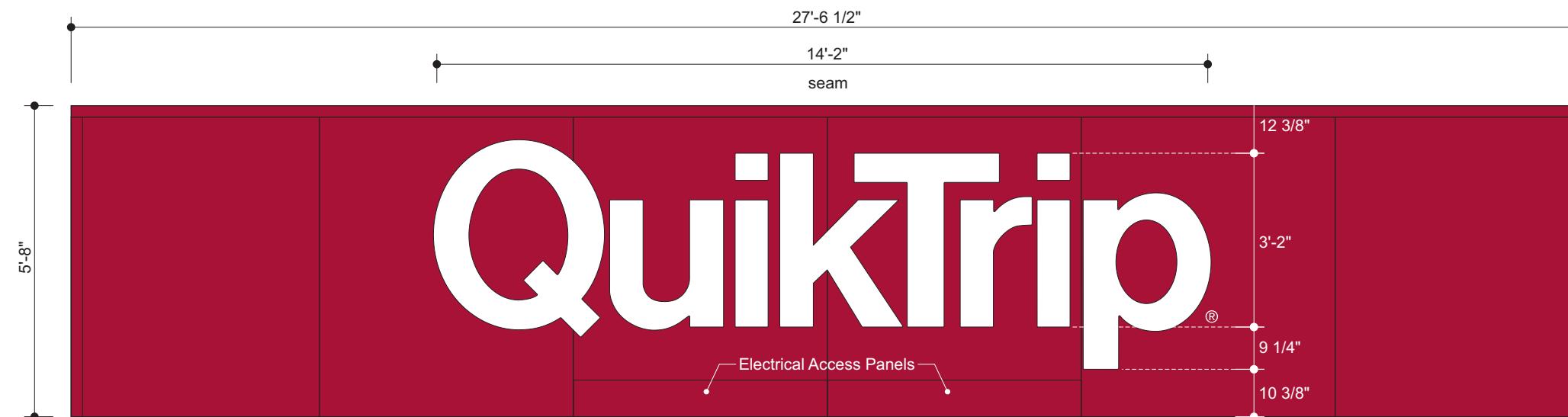


Top View

Scale: 3/8" = 1'-0"



Front Elevation

Scale: 3/8"=1'-0"

## General Specifications

Backer Panel: custom fabricated aluminum tube frame with .080" thk. aluminum faces

Letter Faces: .177" translucent White Evonik Cyro SG-7328 formed face

Letter Returns: 5" deep, .063" welded aluminum

Illumination: White LEDs as required by manufacturer with remote power supplies

Wall Type: TBD

Install: Flush to wall as per detail

Quantity: TBD

## Regarding Fabrication Fit &amp; Finish of All QT Signs:

- Visible fabrication seams and welded joints are to be sanded smooth, filled and finished to QT specifications.
- Any visible fasteners are to be countersunk and have painted heads.
- Face retainers must fit flush and have even, minimal seams.
- Any variation from this directive must be brought to the attention of the QT Quality Control Manager without delay.

## Paint Specifications

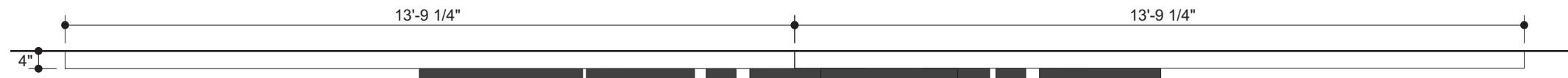
Akzo Noble to match 3M Cardinal Red #3630-53

