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201 General

All construction shall conform to the requirements and dimensions on the approved construction plans, Town Standard Details, the Code of the Town of Apex, or as stated in these Specifications. Any conflicting requirements or lack of information shall be brought to the attention of the TOWN prior to construction.

202 Abbreviations & Definitions

A. Abbreviations

- AASHTO - American Association of State Highway Transportation Officials
- ANSI - American National Standard Institute
- ASTM - American Society for Testing & Materials
- AWWA - American Water Works Association
- NCDOT - North Carolina Department of Transportation
- NPDES - National Pollutant Discharge Elimination System
- OSHA - Occupational Safety and Health Administration

B. Definitions

Where the word “ENGINEER” is used in these Specifications, it shall be the *Director of Public Works & Transportation, Director of Water Resources*, of the Town of Apex or duly authorized representative.

Where the word “INSPECTOR” is used in these Specifications, it shall be *Water Resources Department, Infrastructure Inspections* staff of the Town of Apex or other duly authorized representative.

Where the word “TOWN” is used in these Specifications, it shall be the Town of Apex, North Carolina or an authorized representative.

Where the word “DEVELOPER” or “CONTRACTOR” is used in these Specifications, it shall be the developer of the project, or his authorized contractor performing work on the site. For purposes of these Specifications, these words are to be considered synonymous.

Where the words “PROJECT ENGINEER” are used in these Specifications, they shall mean the design engineer retained by the developer, and the person responsible for the preparation of the final construction drawings.

203 Earthwork

A. General

Earthwork shall be defined as the removal of soil (including rock) from its natural location and the depositing of such material into the proper fill areas as indicated on the plan.

B. Tree Protection

Tree protection shown on the construction plans approved by the TOWN shall be installed and inspected prior to earthwork within the area shown on the plans for protection. The protection fencing shall also be inspected on a regular basis. In the event that the tree protection fencing is not properly maintained or is in violation, the TOWN may issue a Notice of Violation, Stop Work Order, and/or assess a penalty which shall remain in effect until such time as the fencing is restored and agreements to replace damaged trees and/or vegetation have been resolved.

C. Rock Excavation - By Blasting

- 1) Permit - Where rock must be removed by blasting, a written permit must first be obtained from the Apex Fire Department.
- 2) Hours of Blasting - Blasting for rock removal shall be conducted only Monday through Friday between the hours of 8:00 AM to 5:00 PM.

D. Removal of Unstable Material

Where unstable and/or organic material (“muck”) is encountered in trenches or in roadways, the material shall be completely removed and replaced with suitable material and thoroughly compacted.

E. Placement of Fill

Fill material for roadway embankments shall be free from stones greater than 4 inches in size, construction debris, frozen, organic and/or other unstable material. Fill material placed in roadway embankments shall be placed in lifts of 8 inches or less, and compacted to a density of not less than 95% of maximum dry density as measured by the Standard Proctor Method. The 95% requirement shall apply for that portion of the

roadway measured from the back of curb and extending outward on a slope of 1 to 1, measured perpendicular to the centerline. The remaining fill shall be compacted to a density of not less than 90% of maximum dry density as measured by the Standard Proctor Method.

Attention is called to Section 300 of this document for the inspection and testing requirements.

F. Compaction Tests

During roadway construction, the TOWN shall require the developer to provide compaction tests to demonstrate compliance with the compaction requirements outlined herein. Such tests may be required at any time that the TOWN believes the compaction to be less than the required density.

Backfilling of all trenches within the street right-of-way shall be thoroughly compacted to provide a minimum of 95% of the maximum density as determined by the Standard Proctor Method.

All backfilling of trenches outside the street right-of-way shall be compacted to provide a minimum of 90% of the maximum density as determined by the Standard Proctor Method.

204 Safety

The CONTRACTOR shall provide for and maintain safety measures necessary for the protection of all persons on the work site and shall fully comply with all laws, regulations, and building code requirements to prevent accident or injury to persons on or about the location of the work, **including all applicable provisions of OSHA regulations**. The CONTRACTOR shall protect all trees and shrubs designated to remain in the vicinity of the operations and barricade all walks, roads, and areas to keep the public away from the construction. All trenches, excavations, or other hazards in the vicinity of the work shall be well barricaded, and properly lighted at night.

The CONTRACTOR shall be responsible for the entire site and the necessary protection as required by the TOWN and by laws or ordinances governing such conditions. He/She shall be responsible for any damage to TOWN property, or that of others, by the CONTRACTOR, his/her employees, subcontractors or their employees, and shall correct and/or repair such damages to the satisfaction of the Town of Apex and/or other affected parties. He/She shall be responsible for and pay for any such claims against the TOWN.

The TOWN shall not be responsible for making the CONTRACTOR adhere to the Occupational Safety and Health Administration (OSHA) regulations or standards. However, the TOWN may report suspected violations of unsafe practices to the appropriate enforcement agency.

205 Work Within Right-of-Way of State Maintained Roads

A. General

No construction shall be initiated within the right-of-way of roads that are maintained by the NCDOT without the prior approval of the NCDOT. The NCDOT approval shall be evidenced by an appropriate Encroachment Agreement and/or Driveway Permit, as applicable.

