

Joseph P. Bruno

44 Sandra Court
Bristol, Rhode Island, 02809

Summary:

A Bachelor of Science Degree in Business Management with over twenty five years of experience in lean manufacturing environments.

Experience:

RAYTHEON COMPANY, Portsmouth, Rhode Island

A global technology leader focused on defense, commercial electronics and special mission aircraft.

Production Control Manager 4/13 – Present

As the Production Control Manager I am responsible for the overall planning, coordination and control of manufacturing processes. I ensure that goods and services are produced efficiently and the correct amount is produced at the right cost and level of quality.

- Oversee the production process, draw up a production schedule and ensure that the production is cost effective.
- Make sure that products are produced on time and are of good quality.
- Work out the human and material resources needed, estimate costs and set quality standards.
- Monitor the production processes and adjust schedules as needed.
- Responsible for the selection and maintenance of equipment.
- Monitor product standards and implement quality control programs.
- Serve as the liaison among different departments e.g. suppliers, managers.
- Work with managers to implement the company's policies and goals.
- Ensure that health and safety guidelines are followed.
- Supervise and motivate a team of employees. Review work performance and identify training needs.

8/05- 4/13

Chain

Principal Supply Chain Specialist (Material Program Manager IPT Lead)

As the MPM I am responsible for leading and facilitating the Integrated Supply Chain (ISC) activities within the program.

- Provided a single point of contact for material strategies, proposal support, and material. Planned for the life of the program.
- Responsible for the communication of ISC activities and processes and ISC risk Mitigation plan.
- Created and managed the Material Program Plan (MPP).
- Developed and managed material strategies to ensure program competitiveness.
- Managed implementation, execute strategies and report progressed to the IPT and ISC Management.

2/98 – 8/05

Senior Production Planning/Material Control Specialist

Integrated Process Team Leader (IPT)

Solely responsible for all aspects of two major programs from inception to completion using Raytheon Six Sigma concepts and AGILE techniques.

- Continually created scheduled that produced high-quality products within contractual deadlines and budget.
- Worked with customer to establish priorities and create manufacturing flow to meet customer needs.
- Managed vendors to ensure on-time delivery of materials.
- Creatively mitigated issues to ensure production deadlines are met.
- Encouraged and facilitated teamwork to foster information sharing, resolve issues and create an environment of ownership.
- Continually identified and implemented new processes to save time and money.

HIRSCH SPEIDEL, Providence, Rhode Island

3/98 - 9/98

A quality manufacturer of watch bracelets with annual sales in the range of \$60 million.

Packaging and Shipping Supervisor

Responsible for leading and directing over 100 employees in packaging, shipping, receiving to meet identified objectives.

- Designed and implemented cellular manufacturing that improved processing by 50%.
- Negotiated with suppliers to save the company \$200,000 by creating a vendor/supplier partnership
- Responsible for documenting ISO procedures.
- Decreased picking and shipping errors by 80% through implementing new work processes.

A.T. CROSS, Lincoln, Rhode Island

10/95 - 3/98

A high-quality manufacturer of fine writing instruments with annual sales in excess of \$180 million.

Project Team Leader

Responsible for leading and directing daily department activities including order filling, shipping and receiving to meet identified goals and objectives, as well as leading project teams to improve department processes, procedures and products.

- Designed and implemented an order picking software system that achieved a 100% accuracy rating for order filling.
- Implemented a computerized warehouse management system (PC AIM)) designed to maintain accurate inventory levels.
- Monitored daily production processes including daily cycle count reconciliation, inventory accuracy, and associate's daily production compared to standard rates using appropriate analytical tools, such as Statistical Process Control (SPC) and Pareto Charts.
- Supervised a staff of twenty-five associates.

Distribution Planner and Scheduler

Responsible for issuing daily/weekly production schedules, Made to Stock/

Made to Order level products. Coordinate packing material movement to ensure all materials needed are available. Additional responsibilities include evaluating and improving production control and master schedule systems, ensuring dissemination of information, problem-solving, preparing reports and records.

- Organize, formulate and prepare master schedules to conform with manufacturing and inventory objectives.
- Monitor inventory balances on master level and component items and make changes to schedules to reflect anticipated shortage/overages.
- Proficient in MACPAC, Excel, Windows, and Sequel programs.
- Responsible for translating forecasted and non-forecasted independent demand into a manufacturing plan.
- Support inventory control through the identification of critical items to cycle count.
- Responsible for prioritizing incoming materials.

TRIANGLE WIRE & CABLE, Lincoln, Rhode Island 10/92-9/95

A total Quality Management organization of high-quality electrical wire, cable and conduit with 150 9002 certification and annual sales in excess of \$500 million.

Production Control Planner and Scheduler

Responsible for formulating production plans for multi-site manufacturing facilities, and ensuring the products are manufactured within established deadlines.

- Supervised workload for 3 manufacturing facilities using the AS/400 computer system.
- Tracked performance of 3 facilities on a weekly basis, as well as issuing month end reports showing progress of each facility.
- Ensured customer needs were manufactured and delivered in specified planning cycle.
- Served on a customer service board.

RAYTHEON COMPANY, Portsmouth, Rhode Island 6/85-6/92

Production Control Planner

Planned detail production schedules for procuring material to shipping product by analyzing a variety of data to ensure the timely and efficient utilization of manpower, equipment, and facilities.

- Forecasted and analyzed material lead times, machine and manpower needs which resulted in accurate production schedules.
- Prepared and presented reports to senior management outlining status of projects and recommended corrective action.
- Assured the availability of necessary materials and documentation to meet production schedule.
- Resolved problem delinquencies and recommended corrective action such as labor rescheduling and use of alternative facilities.
- Developed and monitored production performance reporting systems involving computer and manual database systems designs.

Repairs Supervisor

Supervised and improved the repair department's turnaround time by 50% through a progressive hands-on management style.

- Guided the progress of each repair through the appropriate rework cycle.
- Coordinated the timely repair of materials returned for repair or upgrade.

- Assured the critical and timely release of returned materials from warehouse.
- Supervised six hourly personnel.

Project Planner

Supervised the production of printed wiring boards for release to shipping on a 20,000 square foot production floor.

- Forecasted materials and cost estimates to meet production deadlines.
- Utilized Symphony spreadsheet programs to input and monitor production schedules.
- Processed all engineering change orders with applicable documents such as material changes, documentation changes and assembly changes.

Education:

Rhode Island College, Providence, Rhode Island

Bachelor of Science Degree, 1983

Major: Business Management

Affiliation:

Training:

Certified Level 3 Material Program Manager, Raytheon Company, Portsmouth, RI

Certified Six Sigma Specialist, Raytheon Company, Portsmouth, RI

APICS Training, Raytheon Company, Portsmouth, RI

Supervisory Development, Raytheon Company, Portsmouth, RI

Reference available upon request.