

FEB 7 - 2024

MEETING

88:01 MA 18 MAL 4505

TOWN CLERK'S OFFICE BRISTOL, PHODE ISLAND

Main Lift Pump Station

Maintenance is required and we are seeking funding

Recent repair and evaluation revealed damaged parts

- Upper Bearing
- Paraflex Coupling
- Gear Reducer



SCREW PUMP: DIAGRAM SPLASH GUARD (TO BE BRACED BY CONTRACTOR AFTER FINAL ALIGNMENT) C MOOR BOI 7 11/16" Paraflex Coupling **Upper Bearing** GUARD AND CONCRETE 100 HP Replacement of the upper Bearing requires support of the pumps Drive Belt & Sheaves Gear Reducer 2° GROUT Backstop PUMP THRUST LOAD APPROX. 42,754 LBS. APPROX. 10,351 LBS.

2023 Screw Pump Evaluation

Pump 1 – South Pump

- Replace Upper Bearing (Rusting)
- Rebuild / Replace Gear Box
- Replace Paraflex Coupling
- **Replace Motor Sheaves**

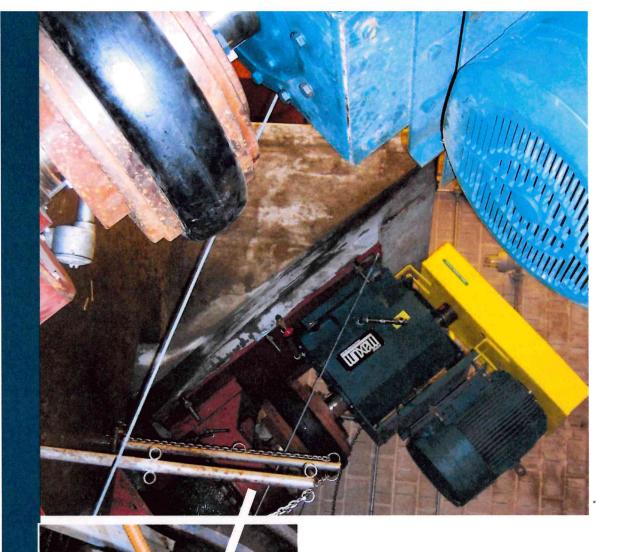
Pump 2 – North Pump

- **Replace Upper Bearing (Rusting)**
- Replace Paraflex Coupling
- **Replace Motor Sheaves**









Project Challenges Access and Access

- Bypass Pumping
- **Upper Bearing Replacement**
- -Rigging to Support "Full" Pump and allow removal





Screw Pump Repair - Bid #1 Results

\$ 510,000	BETA ESTIMATE
\$ 867,000	HART BID #1 11/15/2023
\$ 779,000	HART BID #1 (Reduced)
BID Rejected	

BID #1 – Hart was sole bidder

work. HART re-evaluated their Bid and provided reduction based on ability to complete work on two screw pumps simultaneously At Town's request BETA worked with HART to discuss their Approach for the





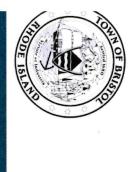
BID REVIEW

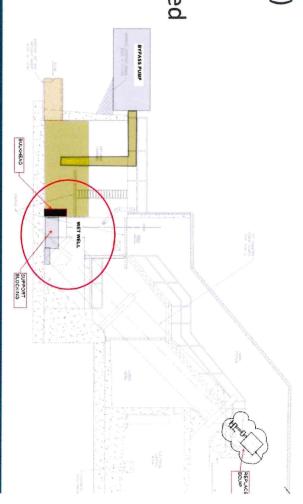
BETA Thinking

- Complete one pump at a time
- One Screw Pump remains operational (limits bypass)
- Support Pump from Above

HART BID

- Support Pump from Below (WET WELL)
- Too much risk to support from above
- Requires entry and cleaning of wet well (2)
- Turn Both Pumps Off
- Create Safe Work Environment
- Additional Bypass Pumps and Time required







Screw Pump Repair - Bid #2 Results

\$ 510,000	BETA ESTIMATE
\$ 867,000	HART BID #1 11/15/2023
\$ 779,000	HART BID #1 (Reduced)
\$ 749,000	HART BID #2 1/17/2024

BID #2 – Hart was sole bidder

- Arden Egr expressed interest but was unable to submit their Bid in time





RECOMMENDATION

Award to HART Engineering Corp. for \$749,000



QUESTIONS AND DISCUSSION