A copy of the approved Encroachment Agreement and/or Driveway Permit shall be in the contractor's possession at the job site at all times that work is being performed.

The Contractor shall notify the NCDOT District Office and shall post any required Indemnity Bond prior to beginning work in the NCDOT right-of-way.

B. Utility Construction

The installation of public utilities within NCDOT right-of-way shall be accomplished in accordance with the Policies & Procedures for Accommodating Utilities on Highway Rights-of-Way, latest revision, as published by the NCDOT, Division of Highway, or those of the Town, whichever, in the opinion of the ENGINEER is more stringent.

C. Roadway Improvements - Pavement Widening, Curb & Gutter, and Storm Drainage

All improvements along existing NCDOT roadways, including pavement widening, curb and gutter, and storm drainage improvements, shall be accomplished in strict accordance with the Standard Specifications for Roads and Structures latest edition, as published by the NCDOT. The NCDOT specification shall supersede the construction specifications of the TOWN. The CONTRACTOR shall call for all inspections as required by the NCDOT District Office.

206 Maintenance of Traffic

Existing public streets or highways shall be kept open to traffic at all times by the CONTRACTOR unless permission to close the streets, or portions thereof, is granted by the ENGINEER. The Town of Apex Police Department must also be contacted by the CONTRACTOR a minimum of 24 hours before any streets are fully or partially closed. Proper and sufficient barricades, lights, signing, and other protective devices shall be required to be installed when deemed necessary by the Police Department or ENGINEER.

207 Concrete

Concrete shall be only plant-mixed, transit-mixed, or mobile-mixed concrete conforming to ASTM C33 for aggregates and to ASTM C94 for ready-mixed concrete. Any concrete

poured that has a slump over 4 inches as per ASTM C143, or has a batched time of more than 90 minutes, will be considered unacceptable. Periodic samples may be required at the expense of the owner to determine the strength of the material. Concrete shall not be deposited on frozen subgrade. Concrete shall not be poured when the air temperature is falling and below 40° degrees F, and/or the predicted low temperature for the succeeding 24-hour period is less than 32° degrees F. All concrete when placed in the forms shall have a temperature of between 50° and 90° degrees F and shall be maintained at a temperature of not less than 50° degrees F for at least 72 hours for normal concrete and 24 hours for high-early strength concrete, or for as much time as is necessary to insure proper rate of curing and designed compressive strength. Curing shall be accomplished in accordance with NCDOT specifications.

Concrete shall be air entrained at 5% ($\pm 1\%$). Retarders and accelerators shall be used only upon approval of the ENGINEER.

208 Asphalt

Asphalt and tack coat shall be applied only when the surface to be treated is sufficiently dry and the atmospheric temperature in the shade away from artificial heat is 40° degrees F or above for base and intermediate course and 50° degrees F or above for surface course. Asphalt shall not be applied when the weather is foggy or rainy. The CONTRACTOR is responsible for seeing that these conditions exist prior to the application of tack coat or asphalt.

209 Electrical Power Service

A. General

The Town of Apex will provide electrical service to projects within the Town's ETJ, in accordance with North Carolina General Statute 160A. Electrical service facilities shall be designed, constructed and maintained by the TOWN, with the developer paying fees as may be prescribed in accordance with TOWN policy. These fees may include but are not limited to an aid-in-contribution of construction, pole relocation, and other reasonable and customary charges. The Town of Apex reserves the right to not install electrical service on any right of way, easement, or lot that has not been properly graded in accordance with these specifications.

B. Easements for Town Electric Power

Where electrical distribution facilities are required to cross private property, the DEVELOPER shall provide easements as follows:

Underground Primary Lines - 20-foot easement

Overhead Primary Lines - 30-foot easement. Easements shall be shown on the final plat

for the project

NOTE: All easements shall be shown and properly labeled on the final plat.

C. Service Connections - Special Requirements

Electrical service connections to service pedestals or transformers shall be made in strict accordance with the Standard Detail.

210 Grease Traps/Interceptors

All establishments engaged in the preparation of food shall install a grease trap. The grease trap shall be located outside the building and shall intercept all kitchen wastes, floor drains, and car wash drains. Domestic waste from toilets and lavatories shall not be directed to the grease trap. The Town of Apex Code Enforcement Officer shall approve the design and construction of all grease traps as per N.C. State Building Code.

211 Dumpsters - Installation Requirements

All dumpsters shall be placed on a reinforced concrete pad conforming to the requirements shown in the Standard Detail and screened in accordance with the Apex Planning Department requirements.

212 Notification Prior to Beginning Work

The DEVELOPER or responsible contractor shall notify the TOWN not less than 24 hours prior to the commencement of any new construction activity. No new work shall commence without approval of the TOWN.

213 Materials

All materials incorporated in work to be accepted by the Town of Apex for maintenance shall be new, first quality material installed in accordance with the manufacturer's instructions or these Specifications, whichever, in the opinion of the ENGINEER, is more stringent or applicable.

It is the intent of this Specification to provide materials and construction methods of high standard and quality and to provide materials free from defects in workmanship and product. Equal material not specified may be used provided documentation and samples are furnished to the ENGINEER not less than 14 days before their delivery to the construction site. The ENGINEER will issue written approval or disapproval of the alternate materials. Current Specifications and/or the latest revisions shall apply in all cases where materials are described.

