

## Front Elevation

Scale:  $\frac{3}{8}''=1'-0''$

## General Specifications

**Backer Panel:** custom fabricated aluminum tube frame with .080" thk. aluminum faces

**Letter Faces:** .177" translucent White Evonik Cyro SG-7328 formed face

**Letter Returns:** 5" deep, .063" welded aluminum

**Illumination:** White LEDs as required by manufacturer with remote power supplies

**Wall Type:** TBD



**Install:** Flush to wall as per detail

Quantity: TBD

Regarding Fabrication Fit & Finish of All QT Signs:

- Visible fabrication seams and welded joints are to be sanded smooth, filled and finished to QT specifications.
- Any visible fasteners are to be countersunk and have painted heads.
- Face retainers must fit flush and have even, minimal seams.
- Any variation from this directive must be brought to the attention of the QT Quality Control Manager without delay.

## Paint Specifications

-  Akzo Noble to match  
3M Cardinal Red #3630-53
-  Akzo Nobel to match  
SW 7069 Iron Ore

**All paint finishes to be Satin unless otherwise specified**



**Electric Sign  
Complies with  
UL48**

THIS SIGN IS INTENDED TO BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS OF ARTICLE 600 OF THE NATIONAL ELECTRICAL CODE AND/OR OTHER APPLICABLE LOCAL CODES. THIS INCLUDES PROPER GROUNDING AND BONDING OF THE SIGN.



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Client:  
**QuikTrip**

Address:  
**Various**

Date: 01/17/25

Estimate #:  
**E21326**

Job #:  
-

Page #: 1 of 4

File Name:  
**QT Gen4 - CL60\_101**

Sales:  
**House**

Design:  
**CT**

PM:  
**JG**

#	Date	Description
1	03/09/25	Revised size per customer
2	03/19/25	Revised size & electrical notes per customer
3	-	-
4	-	-
5	-	-
6	-	-