Akzo Nobel to match SW 7069 Iron Ore

All paint finishes to be Satin unless otherwise specified

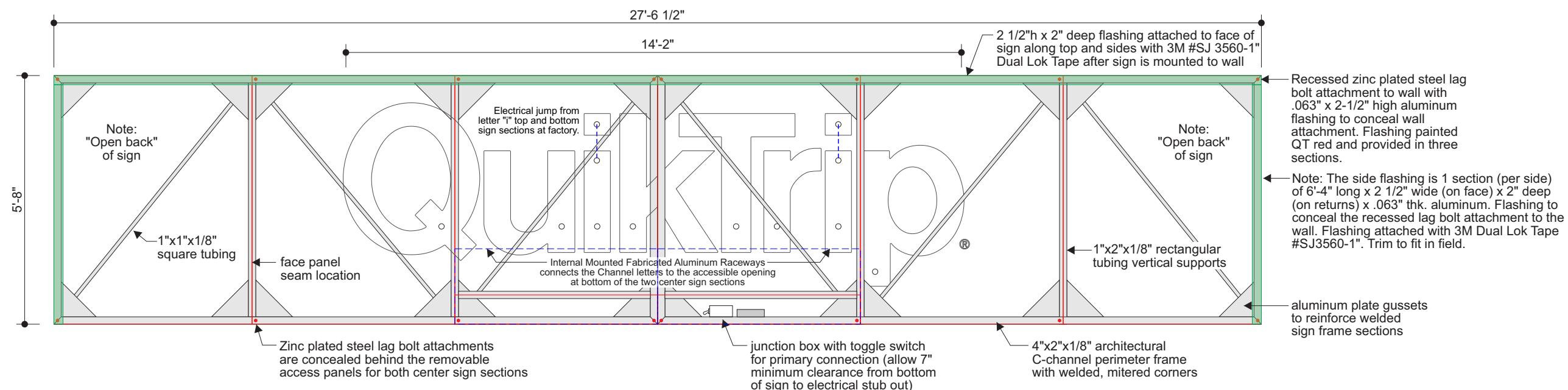
Electric Sign  
Complies with  
UL48THIS SIGN IS INTENDED TO BE INSTALLED IN ACCORDANCE WITH THE  
REQUIREMENTS OF ARTICLE 600 OF THE NATIONAL ELECTRICAL CODE  
AND/OR OTHER APPLICABLE LOCAL CODES. THIS INCLUDES PROPER  
GROUNDING AND BONDING OF THE SIGN.

3/27/25



Top View

Scale: 3/8" = 1'-0"



Internal fabricated aluminum raceways contain the remote located GE power supplies allowing service access through the removable service doors located at the bottom center sign sections to maintain UL approved construction.

Front View

Scale: 3/8" = 1'-0"

## Regarding Fabrication Fit &amp; Finish of All QT Signs:

- Visible fabrication seams and welded joints are to be sanded smooth, filled and finished to QT specifications.
- Any visible fasteners are to be countersunk and have painted heads.
- Face retainers must fit flush and have even, minimal seams.
- Any variation from this directive must be brought to the attention of the QT Quality Control Manager without delay.