214 Inspections

The presence of a TOWN employee at the work site shall not lessen the CONTRACTOR'S responsibility for conforming to the approved construction plans and/or specifications. Should the ENGINEER or INSPECTOR accept materials, or work that does not conform with the approved plans or specifications, whether from lack of discovery or for any other reason, it shall in no way prevent later rejection or corrections to materials or work when discovered.

The CONTRACTOR shall have no claim for losses suffered due to any necessary removals or repairs resulting from the unsatisfactory work. Any work that has been covered without the INSPECTOR'S approval, shall at the INSPECTOR'S request, be uncovered and be made available for inspection at the CONTRACTOR'S expense. After regular working hours or weekend work shall comply with the TOWN'S specifications and shall include only such work that does not require continuous observation by an INSPECTOR.

215 Utility Easements - Special Provisions

Access for the purpose of construction inspection shall be provided to the Town of Apex or designated representatives. All off-street water, sewer mains, and power lines, etc. to be operated and maintained by the TOWN shall be located in a public easement.

Private easements for water and sewer service lines are not permitted.

216 Water for Construction

The Town of Apex does not provide free or otherwise unmetered water for use on any construction project. CONTRACTORS or construction personnel shall not take water from hydrants, blow-offs, water meter boxes, etc. CONTRACTORS desiring to use TOWN water for construction purposes shall apply to the *Water Resources Department* for water service and shall pay for the water service in accordance with the Town of Apex policies and requirements.

Bulk water for construction or other water requirements may be obtained at the *Water Resources Department* located at 105-B Upchurch Street. Bulk water for construction may also be obtained from a fire hydrant using a Town approved meter with back flow preventer. Bulk water rates will be billed per load of water obtained. Bulk water rate is the current TOWN Outside Water Rate.

217 Street Lights

The Town of Apex will provide 1 street light at each intersection and 1 streetlight near the midpoint of each block or approximately every 300 feet in a residential area. The TOWN shall provide 1 streetlight at the midpoint of any cul-de-sac greater than 200 feet in length

in residential areas. Additional public street lighting is provided only in areas where needed for public safety, such as major intersections, the downtown area, and in cases of clearly defined need.

218 Guarantee

The DEVELOPER shall provide a guarantee as per Town of Apex Unified Development Ordinance, on workmanship and materials for a period of at least the longer of 1 year after the date of acceptance by the Town of Apex or until 60% of the lots in the bonded phase have been issued a Certificate of Occupancy. Any defects observed within the guarantee period shall be repaired and/or replaced to the Town's satisfaction and the cost of such repairs shall be borne by the developer. The guarantee shall apply to street construction, sidewalks, water lines and appurtenances, sanitary sewers, storm sewers (including ditches, drainage channels, and appurtenances, etc.), pumping stations, force mains and appurtenances.

219 Retaining Walls

Retaining wall structures shall meet NCDOT standards. Any deviation from NCDOT standards require pre-approval of the Transportation & Infrastructure Development Director. Retaining walls higher than 4 feet shall be designed by a licensed Professional Engineer in accordance with N.C. General Statute 89C and be required to obtain a building permit in accordance with the Town of Apex Unified Development Ordinance. Safety rails or fencing may also be required. Private retaining walls, including supports, foundations, reinforcement, and any other wall appurtenances are not allowed within public right-of-way or easements.

220 Fire Department Access Roads

The CONTRACTOR shall provide a temporary access road prior to vertical construction or import of combustible materials to the project site. The specifications for temporary emergency access roads are as follows:

- Location: within 150 feet of all exterior walls of the first floor of all buildings constructed within the site; a turnaround is required on dead-end access roads in excess of 150 feet in length;
- Minimum width: 20 feet;
- Maximum grade: 10%
- Horizontal geometry, minimum turn radius, inside tire: 29 feet, outside tire: 52 feet;
- Vehicular weight capacity: 80,000 lbs;
- Materials: angular inch river rock, crushed granite, or other aggregate with 1-1.5" nominal size;
- Temporary Street Signs: Shall be posted at each intersection at the time the roadways are passible.

More than one access road may be required when it is determined that a single road may

be impaired by vehicle congestion, climatic conditions, or other factors that could limit access. Access to buildings for the purpose of fire department vehicle access shall be provided at all times during construction. Construction vehicles and materials shall not block access to buildings, hydrants, or fire appliances. Site development managers and/or building construction superintendents shall have the responsibility to monitor emergency service access conditions on a daily basis. When conditions are such that emergency service access is diminished in minimum required width, capability of carrying imposed loads and/or providing adequate traction, appropriate measures shall be taken to mitigate such conditions to once again provide adequate emergency service access.

<p style="text-align: center;">SECTION 500 STORM DRAINAGE</p>
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501 Design

A. General

Storm drainage facilities shall be designed to dispose of stormwater generated upon or passing through the project location. The determination of the quantities of water which must be accommodated will be based upon peak flows from storms having the following return periods:

<i>Drainage Structure</i>	<i>Design Storm Event - Return Frequency</i>
Roadside Ditches	10-year storm
Curb Inlet	4 inches/hour
Storm Sewer Collector	10-year storm
Cross Street Storm Drainage	25-year storm
Greenways	25-year storm
Structures in Floodplain	100-year storm*

*Drainage structures in the floodplain should pass 100-year storm without over-topping the roadway -- or in the alternative, the structures may be designed to pass only the 25-year event, in which case, the downstream roadway embankment shall be fully protected from the residual flow which may overtop the roadway during a 100-year event.

