD at the time the order is placed. (Subject to prior sales)

### **TAXES:**

Any applicable taxes are not included in this quote and will be extra if required. Sales use, excise, property, or similar taxes relating to this order are not included. The Seller shall have right at any time to bill Buyer for any such tax, which Seller may be called upon to pay.

### **COMPLIANCE:**

It is the buyer's sole responsibility to conform to any local, city, county, state or federal laws, certifications, or codes such as building, electrical, safety, etc.

### **FREIGHT:**

The customer is responsible for arranging for shipping at its expense unless otherwise specified. Rigging is the Customer's responsibility.

### **VALIDITY:**

This quotation is valid only on the date of issue.