## Paint Specifications

 Akzo Noble to match 3M Cardinal Red #3630-53

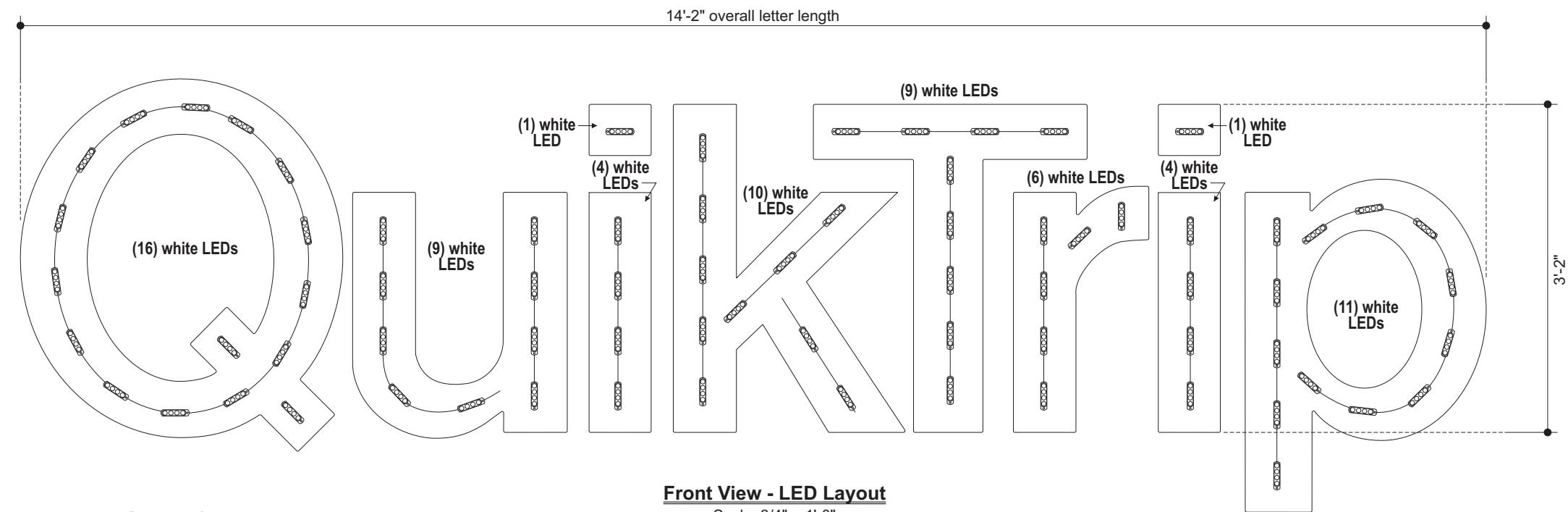
 Akzo Nobel to match SW 7069 Iron Ore

All paint finishes to be Satin unless otherwise specified

Listed  
MET<sup>®</sup>  
E212503Electric Sign  
Complies with  
UL48

THIS SIGN IS INTENDED TO BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS OF ARTICLE 600 OF THE NATIONAL ELECTRICAL CODE AND/OR OTHER APPLICABLE LOCAL CODES. THIS INCLUDES PROPER GROUNDING AND BONDING OF THE SIGN.





### LED Specification

**E** 71 ea. GEMX2471-W1 7100K White  
4 LEDs per Module, Spaced 8" OC  
1 ea. GEPS24-100U-GLX (pulls 130 modules)  
Total Electrical Amp Load = 1.1 Amps  
One (1) 120 Volt - 20 Amp  
Circuit Breaker Required for Sign

### Front View - LED Layout

Scale: 3/4" = 1'-0"

#### Regarding Fabrication Fit & Finish of All QT Signs:

- Visible fabrication seams and welded joints are to be sanded smooth, filled and finished to QT specifications.
- Any visible fasteners are to be countersunk and have painted heads.
- Face retainers must fit flush and have even, minimal seams.
- Any variation from this directive must be brought to the attention of the QT Quality Control Manager without delay.

#### Paint Specifications

Akzo Nobel to match 3M Cardinal Red #3630-53  
Akzo Nobel to match SW 7069 Iron Ore