1. Runoff rates shall be calculated by the Rational Method (for drainage areas less than 2 square miles), SCS Method (for drainage areas greater than 2 square miles) or other acceptable procedures. Runoff computations shall be based on rainfall data for the last 30 years published by the National Weather Service for this area.
2. Time of concentration (t_c) shall be determined using standard acceptable methods and the storm duration shall equal t_c .
3. Pipe shall be sized in accordance with the Manning Equation and applicable nomographs to carry the design flow and to provide a velocity of at least 2.5 feet per second during the 2-year storm event.
4. Culverts shall be sized in accordance with the Energy Equation and applicable nomographs to carry the design flow and to provide a velocity between 2-10 feet per second during the 2-year storm event.
5. Channels and ditches shall be designed to carry the design flow at nonerosive velocities. Calculations indicating design velocities shall be provided along with typical channel cross-sections. The maximum allowable design velocity in grass channels is 4 feet per second.
6. A Hydraulic Grade Line (HGL) study shall be performed for all public storm drainage systems. Where the public storm drainage system conveys stormwater into a private SCM, the Q_{10} staging elevation shall be used as the starting point for

the study. The study shall include profiles that show inverts, slopes, proposed finished grade and HGL. The HGL shall be required to stay within the pipe to ensure no surcharge on the system. ASTM Standard C443 (O Ring or Single Groove) water tight sealed pipe shall be used in cases where it is not practicable.

7. Stream crossings will necessitate a backwater study on the 100-year storm event. The localized 100-year flood elevation at each crossing is not allowed to stage onto an individual lot.
8. The minimum allowable slope is 0.50% or the slope which will produce a velocity of 2.5 fps when flowing full, whichever is greater for all proposed pipes and culverts.
9. The following criteria for headwater shall be used (based on the design storm):
 - a. Minimum 12 inch freeboard for culverts up to 36"
 - b. Minimum 18 inch freeboard for culverts greater than 36"
 - c. Elevations established will delineate localized floodplain
 - d. $HW/D \leq 1.2$

Prediction of the peak flow rates shall be calculated using the procedure in the USDA Soil Conservation Service Method, the Rational Method, or other acceptable calculation procedures as determined by the TOWN. The size of stormwater conduits shall be determined by utilizing the standard energy equation for inlet control or outlet control and headwater nomographs as published by various federal agencies – US FHWA - H.E.C. #5, Soil Conservation Service, etc. The minimum pipe size to be used shall be 15-inch diameter.

Discharge from the stormwater drainage systems shall not be of such a velocity as to cause damage after leaving the pipe. Maximum allowable outlet velocity will be 2.5 feet per second (refer to "Code of Ordinances, Town of Apex, North Carolina"; Chapter 5, Article X, Sec. 5-149). Exiting velocities shall be in conformance with the sedimentation and erosion guidelines and outlet protection used whenever the velocity exceeds the allowable limit. Pipe outlets, flared end sections and head walls shall be provided, with rip-rap aprons designed to reduce velocity and dissipate energy so that downstream damage from erosion does not occur. Calculations shall be submitted with plan review.

B. Location

Manholes or structures shall be installed at each deflection of line or grade. Acute angle junctions (angles less than 90 degrees) between pipe runs should be avoided. No inaccessible junction boxes shall be permitted. The maximum distance between access openings shall not exceed 400 feet for pipes 30 inches and smaller. For pipes 36 inches and larger, the maximum distance between access openings may be increased to 500 feet.

Stormwater shall not generally be allowed to flow across the roadway. Any deviation shall require pre-approval by the ENGINEER. Catch basins shall be provided to intercept the flow prior to the radius of an intersection, or the design of the roadway shall indicate a continuous grade around the radius to allow the flow to continue down the intersecting street. Inlet spacing shall be sufficient to limit spread to no more than half of a through lane during a 4-inch per hour rain storm. No catch basin shall be installed in the radius of

a curve.

Stormwater that is piped or is conveyed as open channel flow and originates within or passes through the public street rights-of-way shall be conveyed through a contiguous public drainage easement. The public drainage easement must extend from the public street rights-of-way through points downstream, to the point of open discharge.

In natural drainage ways, a storm drain main shall be extended to the property lines to readily enable future connection to adjoining upstream property. Storm design shall account for future upstream development based on the current land use plan and shall include an evaluation of the existing downstream storm capacity.

Private storm drainage systems will be permitted, provided that: (1) such systems collect and discharge impounded stormwater wholly within the same lot; or (2) such systems collect water from one single lot and discharge into the public storm drainage system; or (3) such systems are properly engineered and approved on the signed set of construction drawings. Private storm drainage systems that connect to the public storm drainage system shall have the connecting leg of such a system, which crosses into the public street rights-of-way or easement, constructed in accordance with TOWN specifications, including but not limited to: the necessary easements, piping, inlets and junction boxes. Connection of plastic pipe to TOWN infrastructure is prohibited. Piped private storm drainage systems may not cross property lines, convey stormwater from one lot to another unless criterion #3 is met, or point discharge adjacent to curb. Where permitted by topography and site conditions, storm drainage systems that serve a single non-residential lot (i.e., parking lots, private streets, vehicular use areas), shall be privately maintained.