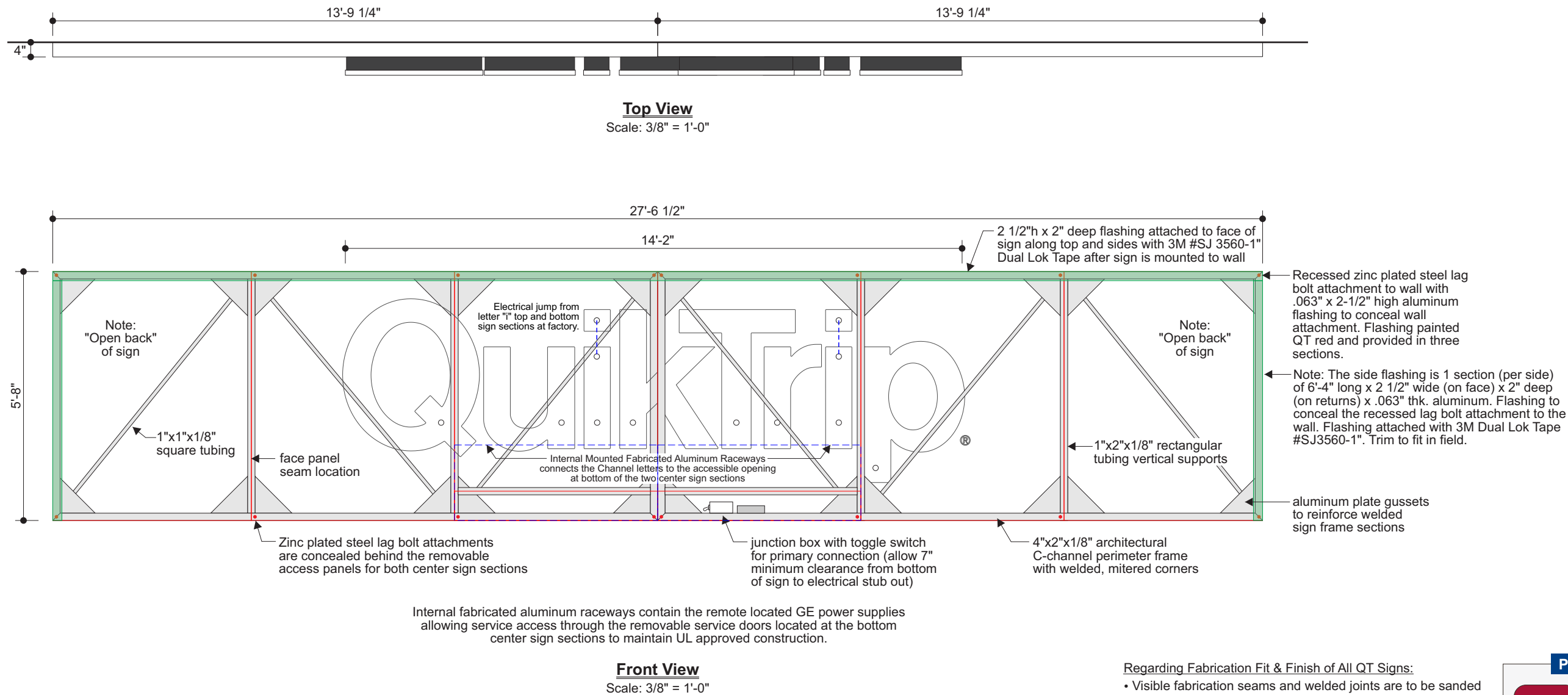
Initial  
CT

#### Client Review Status

Allen Industries, Inc. requires that an approved drawing be obtained from the client prior to any production release or production release revision.

Client Signature:

Approval Date:



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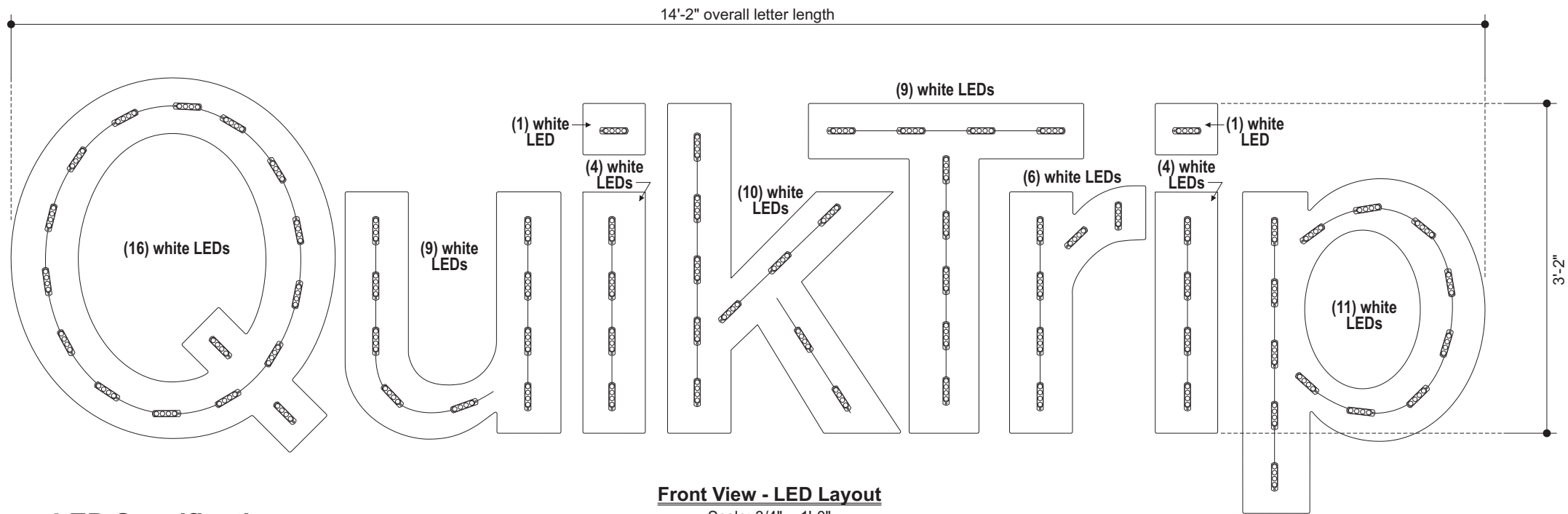
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LED Specification

- E** 71 ea. GEMX2471-W1 7100K White  
4 LEDs per Module, Spaced 8" OC  
1 ea. GEPS24-100U-GLX (pulls 130 modules)  
Total Electrical Amp Load = 1.1 Amps  
One (1) 120 Volt - 20 Amp  
Circuit Breaker Required for Sign

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Date: **01/17/25** Estimate #: **E21326** Job #: **-** Page #: **3 of 4**

