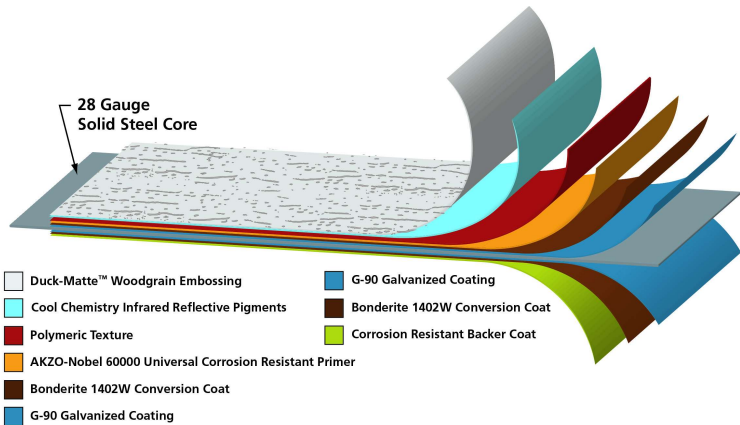


Both sides of substrate chemically cleaned with an alkaline “Parco 338W” cleaner. Dry in place chrome conversion coating with Henkel “1402W Bonderite” applied to both sides of substrate.

Rating	Results
FM-4470 Foot Traffic/Hail Resistance	Is resistant to severe hail and foot traffic
UL-1897 Uplift Resistance	Up to 160 mph rating with 5 clips and screws
UL-22180 Hail/Impact Resistance	Class 4 rating (highest possible rating)
ICBO AC07 Penetration Resistance	200 lbs. pressure, minimum deformation
ASTM A90-95 Galvanization Performance	Meets or exceeds G90 standard
UL-790 Fire Resistance	

ABC SEAMLESS STEEL SIDING, GUTTER, SOFFIT & FASCIA AND WINDOW WRAPS COIL MATERIAL SPECIFICATIONS



([https://abcseamless.com/images/uploads/Steel\\_Coating\\_Image\\_non-HD.jpg](https://abcseamless.com/images/uploads/Steel_Coating_Image_non-HD.jpg))

[Click here for larger view \(https://abcseamless.com/images/uploads/Steel\\_Coating\\_Image\\_non-HD.jpg\)](https://abcseamless.com/images/uploads/Steel_Coating_Image_non-HD.jpg)

METAL

28-gauge galvanized L.F.Q. with both sides zinc coated by continuous method.



PAINT PREPARATION

(<https://abcseamless.com/products/siding/>)(<https://abcseamless.com/products/gutters/>)(<https://abcseamless.com/products/soffit-fascia/>)(<https://abcseamless.com/products/window-wraps/>)



GUTTERS

Both sides of substrate chemically cleaned with an alkaline "Parco 338W" cleaner. Dry in place chrome conversion coating with Henkel "1402W Bonderite" applied to both sides of substrate.

## PAINT SYSTEM

**Prime Coat:** AZKO-Nobel Coating's "Prime-A-Sol" corrosion resistant primer.

**Top Coat:** AZKO-Nobel Coating's chemical striated vinyl platisol

**Back Coat:** AZKO-Nobel Coating's corrosion resisting backer

## TENSILE STRENGTH

50,000/PSI approx. Yield Strength PSI 35,000

**All materials confirm to ASTM A653-M**

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AMAZING!**



SIDING



GUTTERS

(<https://abcseamless.com/products/siding/>)(<https://abcseamless.com/products/gutters/>)(<https://abcseamless.com/products/specifications>)

**DON'T**