C. Easements

All storm sewers shall be installed in dedicated street rights-of-way or easements. Minimum width of permanent storm drainage easements for public storm drain pipe shall be 20 feet. Where storm drain pipes are installed at a depth in excess of 10 feet or for pipes greater than or equal to 36-inch diameter, the easement widths shall be increased in accordance with the following table:

<i>Pipe Diameter (in)</i>	<i>Pipe Depth (D, ft)</i>	<i>Easement Width (ft)</i>
36 -- 48	$10 < D \leq 15$	30
54 -- 72	$15 < D \leq 20$	40
> 72	> 20	To be determined by the TOWN

No structures or equipment such as buildings, fences, playsets, pools, HVAC units, etc. shall be placed within any public easement. The Town of Apex is not liable for any

damage to personal property located on public easements that may occur resulting from enactment of official duties.

Where multiple pipes are installed, the edges of the easement shall be a minimum of 10 feet from the centerline of the outside pipe with 3 feet clearance between the exterior of the parallel storm sewer pipes. Pipes shall not outfall in the front yard of a lot, but should extend to the rear third of the lot or property line in residential subdivisions.

D. Depth of Cover

Cover heights shall be as follows:

- Reinforced Concrete Pipe (RCP)
- Corrugated Polypropylene Pipe (CPP)
- Corrugated Aluminized Steel Pipe - Type 2 (CSP)
- Corrugated Aluminum Pipe (CAP)

CLASS	RCP	
	MIN (ft)	MAX (ft)
III	2	20
IV	1	30

Pipe Diameter (in)	CPP		CSP		CAP	
	MIN (in)	MAX (ft)	MIN (in)	MAX (ft)	MIN (in)	MAX (ft)
15	12	28	12	158	12	98
18	12	28	12	131	12	81
21			12	113	12	69
24	12	26	12	98	12	60
30	12	26	12	79	12	57
36	12	20	12	65	12	47
42	12	20	12	55	12	40
48	12	20	12	48	12	35
54			12	56	15	31
60	24	20	12	50	15	28

502 Materials – Storm Drainage Pipe

A. General

All storm sewer pipes to be installed in projects within the jurisdictional limits of the TOWN shall conform to the specifications presented herein. In special cases where material other than those listed below is requested, the applicant's plan submittal must contain a formal request to use other material and complete background data to justify its use.

B. Reinforced Concrete Pipe (RCP)

RCP shall be as per ASTM C76 (or the latest revision), Class III or Class IV with a minimum 15-inch diameter. All joints shall include rubber gaskets conforming to ASTM C 1628. All RCP installed on thoroughfare routes shall be approved and stamped by the NCDOT Materials and Tests Unit at the manufacturer's facility prior to delivery.

Any of the following criteria will be grounds for rejection of RCP material:

- 1) Any fracture or crack that visibly passes through the wall of pipe;
- 2) Any fracture or crack that is 0.01 inch wide or greater at the surface and 12 inches or longer regardless of position in the wall of the pipe;
- 3) Offsets in form seam that would prevent adequate concrete cover over reinforcing steel;
- 4) Delamination in the body of the pipe when viewed from the ends;
- 5) Evidence of inadequate concrete cover for reinforcing steel;
- 6) Any severe surface condition that affects the majority of the pipe section surface and could reduce the durability and service life of the pipe;
- 7) Damaged or cracked ends where such damage would prevent making a satisfactory joint.

C. Corrugated Polypropylene Pipe (CPP)

The pipe and fittings shall be an annular corrugated wall and a smooth interior wall (double-wall) or pipe and fittings with an annular corrugated wall and a smooth interior and exterior wall (triple-wall), conforming to the requirements of ASTM F2764 and AASHTO Specifications M330 (latest edition) for Corrugated Polypropylene Pipe.

Bell and spigot joints are required on all pipes. Bells shall cover at least two full corrugations on each section of pipe. The spigot shall be double-gasketed. The bell and spigot joint shall have "O"-ring rubber gaskets meeting ASTM F477 with the gaskets factory installed and placed on the spigot end of the pipe. Pipe joints shall meet all requirements of AASHTO M330. Transitions from CPP to RCP shall be made with the appropriate adapter. Refer to Section 505 A.

D. Corrugated Aluminized Steel Pipe - Type 2 (CSP)

Aluminized Steel Type 2 pipe shall be 14 gauge minimum for 15-inch and 18-inch diameters, 12 gauge for all other sizes. Coils shall conform to the applicable requirements of ASTM A929. CSP shall be manufactured in accordance with the applicable requirements of ASTM A760. All fabrication of the product shall occur within the United States. Coupling bands shall be made of the same base metal and coatings as the CSP to a minimum of 18 gauge.

E. Corrugated Aluminum Pipe (CAP)

Aluminum pipe shall be 14 gauge minimum. Coils shall conform to the applicable requirements of ASTM B744. CAP shall be manufactured in accordance with the

applicable requirements of ASTM B745. All fabrication of the product shall occur within the United States. Coupling bands shall be made of the same base metal and coatings as the CAP to a minimum of 18 gauge.