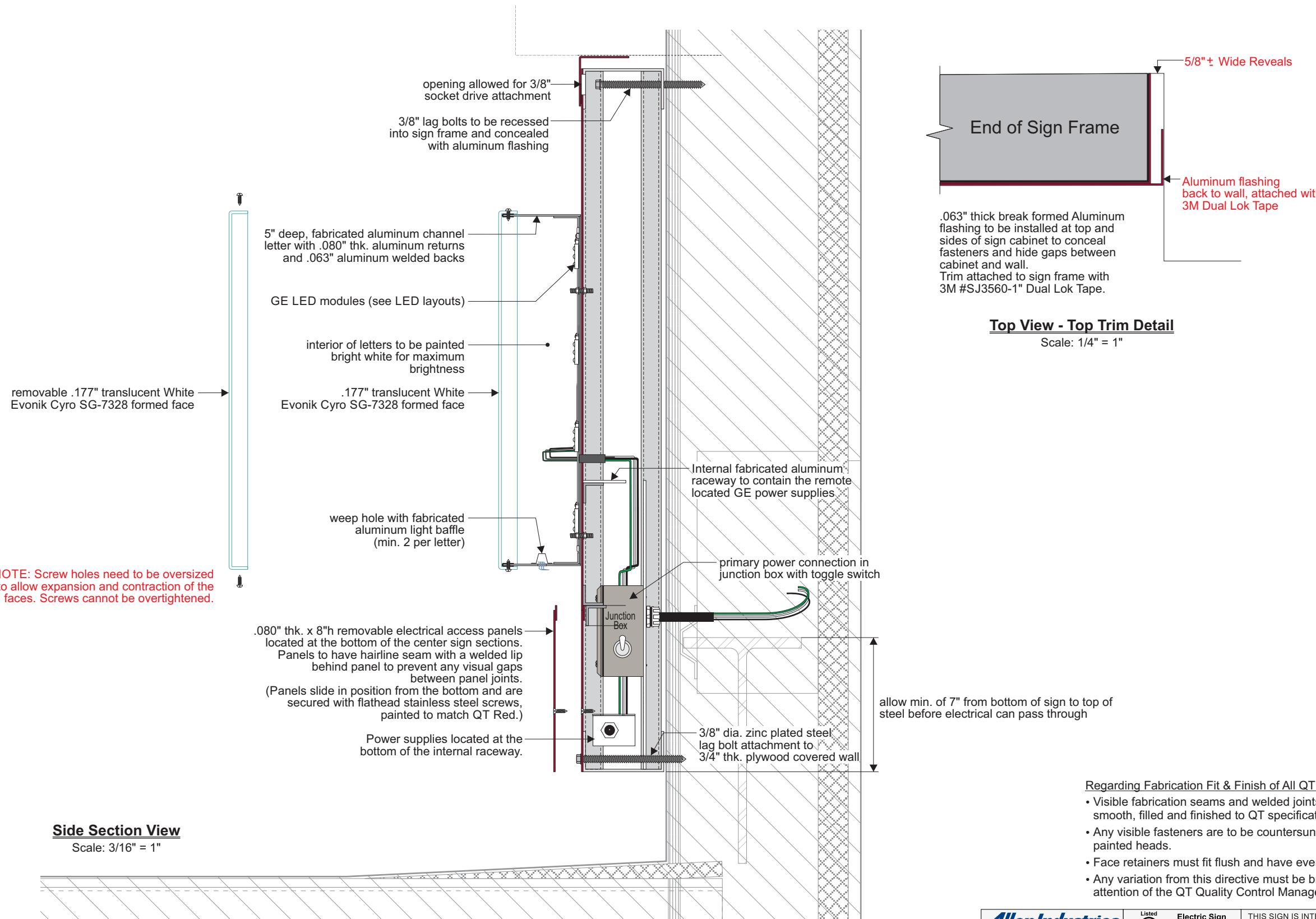
All paint finishes to be Satin unless otherwise specified



Electric Sign  
Complies with  
UL48

THIS SIGN IS INTENDED TO BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS OF ARTICLE 600 OF THE NATIONAL ELECTRICAL CODE AND/OR OTHER APPLICABLE LOCAL CODES. THIS INCLUDES PROPER GROUNDING AND BONDING OF THE SIGN.



**Regarding Fabrication Fit & Finish of All QT Signs:**

- Visible fabrication seams and welded joints are to be sanded smooth, filled and finished to QT specifications.
- Any visible fasteners are to be countersunk and have painted heads.
- Face retainers must fit flush and have even, minimal seams.
- Any variation from this directive must be brought to the attention of the QT Quality Control Manager without delay.

**Paint Specifications**

 Akzo Nobel to match 3M Cardinal Red #3630-53

 Akzo Nobel to match SW 7069 Iron Ore

**All paint finishes to be Satin unless otherwise specified**