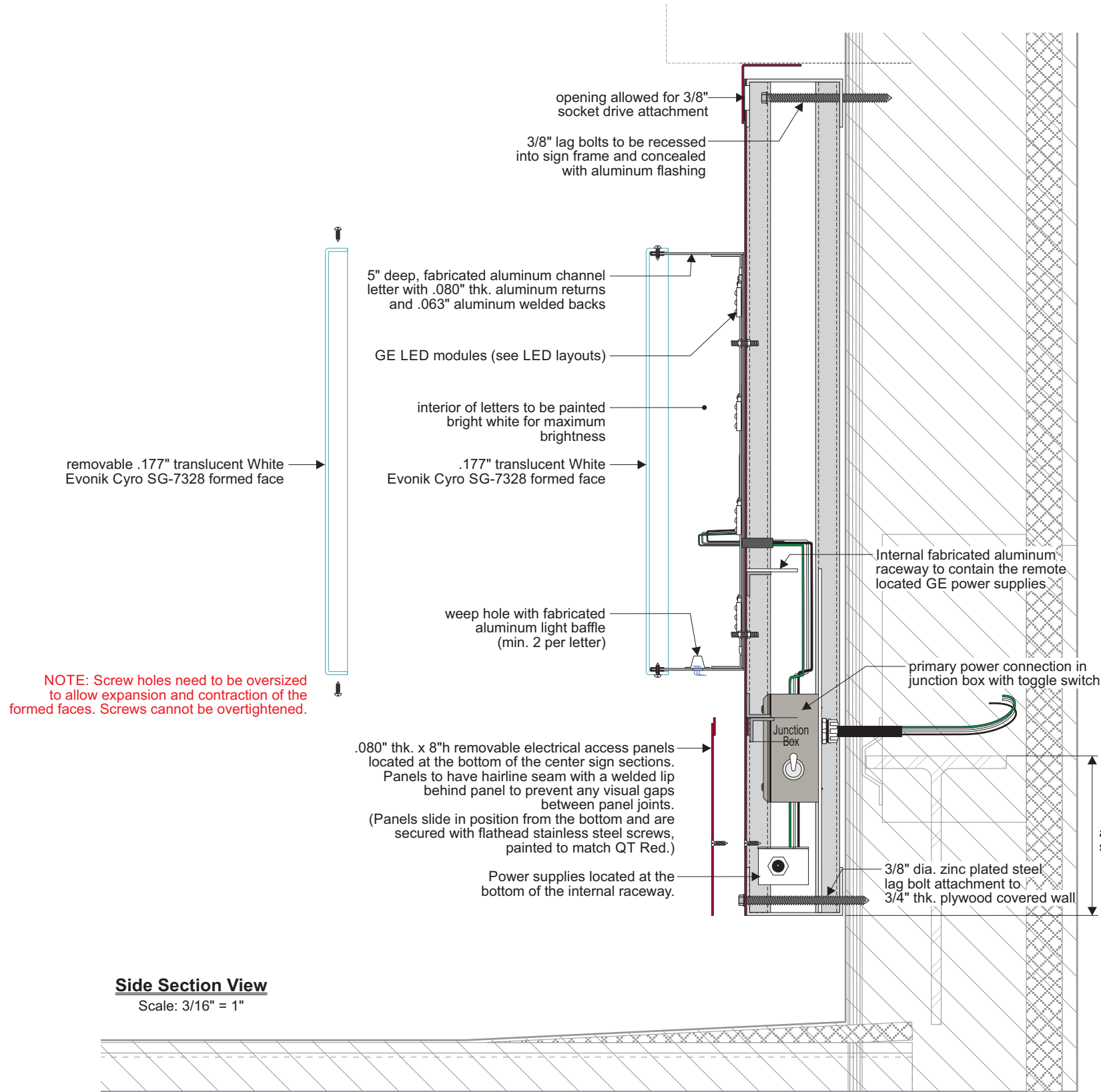
File Name:  
**QT Gen4 - CL60\_101**

Sales: **House** Design: **CT** PM: **JG**

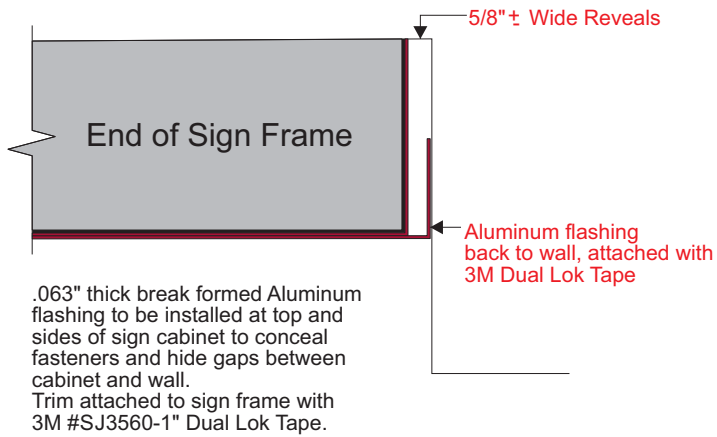
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Side Section View  
Scale: 3/16" = 1"



Top View - Top Trim Detail  
Scale: 1/4" = 1"

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