503 Materials - Storm Drainage Structures

A. General

All structures (manholes, curb inlets, catch basins, junction boxes, etc.) shall be constructed of concrete brick masonry units, cast-in-place reinforced concrete, or pre-cast concrete. Structures shall be repaired and re-built with solid concrete brick and mortar. Materials such as broken concrete pipe, clay brick, and rock are prohibited. Structure walls shall be repaired to original manufacturer conditions. Waffle boxes are not permitted. All pre-cast boxes shall be solid boxes.

Curb inlets in streets with curb and gutter shall be NCDOT type standard frame, grate, and hood.

B. Concrete Brick Masonry Units

Concrete brick masonry units shall be solid units meeting the requirements of ASTM C55, Grade S-II. Clay brick shall not be permitted for any drainage structure.

C. Precast Concrete Manholes

Pre-cast concrete manholes shall meet the requirements of ASTM C478. Manholes shall have joints sealed with a pre-formed rope-type gasket per ASTM C990. Manhole base diameters shall conform to the following for the various storm sewer pipe sizes:

<i>Pipe Diameter (in)</i>	<i>Manhole Base Diameter (ft)</i>
15 - 36	5
42 - 48	6
54	8

For pipes greater than 54 inches, manhole base sections shall be sized as required and shall be approved by the ENGINEER. All precast manholes installed on thoroughfare routes shall be approved and stamped by the NCDOT Materials and Tests Unit at the manufacturer's facility prior to delivery.

Transition reducing slabs may be used to enable the use of 4-foot diameter eccentric cones at the top. All pre-cast manholes for storm sewers in traffic areas shall be of the eccentric type for ease of access. Manholes in non-traffic areas shall be flat-top type.

D. Mortar

Mortar shall be proportioned as shown below for either Mix No. 1 or Mix No. 2. All proportions are by volume. Water shall be added only in the amount required to make a workable mixture.

MIX NO. 1	1 part Portland Cement 1/4 part Hydrated Lime 3 3/4 parts Mortar Sand (maximum)
MIX NO. 2	1 part Portland Cement 1 part Masonry Cement 6 parts Mortar Sand (maximum)

Portland cement shall be ASTM C-150, Type 1. Hydrated lime shall conform to ASTM C207, Type S. Masonry cement shall meet the requirements of ASTM C91. Mortar sand shall be standard size 4S, per requirements of the NCDOT.

E. Castings

- 1) General – All castings shall meet the requirements of ASTM A48, Grade 35B iron and shall be manufactured in the USA. Country of origin shall be embossed on each casting.

At a minimum, manufacturers shall submit the following to substantiate to the ENGINEER that castings meet the minimum criteria:

- a. Bar tensile test reports from an independent testing laboratory. The results must confirm that the material meets ASTM A48 Class 35B.
 - b. Casting proof load test report on the subject casting. Proof load tests shall be conducted in accordance with AASHTO M306, Section 7.0. During proof load testing, castings shall maintain a 40,000 lb proof load for one minute without experiencing any cracking or detrimental deflection.
 - c. A written statement of certification by a qualified licensed engineer, employed by the producing foundry, that castings meet these specifications.
- 2) Curb Inlet - Grates, frames, and hoods shall be in accordance with NCDOT Standard 840.02 and 840.03. Curb inlet hoods shall be embossed with “Dump No Waste! Drains to Waterways”.
 - 3) Grates & Frames - Cast iron grates and frames for yard inlets shall be of the size indicated on the approved plans. Grates and frames shall be in compliance with NCDOT Standards.
 - 4) Manhole Rings & Cover - Cast iron manhole rings and covers shall be in compliance with the Standard Detail with the words “STORM SEWER” cast on the cover. Covers shall have two 1-inch holes. Manhole castings shall be machined to

provide a continuous bearing around the full periphery of the frame.

F. Portland Cement Concrete

Portland cement concrete used for storm drainage structures, end walls, etc. shall conform to the technical requirements presented in Section 200 of these Specifications, and shall have a minimum compressive strength of 3,000 psi at 28 days. Primary structures, such as box culverts, may require concrete having a compressive strength greater than 3,000 psi, and may require the submission of mix designs and testing of the concrete by an independent laboratory. These special requirements may be imposed by the ENGINEER for all such structures where deemed necessary.

G. Reinforcing Steel

Reinforcing steel shall be new billet steel conforming to ASTM A615 for grade 60. Reinforcing steel shall be deformed per current ASTM standards.

H. Connections

All storm drain connections shall be made with non-shrink grout.

504 Miscellaneous Materials

A. Rip Rap

Riprap shall be large aggregate of the size and class shown on the approved drawings. Stormwater calculations shall be submitted with the construction plan review application.

505 Inlets and Outlets

A. Headwalls, Endwalls, and Flared End Sections

Headwalls, endwalls, and flared end sections shall be constructed of structural cast-in-place concrete or pre-cast concrete in accordance with NCDOT specifications-Roadway Standard Drawings and shall be installed at all discharge points and inlets where there is not a structure. Details and design of headwalls, endwalls, and flared end sections shall be in accordance with NCDOT requirements. Details shall be shown on all plan submissions.

Flared end sections shall be installed on single pipe culverts up to and including 36 inches in diameter, and on multiple pipe culverts less than 30 inches in diameter. Flared end sections shall also be installed at the outlet point of all storm drainage systems. Dissimilar pipe couplers shall be used to connect CPP, CSP, or CAP pipe to end sections.

Headwall and endwall shall be installed on single pipe culverts greater than 36 inches in diameter, and on multiple pipe culverts greater than and including 30 inches in diameter.

The slope from pipe invert to top of berm shall not exceed 2:1. Any deviation from NCDOT

standard drawings requires pre-approval of the Transportation & Infrastructure Development Director.

B. Dissipaters and Scour Protection

Energy dissipaters shall be installed at all discharge points and shall be properly sized to ensure that stormwater is released at a non-erosive velocity.

Scour protection shall be provided for all drainage ways where, in the opinion of the ENGINEER, erosive velocities or other factors require the use of protective measures. All protective measures shall be shown on all plan submissions.

Additional information on the impact of stormwater discharge onto adjacent properties may be required by the ENGINEER.

506 Stormwater Control Measures (SCMs) within the Primary and Secondary Watershed Protection Overlay Districts

Stormwater Control Measures (SCMs) shall be designed and constructed per the guidelines and minimum design criteria (MDC) presented in the State of North Carolina Department of Environmental Quality (NCDEQ) Stormwater Design Manual, latest revisions. These structures shall be designed to meet all stormwater requirements presented in Section 6.1 of the TOWN Unified Development Ordinance (UDO).

In addition to the guidelines and MDC presented in the NCDEQ Stormwater Design Manual, the following specifications shall be used for all SCMs:

- The invert elevation for the inlet to the SCM shall be set no lower than the normal/permanent pool elevation controlled by the water quality orifice(s). Refer to Section 501.B.6 of this document for inlet pipe network HGL requirements.
- The outlet structure shall be constructed of precast reinforced concrete and the outlet pipe shall be either reinforced concrete pipe (RCP) or corrugated polypropylene pipe (CPP).
- All vegetated side slopes and tops of dams shall be sodded with non-clumping turf grass.
- All SCM side slopes stabilized with vegetated cover shall be no steeper than 3:1 (horizontal to vertical).
- When the proposed impervious area is unknown for residential subdivision projects, a 70% impervious assumption per lot should be made when sizing proposed SCMs.

Prior to the approval of a final plat (with respect to a subdivision), issuance of a certificate of occupancy (with respect to a site plan), or commencement of a use for any development upon which an SCM is required, the applicant shall certify that the completed project is in accordance with the approved stormwater management plans and designs, and shall submit actual “as-built” plans and corresponding as-built supplements for all SCMs. See Section 106 of this document for additional “as-built” submittal requirements.

The “as-built” plans shall show the final design specifications for all SCMs and practices and the field location, size, elevations, and planted vegetation of all measures, controls, and devices, as installed. The designer of the SCMs shall certify, under seal, that the as-built SCMs, controls, and devices are in compliance with the approved plans and designs as required by the TOWN UDO.

A final inspection and approval by the TOWN Environmental Engineering Manager or his/her designee must occur before the release of any performance and/or maintenance securities.

507 Construction Methods

A. Trenching & Bedding for Storm Sewers

The trench shall be constructed per the Standard Detail. Where the foundation is found to be of poor supporting value, the pipe foundation shall be conditioned by undercutting the unacceptable material to the required depth as directed by the INSPECTOR, and backfilling with stone or other approved material. Where necessary, surface water shall be temporarily diverted in order to maintain the pipe foundation in a dry condition. The flow of water from such temporary diversions shall be directed into suitable erosion control devices.

B. Pipe Laying

Concrete pipe culverts shall be laid carefully with bells or grooves upgrade and ends fully and closely jointed.

C. Backfilling

The trench shall be backfilled per the Standard Detail. The backfill materials shall be moistened when necessary in the opinion of the INSPECTOR to obtain maximum compaction. Water setting or puddling shall not be permitted.

All trash, forms, debris, etc., shall be cleared from the backfill material before backfilling. Backfilling around structures shall be done symmetrically and thoroughly compacted in 6-inch layers with mechanical tampers to the specified 95% density (Standard Proctor).

D. Masonry Structures

Excavations shall be made to the required depth, and the foundation, on which the brick masonry is to be laid, shall be approved by the TOWN. The brick shall be laid so that they will be thoroughly bonded into the mortar by means of the “shove-joint” method. Buttered or plastered joints will not be permitted. The headers and stretchers shall be so arranged as to thoroughly bond the mass. Brickwork shall be of alternate headers and stretchers with consecutive courses breaking joint. All mortar joints shall be at least 3/8 inches in thickness. The joints shall be completely filled with mortar. No spalls or bats shall be used except for shaping around irregular openings or when unavoidable to finish out a course.

All details of construction shall be in accordance with approved practice and to the satisfaction of the ENGINEER.

Steps as shown on the plans shall be placed in all catch basins and inlets when they are greater than five feet in depth. The steps shall be set in the masonry as the work is built up, thoroughly bonded, and accurately spaced and aligned.

Inverts in the structures shall be shaped to form a smooth and regular surface free from sharp or jagged edges. They shall be sloped adequately to prevent sedimentation. The castings shall be set in full mortar beds. All castings when set shall conform to the finish grade shown on the drawings. Any castings not conforming shall be adjusted to the correct grade.

Two (2) 2-inch diameter weep holes shall be installed above the upstream pipe invert in all storm drain structures. Protect weep holes with screen wire or fabric outside the structure to prevent clogging.

E. Concrete Construction

The forming, placing, finishing, and curing of Portland cement concrete shall be performed in strict accordance with all applicable requirements as contained in the Standard Specifications for Road & Structures latest edition, as published by the NCDOT and pertinent ACI (American Concrete Institute) codes and guidelines.

F. Installation of Precast Concrete Structures

Pre-cast concrete manholes, junction boxes, etc. shall be installed level and upon a firm, dry foundation, approved by the INSPECTOR. Structures shall be backfilled with suitable materials, symmetrically placed and thoroughly compacted so as to prevent displacement. Castings shall be set in full mortar beds to the required finished grade. Refer to the Standard Detail.

Two (2) 2-inch diameter weep holes shall be installed above the upstream pipe invert in all storm drain structures. Protect weep holes with screen wire or fabric outside the structure to prevent clogging.

508 Inspection Prior to Acceptance

Prior to acceptance of any development with public storm drainage infrastructure, the utility contractor shall arrange a camera inspection of all public storm drainage lines with a 3rd party camera service and then coordinate the results with the Infrastructure Inspector or Manager within the *Water Resources Department*. Any discrepancies found in violation of these Specifications shall be repaired to the satisfaction of the INSPECTOR prior to acceptance and prior to issuance of any Certificates of Occupancy. When inspection indicates possible excessive deflection in CPP, CSP, or CAP, the contractor shall complete a deflection test by mandrel using a rigid device approved by the INSPECTOR. The mandrel size shall be clearly labeled and shall be sized so as to provide a diameter of at least 95% of the inside pipe diameter. If deflection exceeds 5%, the pipe shall be

evaluated to determine what corrective measures are required.

Video Assessment and Cleaning

- a) As a final measure required for acceptance the Contractor shall clean and televise all newly installed public storm drain lines installed from the upstream to downstream manhole with no reverse setups or cutaways. Throughout shooting, the camera shall be panned and tilted for a complete view of the line. Lighting shall be adequate to view the entire storm drain line from beginning to end. The video inspection shall be submitted to the Town on a CD/DVD and formatted with software compatible and readable by the Town. The Town shall not be responsible for purchasing additional software necessary to view the CD/DVD.
- b) The camera shall be advanced at a uniform rate not to exceed 20 feet per minute that allows a full and thorough inspection of the new storm drain line. The camera shall be a color, pan and tilt camera capable of producing a five hundred line resolution picture. Lighting for the camera shall be sufficient to yield a clear picture of the entire periphery of the pipe. The picture quality shall be acceptable and sufficient to allow a complete inspection with no lapses in coverage. The length of the storm drain line shall be measured and recorded on the video screen. The distance counter shall be calibrated before shooting the inspection video.
- c) The Contractor shall clean the storm drain lines ahead of video inspection with a high-velocity water jet. The video inspection shall take place within 2-hours of cleaning operations as witnessed by the Town. All construction debris shall be collected in the downstream manhole and shall not be released into the storm drain system.
- d) The TOWN shall be present throughout the cleaning and televising of the storm drain lines to verify that the video work complies with the Specifications. The camera operator shall stop, reverse, pan, and tilt the camera to view any area of interest during the inspection as directed from the Town.
- e) It is recommended that site grading and all utilities be installed and complete prior to final inspection to ensure that damages to the storm drain lines do not occur. Damages found after final inspection would require re-inspection by the Town.
- f) Prior to submitting the CD/DVD to the TOWN, the Contractor shall label the CD/DVD with the following information:
 - Name of the Project/Development.
 - Name and contact information of responsible party.

- Date of televising.
- Manhole identification as shown on the design plans.

509 Maintenance of Municipal Separate Storm Sewer System (MS4)

The TOWN shall maintain all piping and structures within TOWN identified easements. The easements must be labeled as the following: “Town of Apex Public Utility Easement” or “Town of Apex Drainage Easement”. Easements labeled as “Drainage Easement” or “Private” shall be maintained by the responsible party or property owner where such system is located.

TOWN maintenance will stop just beyond one half the distance of the total recorded easement width which is measured from the end of the pipe or the center of a flared end section. TOWN maintenance responsibilities are summarized in the following table.

<i>Easement Width (ft)</i>	<i>Maintenance Distance (ft)</i>
20	10
30	15
40	20

When an approved private drainage system is designed and installed onto private property and connects to the TOWN street rights-of-way, a TOWN approved stormwater structure will be required and placed no further than 10 feet from the recorded or proposed street rights-of-way. A TOWN approved easement will be placed around the stormwater structure that meets the current TOWN specifications. The TOWN shall stop all maintenance activities at this point. A private easement boundary shall be shown beyond this point and recorded to describe and allow ownership inspection and maintenance activities. The TOWN shall not be responsible for any infrastructure, grassed swales, or other stormwater conveyances located within private easements.